



# Ingersoll

ROTARY MOWER

J, K, L, M, N (40)(44)(46)

SNOWCASTER

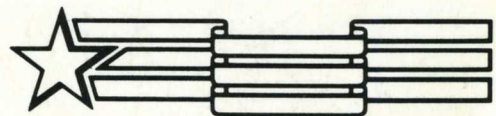
J, K, L, M, N, P, R, S (80)(84)

UTILITY BLADE

J, K, L (50)(54)

Parts Catalog J1250

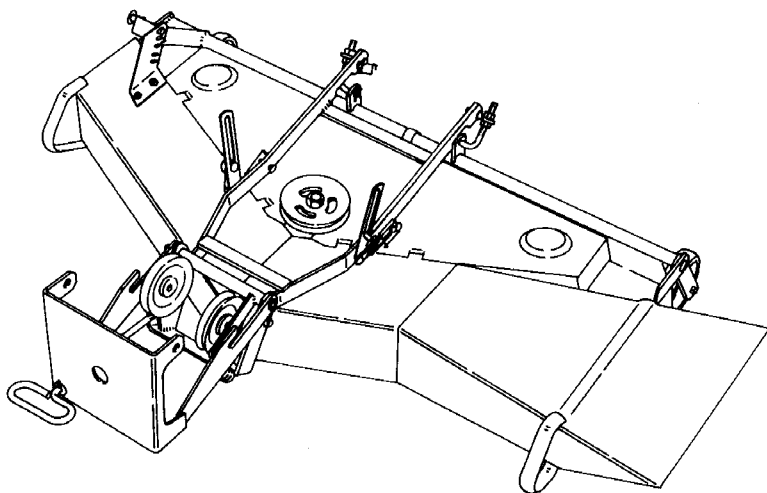
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QUALITY IN THE AMERICAN TRADITION

Ingersoll Equipment Co., Inc.

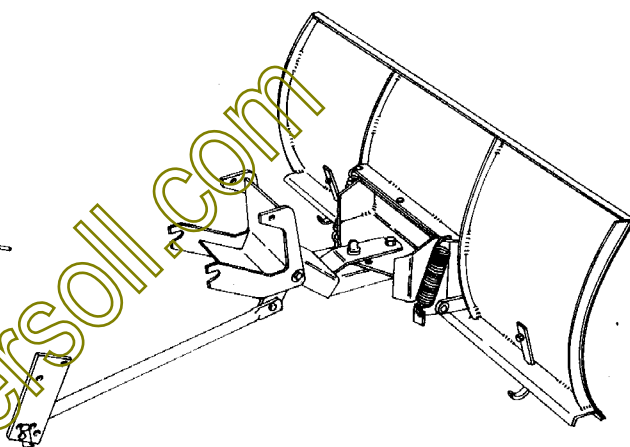
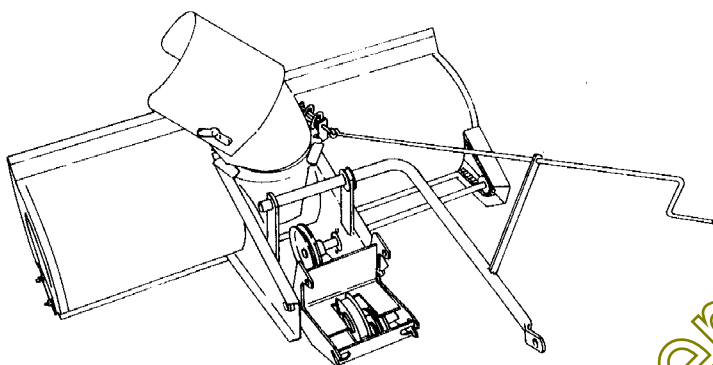
Winneconne, Wisconsin 54986-9576



**ROTARY MOWER**  
**J, K, L, M, N (40)(44)(46)**  
**SNOWCASTER**  
**J, K, L, M, N, P, R, S (80)(84)**  
**UTILITY BLADE**  
**J, K, L (50)(54)**  
**Parts Catalog J1250**

This Parts Catalog replaces catalog H1250

3-93-RP-500-139



### APPLICATION CHART

| MODEL DESIGNATIONS                     | TRACTOR APPLICATION |     |     |     |     |     |     |     |     |     |     |
|----------------------------------------|---------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                                        | 210                 | 220 | 222 | 224 | 226 | 444 | 446 | 448 | 644 | 646 | 648 |
| J, K, L, M, N (40) Rotary Mower        | X                   | X   | X   | X   | X   | (1) | (1) | (1) | (1) | (1) | (1) |
| J, K, L, M, N (44) Rotary Mower        | X                   | X   | X   | X   | X   | X   | X   | X   | X   | X   | X   |
| J, K, L, M, N, (46) Rotary Mower       | (1)                 | (1) | X   | X   | X   | X   | X   | X   | X   | X   | X   |
| J, K, L, M, N, P, R, S (80) Snowcaster | X                   | X   | X   | X   | X   | (1) | (1) | (1) |     |     |     |
| J, K, L, M, N, P, R, S (84) Snowcaster | (1)                 | (1) | X   | X   | X   | X   | X   | X   |     |     |     |
|                                        | X                   | X   | X   | (1) | (1) | (1) | (1) | (1) |     |     |     |
| J, K, L (54) Utility Blade             | (1)                 | (1) | X   | X   | X   | X   | X   | X   |     |     |     |

(1) Will fit, but not recommended

Printed in U.S.A.

**INDEX**

There is an index at the front and rear of this catalog.

The front index is an alphabetical index of the major groups or assemblies.

The rear index is a numerical index of the part numbers and pages on which these numbers are shown.

**ILLUSTRATION**

Each illustration in this catalog shows a group of parts or components. These parts and components are aligned approximately as the parts and components on your machine. Each part and component in an illustration has a reference number. These reference numbers are in a list on the page opposite of the illustration. Next to the reference number is the part number, description and required quantity of the part shown in the illustration.

UAR - "Use as required" indicates that the part quantity is variable.

NSS - "Not sold separately" indicates that the part is only available as a component of an assembly or the part must be purchased locally. If the part is an assembly component, the description will be indented under the assembly description in the parts list.

O/L - "Obtain locally"

\*\* - "Footnotes" are added to a part number when more information is needed for identification. They only relate to the part numbers indicated.

**PARTS ORDERS**

All orders must include the following information:

1. Correct part number.
2. Complete description of part or component.
3. Total quantity of each part or component.
4. Product model number.
5. All necessary product identification numbers.
6. Method for sending the parts.
7. Complete and correct address.

**CATALOG REVISIONS**

As the product changes, new pages will be available for your catalog. A notice will be issued.

**IMPORTANT:** Put all revisions into the catalog as soon as possible.

**RIGHT HAND AND LEFT HAND IDENTIFICATION**

The words right hand (RH) and left hand (LH) as used in this catalog indicate the direction while you are in the operator's seat in the normal operating position.

**INDENTED DESCRIPTIONS**

An assembly can have many components. The components of an assembly are indicated by an indented description. The quantity for an indented part is the total needed for that complete assembly. See the example.

| REF. | PART NO. | DESCRIPTION                          | REQ'D |
|------|----------|--------------------------------------|-------|
|      | C 55159  | CYLINDER ASSY - rear steering .....  | 1     |
| 28   | C 56208  | SOCKET ASSY - rear cylinder .....    | 1     |
| 29   | C 55956  | PLUG - adjusting, socket assy .....  | 1     |
| 30   | C 55957  | SEAT - socket ball .....             | 2     |
| 31   | C 56210  | SPRING - socket .....                | 1     |
| 32   | C 56209  | SEAT - socket spring .....           | 1     |
| 33   | G 45175  | CLAMP ASSY - socket assy .....       | 1     |
|      | 16- 836  | BOLT - 1/2" x 2-1/4" N.F. hex .....  | 1     |
| 34   | 132- 104 | PIN - cotter, 3/16" x 3" .....       | 1     |
| 35   | C 55889  | STUD - ball, socket & cylinder ..... | 2     |
| 36   | 13- 410  | BOLT - 1/4" x 5/8" N.C., hex .....   | 4     |
| 37   | 92- 4    | LOCK WASHER - 1/4" SAE .....         | 4     |

## MOWER SECTION

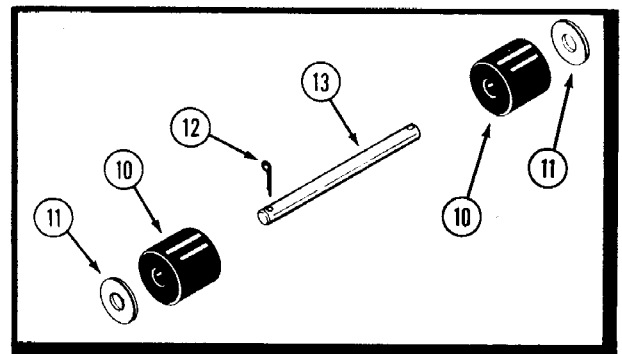
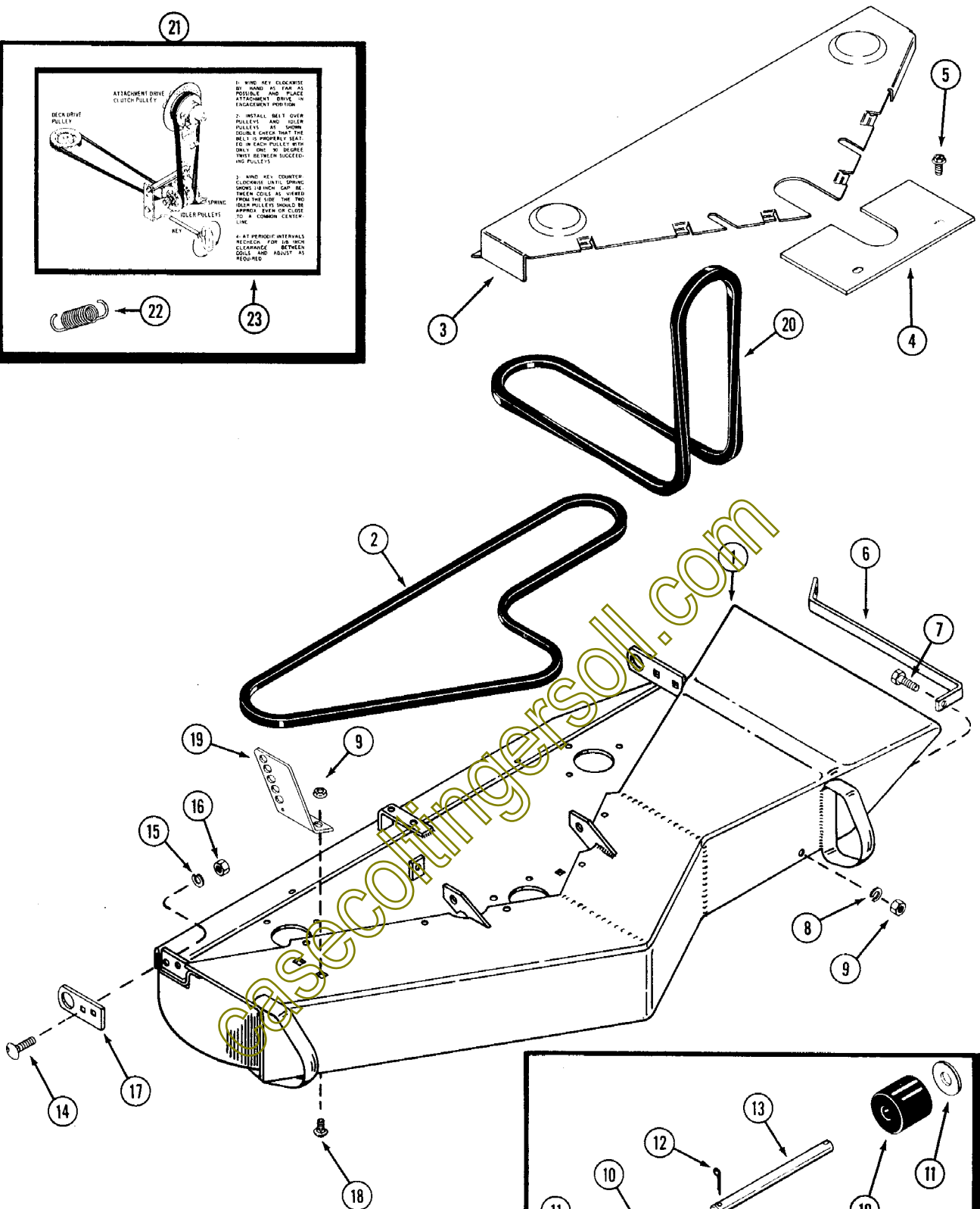
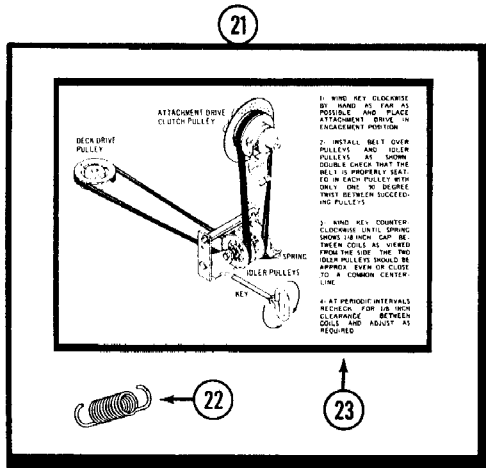
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## SNOWCASTER SECTION

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USED ON MODELS PRIOR TO 1975

**DECK, BELTS AND DECK COVERS**

Use for J, K, L, M(40)(44)(46)

| REF. | PART NO.  | DESCRIPTION                                                         | REQ'D |
|------|-----------|---------------------------------------------------------------------|-------|
| 1    | NSS       | DECK - mower J40, K40, L40, M40 (38") (use C28455 and C30841) ..... | 1     |
| 1    | NSS       | DECK - mower J44, K44, L44, M44 (44") (use C28463 and C30841) ..... | 1     |
| 1    | NSS       | DECK - mower J46, K46, L46, M46 (48") (use C28470 and C30841) ..... | 1     |
| 2    | C 23810   | BELT - mower deck, J40, K40, L40, M40 .....                         | 1     |
| 2    | C 22707   | BELT - mower deck, J44, K44, L44, M44 .....                         | 1     |
| 2    | C 22708   | BELT - mower deck, J46, K46, L46, M46 .....                         | 1     |
| 3    | C 26809   | GUARD - deck belt, J40, K40, L40, M40 .....                         | 1     |
| 3    | C 26810   | GUARD - deck belt, J44, K44, L44, M44 .....                         | 1     |
| 3    | C 26811   | GUARD - deck belt, J46, K46, L46, M46 .....                         | 1     |
| 4    | C 15675*  | COVER - deck, small (early production) .....                        | 1     |
| 5    | 187- 1036 | SCREW - 1/4" x 1/2" NC hex self-tapping .....                       | UAR   |
| 6    | C 15640   | BAR - toe guard, J40 (early production only) .....                  | 1     |
| 6    | C 15639   | BAR - toe guard, J44 (early production only) .....                  | 1     |
| 6    | C 15634   | BAR - toe guard, J46 (early production only) .....                  | 1     |
| 7    | 113- 102  | BOLT - 5/16" x 3/4" NC hex ZP .....                                 | 2     |
| 8    | 193- 29   | LOCK WASHER - 5/16" ZP, internal tooth .....                        | 2     |
| 9    | 131- 911  | NUT - 5/16" NC hex ZP flange lock .....                             | 5     |
| 10   | C 28976   | ROLLER - 2/1/2" x 2-3/8" .....                                      | 2     |
| 11   | 195- 108  | WASHER - 5/8" ZP .....                                              | 2     |
| 12   | 132- 310  | PIN - cotter 1/8" x 1" .....                                        | 2     |
| 13   | C 14892   | SHAFT - rear roller .....                                           | 2     |
| 14   | 111- 371  | BOLT - 3/8" x 1" NC rd. hd. square neck .....                       | 2     |
| 15   | 192- 21   | LOCK WASHER - 3/8" ZP .....                                         | 2     |
| 16   | 129- 103  | NUT - 3/8" NC hex ZP .....                                          | 2     |
| 17   | C 15562   | BRACKET - axle pivot, J40, K40, L40 .....                           | 1     |
| 17   | C 15560   | BRACKET - axle pivot, J44, K44, L44 .....                           | 1     |
| 17   | C 15561   | BRACKET - axle pivot, J46, K46, L46 .....                           | 1     |
| 18   | 111- 132  | BOLT - 5/16" x 3/4" rd. hd. square neck .....                       | 5     |
| 19   | C 15935   | BRACKET - height adj. .....                                         | 1     |
| 20   | C 23358   | BELT - drive (Use with 210, 220, 222, 224 and 226 tractors) .....   | 1     |
| 20   | C 23359   | BELT - drive (Use with 444, 446 and 448 tractors) .....             | 1     |
| 20   | C 23808   | BELT - drive (Use with 646 and 648 tractors) .....                  | 1     |
| 20   | C 23810   | BELT - drive (Use with 644 S/N 9698343 and after) .....             | 1     |
| 20   | C 23807   | BELT - drive (used with 644 prior to S/N 9698343) .....             | 1     |
| 21   | NSS       | KIT - spring and decal (J46 used prior to S/N D46376) .....         | 1     |
| 22   | C 21942   | SPRING - idler .....                                                | 1     |
| 23   | C 31494   | DECAL - belt installation .....                                     | 1     |
|      | C 26485   | SKID - rear .....                                                   | 1     |
|      | C 15590   | SKID - front R.H. .....                                             | 1     |
|      | C 18921   | SKID - front L.H. .....                                             | 1     |

\*used before S/N:

J40 and K40 - AA 13699

J44 and K44 - BB 14443

J46 and K46 - DD 15449

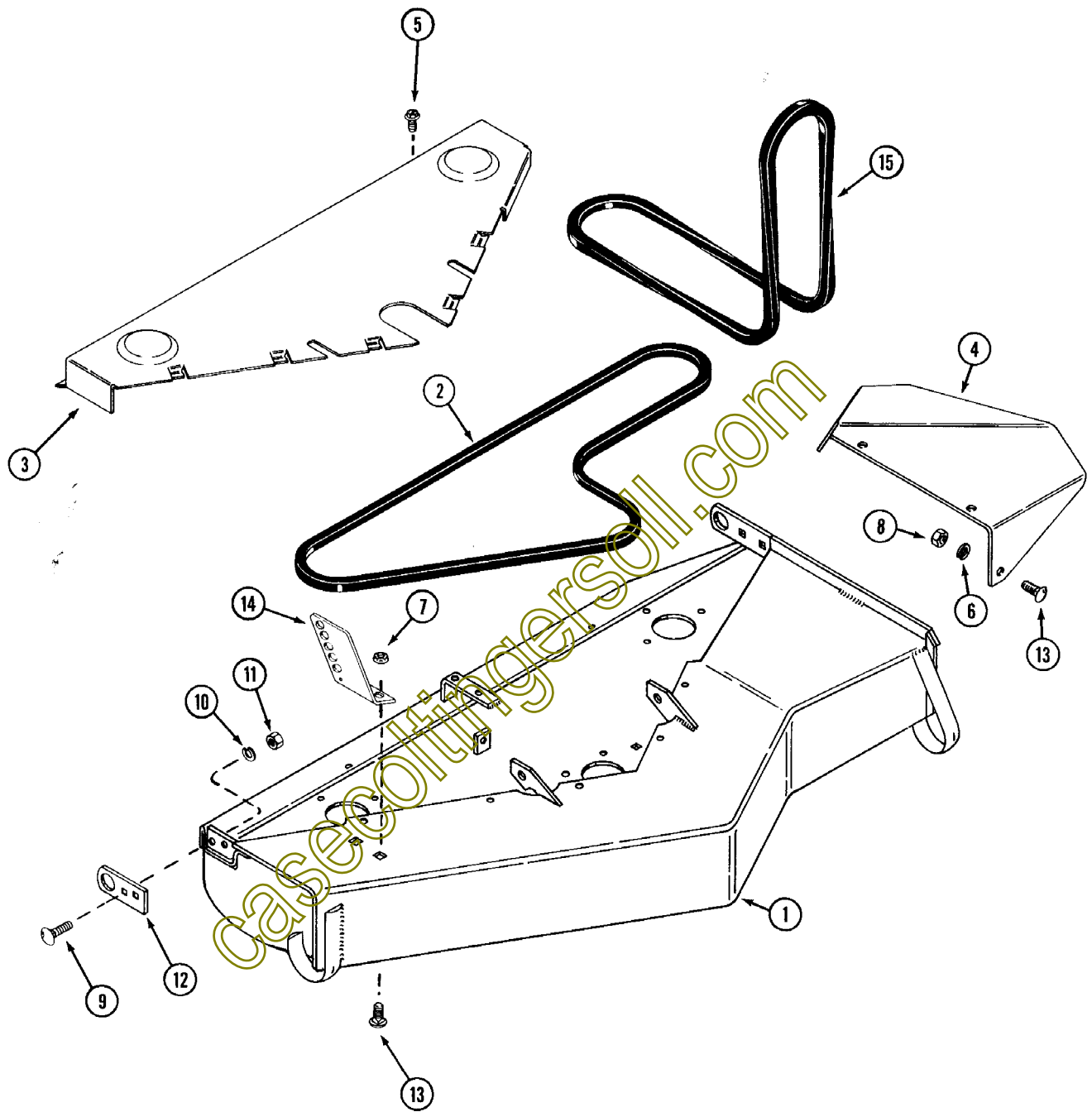
**NOTE:** Optional roller kits to replace skids  
(See page 9 for parts)

C33139 KIT - front rollers (H, J, K, L, M, N40)

C33140 KIT - front rollers (H, J, K, L, M, N44)

C33141 KIT - front rollers (H, J, K, L, M, N46)

C33142 KIT - rear roller (all above models)



**DECK, BELTS AND DECK COVERS**

Use for N40, N44, N46

| REF. | PART NO.  | DESCRIPTION                                                 | REQ'D |
|------|-----------|-------------------------------------------------------------|-------|
| 1    | C 28455   | DECK - mower N40 (38") (970 mm)                             | 1     |
| 1    | C 28463   | DECK - mower N44 (44") (1120 mm)                            | 1     |
| 1    | C 28470   | DECK - mower N46 (48") (1220 mm)                            | 1     |
| 2    | C 23810   | BELT - mower deck, N40                                      | 1     |
| 2    | C 22707   | BELT - mower deck, N44                                      | 1     |
| 2    | C 22708   | BELT - mower deck, N46                                      | 1     |
| 3    | C 26809   | GUARD - deck belt, N40                                      | 1     |
| 3    | C 26810   | GUARD - deck belt, N44                                      | 1     |
| 3    | C 26811   | GUARD - deck belt, N46                                      | 1     |
| 4    | C 30841   | DEFLECTOR - chute                                           | 1     |
| 5    | 187- 1036 | SCREW - 1/4" x 1/2" NC hex self-tapping                     | UAR   |
| 6    | 192- 20   | LOCK WASHER - 5/16"                                         | 3     |
| 7    | 131- 911  | NUT - 5/16" NC hex ZP flange                                | 2     |
| 8    | 129- 102  | NUT - 5/16" NC hex ZP                                       | 5     |
| 9    | 111- 371  | BOLT - 3/8" x 1" NC rd. hd. square neck                     | 2     |
| 10   | 192- 21   | LOCK WASHER - 3/8" ZP                                       | 2     |
| 11   | 129- 103  | NUT - 3/8" NC hex ZP                                        | 2     |
| 12   | C 15562   | BRACKET - axle pivot, N40                                   | 1     |
| 12   | C 15560   | BRACKET - axle pivot, N44                                   | 1     |
| 12   | C 15561   | BRACKET - axle pivot, N46                                   | 1     |
| 13   | 111- 132  | BOLT - 5/16" x 3/4" rd. hd. square neck                     | 5     |
| 14   | C 15935   | BRACKET - height adj.                                       | 1     |
| 15   | C 23358   | BELT - drive (Use with 210, 220, 222, 224 and 226 tractors) | 1     |
| 15   | C 23359   | BELT - drive (Use with 444, 446 and 448 tractors)           | 1     |
| 15   | C 23808   | BELT - drive (Use with 646 and 648 tractors)                | 1     |
| 15   | C 23810   | BELT - drive (Use with 644 S/N 9698343 and after)           | 1     |
| 15   | C 23807   | BELT - drive (used with 644 prior to S/N 9698343)           | 1     |
|      | C 26485   | SKID - rear                                                 | 1     |
|      | C 15590   | SKID - front R.H.                                           | 1     |
|      | C 18921   | SKID - front L.H.                                           | 1     |

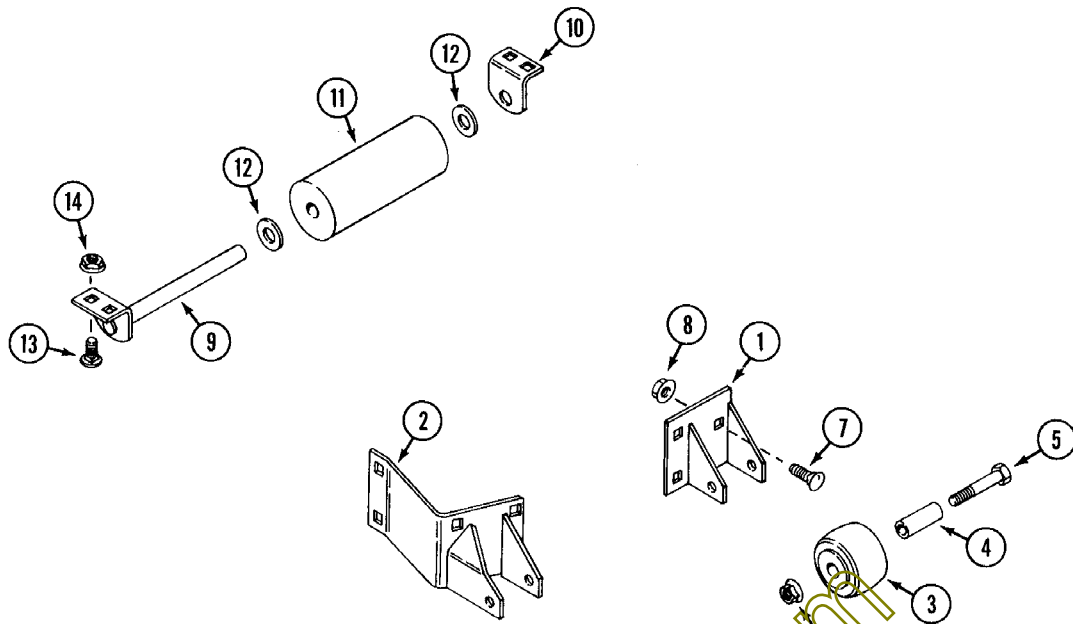
**NOTE:** Optional roller kits to replace skids  
(See page 9 for parts)

**C33139 KIT** - front rollers (H, J, K, L, M, N40)

**C33140 KIT** - front rollers (H, J, K, L, M, N44)

**C33141 KIT** - front rollers (H, J, K, L, M, N46)

**C33142 KIT** - rear roller (all above models)

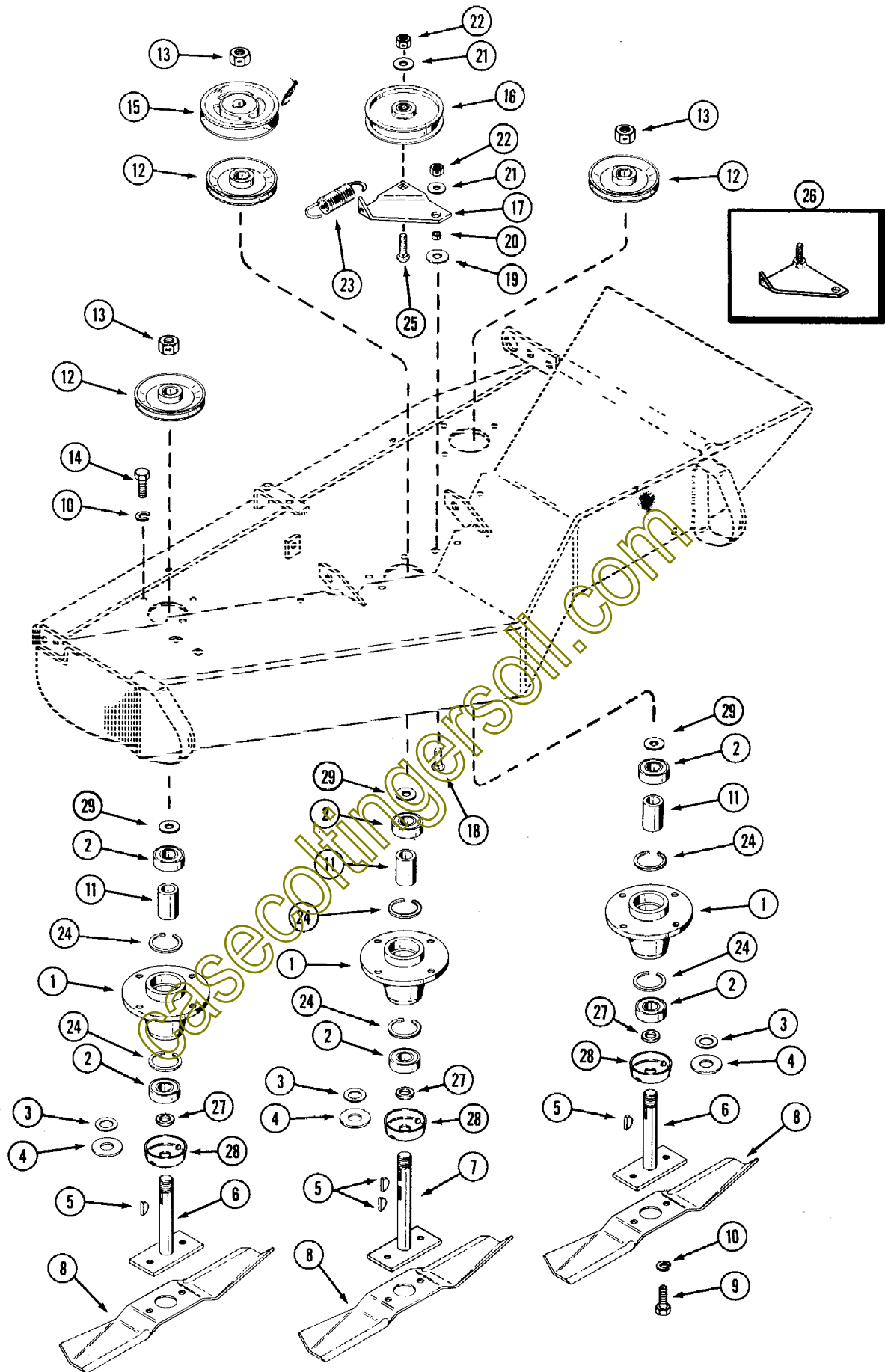


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## ROLLER KITS

|    |          |                                                        |   |
|----|----------|--------------------------------------------------------|---|
|    | C 33139  | KIT - front rollers (H40, J40, K40, L40, M40, N40)     | 1 |
|    | C 33140  | KIT - front rollers (H44, J44, K44, L44, M44, N44)     | 1 |
|    | C 33141  | KIT - front rollers (H46, J46, K46, L46, M46, N46)     | 1 |
| 1  | C 33143  | BRACKET - mounting L.H.                                | 1 |
| 2  | C 33144  | BRACKET - mounting R.H. (H40, J40, K40, L40, M40, N40) | 1 |
| 2  | C 33145  | BRACKET - mounting R.H. (H44, J44, K44, L44, M44, N44) | 1 |
| 2  | C 33146  | BRACKET - mounting R.H. (H46, J46, K46, L46, M46, N46) | 1 |
| 3  | C 31500  | ROLLER                                                 | 2 |
| 4  | C 31501  | SPACER - sleeve                                        | 2 |
| 5  | 113- 241 | BOLT - 3/8" - 16 x 3" (attach L.H. Roller)             | 1 |
| 5  | 111- 375 | BOLT - 3/8" - 16 x 3" carriage (attach R.H. roller)    | 1 |
| 6  | 131- 938 | NUT - 3/8" - 16 flange lock                            | 2 |
| 7  | 111- 132 | BOLT - 5/16" - 18 x 3/4" carriage                      | 8 |
| 8  | 131- 911 | NUT - 5/16" - 18 flange lock                           | 8 |
|    | C 33142  | KIT - rear roller                                      | 1 |
| 9  | C 33156  | BRACKET - mounting                                     | 1 |
| 10 | C 33157  | BRACKET - mounting                                     | 1 |
| 11 | C 28977  | ROLLER - 7"                                            | 1 |
| 12 | 195- 541 | WASHER - 5/8"                                          | 2 |
| 13 | 111- 132 | BOLT - 5/16" - 18 x 3/4" carriage                      | 4 |
| 14 | 131- 911 | NUT - 5/16" - 18 flange lock                           | 4 |

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**PULLEYS, BLADES AND SPINDLES**

Use for J, K, L, M, N(40)(44)

| REF. | PART NO.  | DESCRIPTION                                                 | REQ'D |
|------|-----------|-------------------------------------------------------------|-------|
| 1    | C 17666*  | HOUSING - mower spindle .....                               | 3     |
| 2    | C 28971   | BEARING - spindle .....                                     | 6     |
| 3    | C 28972   | WASHER - bearing seal (early production) .....              | 3     |
| 4    | C 10942   | WASHER - mower spindle (early production) .....             | 3     |
| 5    | 126- 19   | KEY - spindle, #11 Woodruff .....                           | 4     |
| 6    | C 15763   | SPINDLE - outboard .....                                    | 2     |
| 7    | C 15604   | SPINDLE - center .....                                      | 1     |
| 8    | C 24441   | BLADE - 14" (J40, K40, L40, M40, N40) .....                 | 3     |
| 8    | C 24442   | BLADE - 15-1/2" (J44, K44, L44, M44, N44) .....             | 3     |
| 9    | 113- 206  | BOLT - 3/8" x 3/4" NC hex (grade 5) .....                   | 6     |
| 10   | 192- 21   | LOCKWASHER - 3/8" .....                                     | 18    |
| 11   | C 10810   | SPACER - bearing .....                                      | 3     |
| 12   | C 21581   | PULLEY - outboard .....                                     | 3     |
| 13   | 131- 1331 | NUT - jam lock 3/4" NF hex .....                            | 3     |
| 14   | 113- 206  | BOLT - 3/8" x 3/4" NC hex .....                             | 12    |
| 15   | C 15963   | PULLEY - drive (J40, K40, L40, M40, N40) .....              | 1     |
| 15   | C 15615   | PULLEY - drive (J44, K44, L44, M44, N44) .....              | 1     |
| 16   | C 12251   | PULLEY - deck idler .....                                   | 1     |
| 17   | C 25080   | BRACKET - idler .....                                       | 1     |
| 18   | 111- 371  | BOLT - 3/8" x 1" rd. hd. square neck .....                  | 1     |
| 19   | 195- 105  | WASHER - 1/2" ZP .....                                      | 1     |
| 20   | C 14768   | SPACER - idler bracket .....                                | 1     |
| 21   | 195- 525  | WASHER - 3/8" ZP .....                                      | 2     |
| 22   | 131- 1181 | NUT - lock 3/8" NC hex .....                                | 2     |
| 23   | C 31606   | SPRING - idler .....                                        | 1     |
| 24   | C 16516** | RING - retainer .....                                       | 6     |
| 25   | 111- 366  | BOLT - 3/8" rd. hd. sq. neck .....                          | 1     |
| 26   | NSS       | BRACKET - idler (use C25080 bracket and 111-366 bolt) ..... | 1     |
| 27   | C 25541   | SPACER - bearing shield .....                               | 3     |
| 28   | C 25543   | SHIELD - bearing .....                                      | 3     |
| 29   | C 28972   | WASHER - bearing .....                                      | 3     |

\*also use (2) C16516 retaining rings

S/N and after:

K40, L40, M40, N40 - AA11798

K44, L44, M44, N44 - BB12278

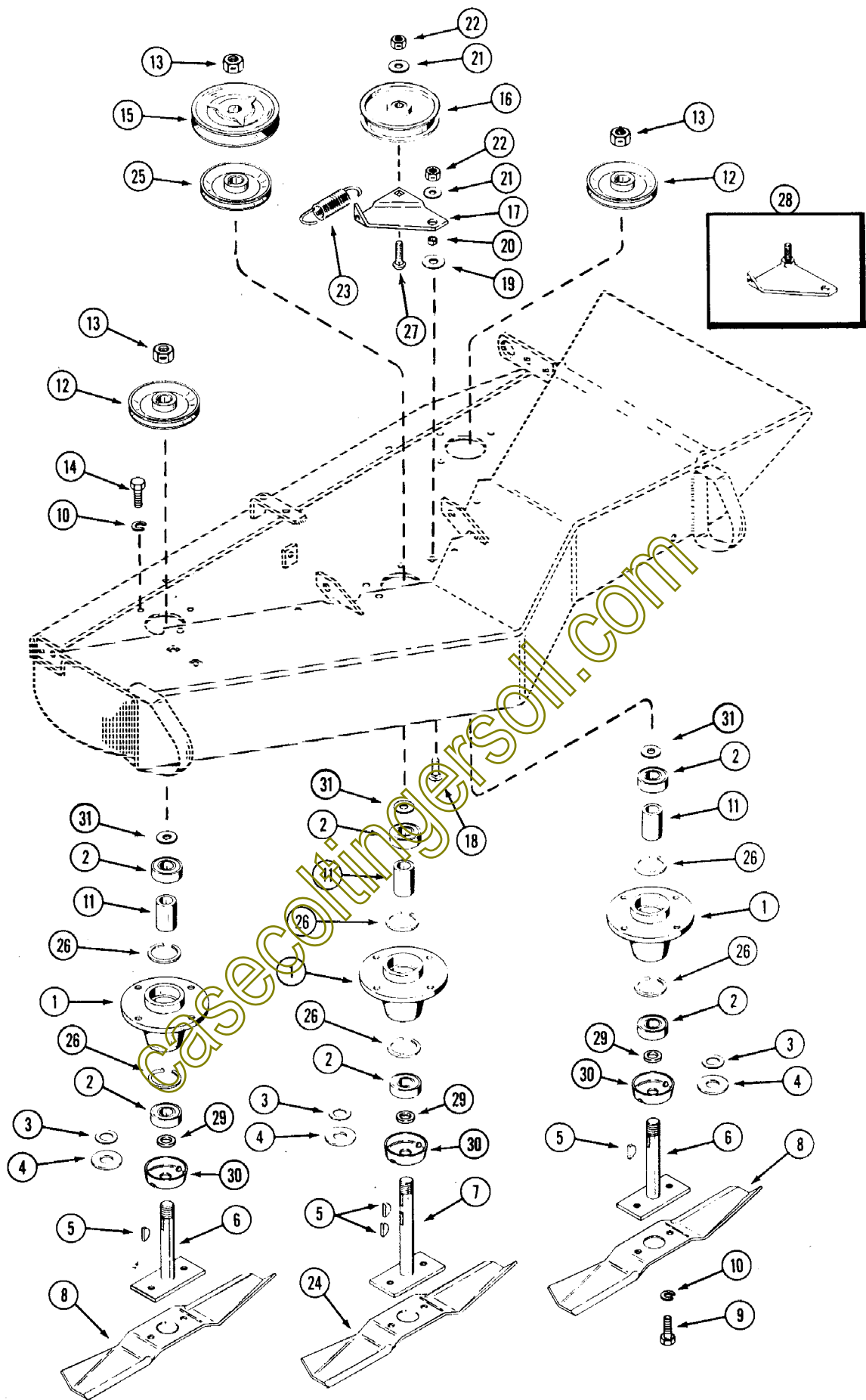
\*\*for service of J40 and J44

for service of K40 and K44

before S/N:

K40 - AA11798

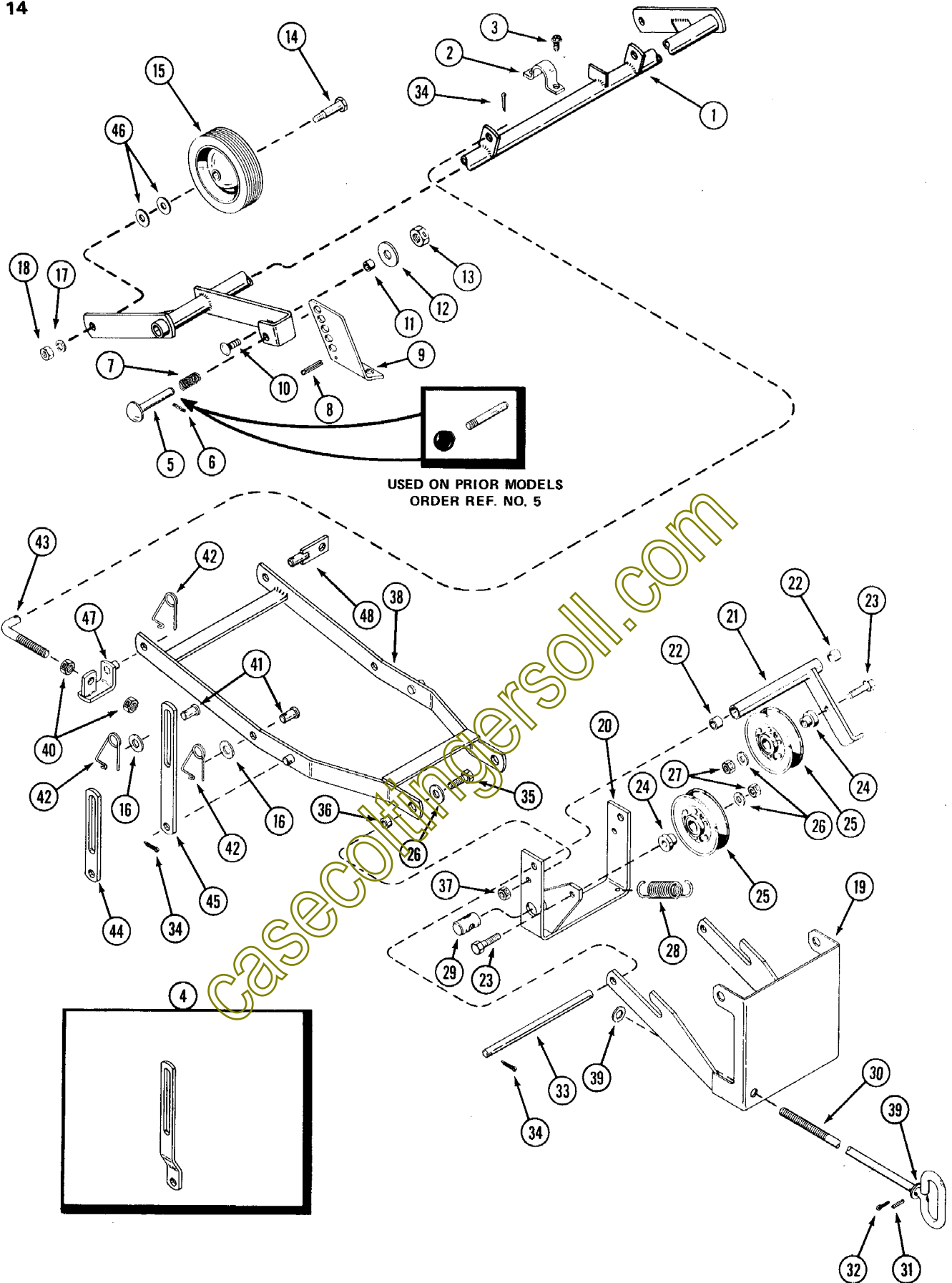
K44 - BB12278



## PULLEYS, BLADES AND SPINDLES

Use for J, K, L, M, N(46)

| REF. | PART NO.  | DESCRIPTION                                                     | REQ'D |
|------|-----------|-----------------------------------------------------------------|-------|
| 1    | C 17666   | HOUSING - mower spindle (also use [2] C16516 after S/N DD12835) | 3     |
| 2    | C 28971   | BEARING - spindle                                               | 6     |
| 3    | C 28972   | WASHER - bearing (early production)                             | 3     |
| 4    | C 10942   | WASHER - spacer (early production)                              | 3     |
| 5    | 126- 19   | KEY - spindle, #11 Woodruff                                     | 4     |
| 6    | C 15763   | SPINDLE - outboard                                              | 2     |
| 7    | C 15604   | SPINDLE - center                                                | 1     |
| 8    | C 14886   | BLADE - 17" outboard                                            | 2     |
| 9    | 113- 206  | BOLT - 3/8" x 3/4" NC hex (grade 5)                             | 6     |
| 10   | 192- 21   | LOCK WASHER - 3/8"                                              | 18    |
| 11   | C 10810   | SPACER - bearing                                                | 3     |
| 12   | C 21581   | PULLEY - outboard                                               | 2     |
| 13   | 131- 1331 | NUT - jam lock 3/4" NF hex                                      | 3     |
| 14   | 113- 206  | BOLT - 3/8" x 3/4" NC hex                                       | 12    |
| 15   | C 15615   | PULLEY - drive                                                  | 1     |
| 16   | C 12251   | PULLEY - deck idler                                             | 1     |
| 17   | C 25080   | BRACKET - idler                                                 | 1     |
| 18   | 111- 371  | BOLT - 3/8" x 1" rd. hd. square neck                            | 1     |
| 19   | 195- 105  | WASHER - 1/2" ZP                                                | 1     |
| 20   | C 14768   | SPACER - idler bracket                                          | 1     |
| 21   | 195- 525  | WASHER - 3/8" ZP                                                | 2     |
| 22   | 131- 1181 | NUT - lock 3/8" NC hex                                          | 2     |
| 23   | C 31606   | SPRING - idler                                                  | 1     |
| 24   | C 24443   | BLADE - 16" center                                              | 1     |
| 25   | C 21580   | PULLEY - center                                                 | 1     |
| 26   | C 16516   | RING - retainer (use before S/N DD12835)                        | 6     |
| 27   | 111- 366  | BOLT - 3/8" rd. hd. sq. neck                                    | 1     |
| 28   | NSS       | BRACKET - idler (use C25080 bracket and 111-366 bolt)           | 1     |
| 29   | C 25541   | SPACER - bearing shield                                         | 3     |
| 30   | C 25543   | SHIELD - bearing                                                | 3     |
| 31   | C 28972   | WASHER - bearing                                                | 3     |



## AXLE, IDLER AND MOUNTING ASSEMBLIES

Use for J40, J44 and J46

| REF. | PART NO.  | DESCRIPTION                                                                                   | REQ'D |
|------|-----------|-----------------------------------------------------------------------------------------------|-------|
| 1    | C 24707   | AXLE - rear (J40) .....                                                                       | 1     |
| 1    | C 24708   | AXLE - rear (J44) .....                                                                       | 1     |
| 1    | C 24709   | AXLE - rear (J46) .....                                                                       | 1     |
| 2    | C 14932   | BRACKET - axle mounting (J40 and J44) .....                                                   | 1     |
| 2    | C 14932   | BRACKET - axle mounting (J46) .....                                                           | 2     |
| 3    | 187- 1036 | SCREW - 1/4" x 1/2" NC hex self-tapping (4 req'd for J46) .....                               | 2     |
| 4    | NSS       | LINK - R.H. 446 only (shipped with tractor) 9-1/2" (240 mm)<br>(Use C25702, C25703) .....     | 1     |
| 4    | C 25702   | LINK - lift (R.H. 446, 448) comes with tractor, 8-3/4" (220 mm) .....                         | 1     |
| 5    | C 20005   | PIN - locking .....                                                                           | 1     |
| 6    | 138- 96   | PIN - roll 3/16" x 1" .....                                                                   | 1     |
| 7    | C 10482   | SPRING .....                                                                                  | 1     |
| 8    | 138- 92   | PIN - roll 3/16" x 3/4" (early production) .....                                              | 1     |
| 9    | C 15935   | BRACKET - height adjust .....                                                                 | 1     |
| 10   | 111- 203  | BOLT - 5/16" x 1" NC rd. hd. square neck (early production) .....                             | 1     |
| 11   | C 14768   | SPACER - height adjust (early production) .....                                               | 1     |
| 12   | 195- 2175 | WASHER - 11/32" x 1-1/4" (early production) .....                                             | 1     |
| 13   | 131- 176  | NUT - lock 5/16" NC hex (early production) .....                                              | 1     |
| 14   | C 16745   | STUD - gauge wheel .....                                                                      | 2     |
| 14   | NSS       | STUD - gauge wheel (J46) (use before S/N D61713) (use C26848,<br>113-248) .....               | 2     |
| 15   | C 26736   | WHEEL - gauge (J40 and J44) .....                                                             | 2     |
| 15   | C 26737   | WHEEL - gauge (J46) (also use C16745 before S/N D61713) .....                                 | 2     |
| 16   | 195- 533  | WASHER - 1/2" .....                                                                           | 4     |
| 17   | 192- 21   | LOCK WASHER - 3/8" (early production) .....                                                   | 2     |
| 18   | 131- 1181 | NUT - 3/8" NC hex lock .....                                                                  | 2     |
|      | C 25418   | FRAME ASSEMBLY - mounting .....                                                               | 1     |
| 19   | C 17648   | BRACKET - front mounting (use C30168 for 648 loader) .....                                    | 1     |
| 20   | C 16569   | BRACKET - idler .....                                                                         | 1     |
| 21   | C 16575   | BRACKET ASSEMBLY - idler arm .....                                                            | 1     |
| 22   | C 17597   | BUSHING - idler arm .....                                                                     | 2     |
| 23   | 113- 209  | BOLT - 3/8" x 1-1/2" NC hex .....                                                             | 2     |
| 24   | C 12264   | BUSHING - idler pulley .....                                                                  | 2     |
| 25   | C 25370** | PULLEY - idler .....                                                                          | 2     |
| 25   | C 10463*  | PULLEY - idler .....                                                                          | 2     |
| 26   | 195- 525  | WASHER - 3/8" .....                                                                           | 4     |
| 27   | 131- 1181 | NUT - lock 3/8" NC hex .....                                                                  | 2     |
| 28   | C 21942   | SPRING - idler, used (J40) S/N A45655, (J44) S/N C47621,<br>(J46) S/N D46376 and after) ..... | 1     |
| 28   | NSS       | SPRING - idler (order C21961 Kit page 5) used early production .....                          | 1     |
| 29   | C 14269   | NUT - belt tension .....                                                                      | 1     |
| 30   | C 26890   | SCREW - idler adjust .....                                                                    | 1     |
| 31   | 138- 2073 | PIN - roll 3/16" x 1 .....                                                                    | 1     |
| 32   | 132- 318  | PIN - cotter .....                                                                            | 1     |
| 33   | C 31575   | ROD - pivot .....                                                                             | 1     |
| 34   | 132- 310  | PIN - cotter 1/8" x 1" .....                                                                  | 8     |
| 35   | 113- 208  | BOLT - 3/8" x 1-1/4" NC hex .....                                                             | 2     |
| 36   | C 16573   | SPACER .....                                                                                  | 2     |
| 37   | 131- 1181 | NUT - lock 3/8" NC hex jam .....                                                              | 2     |
| 38   | C 16824   | FRAME - rear mounting .....                                                                   | 1     |
| 39   | 195- 533  | WASHER - 1/2" .....                                                                           | 2     |
| 40   | 131- 1182 | NUT - lock 1/2" NC hex .....                                                                  | 4     |
| 41   | C 10821   | PIN - clevis 1/2" x 7/8" .....                                                                | 4     |
| 42   | C 10898   | PIN - safety .....                                                                            | 6     |
| 43   | C 17686   | BOLT - "J" .....                                                                              | 2     |
| 44   | C 18315   | LINK - lift, short (use with Model 210, 220, 222, 224, 644, 646 and 648) ...                  | 2     |
| 45   | NSS       | LINK - lift, long (use with Model 444), 9-1/2" (240mm) (use [2] C25703) ..                    | 2     |
| 45   | NSS       | LINK - lift, long (use with Model 446, 448) 9-1/2" (240 mm)<br>(use C25702, C25703) .....     | 1     |
| 45   | C 25703   | LINK - lift, long (use on 444, 446, 448), 8-3/4" (220 mm) .....                               | 2     |
| 46   | 195- 533  | WASHER - 1/2" (6 reg. on J46) .....                                                           | UAR   |
| 47   | C 19412   | LINK - adjust (use on early production) .....                                                 | 1     |
| 48   | C 17048   | PIN .....                                                                                     | 1     |

\* use before S/N:

J40 - A59542

J44 - C65190

J46 - D63972

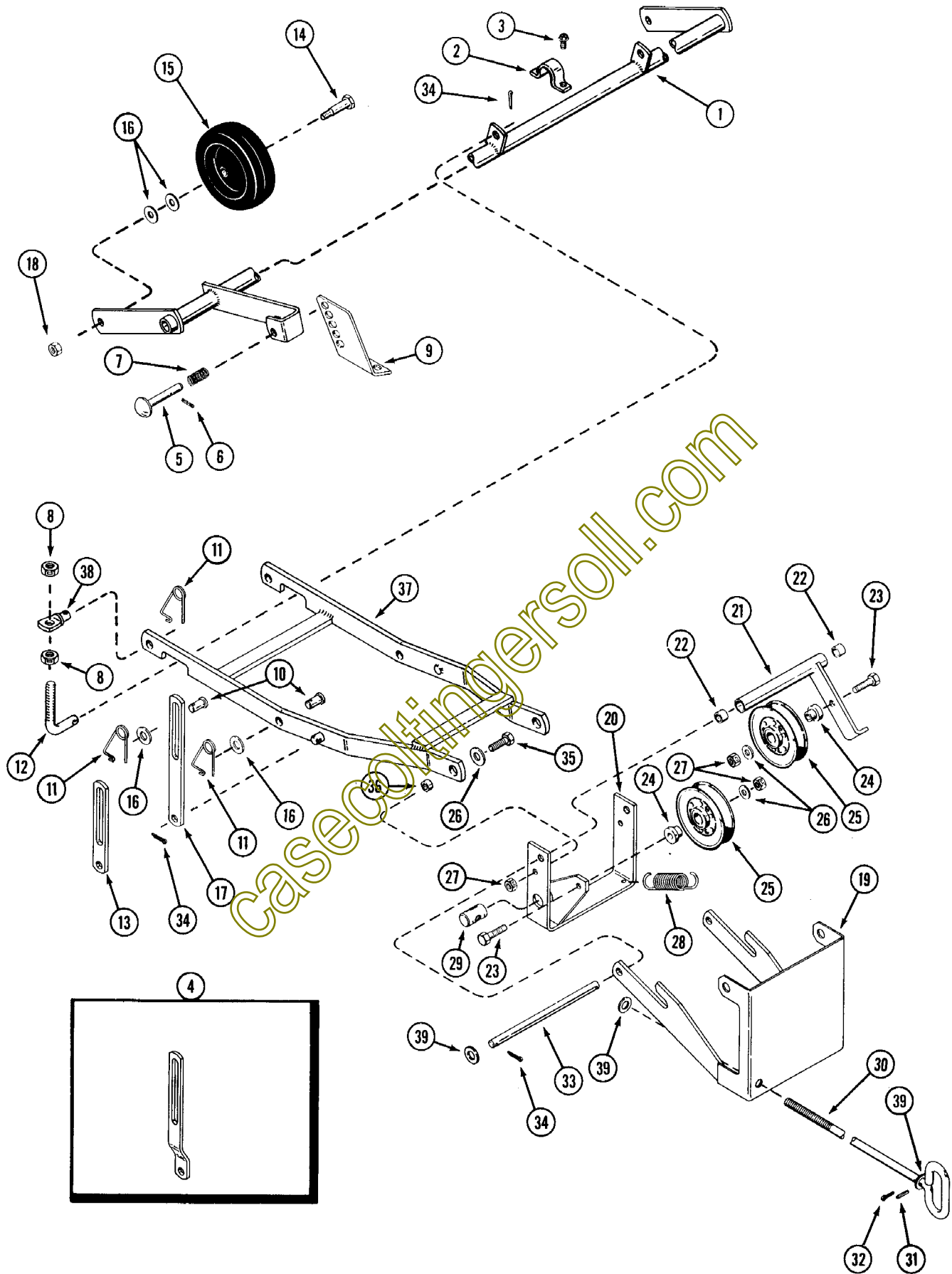
\*\*use S/N and after:

J40 - A59542

J44 - C65190

J46 - D63972

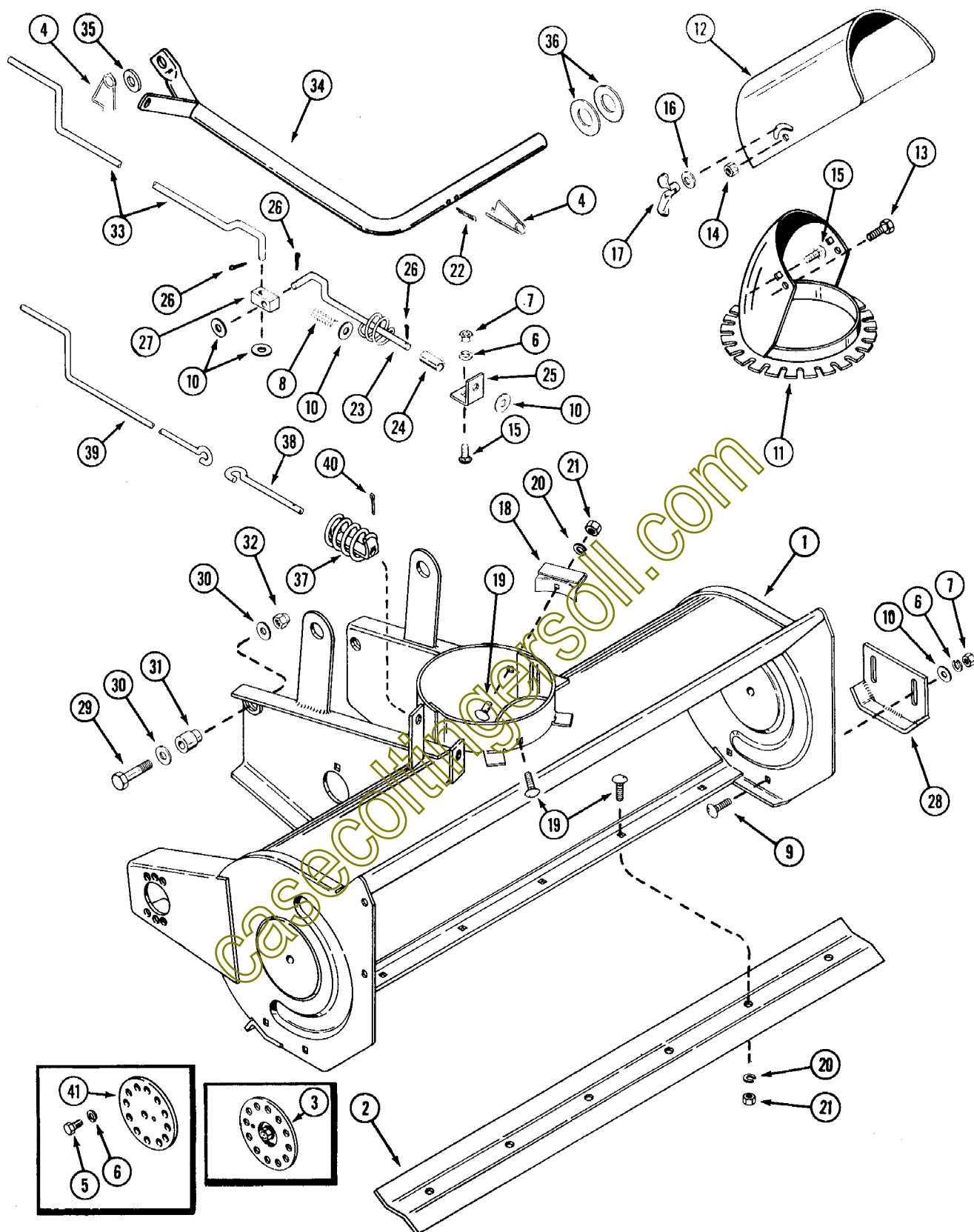
March 1993



## AXLE IDLER AND MOUNTING ASSEMBLIES

Use for K, L, M, N.(40)(44)(46)

| REF. | PART NO.  | DESCRIPTION                                                                  | REQ'D |
|------|-----------|------------------------------------------------------------------------------|-------|
| 1    | C 26047   | AXLE - rear (K40, L40, M40, N40) .....                                       | 1     |
| 1    | C 26048   | AXLE - rear (K44, L44, M44, N44) .....                                       | 1     |
| 1    | C 26049   | AXLE - rear (K46, L46, M46, N46) .....                                       | 1     |
| 2    | C 14932   | BRACKET - axle mounting (2 required on K46, L46, M46, N46) .....             | 1     |
| 3    | 187- 1036 | SCREW - 1/4" x 1/2" NC hex self-tapping .....                                | UAR   |
| 4    | C 25702   | LINK - lift (R.H. 444, 446, 448) comes with tractor, 8-3/4" (220 mm) .....   | 1     |
| 4    | C 27225   | LINK - short offset (226) R.H. ....                                          | 1     |
| 5    | C 20005   | PIN - locking .....                                                          | 1     |
| 6    | 138- 96   | PIN - roll 3/16" x 1" .....                                                  | 1     |
| 7    | C 10482   | SPRING .....                                                                 | 1     |
| 8    | 131- 930  | NUT - lock 1/2" NC hex flange .....                                          | 4     |
| 9    | C 15935   | BRACKET - height adjust .....                                                | 1     |
| 10   | C 10821   | PIN - clevis 1/2" x 7/8" .....                                               | 4     |
| 11   | C 10898   | PIN - safety .....                                                           | 6     |
| 12   | C 26044   | BOLT - "J" .....                                                             | 2     |
| 13   | C 18315   | LINK - lift, short (use with Model 210, 220, 222, 224, 644, 646 and 648) ... | 2     |
| 13   | C 18315   | LINK - lift, short (226) L.H. ....                                           | 1     |
| 14   | C 16745   | STUD - gauge wheel .....                                                     | 2     |
| 15   | C 26736   | WHEEL - gauge (K40, K44, L40, L44, M40, M44, N40, N44) 5" (127 mm) ..        | 2     |
| 15   | C 26737   | WHEEL - gauge (K46, L46, M46, N46) 6" (152 mm) .....                         | 2     |
| 16   | 195- 533  | WASHER - 1/2" .....                                                          | 6     |
| 17   | C 25703   | LINK - lift, long (use on 444, 446, 448) 8-3/4" (220 mm) L.H. ....           | 2     |
| 18   | 131- 938  | NUT - 3/8" NC hex lock flange .....                                          | 2     |
|      | C 26107   | FRAME ASSEMBLY - mounting .....                                              | 1     |
| 19   | C 17648   | BRACKET - front mounting (use C30168 for 648 loader) .....                   | 1     |
| 20   | C 16569   | BRACKET - idler .....                                                        | 1     |
| 21   | C 16575   | BRACKET ASSEMBLY - idler arm .....                                           | 1     |
| 22   | C 17597   | BUSHING - idler arm .....                                                    | 2     |
| 23   | 113- 209  | BOLT - 3/8" x 1-1/2" NC hex .....                                            | 2     |
| 24   | C 12264   | BUSHING - idler pulley .....                                                 | 2     |
| 25   | C 25370   | PULLEY - idler .....                                                         | 2     |
| 26   | 195- 525  | WASHER - 3/8" .....                                                          | 4     |
| 27   | 131- 1352 | NUT - lock 3/8" NC hex .....                                                 | 4     |
| 28   | C 21942   | SPRING - idler .....                                                         | 1     |
| 29   | C 14269   | NUT - belt tension .....                                                     | 1     |
| 30   | C 26890   | SCREW - idler adjust .....                                                   | 1     |
| 31   | 138- 2073 | PIN - roll 3/16" x 1-1/4" .....                                              | 1     |
| 32   | 132- 318  | PIN - cotter .....                                                           | 1     |
| 33   | C 31575   | ROD - pivot .....                                                            | 1     |
| 34   | 132- 310  | PIN - cotter 1/8" x 1" .....                                                 | 8     |
| 35   | 113- 208  | BOLT - 3/8" x 1-1/4" NC hex .....                                            | 2     |
| 36   | C 16573   | SPACER .....                                                                 | 2     |
| 37   | C 26050   | FRAME - rear mounting .....                                                  | 1     |
| 38   | C 26033   | PIN - adjustment .....                                                       | 2     |
| 39   | 195- 533  | WASHER - 1/2" .....                                                          | 4     |



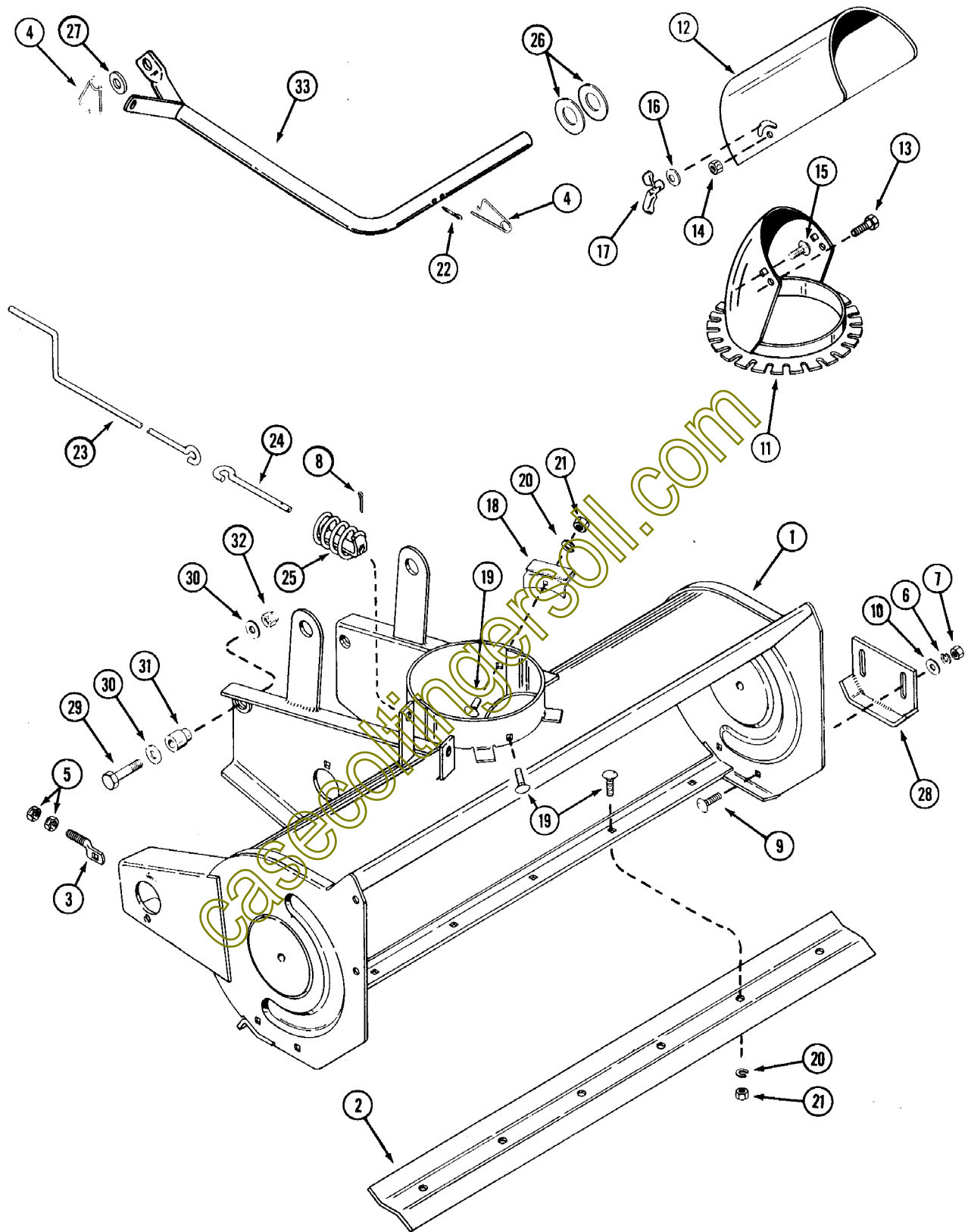
**AUGER HOUSING, CHUTE CONTROL AND LIFT ASSEMBLY**

Use for J, K, L, M, N, P, R (80) (84)

| REF. | PART NO.  | DESCRIPTION                                                                                 | REQ'D |
|------|-----------|---------------------------------------------------------------------------------------------|-------|
| 1    | NSS       | HOUSING - auger 38" (J80 and K80) (Use C24719, C24640, C24643, C24644, 132-300) . . . . .   | 1     |
| 1    | NSS       | HOUSING - auger 48" (J84 and K84) (order C24720, C24640, C24643, C24644, 132-300) . . . . . | 1     |
| 1    | NSS       | HOUSING - auger 38" (L80, M80) (Use C24719) . . . . .                                       | 1     |
| 1    | NSS       | HOUSING - auger 48" (L84, M84) (Use C24720) . . . . .                                       | 1     |
| 1    | NSS*      | HOUSING - auger 38" (N80, P80, R80) . . . . .                                               | 1     |
| 1    | NSS**     | HOUSING - auger 48" (N84, P84, R84) . . . . .                                               | 1     |
| 2    | C 17776   | BLADE - snowblower (J, K, L, M, N, P, R84) . . . . .                                        | 1     |
| 2    | C 17878   | BLADE - snowblower (J, K, L, M, N, P, R80) . . . . .                                        | 1     |
| 3    | C 19734   | HUB - auger mounting (J, K and L80 - J, K and L84) . . . . .                                | 2     |
| 4    | C 10898   | PIN - safety . . . . .                                                                      | 2     |
| 5    | 113- 206  | BOLT - 3/8" x 3/4" NC hex . . . . .                                                         | 6     |
| 6    | 192- 21   | LOCK WASHER - 3/8" ZP . . . . .                                                             | 11    |
| 7    | 129- 103  | NUT - 3/8" NC hex ZP . . . . .                                                              | 5     |
| 8    | C 27822   | SPRING - rod, chute control (J80, J84, K80 and K84) . . . . .                               | 1     |
| 9    | 111- 371  | BOLT - 3/8" x 1" NC round head, long square neck . . . . .                                  | 4     |
| 10   | 195- 525  | WASHER - 3/8" ZP . . . . .                                                                  | 8     |
| 11   | C 15248   | CHUTE . . . . .                                                                             | 1     |
| 12   | C 16940   | DEFLECTOR . . . . .                                                                         | 1     |
| 13   | 113- 1    | BOLT - 1/4" x 1/2" NC hex ZP . . . . .                                                      | 2     |
| 14   | 131- 1102 | NUT - lock 1/4" NC hex ZP . . . . .                                                         | 2     |
| 15   | 111- 340  | BOLT - 3/8" x 3/4" NC round head, short square neck . . . . .                               | 3     |
| 16   | C 28263   | WASHER - dished 25/64 x 1" O.D. . . . .                                                     | 2     |
| 17   | C 22774   | WINGNUT - deflector locking . . . . .                                                       | 2     |
| 18   | C 15334   | BRACKET - chute holddown . . . . .                                                          | 3     |
| 19   | 111- 132  | BOLT - 5/16" x 3/4" NC round head, square neck . . . . .                                    | UAR   |
| 20   | 192- 20   | LOCK WASHER - 5/16" ZP . . . . .                                                            | UAR   |
| 21   | 129- 102  | NUT - 5/16" NC hex ZP . . . . .                                                             | UAR   |
| 22   | 132- 332  | PIN - cotter . . . . .                                                                      | 1     |
| 23   | C 15244   | ROD - chute control (J80, J84, K80 and K84) . . . . .                                       | 1     |
| 24   | C 15277   | SPACER - (J80, J84, K80 and K84) . . . . .                                                  | 1     |
| 25   | C 15240   | BRACKET - control rod (J80, J84, K80 and K84) . . . . .                                     | 1     |
| 26   | 132- 320  | PIN - cotter 3/32" x 3/4" (J80, J84, K80 and K84) . . . . .                                 | 3     |
| 27   | C 14583   | JOINT - block (J80, J84, K80 and K84) . . . . .                                             | 1     |
| 28   | C 17775   | SKID - shoe . . . . .                                                                       | 2     |
| 29   | 113- 421  | BOLT - 1/2" x 2" NC hex . . . . .                                                           | 2     |
| 30   | 195- 533  | WASHER - 1/2" . . . . .                                                                     | 4     |
| 31   | C 18770   | BUSHING - (J, K, L80 - J, K, L84) . . . . .                                                 | 2     |
| 31   | C 25580   | BUSHING - (M, N, P, R (80) - M, N, P, R (84) . . . . .                                      | 2     |
| 32   | 131- 165  | NUT - lock 1/2" hex crown . . . . .                                                         | 2     |
| 33   | C 14584   | CRANK - chute (J, K80 - J, K84) . . . . .                                                   | 1     |
| 34   | C 31995   | ARM - lift . . . . .                                                                        | 1     |
| 35   | 195- 541  | WASHER - 21/32 x 5/16" ZP . . . . .                                                         | 1     |
| 36   | 195- 2134 | WASHER - 1-3/16 x 2-1/4" ZP . . . . .                                                       | 2     |
| 37   | C 24640   | COIL - chute control (L, M, N, P, R80 - L, M, N, P, R84) . . . . .                          | 1     |
| 38   | C 24643   | ROD - chute, control (L, M, N, P, R80 - L, M, N, P, R84) . . . . .                          | 1     |
| 39   | C 24644   | CRANK - chute (L, M, N, P, R80 - L, M, N, P, R84) . . . . .                                 | 1     |
| 40   | 132- 300  | PIN - cotter 1/8" x 7/8" (L, M, N, P, R80 - L, M, N, P, R84) . . . . .                      | 1     |
| 41   | C 25842   | HUB - auger mounting (M80, M84) . . . . .                                                   | 2     |

\*Use C31899, C32391, C29877 and 2 of (111-202, 129-163, 131-911)

\*\*Use C31900, C32391, C29877 and 2 of (111-202, 129-163, 131-911)



**AUGER, HOUSING, CHUTE CONTROL AND LIFT ASSEMBLY**

For S80, S84

| REF | PART NO.  | DESCRIPTION                                               | REQ'D |
|-----|-----------|-----------------------------------------------------------|-------|
| 1   | NSS       | HOUSING - auger 38" (S80) (use C31899, C32391) .....      | 1     |
| 1   | NSS       | HOUSING - auger 48" (S84) (use C31900, C32391) .....      | 1     |
| 2   | C 17776   | BLADE - snowblower (S84) .....                            | 1     |
| 2   | C 17878   | BLADE - snowblower (S80) .....                            | 1     |
| 3   | C 29877   | SCREW - chain adjust .....                                | 1     |
| 4   | C 10898   | PIN - safety .....                                        | 2     |
| 5   | 129- 163  | NUT - 3/8" - 24 lock .....                                | 2     |
| 6   | 192- 21   | LOCK WASHER - 3/8" ZP (early production) .....            | 4     |
| 7   | 131 938   | NUT - 3/8" NC hex ZP .....                                | 4     |
| 8   | 132- 300  | PIN - cotter 1/8" x 7/8" .....                            | 1     |
| 9   | 111- 371  | BOLT - 3/8" x 1" NC round head, long square neck .....    | 4     |
| 9   | 111- 340  | BOLT - 3/8" - 16 x 3/4" carriage .....                    | 4     |
| 10  | 195- 525  | WASHER - 3/8" ZP .....                                    | 4     |
| 11  | C 15248   | CHUTE .....                                               | 1     |
| 12  | C 16940   | DEFLECTOR .....                                           | 1     |
| 13  | 113- 1    | BOLT - 1/4" x 1/2" NC hex ZP .....                        | 2     |
| 14  | 131- 1102 | NUT - lock 1/4" NC hex ZP .....                           | 2     |
| 15  | 111- 340  | BOLT - 3/8" x 3/4" NC round head, short square neck ..... | 2     |
| 16  | C 28263   | WASHER - dished 25/64 x 1" O.D. .....                     | 2     |
| 17  | C 22774   | WINGNUT - deflector locking .....                         | 2     |
| 18  | C 15334   | BRACKET - chute holddown .....                            | 3     |
| 19  | 111- 132  | BOLT - 5/16" x 3/4" NC round head, square neck .....      | UAR   |
| 20  | 192- 20   | LOCK WASHER - 5/16" ZP (early production) .....           | UAR   |
| 21  | 131- 911  | NUT - 5/16" NC hex ZP flange .....                        | UAR   |
| 22  | 132- 332  | PIN - cotter .....                                        | 1     |
| 23  | C 24644   | CRANK - chute .....                                       | 1     |
| 24  | C 24643   | ROD - chute, control .....                                | 1     |
| 25  | C 24640   | COIL - chute control .....                                | 1     |
| 26  | 195- 2134 | WASHER - 1-3/16" x 2-1/4" ZP .....                        | 2     |
| 27  | 195- 541  | WASHER - 21/32" x 5/16" ZP .....                          | 1     |
| 28  | C 17775   | SKID - shoe .....                                         | 2     |
| 29  | 113- 421  | BOLT - 1/2" x 2" NC hex .....                             | 2     |
| 30  | 195- 533  | WASHER - 1/2" .....                                       | 4     |
| 31  | C 25580   | BUSHING - pivot .....                                     | 2     |
| 32  | 131- 165  | NUT - lock 1/2" hex crown .....                           | 2     |
| 33  | C 31995   | ARM - lift .....                                          | 1     |

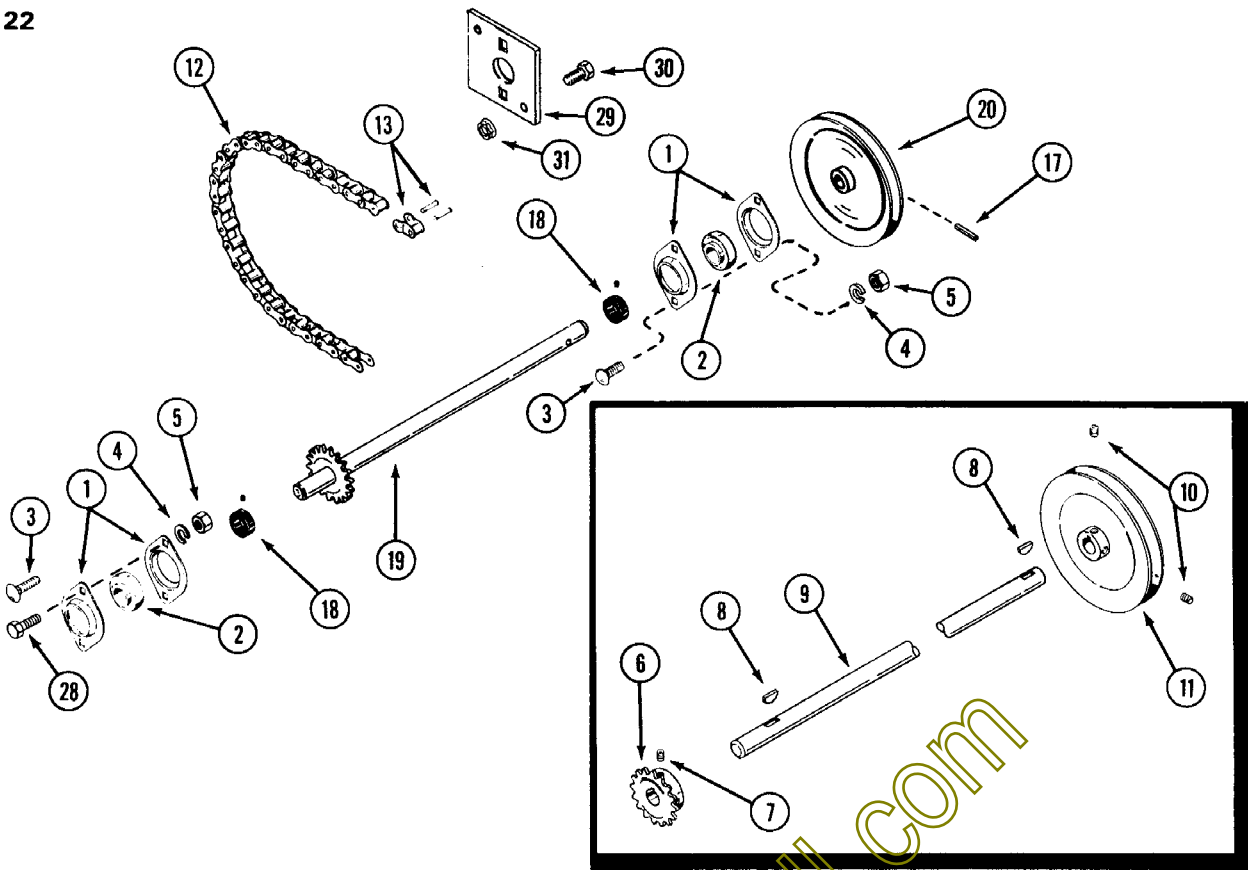
C33228 conversion kit for 38"

C33229 conversion kit for 48"

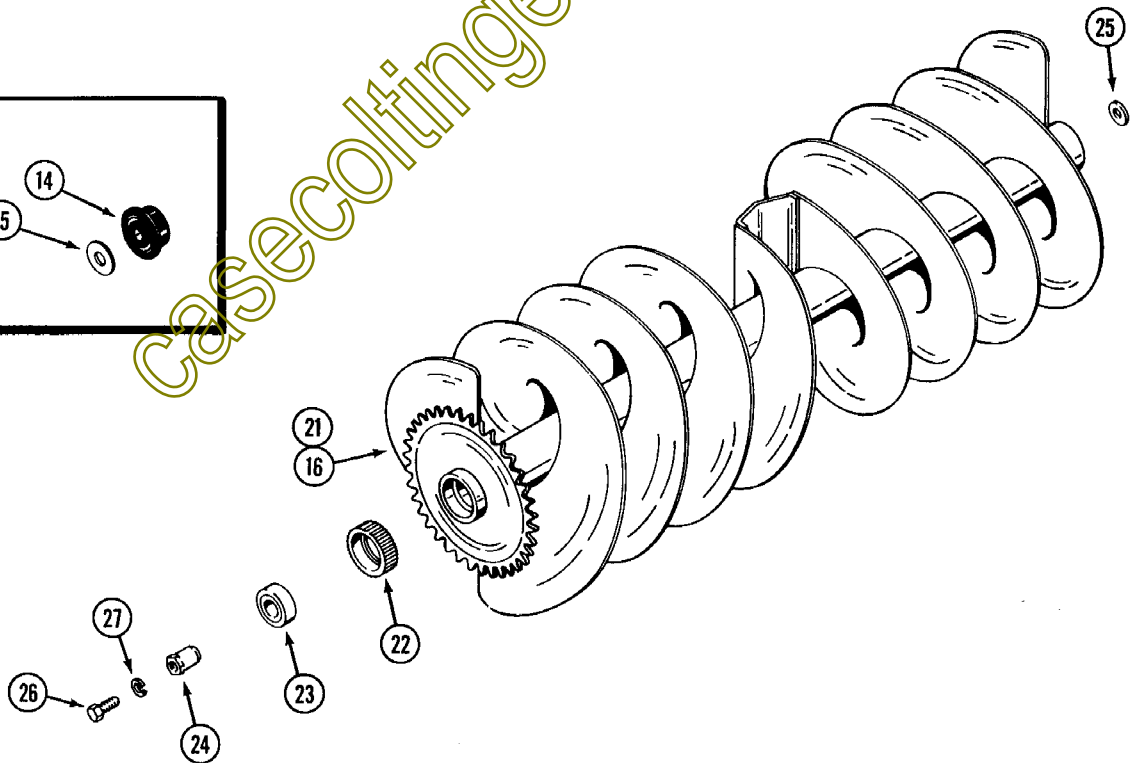
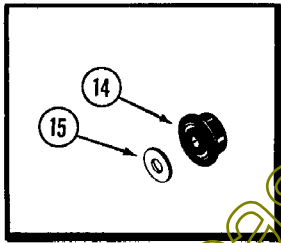
to use on 3000, 4000 series tractors

**NOTE:**

If this snowcaster has been converted to fit on 3000, 4000 series tractors, see model SB38G and SB48 snowcaster for parts.



USED ON J80 PRIOR TO S/N F30897  
 USED ON J84 PRIOR TO S/N G40059

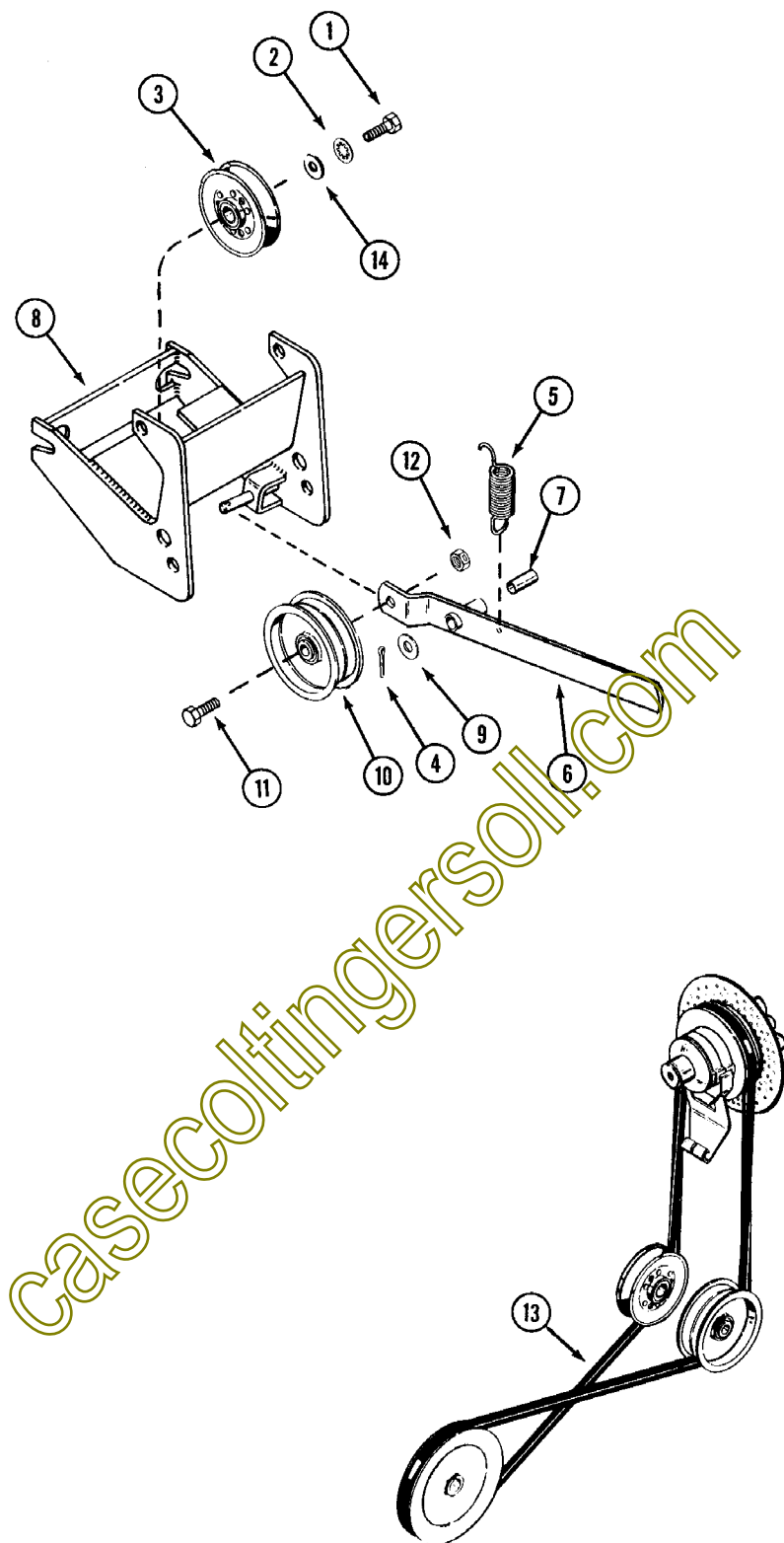


## AUGER AND DRIVE ASSEMBLY

| REF. | PART NO.  | DESCRIPTION                                                                                             | REQ'D |
|------|-----------|---------------------------------------------------------------------------------------------------------|-------|
| 1    | C 15514   | FLANGETTE - (J, K, L80 before S/N R11815<br>- J, K, L84 before S/N S13196) .....                        | 4     |
| 1    | C 28277   | FLANGETTE - (L, M, N, P, R, S80 S/N R11815 - L, M, N, P, R, S84<br>S/N S13196 and after) .....          | 4     |
| 2    | C 28817   | BEARING - (L, M, N, P, R, S80 S/N R11815 - L, M, N, P, R, S84<br>S/N S13196 and after) .....            | 2     |
| 2    | C 14419   | BEARING - shaft (includes item 18) (J, K, L80 before S/N R11815<br>- J, K, L84 before S/N S13196) ..... | 2     |
| 3    | 111- 132  | BOLT - 5/16" x 3/4" NC round head, square neck, ZP .....                                                | UAR   |
| 4    | 192- 20   | LOCK WASHER - 5/16" ZP (early production) .....                                                         | 4     |
| 5    | 131- 911  | NUT - 5/16" NC hex ZP flange .....                                                                      | 4     |
| 6    | C 14579   | SPROCKET - drive, 16 tooth (J80, used prior to S/N F30897) .....                                        | 1     |
| 6    | C 14579   | SPROCKET - drive, 16 tooth (J84, used prior to S/N G40059) .....                                        | 1     |
| 7    | 178- 858  | SETSCREW - 5/16" x 3/8" (J80, used prior to S/N F30897) .....                                           | 2     |
| 7    | 178- 858  | SETSCREW - 5/16" x 3/8" (J84, used prior to S/N G40059) .....                                           | 2     |
| 8    | 126- 16   | KEY - woodruff #9 (J80, used prior to S/N F30897) .....                                                 | 2     |
| 8    | 126- 16   | KEY - woodruff #9 (J84, used prior to S/N G40059) .....                                                 | 2     |
| 9    | C 17724   | SHAFT - drive (J84, used prior to S/N G40059) .....                                                     | 1     |
| 9    | C 17723   | SHAFT - drive (J80, used prior to S/N F30897) .....                                                     | 1     |
| 10   | 178- 858  | SETSCREW - 5/16" x 3/8" (J80, used prior to S/N F30897) .....                                           | 2     |
| 10   | 178- 858  | SETSCREW - 5/16" x 3/8" (J84, used prior to S/N G40059) .....                                           | 2     |
| 11   | C 16119   | PULLEY - drive shaft (J80, used prior to S/N F30897) .....                                              | 1     |
| 11   | C 16119   | PULLEY - drive shaft (J84, used prior to S/N G40059) .....                                              | 1     |
| 12   | C 18183   | CHAIN - auger drive 75 pitches #40 roller chain, .....                                                  | 1     |
|      | C 28982   | LINK - connecting #40 .....                                                                             | 1     |
|      | C 28984   | LINK - roller #40 .....                                                                                 | 2     |
| 13   | C 28983   | LINK - offset #40 .....                                                                                 | 2     |
| 14   | NSS       | BEARING - auger (J, K, L80 - J, K, L84) (use C29265) .....                                              | 1     |
| 15   | 195- 545  | WASHER - spacer 13/16" (J, K, L80 - J, K, L84) .....                                                    | UAR   |
| 16   | C 16108   | AUGER - 38" (J80, K80 and L80) .....                                                                    | 1     |
| 16   | C 24378   | AUGER - 48" (J84, K84 and L84) .....                                                                    | 1     |
| 17   | 138- 2040 | PIN - spirol 1/4" x 1-1/2" .....                                                                        | 1     |
| 18   | NSS       | COLLAR - locking (included with item 2) .....                                                           | 2     |
| 19   | C 31908   | SHAFT ASSEMBLY - drive (J, K, L, M, N, P, R, S84,<br>used S/N G40059 and after) .....                   | 1     |
| 19   | C 31907   | SHAFT ASSEMBLY - drive (J, K, L, M, N, P, R, S80,<br>used S/N F30897 and after) .....                   | 1     |
| 20   | C 19731   | PULLEY - drive shaft (J80, used S/N F30897 and after) .....                                             | 1     |
| 20   | C 19731   | PULLEY - drive shaft (J84, used S/N G40059 and after) .....                                             | 1     |
| 20   | C 31953   | PULLEY - drive shaft (K, L, M, N, P, R, S80 - K, L, M, N, P, R, S84) .....                              | 1     |
| 21   | C 25205   | AUGER - 38" (M, N, P, R, S80) includes C25840 .....                                                     | 1     |
| 21   | C 25853   | AUGER - 48" (M, N, P, R, S84) includes C25840 .....                                                     | 1     |
| 22   | C 25840   | SLEEVE - bearing (M, N, P, R, S80 - M, N, P, R, S84) .....                                              | 2     |
| 23   | C 28971   | BEARING - auger (M, N, P, R, S80 - M, N, P, R, S84) .....                                               | 2     |
| 24   | C 25841   | SHAFT - stub (M, N, P, R, S80 - M, N, P, R, S84) .....                                                  | 2     |
| 25   | 195- 522  | WASHER - spacer 3/8" (M, N, P, R, S80 - M, N, P, R, S84) .....                                          | UAR   |
| 26   | 121- 226  | BOLT - 3/8" x 1" NC hex (use lock sealant on threads) flange lock .....                                 | 2     |
| 27   | 193- 68   | LOCK WASHER - 3/8" .....                                                                                | 2     |
| 28   | 113- 102  | BOLT - 5/16" x 3/4" .....                                                                               | 2     |
| 29   | C 32391   | BRACKET - bearing (S80, S84) .....                                                                      | 1     |
| 30   | 113- 206  | BOLT - 3/8" - 16 x 3/4" .....                                                                           | 2     |
| 31   | 131- 938  | NUT - flange lock 3/8" - 16 .....                                                                       | 2     |

## NOTE:

If this snowcaster has been converted  
to fit on 3000, 4000 series tractors,  
see model SB38G and SB48  
snowcaster for parts.



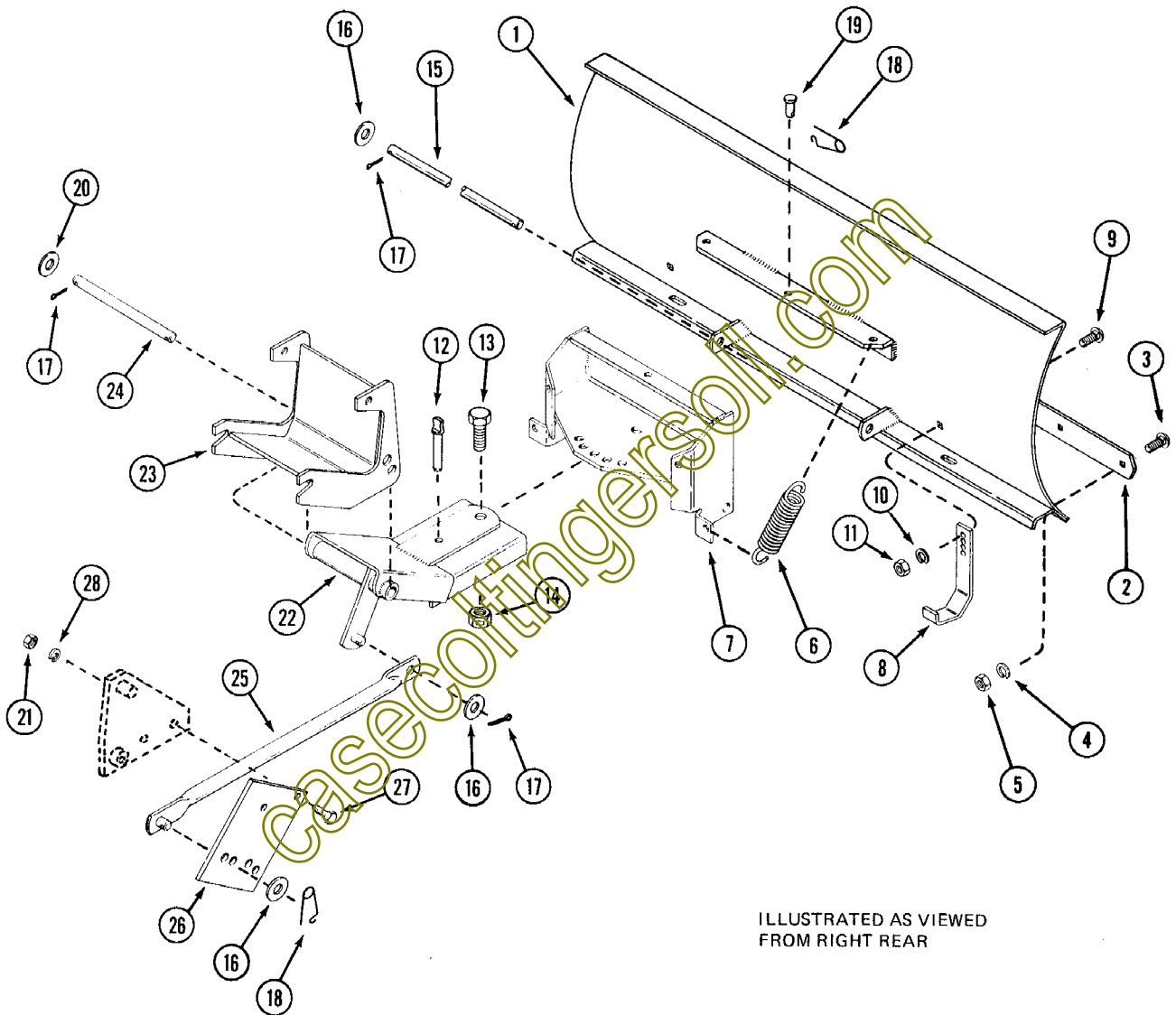
BELT ILLUSTRATION AS VIEWED  
FROM FRONT LEFT SIDE.

## BELTS AND IDLER ASSEMBLY

| REF. | PART NO.  | DESCRIPTION                                                                                  | REQ'D |
|------|-----------|----------------------------------------------------------------------------------------------|-------|
| 1    | 113- 206  | BOLT - 3/8 x 3/4" NC hex ZP .....                                                            | 1     |
| 2    | 193- 68   | WASHER - 3/8" internal tooth .....                                                           | 1     |
| 3    | C 25370   | PULLEY - idler .....                                                                         | 1     |
| 4    | 132- 318  | PIN - cotter .....                                                                           | 1     |
| 5    | C 16870   | SPRING - idler .....                                                                         | 1     |
| 6    | C 16853   | ARM - idler .....                                                                            | 1     |
| 7    | C 16714   | BUSHING - idler arm .....                                                                    | 1     |
| 8    | C 25565   | FRAME - idler (also use two C25580 for J, K, L80 - J, K, L84) .....                          | 1     |
| 9    | 195- 533  | WASHER - 1/2" ZP .....                                                                       | 1     |
| 10   | C 26090   | PULLEY - backside idler .....                                                                | 1     |
| 11   | 113- 410  | BOLT - 1/2 x 1-3/4" NC hex ZP .....                                                          | 1     |
| 12   | 131- 1182 | NUT - lock 1/2" NC hex ZP .....                                                              | 1     |
| 13   | C 23949   | BELT - J80 and J84 (use with 200 series tractors) .....                                      | 1     |
| 13   | C 23950   | BELT - J84 (use with 400 series tractors) .....                                              | 1     |
| 13   | C 23538   | BELT - K, L, M, N, P, R, S80 -<br>K, L, M, N, P, R, S84 (use with 200 series tractors) ..... | 1     |
| 13   | C 23539   | BELT - K, L, M, N, P, R, S84 (use with 400 series tractors) .....                            | 1     |
| 14   | 195- 103  | WASHER - 3/8" .....                                                                          | 1     |

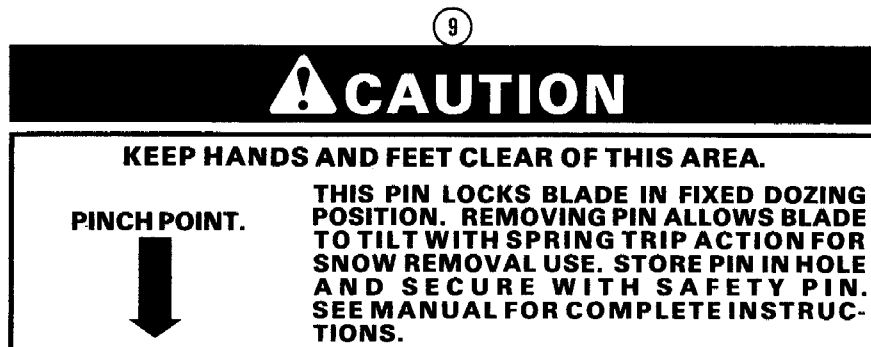
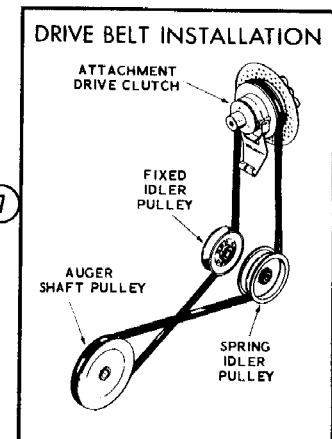
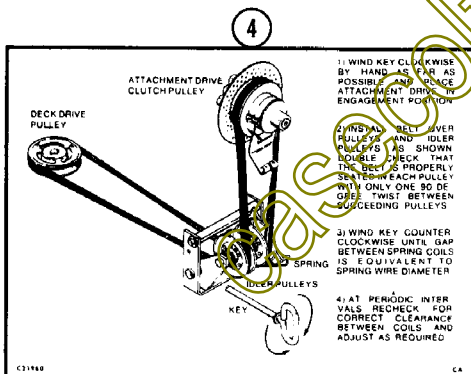
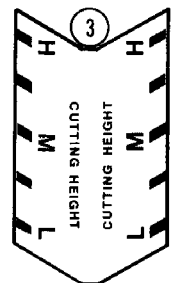
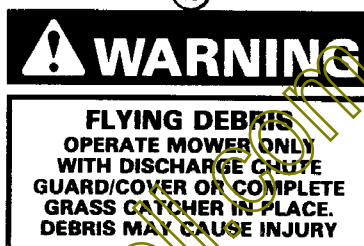
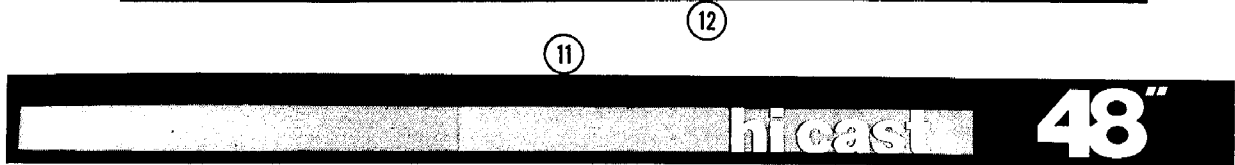
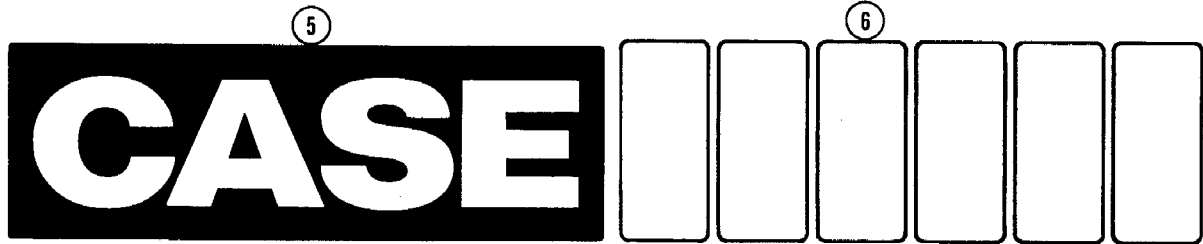
## NOTE:

If this snowcaster has been converted to fit on 3000, 4000 series tractors, see model SB38G and SB48 snowcaster for parts.



## BLADE, BRACKET AND LIFT ASSEMBLY

| REF. | PART NO.  | DESCRIPTION                                                    | REQ'D |
|------|-----------|----------------------------------------------------------------|-------|
| 1    | C 16524   | BLADE - 44" shown (J50, K50, L50) .....                        | 1     |
| 1    | C 16525   | BLADE - 54" (J54, K54, L54) .....                              | 1     |
| 2    | C 10871   | EDGE - 44" (J50, K50, L50) .....                               | 1     |
| 2    | C 14440   | EDGE - 54" (J54, K54, L54) .....                               | 1     |
| 3    | 111- 203  | BOLT - 5/16" x 1" NC rd. hd. square neck (J50, K50, L50) ..... | 8     |
| 3    | 111- 203  | BOLT - 5/16" x 1" NC rd. hd. square neck (J54, K54, L54) ..... | 9     |
| 4    | 192- 20   | LOCK WASHER - 5/16" (J50, K50, L50) .....                      | 8     |
| 4    | 192- 20   | LOCK WASHER - 5/16" (J54, K54, L54) .....                      | 9     |
| 5    | 129- 102  | NUT - 5/16" NC hex (J50, K50, L50) .....                       | 8     |
| 5    | 129- 102  | NUT - 5/16" NC hex (J54, K54, L54) .....                       | 9     |
| 6    | C 16805   | SPRING - blade .....                                           | 2     |
| 7    | C 22741   | BRACKET - pivot .....                                          | 1     |
| 8    | C 25876   | SKID .....                                                     | 2     |
| 9    | 111- 371  | BOLT - 3/8" x 1" NC rd. hd. square neck .....                  | 2     |
| 10   | 192- 21   | LOCK WASHER - 3/8" .....                                       | 2     |
| 11   | 129- 103  | NUT - 3/8" NC hex .....                                        | 2     |
| 12   | C 10888   | PIN - lock .....                                               | 1     |
| 13   | 113- 713  | BOLT - 3/4" x 1-3/4" NC hex .....                              | 1     |
| 14   | 131- 1112 | NUT - lock, 3/4" NC hex .....                                  | 1     |
| 15   | C 16529   | ROD - front pivot .....                                        | 1     |
| 16   | 195- 541  | WASHER - 5/8" .....                                            | 4     |
| 17   | 132- 310  | PIN - cotter 1/8" x 1" .....                                   | 5     |
| 18   | C 10898   | PIN - safety .....                                             | 2     |
| 19   | 141- 56   | PIN - clevis 1/2" x 1-3/8" .....                               | 1     |
| 20   | C 12975   | WASHER - 3/4" ID x 1-1/8" .....                                | 2     |
| 21   | 129- 105  | NUT - 1/2" hex .....                                           | 2     |
| 22   | C 23702   | BRACKET - center push .....                                    | 1     |
| 23   | C 25571   | BRACKET - rear support .....                                   | 1     |
| 24   | C 23713   | ROD - rear pivot .....                                         | 1     |
| 25   | C 23841   | ROD - lift .....                                               | 1     |
| 26   | C 25382   | PLATE - adapter lift bracket .....                             | 1     |
| 27   | 113- 417  | BOLT - 1/2" x 1-1/4" hex .....                                 | 2     |
| 28   | 192- 23   | LOCK WASHER - 1/2" .....                                       | 2     |



MODEL J, K, L, M, N(40)(44)(46) ROTARY MOWERS  
 MODEL J, K, L, M, N P(80)(84) SNOWCASTERS  
 MODEL J, K(50)(54) BLADES

29

DECALS

| REF. | PART NO.  | DESCRIPTION                                            | REQ'D |
|------|-----------|--------------------------------------------------------|-------|
| 1    | C 31087   | DECAL - "DANGER" spinning blade (mower) .....          | 1     |
| 2    | C 12519   | DECAL - "NO STEP" (mower) .....                        | 2     |
| 3    | 321- 6210 | DECAL - height adjust (mower) .....                    | 1     |
| 4    | C 31494   | DECAL - belt installation (mower) .....                | 1     |
| 5    | 321- 6379 | DECAL - "CASE" (snowcaster, blade) .....               | 1     |
| 6    | 321- 6380 | DECAL - white tread (snowcaster, blade) .....          | UAR   |
| 7    | C 17462   | DECAL - belt installation (snowcaster) .....           | 1     |
| 8    | 321- 4199 | DECAL - "WARNING" rotating auger (snowcaster) .....    | 1     |
| 9    | 321- 3932 | DECAL - "CAUTION" pinch point (blade) .....            | 1     |
| 10   | NSS       | DECAL - "CASE" (early production) (use 321-6379) ..... | 1     |
| 11   | C 27199   | DECAL - "HI CAST 38" (P80) .....                       | 1     |
| 11   | C 27200   | DECAL - "HI CAST 48" (P84) shown .....                 | 1     |
| 12   | C 27202   | DECAL - blade 44" (K50) shown .....                    | 1     |
| 12   | C 27203   | DECAL - blade 54" (K54) .....                          | 1     |
| 13   | C 31086   | DECAL - "Flying Debris" (N40, N44, N46) .....          | 1     |

**NOTE:** Decals may be different than illustrated.  
 Substitutes may be supplied when original  
 decals are not available.

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5  
**INGERSOLL**

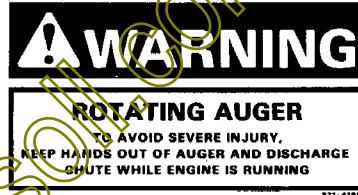
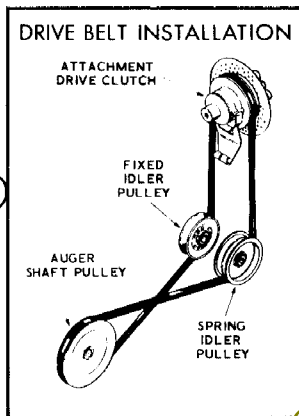
4

hi cast **38**

8

hi cast **48**

9



2

**44**

3

**54**

1



DECALS

| REF. | PART NO.  | DESCRIPTION                                          | REQ'D |
|------|-----------|------------------------------------------------------|-------|
| 1    | 321- 3932 | DECAL - "Caution" pinch point (L50, L54) .....       | 1     |
| 2    | C 31047   | DECAL - blade 44" (L50) .....                        | 1     |
| 3    | C 31048   | DECAL - blade 54" (L54) .....                        | 1     |
| 4    | C 31328   | DECAL - stripe (cut to length) .....                 | 1     |
| 5    | C 31989   | DECAL - "Ingersoll" .....                            | 1     |
| 6    | 321- 4199 | DECAL - "Warning" (R80, R84, S80, S84) .....         | 1     |
| 7    | C 17462   | DECAL - belt installation (R80, R84, S80, S84) ..... | 1     |
| 8    | C 27938   | DECAL - "HI CAST 38" (R80, S80) .....                | 1     |
| 9    | C 27939   | DECAL - "HI CAST 48" (R84, S84) .....                | 1     |

**NOTE:** Decals may be different than illustrated.  
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decals are not available.

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| C10482      | 15          | 7           | C16516      | 11          | 24          | C23538      | 25          | 13          |
| C10482      | 17          | 7           | C16516      | 13          | 26          | C23539      | 25          | 13          |
| C10810      | 11          | 11          | C16524      | 27          | 1           | C23702      | 27          | 22          |
| C10810      | 13          | 11          | C16525      | 27          | 1           | C23713      | 27          | 24          |
| C10821      | 15          | 41          | C16529      | 27          | 15          | C23807      | 5           | 20          |
| C10821      | 17          | 10          | C16569      | 15          | 20          | C23807      | 7           | 15          |
| C10871      | 27          | 2           | C16569      | 17          | 20          | C23808      | 5           | 20          |
| C10888      | 27          | 12          | C16573      | 15          | 36          | C23808      | 7           | 15          |
| C10898      | 15          | 42          | C16573      | 17          | 36          | C23810      | 5           | 2           |
| C10898      | 17          | 11          | C16575      | 15          | 21          | C23810      | 5           | 20          |
| C10898      | 19          | 4           | C16575      | 17          | 21          | C23810      | 7           | 15          |
| C10898      | 21          | 4           | C16714      | 25          | 7           | C23841      | 27          | 25          |
| C10898      | 27          | 18          | C16745      | 15          | 14          | C23949      | 25          | 13          |
| C10942      | 11          | 4           | C16745      | 17          | 14          | C23950      | 25          | 13          |
| C10942      | 13          | 4           | C16805      | 27          | 6           | C24378      | 23          | 16          |
| C12251      | 11          | 16          | C16824      | 15          | 38          | C24441      | 11          | 8           |
| C12251      | 13          | 16          | C16853      | 25          | 6           | C24442      | 11          | 8           |
| C12264      | 15          | 24          | C16870      | 25          | 5           | C24443      | 13          | 24          |
| C12264      | 17          | 24          | C16940      | 19          | 12          | C24640      | 19          | 37          |
| C12519      | 29          | 2           | C16940      | 21          | 12          | C24640      | 21          | 25          |
| C12975      | 27          | 20          | C17048      | 15          | 48          | C24643      | 19          | 38          |
| C14269      | 15          | 29          | C17462      | 29          | 7           | C24643      | 21          | 24          |
| C14269      | 17          | 29          | C17462      | 31          | 7           | C24644      | 19          | 39          |
| C14419      | 23          | 2           | C17597      | 15          | 22          | C24644      | 21          | 23          |
| C14440      | 27          | 2           | C17597      | 17          | 22          | C24707      | 15          | 1           |
| C14579      | 23          | 6           | C17648      | 15          | 19          | C24708      | 15          | 1           |
| C14583      | 19          | 27          | C17648      | 17          | 19          | C24709      | 15          | 1           |
| C14584      | 19          | 33          | C17666      | 11          | 1           | C25080      | 11          | 17          |
| C14768      | 11          | 20          | C17666      | 13          | 1           | C25080      | 13          | 17          |
| C14768      | 13          | 20          | C17686      | 15          | 43          | C25205      | 23          | 21          |
| C14768      | 15          | 11          | C17723      | 15          | 9           | C25370      | 15          | 25          |
| C14886      | 13          | 8           | C17724      | 15          | 9           | C25370      | 17          | 25          |
| C14892      | 5           | 13          | C17775      | 19          | 28          | C25370      | 25          | 3           |
| C14932      | 15          | 2           | C17775      | 21          | 28          | C25382      | 27          | 26          |
| C14932      | 17          | 2           | C17776      | 19          | 2           | C25418      | 15          | 1           |
| C15240      | 19          | 25          | C17776      | 21          | 2           | C25541      | 11          | 27          |
| C15244      | 19          | 23          | C17878      | 19          | 2           | C25541      | 13          | 29          |
| C15248      | 19          | 11          | C17878      | 21          | 2           | C25543      | 11          | 28          |
| C15248      | 21          | 11          | C18183      | 23          | 12          | C25543      | 13          | 30          |
| C15277      | 19          | 24          | C18315      | 15          | 44          | C25565      | 25          | 8           |
| C15334      | 19          | 18          | C18315      | 17          | 13          | C25571      | 27          | 23          |
| C15334      | 21          | 18          | C18315      | 17          | 13          | C25580      | 19          | 31          |
| C15514      | 23          | 1           | C18770      | 19          | 31          | C25580      | 21          | 31          |
| C15560      | 5           | 17          | C18921      | 5           |             | C25702      | 15          | 4           |
| C15560      | 7           | 12          | C18921      | 7           |             | C25702      | 17          | 4           |
| C15561      | 5           | 12          | C19412      | 15          | 47          | C25703      | 15          | 45          |
| C15561      | 7           | 12          | C19731      | 23          | 20          | C25703      | 17          | 17          |
| C15562      | 5           | 12          | C19734      | 19          | 3           | C25840      | 23          | 22          |
| C15562      | 7           | 12          | C20005      | 15          | 5           | C25841      | 23          | 24          |
| C15590      | 5           |             | C20005      | 17          | 5           | C25842      | 19          | 41          |
| C15590      | 7           |             | C21580      | 13          | 25          | C25853      | 23          | 21          |
| C15604      | 11          | 7           | C21581      | 11          | 12          | C25876      | 27          | 8           |
| C15604      | 13          | 7           | C21581      | 13          | 12          | C26033      | 17          | 38          |
| C15615      | 11          | 15          | C21942      | 5           | 22          | C26044      | 17          | 12          |
| C15615      | 13          | 15          | C21942      | 15          | 28          | C26047      | 17          | 1           |
| C15634      | 5           | 6           | C21942      | 17          | 28          | C26048      | 17          | 1           |
| C15639      | 5           | 6           | C22707      | 5           | 2           | C26049      | 17          | 1           |
| C15640      | 5           | 6           | C22707      | 7           | 2           | C26050      | 17          | 37          |
| C15675      | 5           | 4           | C22708      | 5           | 2           | C26090      | 25          | 10          |
| C15763      | 11          | 6           | C22708      | 7           | 2           | C26107      | 17          |             |
| C15763      | 13          | 6           | C22741      | 27          | 7           | C26485      | 5           |             |
| C15935      | 5           | 19          | C22774      | 19          | 17          | C26485      | 7           |             |
| C15935      | 15          | 9           | C22774      | 21          | 17          | C26736      | 15          | 15          |
| C15935      | 17          | 9           | C23210      | 7           | 2           | C26736      | 17          | 15          |
| C15936      | 7           | 14          | C23358      | 5           | 20          | C26737      | 15          | 15          |
| C15963      | 11          | 15          | C23358      | 7           | 15          | C26737      | 17          | 15          |
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