

INGERSOLL

ROTARY MOWER

J41, K41, L41, M41, N41, P41

SNOWCASTER

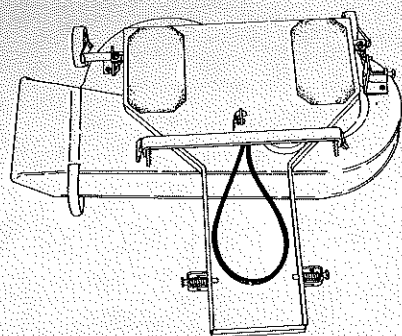
J81, K81, L81, M81, N81, P81, R81

UTILITY BLADE G51, H51, J51

BAGGER B96

Parts Catalog No. D1232

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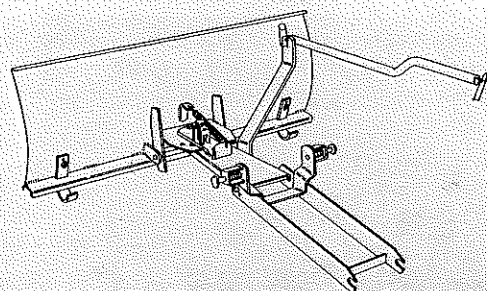
MOWER

ROTARY MOWER
 J41, K41, L41, M41, N41, P41
SNOWCASTER
 J81, K81, L81, M81, N81, P81, R81
UTILITY BLADE
 G51, H51, J51
BAGGER
 B96

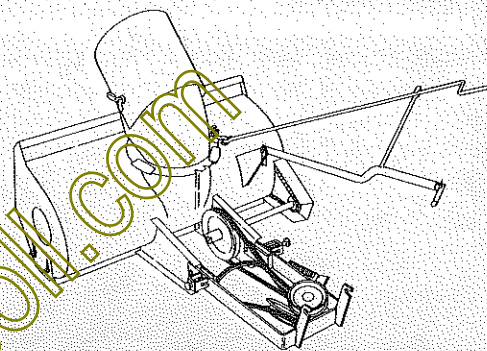
Parts Catalog No. D1232

5-85-RP-1000-139

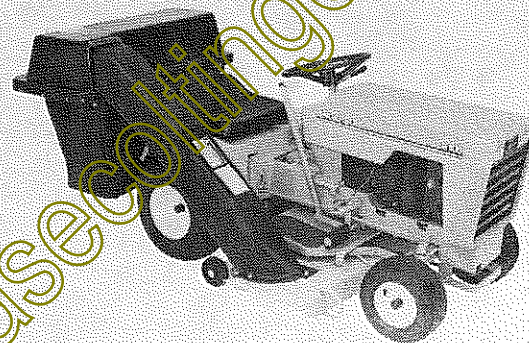
NOTE: This Parts Catalog replaces the previous Issue C1232 which is obsolete and should be discarded.



BLADE



SNOWCASTER



BAGGER

MODEL DESIGNATION

TRACTOR APPLICATION

	107	117	108	118	110	116
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GENERAL INFORMATION

INDEX

There is an index at the front and rear of this catalog.

The front index is an alphabetical index of the major groups or assemblies.

The rear index is a numerical index of the part numbers and pages on which these numbers are shown.

ILLUSTRATION

Each illustration in this catalog shows a group of parts or components. These parts and components are aligned approximately as the parts and components on your machine. Each part and component in an illustration has a reference number. These reference numbers are in a list on the page opposite of the illustration. Next to the reference number is the part number, description and required quantity of the part shown in the illustration.

ABBREVIATIONS

UAR - "Use as required" indicates that the part quantity is variable.

NSS - "Not sold separately" indicates that the part is only available as a component of an assembly or the part must be purchased locally. If the part is an assembly component, the description will be indented under the assembly description in the parts list.

INDENTED DESCRIPTIONS

An assembly can have many components. The components of an assembly are indicated by an indented description. The quantity for an indented part is the total needed for that complete assembly. See the example.

PARTS ORDERS

All orders must include the following information:

1. Correct part number.
2. Complete description of part or component.
3. Total quantity of each part or component.
4. Product model number.
5. All necessary product identification numbers.
6. Method for sending the parts.
7. Complete and correct address.

CATALOG REVISIONS

As the product changes, we will send you new pages for your catalog.

IMPORTANT: Put all revisions into the catalog as soon as possible.

RIGHT HAND AND LEFT HAND IDENTIFICATION

The words right hand (RH) and left hand (LH) as used in this catalog indicate the direction while you are in the operator's seat in the normal operating position.

REF.	PART NO	DESCRIPTION	REQ'D
A	55159	CYLINDER ASSY - rear steering	1

BAGGER SECTION

Page

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Entire Parts List	37

MOWER SECTION

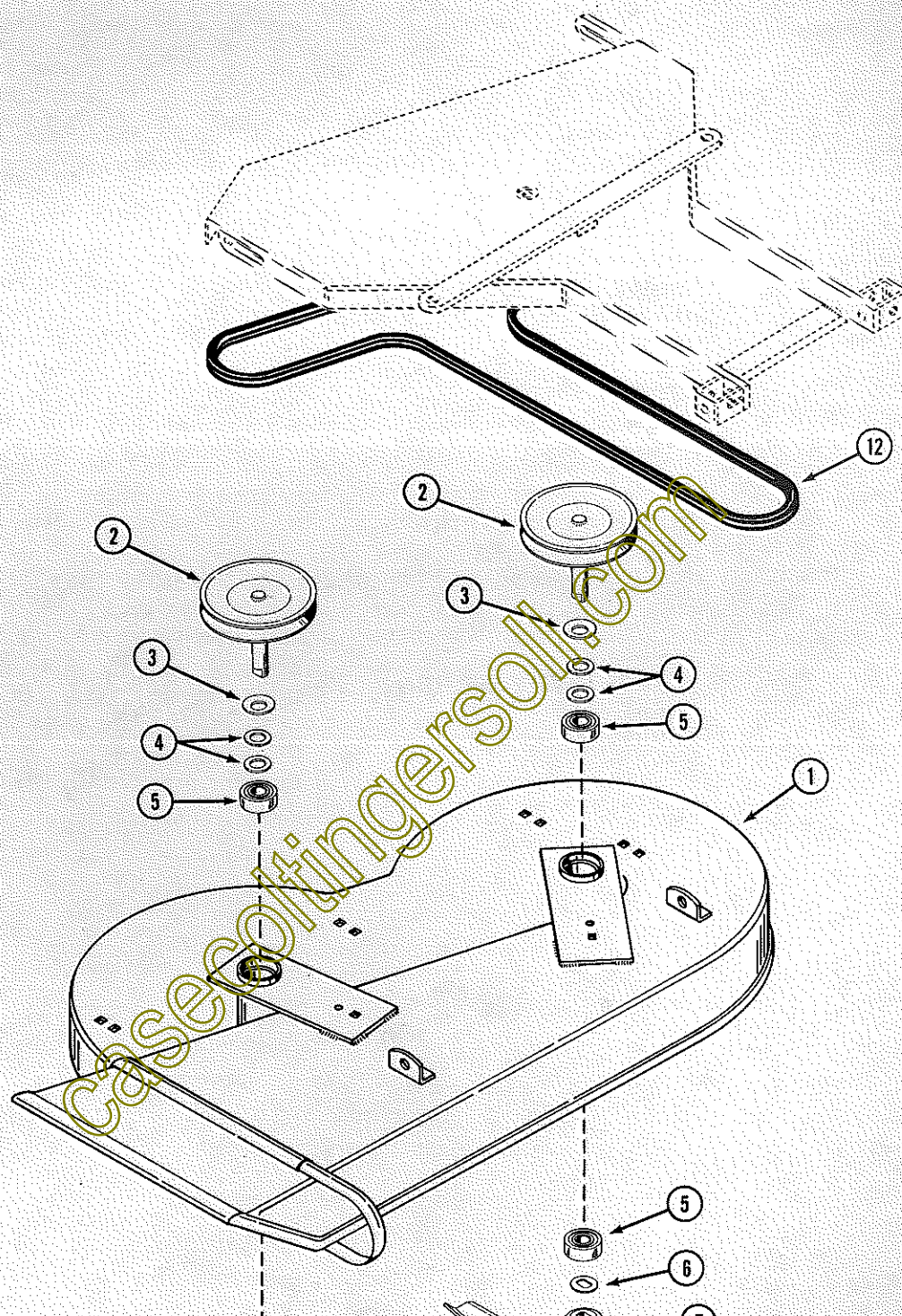
Decals	39
J41	5-9
K41	11-15
L41, M41, N41	17-21
P41	23-27

SNOWCASTER SECTION

Decals	39
Entire Parts List	29-33

UTILITY BLADE SECTION

Decals	39
Entire Parts List	35

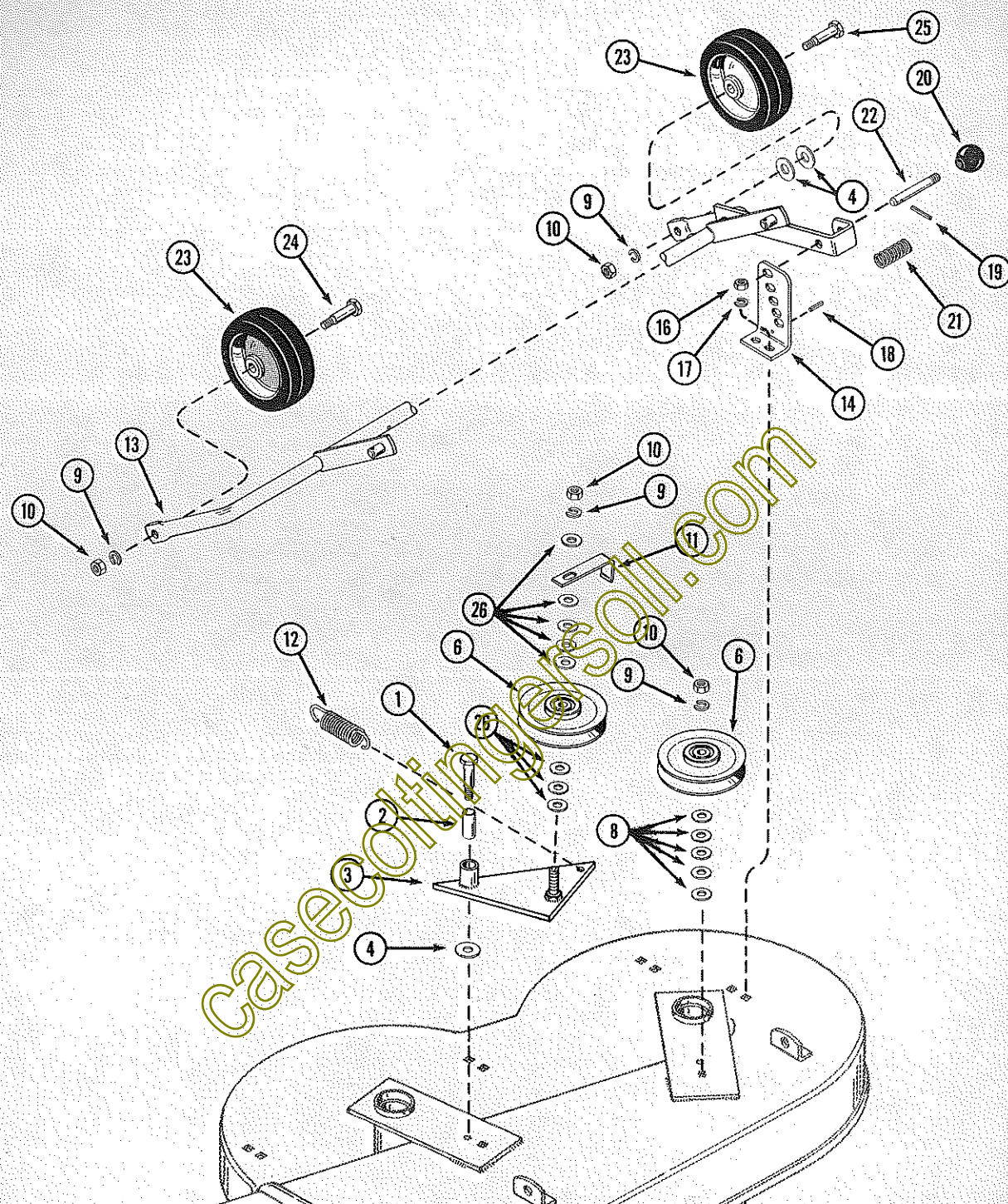


DECK, BELT AND SPINDLE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 18905	DECK - mower 34"	1
2	C 17155	SPINDLE ASSEMBLY	2
3	C 15272	WASHER - spring	2
4	C 28972	WASHER - spindle	4
5	C 28971	BEARING - spindle	4
6	C 16719	WASHER - special, spindle	2
7	NSS	ADAPTER - spindle (use C25542 and C25544)	2
8	C 24797	BLADE - 17-1/4"	2
9	195- 2037	WASHER - 7/16" x 2" OD	2
10	192- 6	LOCKWASHER - 3/8"	2
11	113- 207	BOLT - 3/8 x 1" NC hex	2
12	C 17083	BELT - mower drive	1

2 - # 2 C17155 spindle assy's
2 - # 6 C 16719 washers
belt

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WHEELS, AXLE AND IDLERS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 16745	BOLT - shoulder 3/8"	1
2	C 16714	BUSHING - idler arm	1
3	C 19084	ARM - idler	1
4	195- 533	WASHER - 1/2"	3
5	131- 178	NUT - lock 3/8" NC hex	1
6	C 17274	PULLEY - idler	2
7	111- 330	BOLT - 3/8" x 1-3/4" rd. hd. square neck	1
8	195- 103	WASHER - 3/8"	5
9	192- 21	LOCKWASHER - 3/8"	4
10	129- 103	NUT - 3/8" NC hex	4
11	C 17761	KEEPER - belt	1
12	C 15677	SPRING - idler arm	1
13	C 18899	AXLE - mower	1
14	C 16077	BRACKET - height adjust	1
15	111- 203	BOLT - 5/16" x 1" rd. hd. square neck	2
16	129- 102	NUT - 5/16" NC hex	2
17	192- 20	LOCKWASHER - 5/16"	2
18	138- 92	PIN - roll 3/16" x 3/4"	1
19	138- 77	PIN - roll	1
20	C 15618	KNOB - height adjust	1
21	C 10482	SPRING	1
22	C 15942	PIN - locking	1
23	C 26736	WHEEL - mower	2
24	C 16745	BOLT - shoulder, R.H.	1
25	C 14966	BOLT - shoulder, L.H.	1
26	195- 525	WASHER - 13/32"	8

AXLE MOUNTING AND LIFT ASSEMBLY

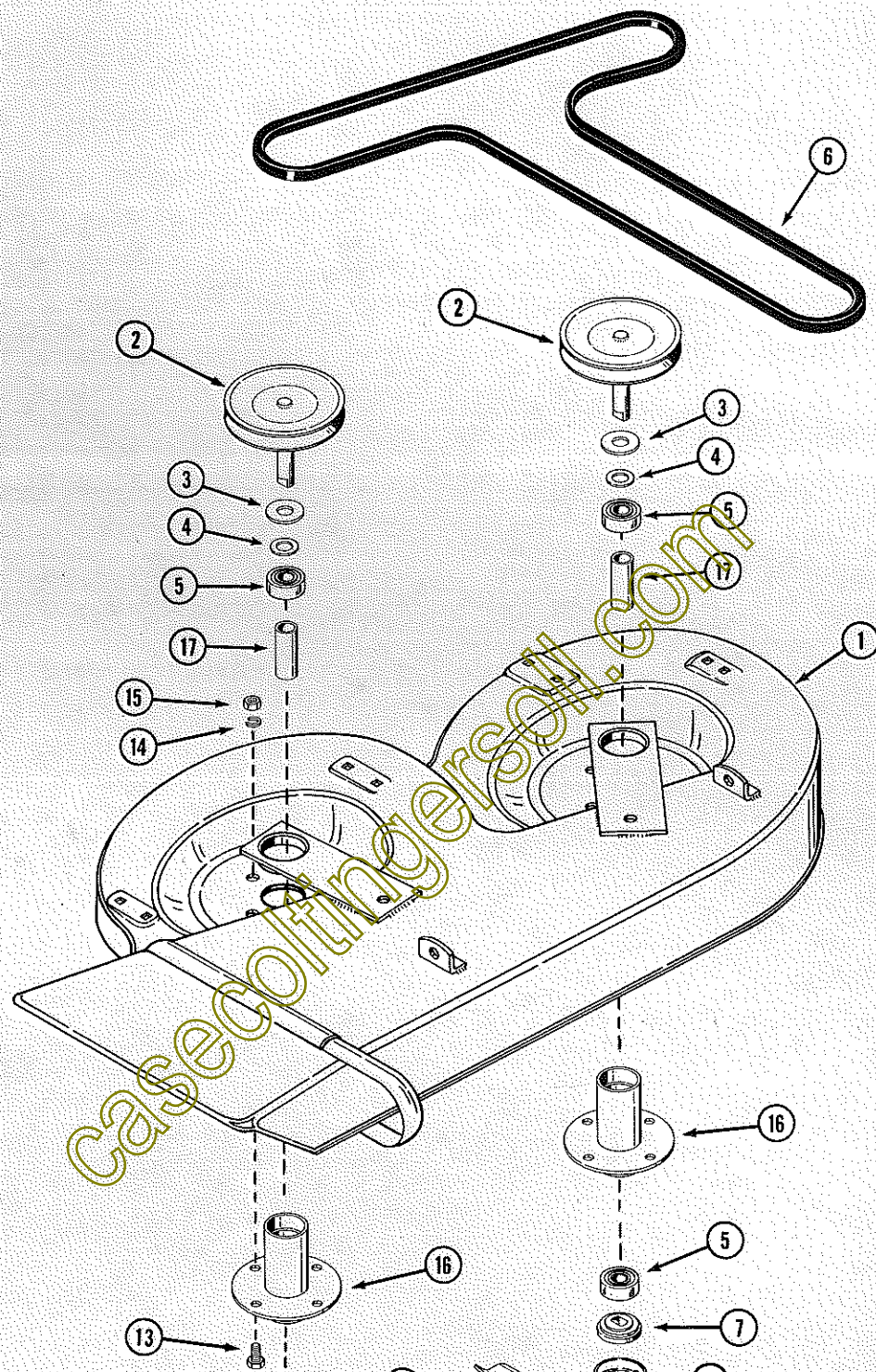
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 19456	BRACKET - lift assembly	1
2	C 15278	PIN - latch	2
3	C 10482	SPRING - latch	2
4	138- 2073	PIN - roll 3/16" x 1-1/4"	2
5	C 19088	"J" BOLT - adjusting	2
6	131- 1100	NUT - lock 1/2" NC hex	4
7	C 10898	PIN - safety	4
8	195- 529	WASHER - 7/16"	2
9	C 20006	PIN - lift	1
10	195- 525	WASHER - 3/8"	1
11	195- 106	WASHER - 1/2"	2
12	C 15351	BRACKET - axle mounting	3
13	C 15352	SPACER - axle	3
14	111- 203	BOLT - 5/16" x 1" rd. hd. square neck	6
15	129- 102	NUT - 5/16" NC hex	6
16	192- 20	LOCKWASHER - 5/16"	6
17	138- 96	PIN - roll 3/16" x 1"	1
18	C 16450	PIN - hair	1
19	C 27231*	BRACKET - lift adaptor	1
20	113- 207*	BOLT - 3/8" - 16 x 1" grade 5	1
21	131- 1181*	NUT - 3/8" - 16 lock	1

* Required to mount J41 mower
on tractors S/N and after:

108 - 14031940

110 - 14032840

115 - all



DECK, BELT AND SPINDLE ASSEMBLY

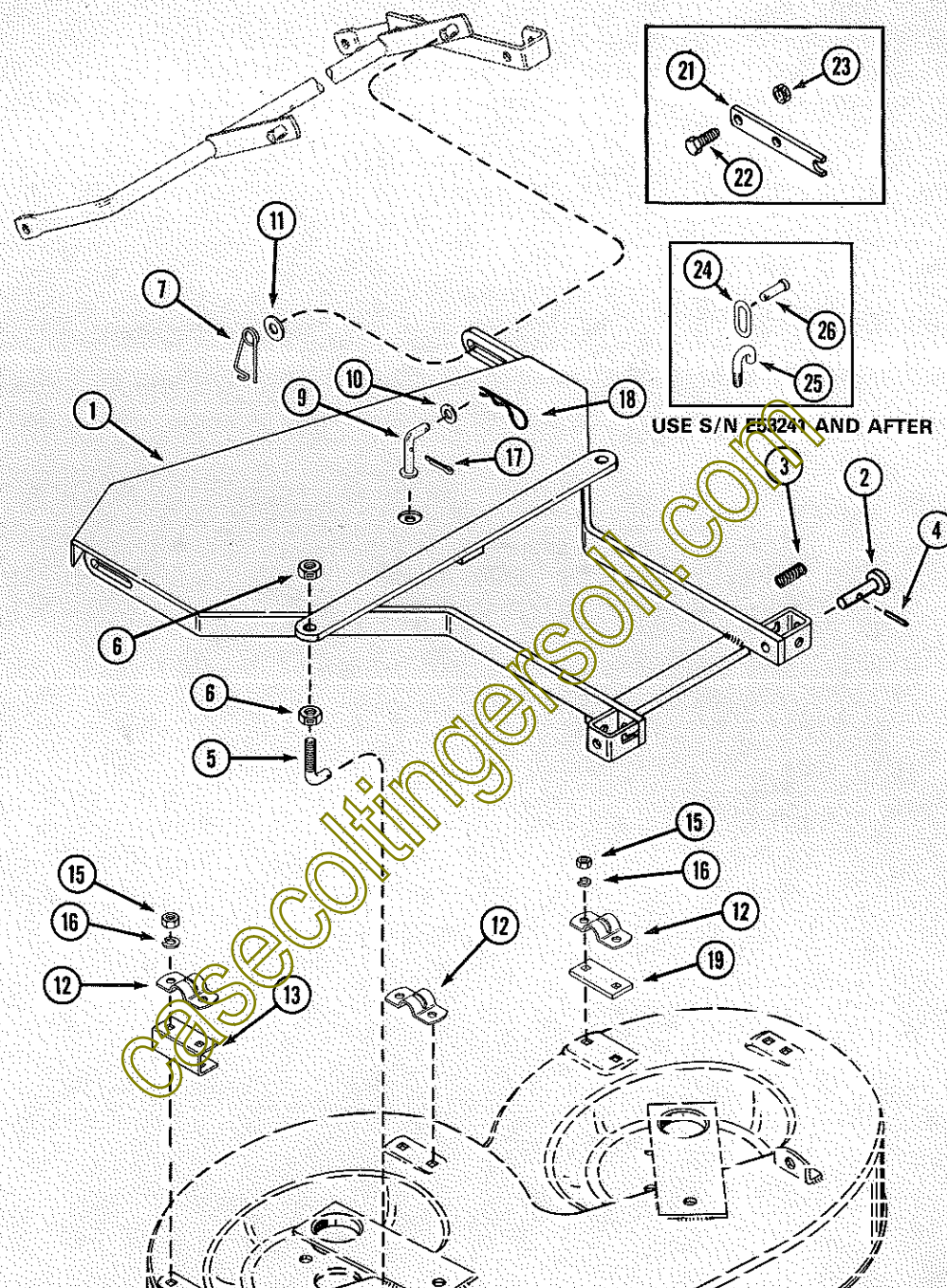
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 19457	DECK - mower 34"	1
2	C 17155	SPINDLE ASSEMBLY	2
3	C 10942	WASHER - spacer	2
4	C 28972	WASHER - spindle	4
5	C 28971	BEARING - spindle	4
6	C 17083	BELT - drive	1
7	C 25542	ADAPTER - spindle (also requires item 18 if not installed)	2
8	C 24797	BLADE - 17-1/4"	2
9	195- 2037	WASHER - 7/16" x 2" OD	2
10	192- 21	LOCKWASHER - 3/8"	2
11	113- 207	BOLT - 3/8 x 1" NC hex	2
12	C 17083	BELT - mower drive	1
13	113- 206	BOLT - 3/8 x 3/4" NC hex	8
14	192- 21	LOCKWASHER - 3/8"	8
15	129- 103	NUT - 3/8" NC hex	8
16	C 20009	HOUSING - spindle	2
17	C 21519	SPACER - spindle	2
18	C 25544	SHIELD - bearing	2

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WHEELS, AXLE AND IDLERS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 16745	BOLT - shoulder 3/8"	3
2	C 16714	BUSHING - idler arm	1
3	C 20016	ARM - idler	1
4	195- 533	WASHER - 1/2"	3
5	131- 1181	NUT - lock 3/8" NC hex	3
6	C 17274	PULLEY - idler	2
7	12- 632	BOLT - 3/8" x 2" rd. hd. square neck	1
8	C 20017	SPACER - idler pulley	1
9	192- 21	LOCKWASHER - 3/8"	2
10	129- 103	NUT - 3/8" NC hex	2
11	C 20013	KEEPER - belt	1
12	C 15677	SPRING - idler	1
13	C 19273	AXLE - mower	1
14	C 19259	BRACKET - height adjust	1
15	111- 203	BOLT - 5/16" x 1" rd. hd. square neck	2
16	129- 102	NUT - 5/16" NC hex	2
17	192- 20	LOCKWASHER	2
18	138- 96	PIN - roll 3/16" x 1"	2
19	C 26736	WHEEL - mower	2
20	195- 525	WASHER - 13/32 x 13/16" O.D.	3
21	C 10482	SPRING - locking pin	1
22	C 20005	PIN - locking	1

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AXLE MOUNTING AND LIFT ASSEMBLY

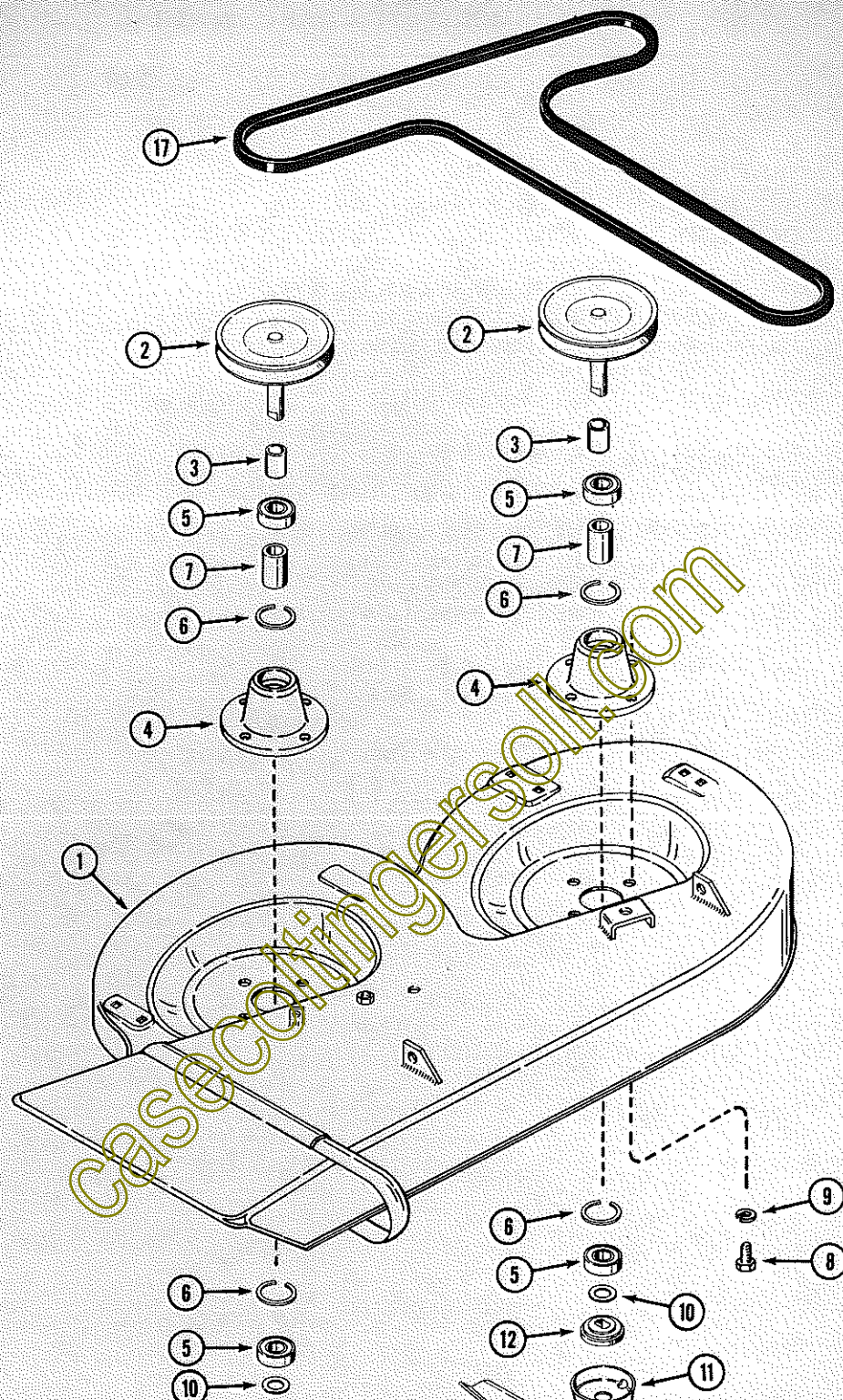
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 19456	BRACKET - lift assembly	1
2	C 15278	PIN - latch	2
3	C 10482	SPRING - latch	2
4	138- 2073	PIN - roll 3/16" x 1-1/4"	2
5	C 19088	"J" BOLT - adjusting	2
6	131- 1181	NUT - lock 1/2" NC hex	4
7	C 10898	PIN - safety	4
8	195- 529	WASHER - 7/16"	2
9	C 20006	PIN - lift	1
10	195- 525	WASHER - 3/8"	1
11	195- 106	WASHER - 1/2"	2
12	C 18029	BRACKET - saddle	3
13	C 20007	SPACER - axle 1-1/4"	3
14	111- 202	BOLT - 5/16" x 3/4" rd. hd. square neck	4
15	129- 102	NUT - 5/16" NC hex	8
16	192- 20	LOCKWASHER - 5/16"	8
17	138- 320	PIN - cotter 3/16" x 3/4"	1
18	C 16450	PIN - hair	1
19	C 20008	SPACER - axle 1/4"	1
20	111- 207	BOLT - 5/16" x 2" round head sq. neck	2
21	C 27231*	BRACKET - lift adaptor	1
22	113- 207*	BOLT - 3/8" - 16 x 1 grade 5	1
23	131- 1181*	NUT - 3/8" - 16 lock	1
24	C 25872	LINK - lift	1
25	C 25871	BOLT - "J" lift	1
26	141- 4	PIN - clevis 3/8"	1

* Required to mount K41 mower
on tractors S/N and after:

108 - 14031940

110 - 14032840

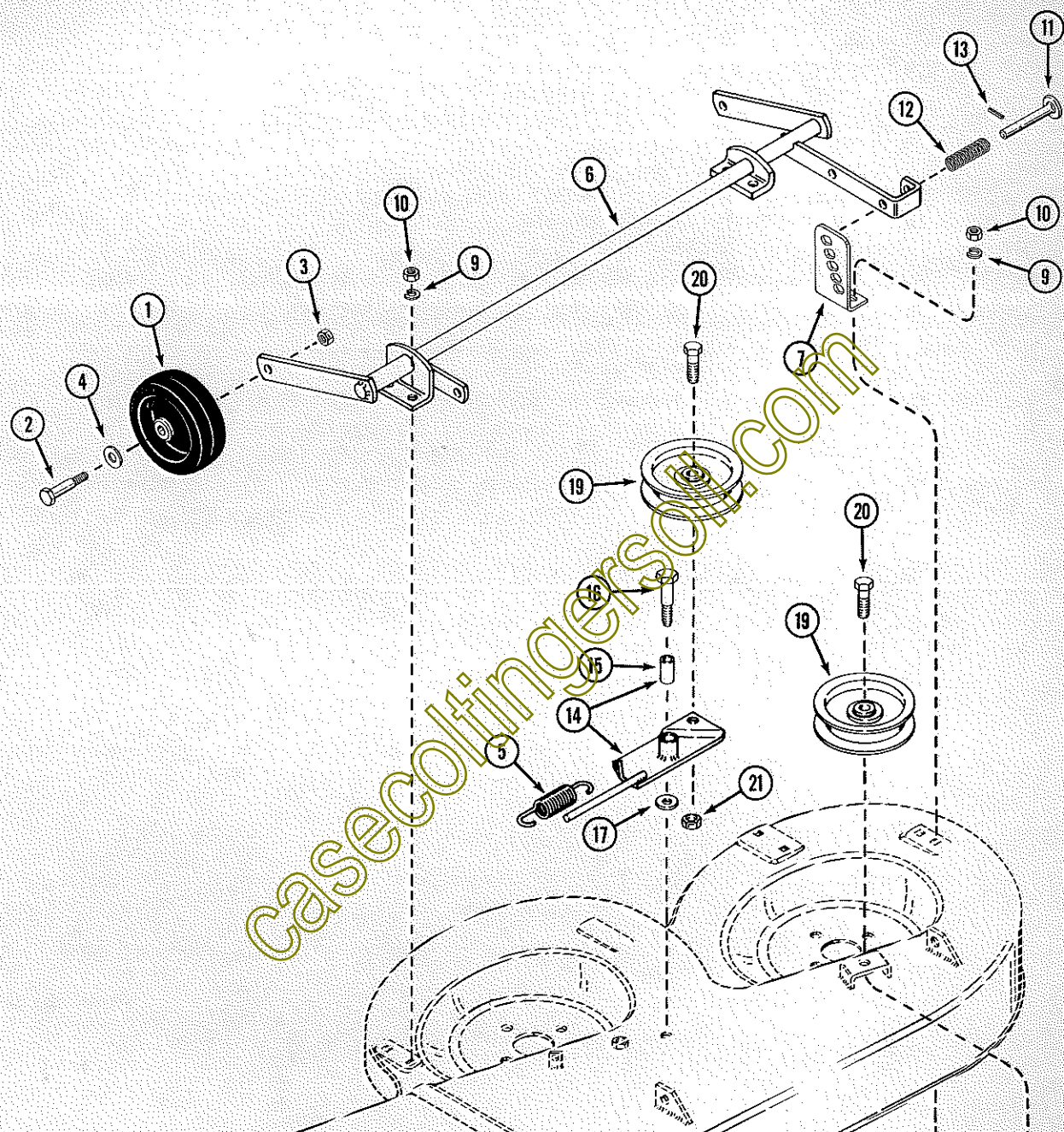
116 - all



DECK, BELT AND SPINDLE ASSEMBLY

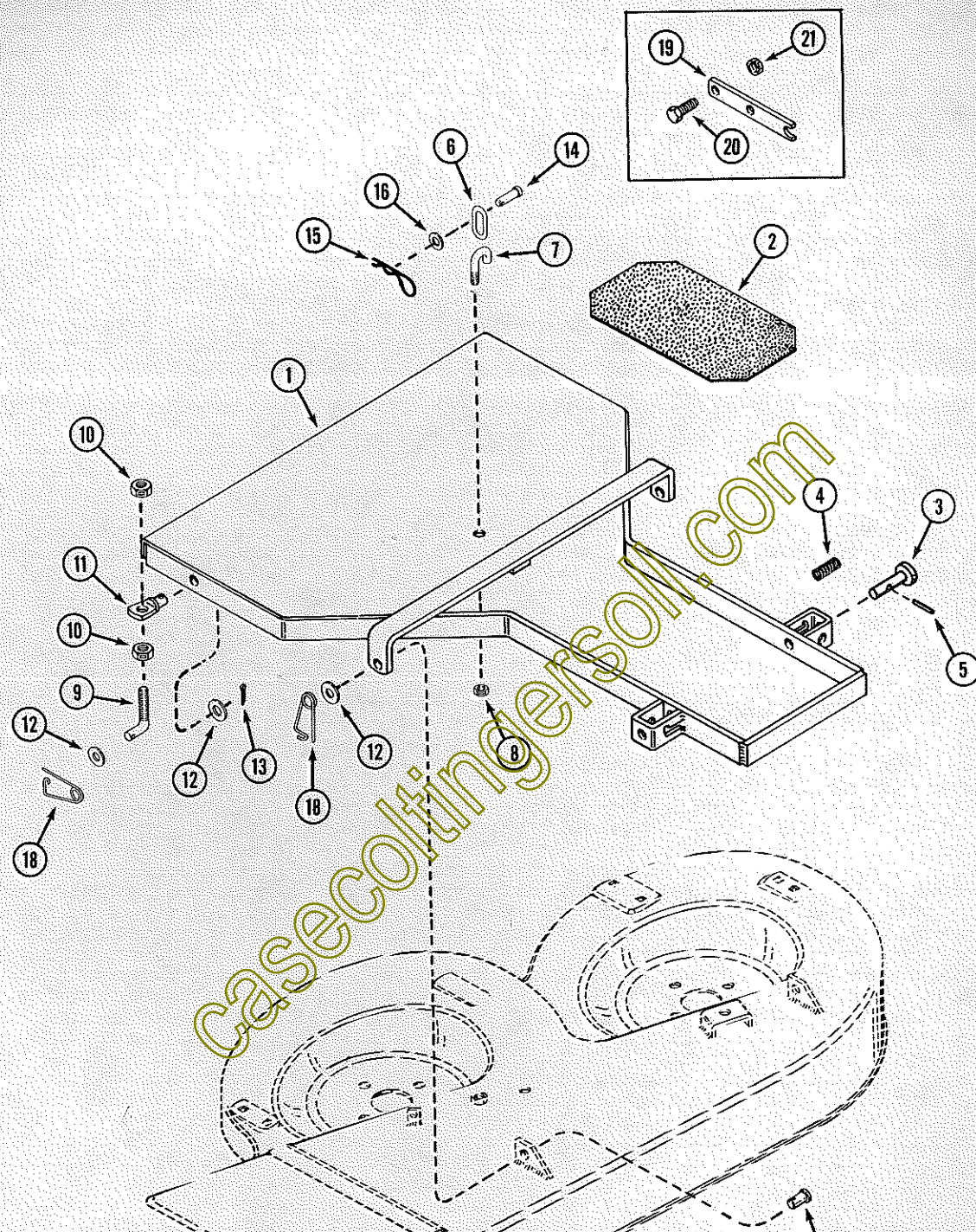
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 26071	DECK - mower	1
2	C 26076	SPINDLE - mower	2
3	C 28276	SPACER - sleeve	2
4	C 17666	HOUSING - spindle (also requires [2] A63279 S/N EE 11122 and after)	2
5	C 28971	BEARING - spindle	4
6	C 16516	RING - retaining (service part)	4
7	C 10810	SPACER - bearing	2
8	113- 206	BOLT - 3/8" - 16 x 3/4"	8
9	192- 21	LOCKWASHER - 3/8"	8
10	C 25541	SPACER - washer	2
11	C 25544	SHIELD - bearing	2
12	C 25542	ADAPTOR - spindle	2
13	C 24797	BLADE - 17-1/4"	2
14	195- 2037	WASHER - 7/16" x 2"	2
15	192- 21	LOCKWASHER - 3/8"	2
16	113- 207	BOLT - 3/8" - 16 x 1"	2
16	113- 233	BOLT - 3/8" - 16 x 1-3/4"	2
17	C 26097	BELT - drive	1

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WHEELS, AXLE AND IDLERS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 26736	WHEEL - gauge	2
2	C 16745	BOLT - shoulder	2
3	131- 1181	NUT - 3/8" lock	2
4	195- 533	WASHER - 1/2"	2
5	C 14482	SPRING - tension	1
6	C 26078	AXLE - mower	1
7	C 26086	BRACKET - height adjust	1
8	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	6
9	192- 20	LOCKWASHER - 5/16"	6
10	129- 102	NUT - 5/16" - 18 hex	6
11	C 20005	PIN - height adjust	2
12	C 10482	SPRING - compression	2
13	138- 96	PIN - roll 3/16" x 1"	2
14	C 26087	ARM ASSEMBLY - idler	1
15	C 16714	BUSHING - sleeve	1
16	C 16745	BOLT - shoulder	1
17	195- 103	WASHER - 3/8"	2
18	131- 1181	NUT - lock 3/8" - 16	1
19	C 26090	PULLEY - flat	2
20	113- 410	BOLT - 1/2" - 13 x 1-1/2"	2
21	131- 1308	NUT - lock 1/2" - 13	2



MOUNTING AND LIFT ASSEMBLY

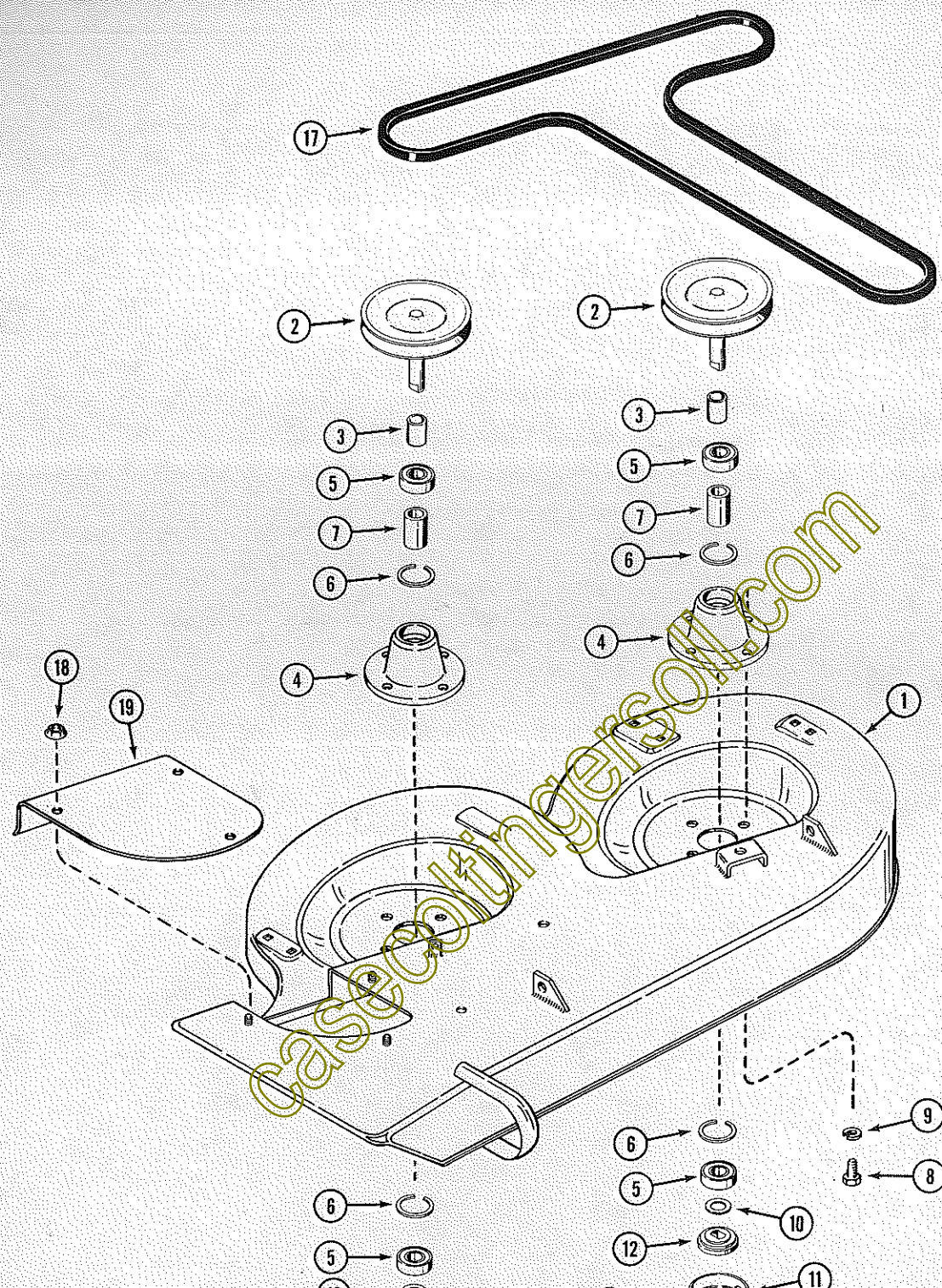
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 26093	FRAME - suspension	1
2	C 26092	PAD - foot	2
3	C 15278	PIN - latch	2
4	C 10482	SPRING - compression	2
5	138- 2073	PIN - roll 3/16" x 1-1/4"	2
6	C 25872	LINK - lift	1
7	C 25871	BOLT - "J", lift	1
8	131- 1181	NUT - lock 3/8" - 16 hex	1
9	C 19088	BOLT - "J" leveling	2
10	131- 1182	NUT - lock 1/2" - 13 hex	4
11	C 26033	LINK - adjust	2
12	195- 533	WASHER - 1/2"	6
13	132- 310	PIN - cotter 1/8" x 1"	2
14	141- 4	PIN - clevis 3/8"	1
15	C 16450	PIN - hair	1
16	195- 525	WASHER - 3/8"	1
17	C 10821	PIN - clevis 1/2"	2
18	C 10898	PIN - safety	4
19	C 27231*	BRACKET - lift adaptor (M41, N41)	1
20	113- 207*	BOLT - 3/8" - 16 x 1 grade 5	1
21	131- 1181*	NUT - lock 3/8" - 16	1

* Required to mount L41, M41, N41 mower
on tractors S/N and after:

108 - 14031940

110 - 14032840

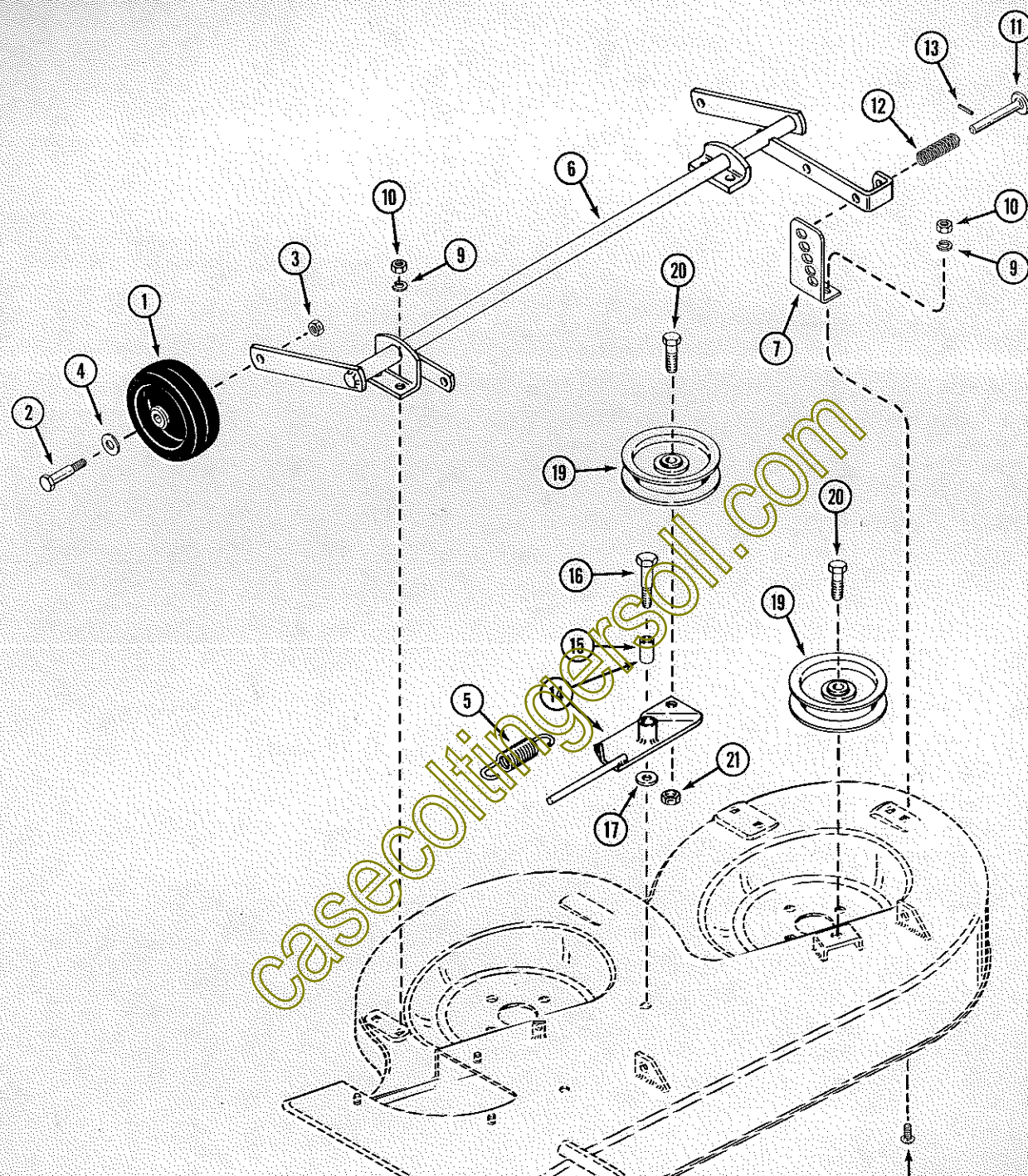
116 - all



DECK, BELT AND SPINDLE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 28477	DECK - mower	1
2	C 28481	SPINDLE - mower	2
3	C 28276	SPACER - sleeve	2
4	C 17666	HOUSING - spindle (also requires [2] A63279)	2
5	C 28971	BEARING - spindle	4
6	C 16516	RING - retaining (service part)	4
7	C 10810	SPACER - bearing	2
8	113- 206	BOLT - 3/8" - 16 x 3/4"	8
9	192- 21	LOCKWASHER - 3/8"	8
10	C 25541	SPACER - washer	2
11	C 25544	SHIELD - bearing	2
12	C 25542	ADAPTOR - spindle	2
13	C 28482	BLADE - 17-1/4"	2
14	195- 2037	WASHER - 7/16" x 2"	2
15	192- 21	LOCKWASHER - 3/8"	2
16	113- 233	BOLT - 3/8" - 16 x 1-3/4"	2
17	C 27023	BELT - drive	1
18	131- 931	NUT - 5/16" - 18 flanged	3
19	C 28483	COVER - chute	1

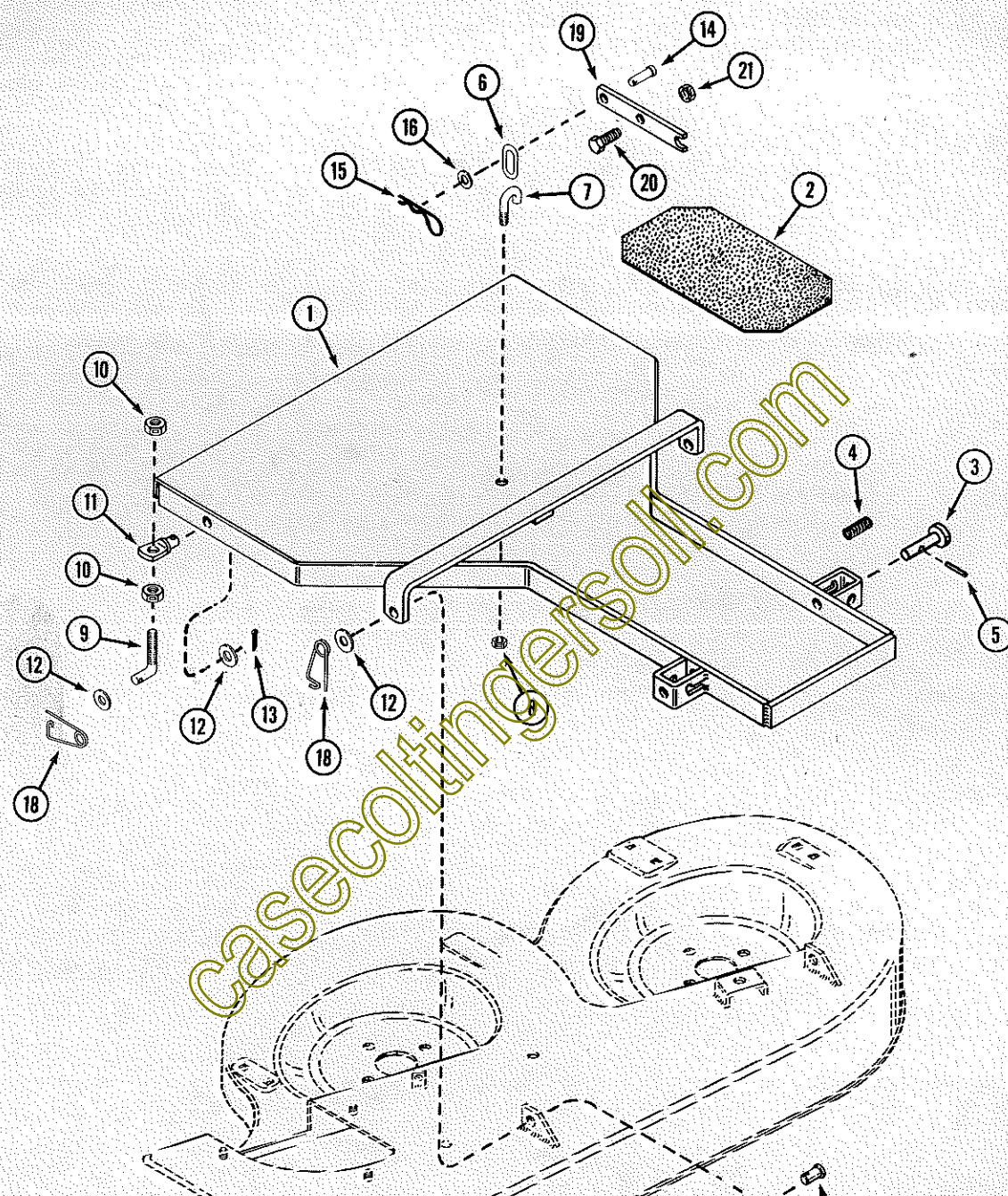
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WHEELS, AXLE AND IDLERS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 26736	WHEEL - gauge	2
2	C 16745	BOLT - shoulder	2
3	131- 1181	NUT - 3/8" lock	2
4	195- 533	WASHER - 1/2"	2
5	C 14482	SPRING - tension	1
6	C 26078	AXLE - mower	1
7	C 26086	BRACKET - height adjust	1
8	111- 132	BOLT - 5/16" - 18 x 3/4" carriage	6
9	192- 20	LOCKWASHER - 5/16"	6
10	129- 102	NUT - 5/16" - 18 hex	6
11	C 20005	PIN - height adjust	2
12	C 10482	SPRING - compression	2
13	138- 96	PIN - roll 3/16" x 1"	2
14	C 26087	ARM ASSEMBLY - idler	1
15	C 16714	BUSHING - sleeve	1
16	C 16745	BOLT - shoulder	1
17	195- 103	WASHER - 3/8"	2
18	131- 1181	NUT - lock 3/8" - 16	1
19	C 26090	PULLEY - flat	2
20	113- 410	BOLT - 1/2" - 13 x 1-1/2"	2
21	131- 1308	NUT - lock 1/2" - 13	1

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MOUNTING AND LIFT ASSEMBLY

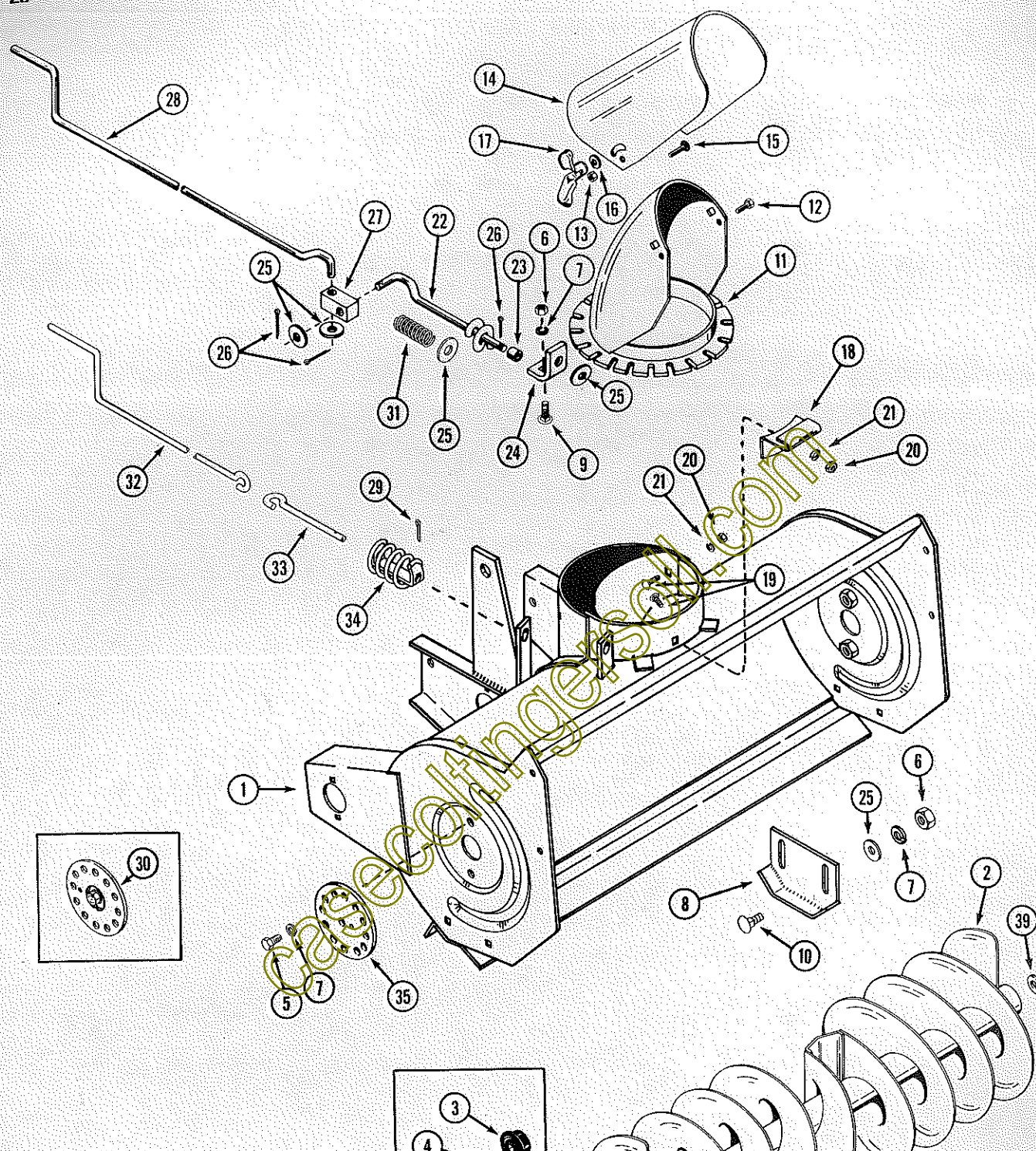
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 26093	FRAME - suspension	1
2	C 26092	PAD - foot	2
3	C 15278	PIN - latch	2
4	C 10482	SPRING - compression	2
5	138- 2073	PIN - roll 3/16" x 1-1/4"	2
6	C 25872	LINK - lift	1
7	C 25871	BOLT - "J", lift	1
8	131- 1181	NUT - lock 3/8" - 16 hex	1
9	C 19088	BOLT - "J" leveling	2
10	131- 1182	NUT - lock 1/2" - 13 hex	4
11	C 26033	LINK - adjust	2
12	195- 533	WASHER - 1/2"	6
13	132- 310	PIN - cotter 1/8" x 1"	2
14	141- 4	PIN - clevis 3/8"	1
15	C 16450	PIN - hair	1
16	195- 525	WASHER - 3/8"	1
17	C 10821	PIN - clevis 1/2"	2
18	C 10898	PIN - safety	4
19	C 27231*	BRACKET - lift adaptor	1
20	113- 207*	BOLT - 3/8" - 16 x 1 grade 5	1
21	131- 1181*	NUT - lock 3/8" - 16	1

* Required to mount mower
on tractors S/N and after:

108 - 14031940

110 - 14032840

116 - all

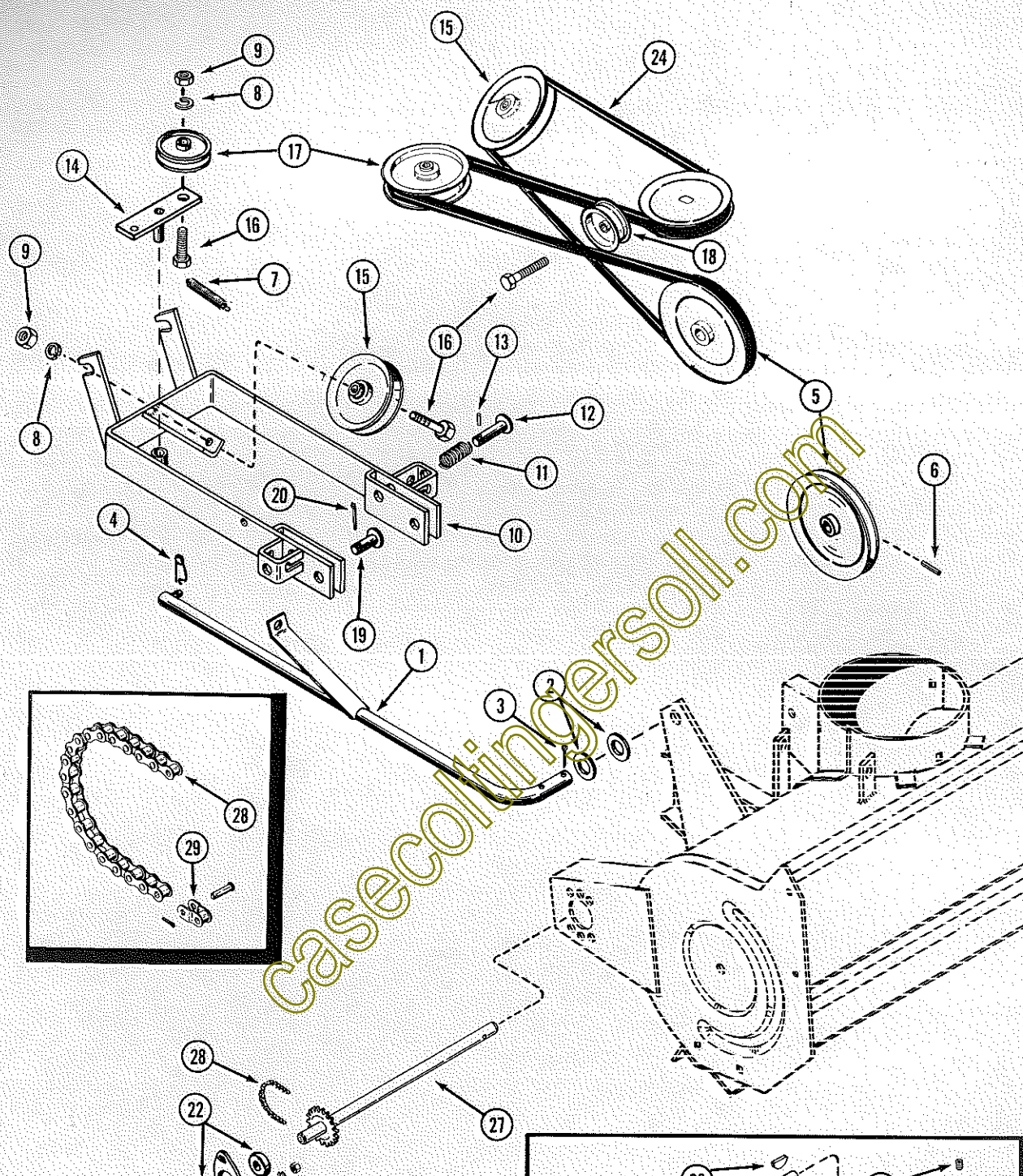


AUGER AND CHUTE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D.
1	NSS	HOUSING - auger 32" (J81) (order C25183, C24705, C24643, C24640 and 132-300)	1
1	C 25183	HOUSING - auger 32" (K, L, M81)	1
2	C 25206	AUGER - includes items 36, 37 and 38 (M81)	1
2	C 15297	AUGER - (J, K, L81)	1
3	C 14421	BEARING - auger (J, K, L81)	2
4	195- 545	WASHER - 3/4" (J, K, L81)	UAR
5	113- 206	BOLT - 3/8" NC x 3/4" hex	4
6	129- 103	NUT - 3/8" NC hex	5
7	192- 21	LOCKWASHER - 3/8"	9
8	C 17775	SKID	2
9	111- 302	BOLT - 3/8" NC x 3/4" rd. hd. square neck (J81)	1
10	111- 371	BOLT - 3/8" NC x 1" rd. hd. square neck	4
11	C 15248	CHUTE	1
12	113- 1	BOLT - 1/4" NC x 1/2" hex	2
13	131- 1102	LOCKNUT - 1/4" NC hex	2
14	C 16940	DEFLECTOR	1
15	111- 340	BOLT - 3/8" NC x 3/4" rd. hd. square neck	2
16	C 28263	WASHER - dished 25/64" x 1"	2
17	C 22774	WING NUT - deflector lock	2
18	C 15334	BRACKET - chute hold down	3
19	111- 202	BOLT - 5/16" NC x 3/4" rd. hd. square neck	2
20	129- 102	NUT - 5/16" NC hex	2
21	192- 20	LOCKWASHER - 5/16"	3
22	C 15244	ROD - chute control (J81)	1
23	C 15277	SPACER - rod, chute control (J81)	1
24	C 15240	BRACKET - control rod (J81)	1
25	195- 525	WASHER - 3/8" plain	8
26	132- 320	PIN - cotter 3/32" x 3/4" (J81)	3
27	C 14583	JOINT - block (J81)	1
28	C 15371	CRANK - chute control (J81)	1
29	132- 310	PIN - cotter 1/8" x 1" (K, L, M81)	1
30	C 19734	PLATE - stub shaft (J, K, L81)	2
31	C 17612	SPRING - compression (J81)	1
32	C 24705	CRANK - chute control (K, L, M81)	1
33	C 24643	ROD - chute control (K, L, M81)	1
34	C 24640	COIL - chute control (K, L, M81)	1
35	C 25842	HUB - auger (M81)	2
36	C 25841	SHAFT - stub (M81)	2
37	C 28971	BEARING - auger (M81)	2
38	C 25840	SLEEVE - bearing (M81)	2
39	195- 522	WASHER - spacer (M81)	UAR

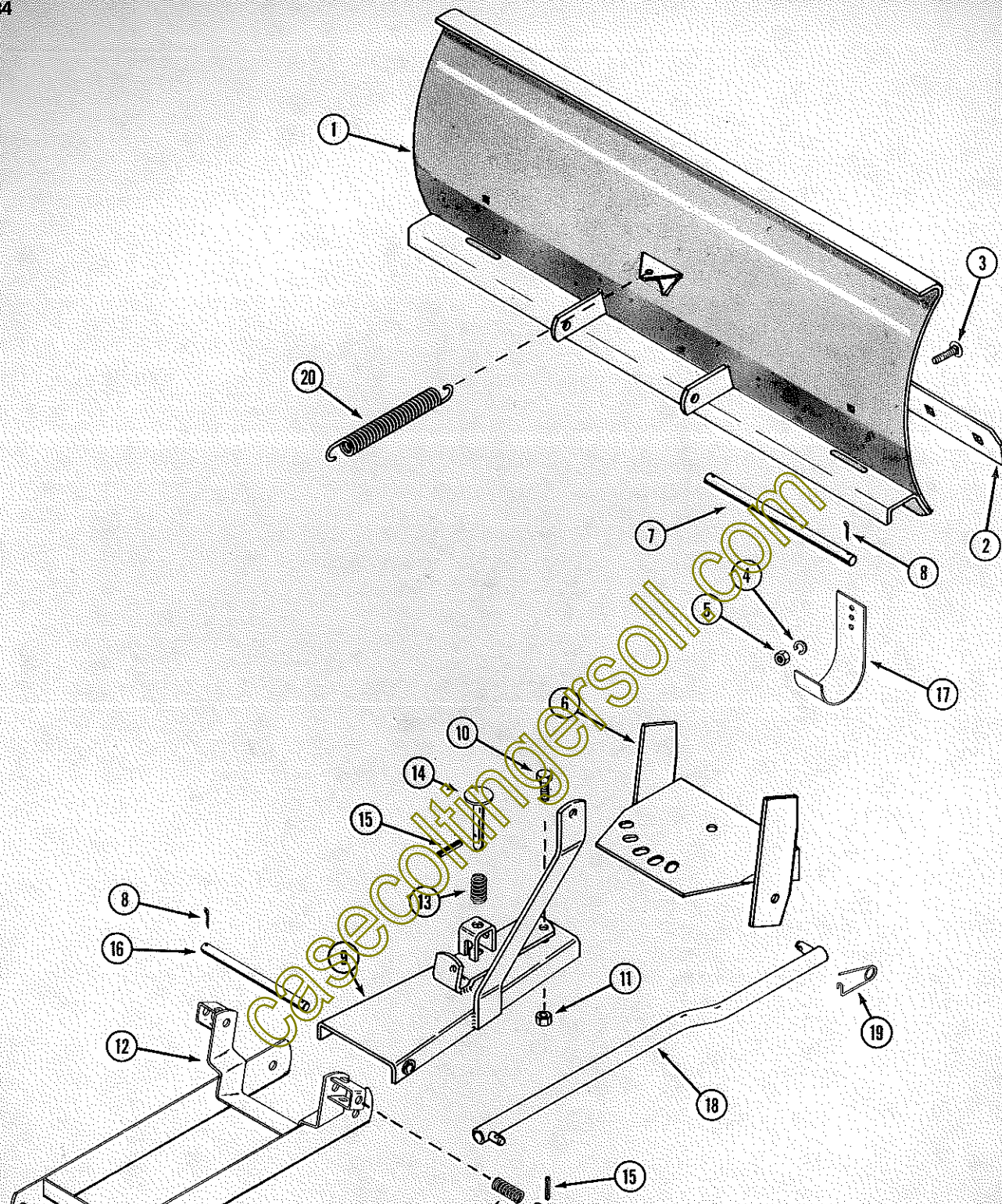
AUGER AND CHUTE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 27087	HOUSING - auger 32" (P81, R81) shown	1
1	NSS	HOUSING - auger 32" (N81) use C27087 and (2) 113-102	1
2	C 25206	AUGER - includes items 4, 9 and 22	1
3	195- 522	WASHER - spacer	UAR
4	C 25840	SLEEVE - bearing	2
5	113- 207	BOLT - 3/8" NC x 1" hex (use lock tite for installation)	2
6	129- 103	NUT - 3/8" NC hex	4
7	192- 21	LOCKWASHER - 3/8"	4
8	C 17775	SKID	2
9	C 28971	BEARING - auger	1
10	111- 371	BOLT - 3/8" NC x 1" rd. hd. square neck	4
11	C 15248	CHUTE	1
12	113- 1	BOLT - 1/4" NC x 1/2" hex	2
13	131- 1102	LOCKNUT - 1/4" NC hex	2
14	C 16940	DEFLECTOR	1
15	111- 340	BOLT - 3/8" NC x 3/4" rd. hd. square neck	2
16	C 28263	WASHER - dished 25/64" x 1"	2
17	C 22774	WING NUT - deflector lock	2
18	C 15334	BRACKET - chute hold down	3
19	111- 202	BOLT - 5/16" NC x 3/4" rd. hd. square neck	2
20	129- 102	NUT - 5/16" NC hex	2
21	192- 20	LOCKWASHER - 5/16"	3
22	C 25841	SHAFT - stub	2
23	C 25842	HUB - auger (N81)	1
24	C 24640	COIL - chute control	1
25	195- 525	WASHER - 3/8" plain	6
26	C 24643	ROD - chute control	1
27	C 24705	CRANK - chute control	1
28	132- 310	PIN - cotter 1/8" x 1"	1



MOUNTING COMPONENTS AND DRIVE ASSEMBLY

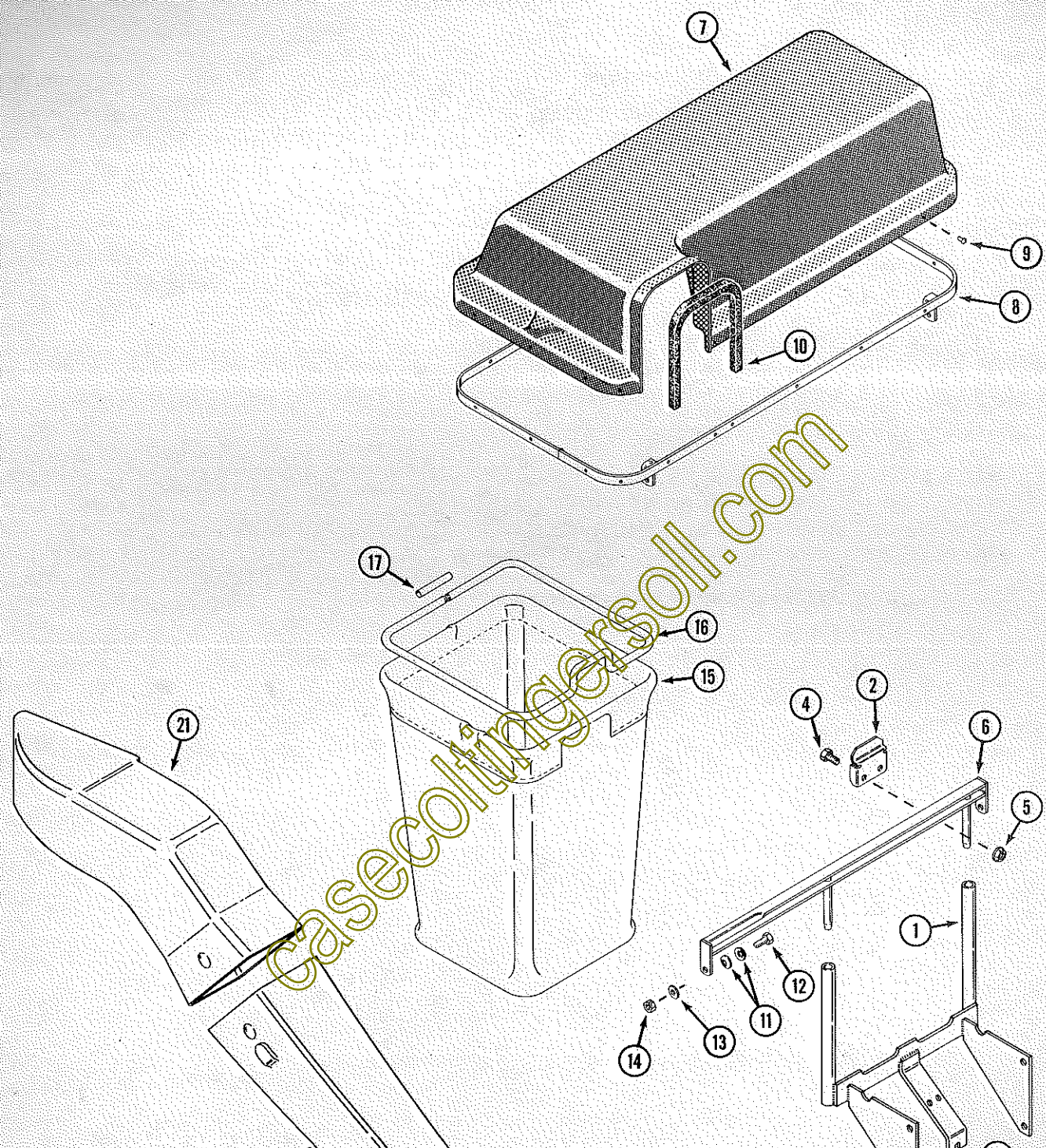
REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 15375	ROD - lift (J81, K81, L81, M81) shown	1
1	C 27085	ROD - lift (N81, P81, R81)	1
2	195- 549	WASHER - 7/8" ZP	2
3	132- 332	PIN - cotter 3/32" x 1-1/2"	2
4	C 10898	PIN - safety	1
5	C 19824	PULLEY - 6" (J81, K81)	1
5	C 19731	PULLEY - 6" (L81, M81, N81, P81, R81)	1
6	138- 2073	PIN - roll 3/16" x 1-1/4" (J81, K81)	1
6	138- 2040	PIN - roll 1/4" x 1-1/2" (L81, M81, N81, P81, R81)	1
7	C 15671	SPRING - idler arm	1
8	192- 21	LOCKWASHER - 3/8" ZP	3
9	129- 103	NUT - 3/8" NC hex, ZP	3
10	C 15288	BRACKET - mounting	1
11	C 10482	SPRING	1
12	C 15278	PIN - latch	2
13	138- 2073	PIN - roll 3/16" x 1-1/4"	2
14	C 15296	ARM - idler	1
15	C 15329	PULLEY - idler	1
16	113- 219	BOLT - 3/8" x 2" NC hex	3
17	C 15343	PULLEY - idler 4-1/2"	1
18	C 15672	PULLEY - idler 2-1/2"	1
19	141- 56	PIN - clevis 1/2"	2
20	132- 310	PIN - cotter 1/8" x 1"	2
21	C 15386	FLANGETTE - (J81 and K81)	4
21	C 28277	FLANGETTE - (L81, M81, N81, P81, R81)	4
22	C 28871	BEARING - 3/4" (L81, M81, N81, P81, R81)	2
22	C 15385	BEARING - includes collar and setscrew (J81 and K81)	2
23	111- 108	BOLT - 1/4" x 3/4" NC rd. hd. square neck (J81, K81)	4
23	111- 202	BOLT - 5/16" - 18 x 3/4" carriage (L81, M81, N81, P81, R81)	2
24	C 23950	BELT - drive	1
25	192- 19	LOCKWASHER - 1/4" ZP (J81, K81)	4
25	192- 20	LOCKWASHER - 5/16" (L81, M81, N81, P81, R81)	4
26	129- 101	NUT - 1/4" NC hex, ZP (J81, K81)	4
26	129- 102	NUT - 5/16" - 18 (L81, M81, N81, P81, R81)	4
27	C 19821	SHAFT ASSEMBLY - drive (J81, K81)	1
27	C 25186	SHAFT ASSEMBLY - drive (L81, M81, N81, P81, R81)	1
28	C 18775	CHAIN - auger drive, 82 pitches, #35 roller chain	1
29	C 28805	LINK - offset, #35 roller chain	2
	C 28645	CONNECTOR LINK - #35	1
30	C 15330	SPROCKET - 18T (includes setscrew) used prior to S/N H30473	1
31	83- 44	SETSCREW - 1/4" NC socket head	2
32	C 15331	SHAFT - drive (used prior to S/N H30473)	1
33	126- 16	KEY - 3/16" x 3/4"	2
34	C 15293	PULLEY - 6" (used prior to S/N H30473)	1
35	178- 858	SETSCREW - 5/16" x 3/8" NC socket head cup point	1



UTILITY BLADE

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 15461	BLADE ASSEMBLY - 38"	1
2	C 15462	EDGE - cutting	1
3	111- 203	BOLT - 5/16" x 1" NC round head, square neck	10
4	192- 20	LOCKWASHER - 5/16"	10
5	129- 102	NUT - 5/16" NC hex	10
6	C 15494	PIVOT - blade	1
7	C 15495	PIN - blade pivot	1
8	132- 310	PIN - cotter 1/8" x 1"	4
9	N S S	BRACKET - push (G51) use C27080 and C27083	1
9	C 27080	BRACKET - push (H51, J51) shown	1
10	113- 417	BOLT - 1/2" x 1-1/4" NC hex	1
11	131- 165	NUT - 1/2" NC hex	1
12	C 15463	BRACKET - mounting	1
13	C 10482	SPRING - compression	3
14	C 15278	PIN - latch	3
15	138- 99	PIN - roll 3/16" x 1-3/8"	3
16	C 15496	PIN - bracket pivot	1
17	C 15469	SHOE - skid	2
18	C 15497	ROD - lift (G51)	1
18	C 27083	PIPE - lift (H51, J51) shown	1
19	C 10898	PIN - safety	2
20	C 27779	SPRING - blade extension	1

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BAGGER

REF.	PART NO.	DESCRIPTION	REQ'D.
1	C 28429	BRACKET - mounting	1
2	C 28436	BRACKET - retaining, hopper	2
3	113- 207	BOLT - 3/8" x 1"	4
4	113- 102	BOLT - 5/16" x 3/4"	7
5	131- 911	NUT - 5/16" flanged	6
6	C 28434	FRAME - support	1
7	C 24685	COVER - bagger	1
8	C 24494	HINGE - cover	1
9	151- 88	RIVET - 3/16" x 5/16"	17
10	C 24610	SEAL - chute	1
11	C 25114	SPRING WASHER - Belleville	4
12	113- 103	BOLT - 5/16" - 18 x 1"	2
13	195- 521	WASHER - 5/16"	2
14	131- 176	NUT - 5/16 - 18 lock	2
15	C 28438	HOPPER	2
16	C 28439	REINFORCEMENT - metal	2
17	C 28440	TUBE - retaining	2
18	C 28446	BAFFLE - mower	1
19	195- 521	WASHER - 5/16"	3
20	C 28441	CHUTE - lower	1
21	C 28448	CHUTE - upper	1
22	C 29038	BOOT - mower	1

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INGERSOLL

hi cast 32

38"

hi cast 32"

⚠ DANGER

SPINNING BLADE
KEEP CLEAR
CONTACT CAN INJURE

⚠ WARNING

ROTATING AUGER
TO AVOID SEVERE INJURY,
KEEP HANDS OUT OF AUGER AND DISCHARGE
CHUTE WHILE ENGINE IS RUNNING

⚠ WARNING

FLYING DEBRIS
OPERATE MOWER ONLY
WITH DISCHARGE CHUTE
GUARD/COVER OR COMPLETE
GRASS CATCHER IN PLACE.
DEBRIS MAY CAUSE INJURY

⚠ CAUTION

FLYING DEBRIS
1. DO NOT RAISE COVER WHILE OPERATING.
2. PROPERLY INSTALL BAGGER AND CHUTE
BEFORE STARTING MOWER. SEE OPER-
ATOR'S MANUAL FOR FURTHER
INSTRUCTIONS.

⚠ DANGER

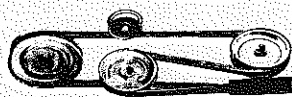
SPINNING BLADE
SEE OPERATOR'S MANUAL BEFORE
ATTEMPTING TO CLEAR PLUGGED
DISCHARGE CHUTE.
CONTACT WITH BLADE CAN RESULT IN
SERIOUS INJURY.

⚠ CAUTION

KEEP HANDS AND FEET
CLEAR OF THIS AREA
BLADE TILTS WITH
SPRING TRIP ACTION
PINCH POINTS
COULD CAUSE
PERSONAL INJURY



SNOWCASTER
BELT INSTALLATION



TRACTOR DRIVE PULLEY

38

CASE

DECALS

REF.	PART NO.	DESCRIPTION	REQ'D.
1	321- 4199	DECAL - "Rotating Auger" (all casters)	1
2	C 16102	DECAL - drive belt (all casters)	1
3	C 27198	DECAL - "Hi Cast" (N81, P81)	1
4	321- 6379	DECAL - "CASE"	1
5	C 27937	DECAL - "Hi Cast" (R81)	1
6	NSS	DECAL - "CASE" (use 321-6379)	1
7	C 27972	DECAL - stripe (cut to length)	1
8	C 27973	DECAL - "INGERSOLI"	1
9	321- 6380	DECAL - white tred (M81)	UAR
10	321- 6433	DECAL - cutting height (all mowers)	1
11	321- 4381	DECAL - "Spinning Blade" (all mowers)	1
12	C 28428	DECAL - "Flying Debris" (P41, R41, B96)	1
13	321- 4686	DECAL - "Pinch Points" (all blades)	1
14	C 27940	DECAL - 38" (J51)	1
15	321- 4447	DECAL - "Spinning Blade" (B96)	1
16	321- 4446	DECAL - "Flying Debris" (B96)	1
17	C 27201	DECAL - utility blade (H51)	1

DECALS (French)

1	321- 4757	DECAL - "Rotating Auger" (all casters)	1
2	321- 4753	DECAL - drive belt (all casters)	1
11	321- 4763	DECAL - "Spinning Blade" (all mowers)	1
15	321- 4750	DECAL - "Spinning Blade" (B96)	1
16	321- 4761	DECAL - "Flying Debris" (B96)	1

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