



COMPACT TRACTORS
220, 222 AND 442
PRIOR TO S/N 9646801
Parts Catalog No. E1123

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A Tenneco Company



**MODEL 220, 222 AND 442
COMPACT TRACTORS
1969 & 1970 Models, Prior to S/N 9646801**

Parts Catalog No. E1123

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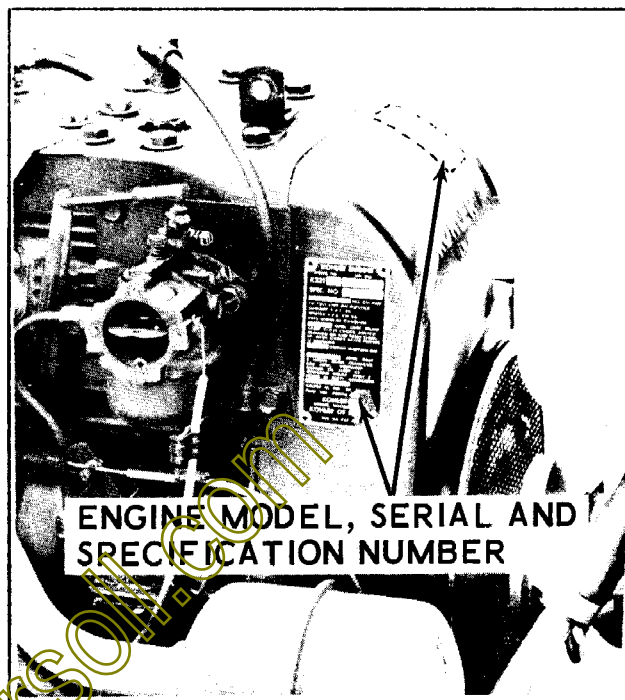
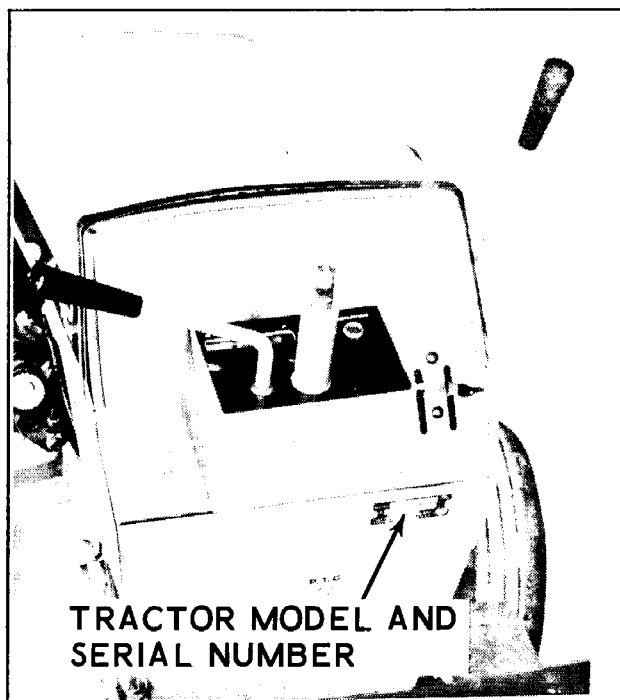
NOTE: This Parts Catalog replaces the previous issue No. D1123 which is obsolete and should be discarded.



J I Case
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OPE Division
Service Department
119 S. First Street
Winneconne, Wis. 54986



CASE 220, 222 AND 442 COMPACT TRACTORS



TRACTOR MODEL DESIGNATIONS	ENGINE MODEL DESIGNATIONS
220 TRACTOR	C 15964 K241 A Engine Spec. No. 46617 D
222 TRACTOR	C 15965 K301 A Engine Spec. No. 47382 B
442 TRACTOR	C 15965 K301 A Engine Spec. No. 47382 B

Serial Numbers

When using this catalog, notice the reference to serial numbers of various components noted here and listed in the "description" copy. By referring to correct serial numbers, proper parts identification will be assured.

Indexes

This Parts Catalog is arranged for easy identification of Genuine CASE Service Parts. An alphabetical index is provided at the front of this Catalog to locate the major groups or assemblies. A numerical index at the rear of the Catalog gives the part numbers and the pages on which they are described.

Illustrations

All parts are illustrated in "Exploded Views" which show the individual parts in their normal relationship to each other. Reference numbers are used in the illustrations. These numbers correspond to those in the "Reference Number" column and are followed by the part number, description and quantity required.

Orders

Orders should plainly specify correct part number, full description, quantity required, machine model and engine model, machine and engine serial numbers, method of shipment and shipping address.

Changes

When changes to the machine make it necessary, revised pages for this book will be issued. The revised pages will be issued with the same page number as those they replace and the "issue" number and date will be advanced.

It is imperative that revised Parts Book pages be inserted into their respective Parts Books as soon as received. Failure to do so will lead to confusion and defeat the purpose of the book.

Indented Description

Indented parts in the descriptive list are a part of the preceding assembly or sub-assembly.

The quantity shown in the "Number Required" column is the number of parts used on a machine except where parts are indented in descriptive list. In this case the quantity shown is the number required for the preceding assembly or sub-assembly.

REF.	PART NO.	DESCRIPTION	REQ'D
	A 55159	CYLINDER ASSY - rear steering	1
28	A 56208	SOCKET ASSY - rear cylinder	1
29	A 55956	PLUG - adjusting, socket assy	1
30	A 55957	SEAT - socket ball	2
31	A 56210	SPRING - socket	1
32	A 56209	SEAT - socket spring	1
33	G 45175	CLAMP ASSY - socket assy	1
	16- 836	BOLT - 1/2" x 2-1/4" N.F.hex.	1
34	132- 104	PIN - cotter, 3/16" x 3"	1
35	A 55889	STUD - ball,socket & cylinder	2
36	13- 410	BOLT - 1/4" x 5/8" N.C.,hex.	4
37	92- 4	LOCKWASHER - 1/4" SAE	4

Terms "Right Hand" and "Left Hand"

"Right Hand" and "Left Hand" sides of this machine are determined by standing at the rear of the unit and facing in the direction of forward travel.

ALPHABETICAL INDEX ENGINE SECTION

220 & 222 442

220 & 222 442

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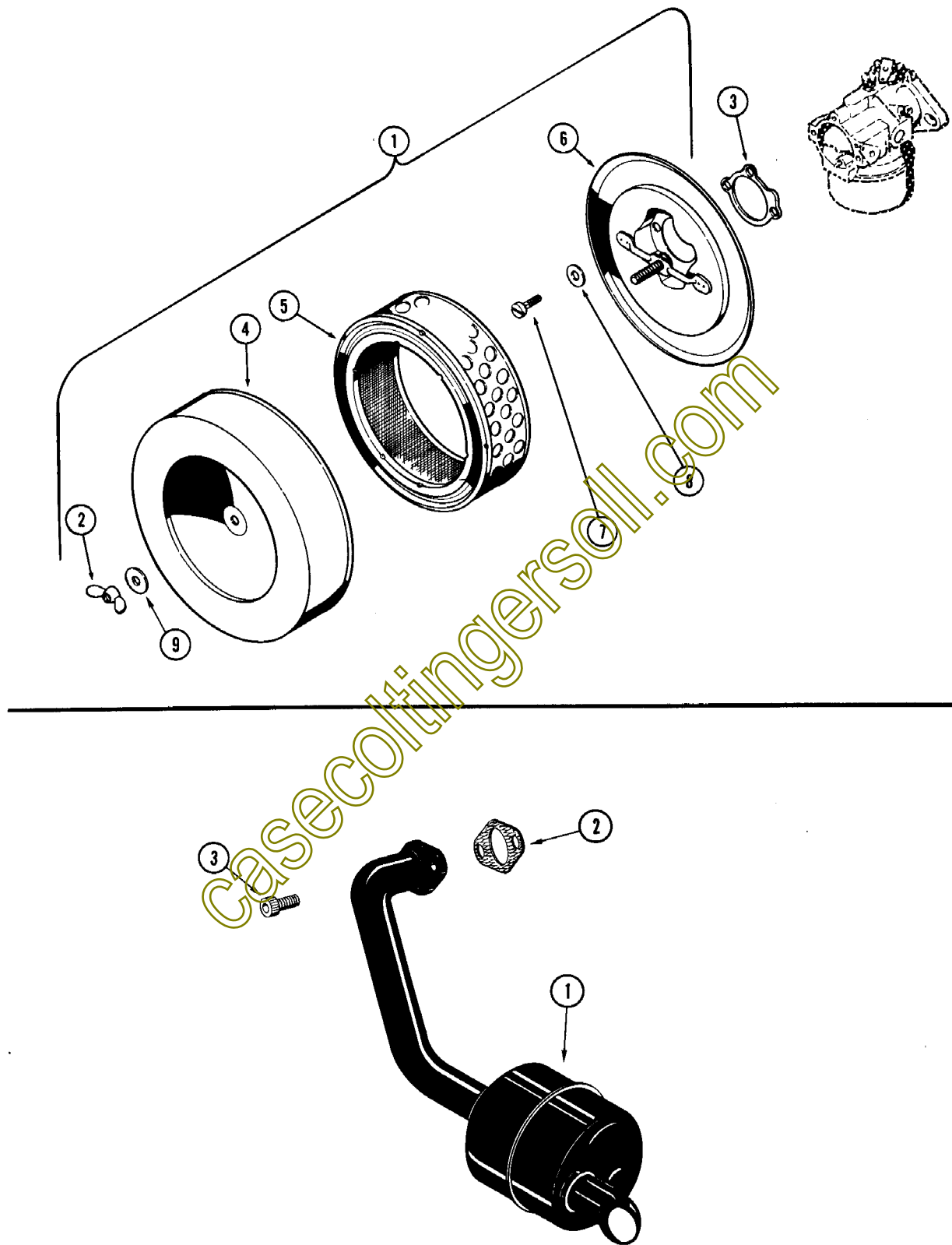
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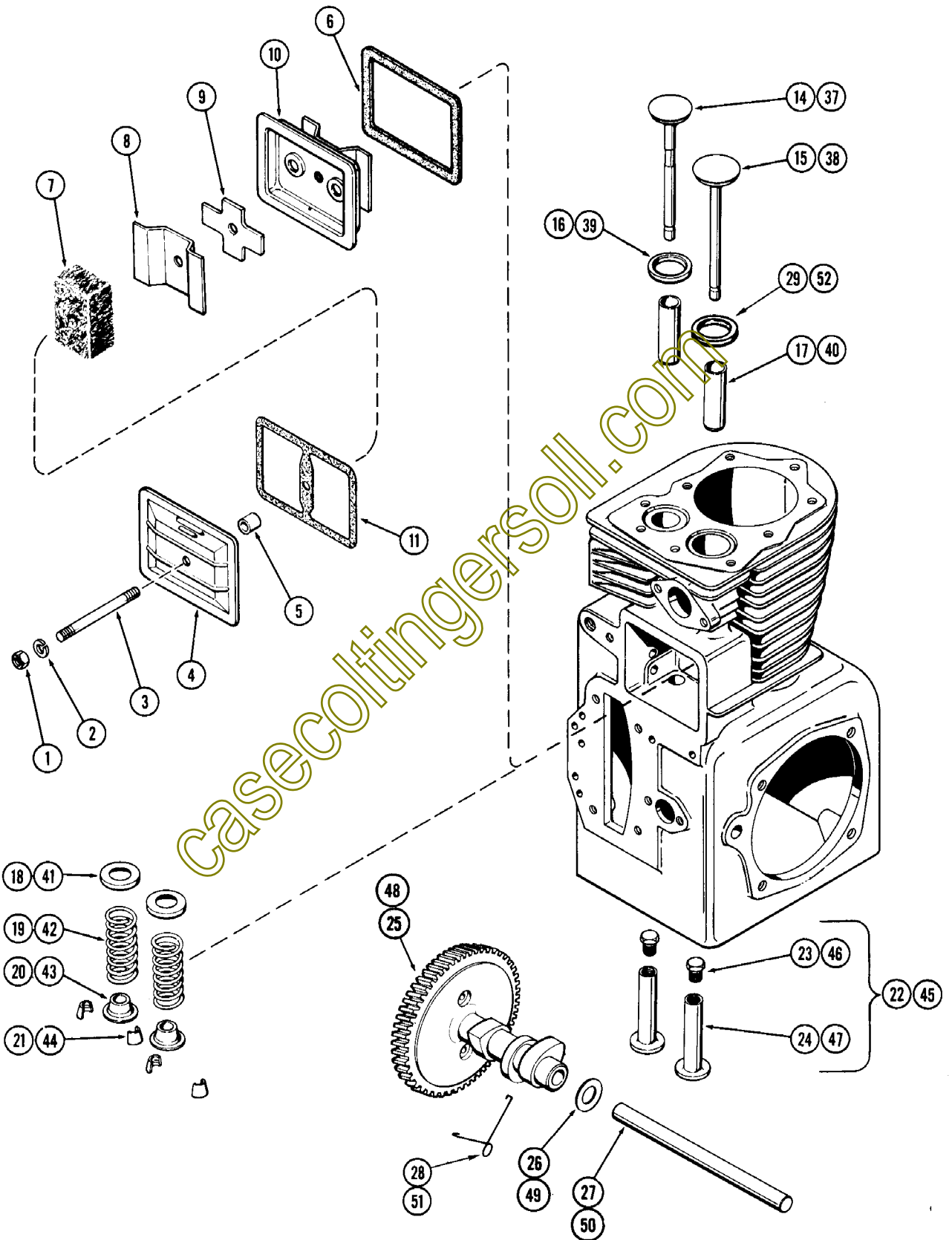


AIR CLEANER

REF.	PART NO.	DESCRIPTION	REQ'D
1	KOA235100	AIR CLEANER ASSEMBLY	1
2	129- 409	NUT - wing 3/8" NC	1
3	KO 275341	GASKET - air horn	1
4	NSS	COVER - air cleaner (Order KOA235100)	1
5	A 70090	ELEMENT - air cleaner,	1
6	NSS	BASE - air cleaner (Order KOA235100),	1
7	177- 94	SCREW - fillister head 10-32 x 5/16"	3
8	195- 512	WASHER - plain 3/16"	3
9	KOA 536	WASHER - copper	1

EXHAUST SYSTEM

1	NSS	MUFFLER - exhaust (order C18039)	1
2	C 10372	GASKET - exhaust pad	1
3	61- 510	SCREW - 5/16-18 x 5/8" Socket Head	2



CRANKCASE BREATHER

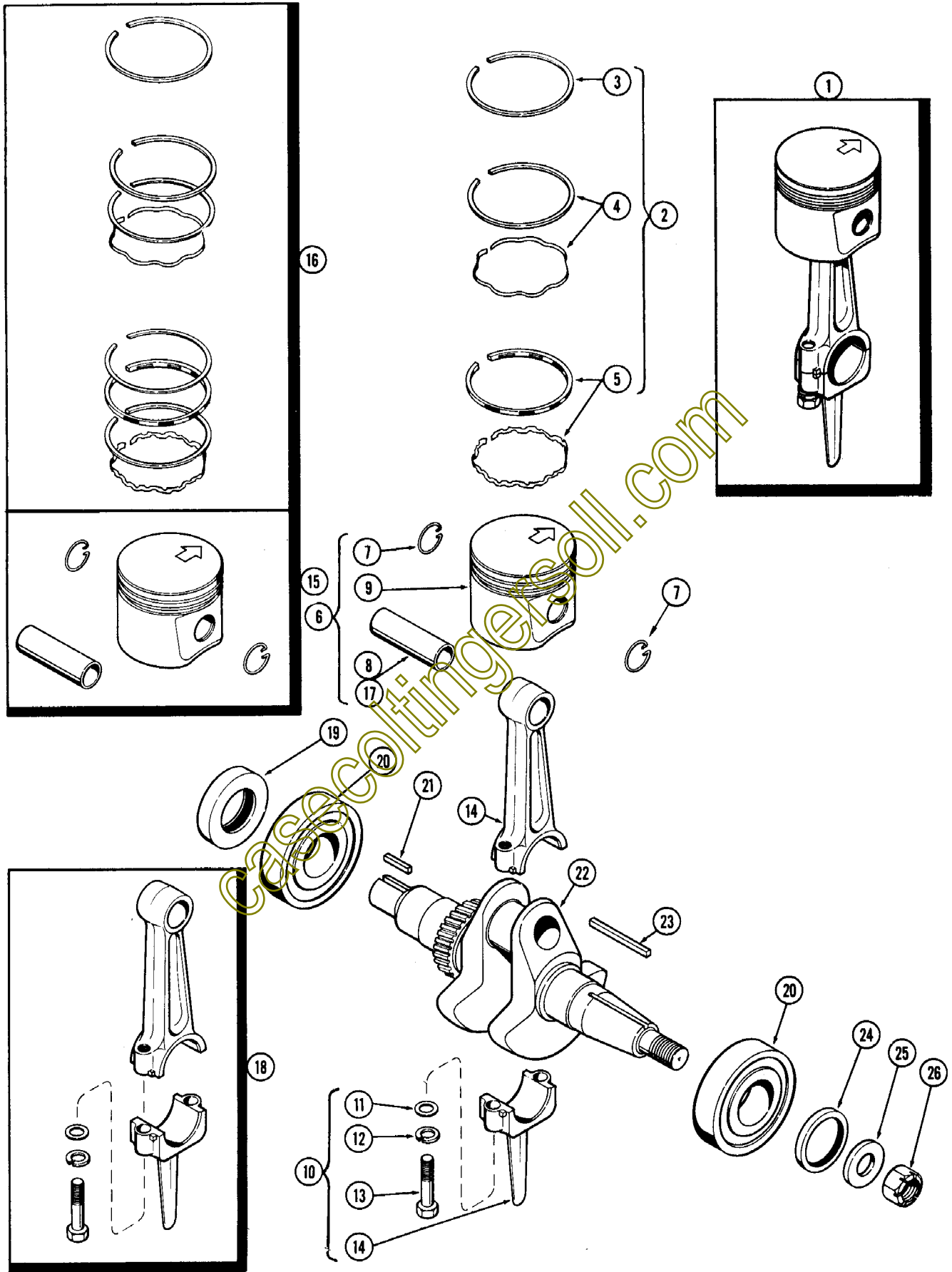
REF.	PART NO.	DESCRIPTION	REQ'D
1	25- 104	NUT - 1/4" NC Hex	1
2	92- 4	LOCKWASHER - 1/4".....	1
3	KO 275220	STUD - valve cover	1
4	KO 275143	COVER - valve	1
5	KO 231032	SEAL - breather	1
6	KO 235048	GASKET - breather plate	1
7	KO 235118	FILTER - breather	1
8	KO 235117	BAFFLE - breather.....	1
9	KO 235047	REED - breather.....	1
10	KO 235631	PLATE - breather.....	1
11	KO 275144	GASKET - valve cover	1

220 CAMSHAFT AND VALVES

14	KO 235826	VALVE - exhaust	1
15	KO 235008	VALVE - intake.....	1
16	KO 230170	INSERT - exhaust valve seat	1
17	KO 235007-S	GUIDE - valve.....	2
18	KO 235011	SEAT - valve spring.....	2
19	KO 235010	SPRING - valve.....	2
20	KO 230011	RETAINER - valve spring.....	2
21	C 24884	LOCK - valve retainer	4
22	KOD235327	LIFTER ASSEMBLY.....	2
23	NSS	SCREW - tappet adjusting.....	1
24	NSS	LIFTER - valve	1
25	C 24885	CAMSHAFT ASSEMBLY	1
26	KO 275066	SPACER - camshaft, .005"	UAR
26	KO 275067	SPACER - camshaft, .010"	UAR
27	KO 235053	PIN - camshaft.....	1
28	V 34346	SPRING - actuating	1
29	KO 230265	INSERT - intake valve seat	1

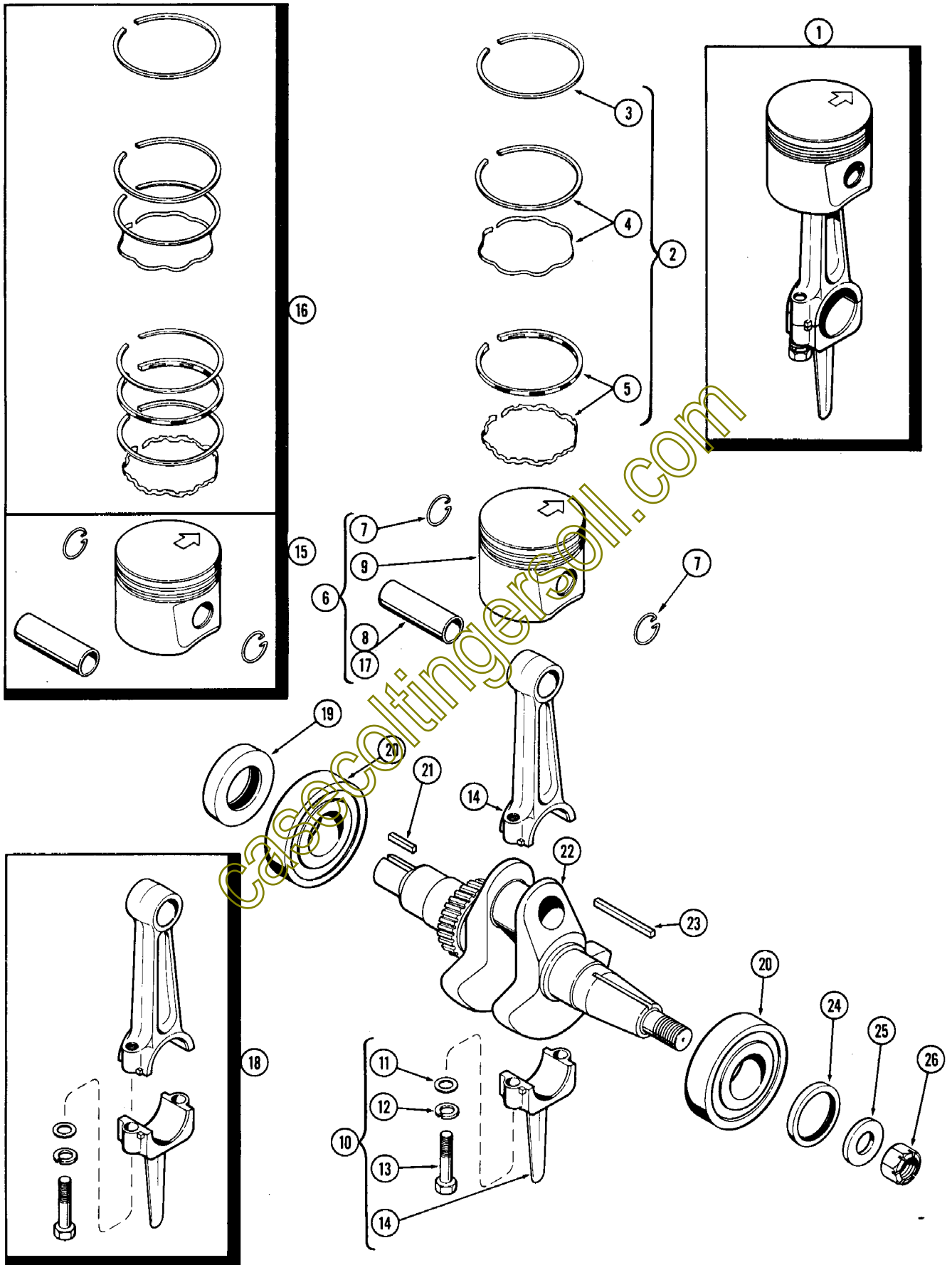
222 AND 442 CAMSHAFT AND VALVES

37	KO 235826	VALVE - exhaust	1
38	KO 235008	VALVE - intake.....	1
39	KO 230170	INSERT - exhaust valve seat	1
40	KO 235007-S	GUIDE - valve.....	2
41	KO 235011	SEAT - valve spring.....	2
42	KO 235010	SPRING - valve.....	2
43	KO 230011	RETAINER - valve spring.....	2
44	C 24884	LOCK - valve retainer	4
45	KOD235327	LIFTER ASSEMBLY.....	2
46	NSS	SCREW - tappet adjusting.....	1
47	NSS	LIFTER - valve	1
48	KOE235646	CAMSHAFT ASSEMBLY	1
49	KO 275066	SPACER - camshaft, .005"	UAR
49	KO 275067	SPACER - camshaft, .010"	UAR
50	KO 235053	PIN - camshaft.....	1
51	V 34346	SPRING - actuating	1
52	KO 230265	INSERT - intake valve seat	1



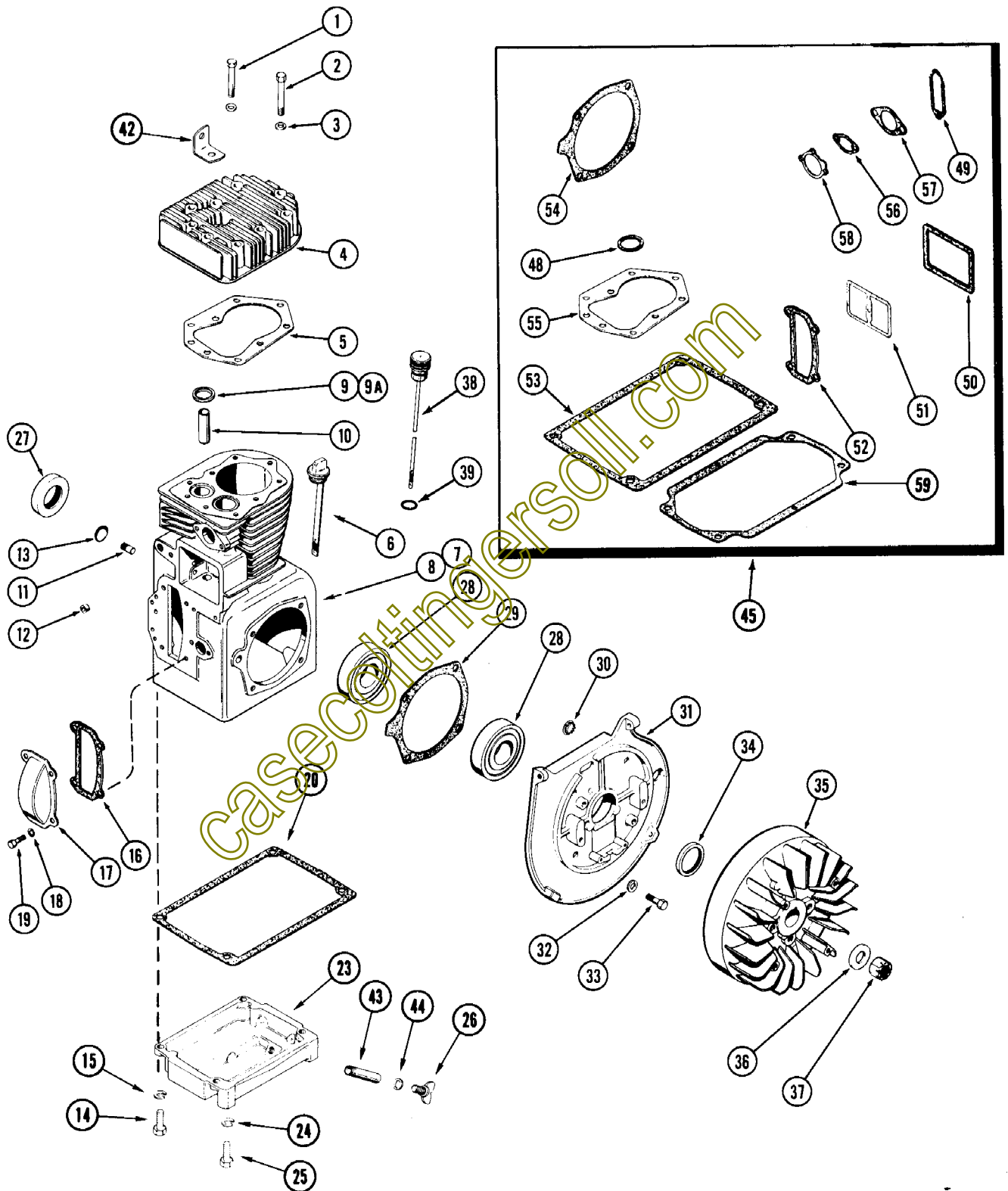
220 CRANKSHAFT, PISTON — CONNECTING ROD

REF. PART NO.	DESCRIPTION	REQ'D
1 NSS	PISTON AND ROD ASSEMBLY (Std. size)	1
2 KO 235287	RING SET - piston (For oversize, see item 16)	1
3 NSS	RING - top compression	1
4 NSS	RING - 2nd compression (Includes expander)	1
5 NSS	RING - oil (Includes expander)	1
6 KOA235611	PISTON ASSEMBLY (For oversize, see item 15)	1
7 KO 235004	RETAINER - piston pin	2
8 KO 235572	PIN - piston	1
9 NSS	PISTON	1
10 KOA235139	CONNECTING ROD ASSEMBLY (For undersize, see item 18)	1
11 KO 235003	WASHER - special	2
12 92- 6	LOCKWASHER	2
13 KO 236611	SCREW - cap, connecting rod	2
14 NSS	ROD - connecting	1
15 KOA235569	PISTON ASSEMBLY - .010" oversize	1
15 KOA235571	PISTON ASSEMBLY - .020" oversize	1
15 KOA235616	PISTON ASSEMBLY - .030" oversize	1
16 KO 235288	RING SET - piston .010" oversize	1
16 KO 235289	RING SET - piston .020" oversize	1
16 KO 235290	RING SET - piston .030" oversize	1
17 KO 235573	PIN - piston, .005" oversize	1
18 C 18101	CONNECTING ROD ASSEMBLY - .010" undersize	1
19 R 16287	OIL SEAL - crankshaft rear	1
20 40035	BEARING - crankshaft ball	2
21 W 5063-S	KEY - 1/4" Sq. x 3/4" (Pump Coupling)	1
22 KOB235711	CRANKSHAFT	1
23 A 27001	KEY - flat 3/16" x 3/16" x 1-3/8" (Flywheel)	1
24 C 18097	OIL SEAL - crankshaft front	1
25 195- 541	WASHER - 5/8"	1
26 131- 301	NUT - special Marsden 5/8" NF	1



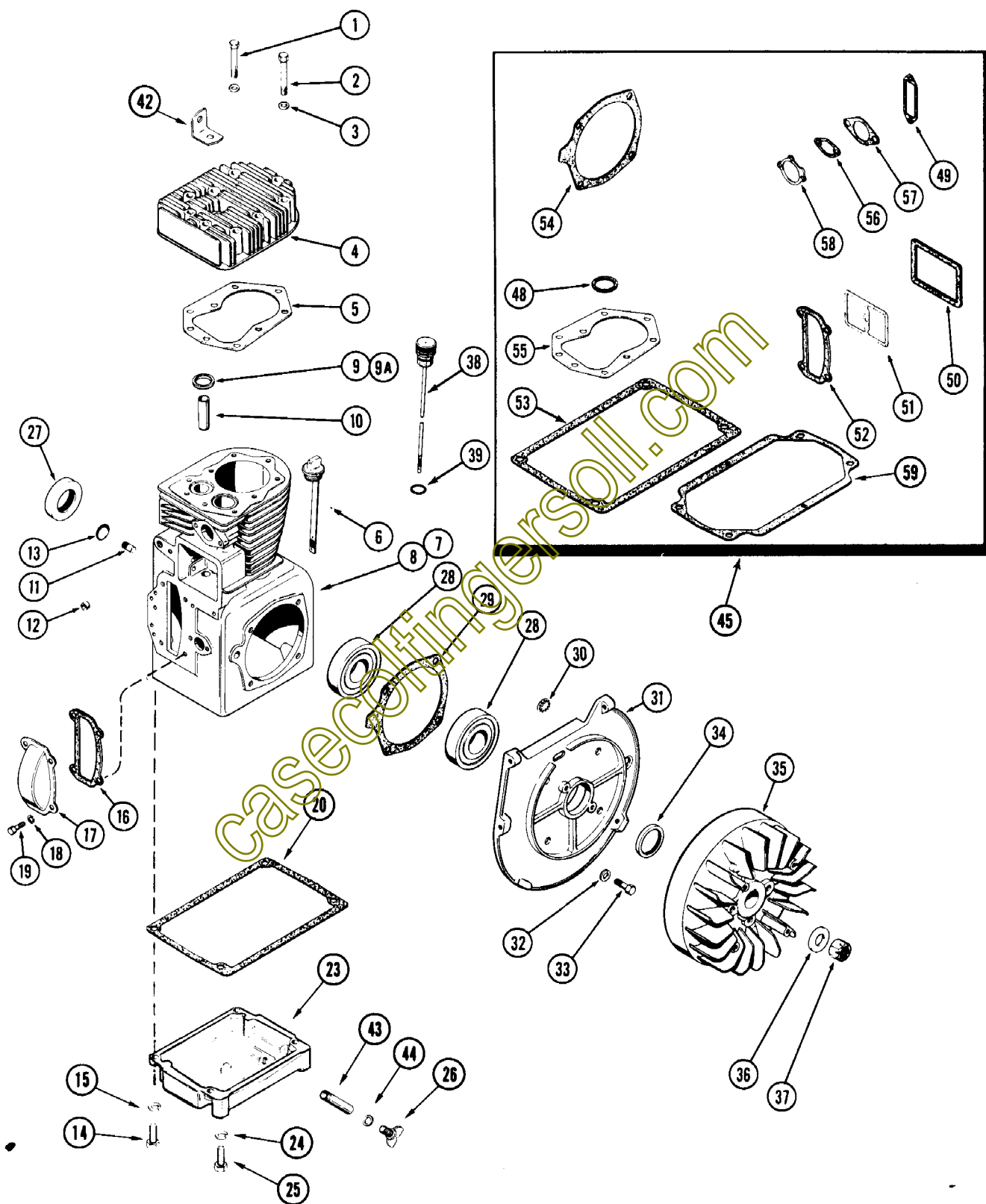
222 AND 442 CRANKSHAFT, PISTON — CONNECTING ROD

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	PISTON AND ROD ASSEMBLY (Std. size)	1
2	KO 235889	RING SET - piston (For oversize, see item 16)	1
3	NSS	RING - top compression	1
4	NSS	RING - 2nd compression (Includes expander)	1
5	NSS	RING - oil (Includes expander)	1
6	KOA235827	PISTON ASSEMBLY (For oversize, see item 15)	1
7	KO 235004	RETAINER - piston pin	2
8	KOA235827	PIN - piston	1
9	NSS	PISTON	1
10	KOA237344	CONNECTING ROD ASSEMBLY (For undersize, see item 18)	1
11	KO 235003	WASHER - special	2
12	92- 6	LOCKWASHER	2
13	KO 236611	SCREW - cap, connecting rod	2
14	NSS	ROD - connecting	1
15	KOA235865	PISTON ASSEMBLY - .010" oversize	1
15	KOA235866	PISTON ASSEMBLY - .020" oversize	1
15	KOA235867	PISTON ASSEMBLY - .030" oversize	1
16	KO 235890	RING SET - piston .010" oversize	1
16	KO 235891	RING SET - piston .020" oversize	1
16	KO 235892	RING SET - piston .030" oversize	1
17	KO 235868	PIN - piston .005" oversize	1
18	C 23135	CONNECTING ROD ASSEMBLY - .010" undersize	1
19	R 16287	OIL SEAL - crankshaft rear	1
20	40035	BEARING - crankshaft ball	2
21	W 5063-S	KEY - 1/4" Sq. x 3/4" (Pump Coupling)	1
22	KOB235949	CRANKSHAFT	1
23	A 27001	KEY - flat 3/16" x 3/16" x 1-3/8" (Flywheel)	1
24	C 18097	OIL SEAL - crankshaft front	1
25	195- 541	WASHER - 5/8"	1
26	131- 301	NUT - special Marsden 5/8" NF	1



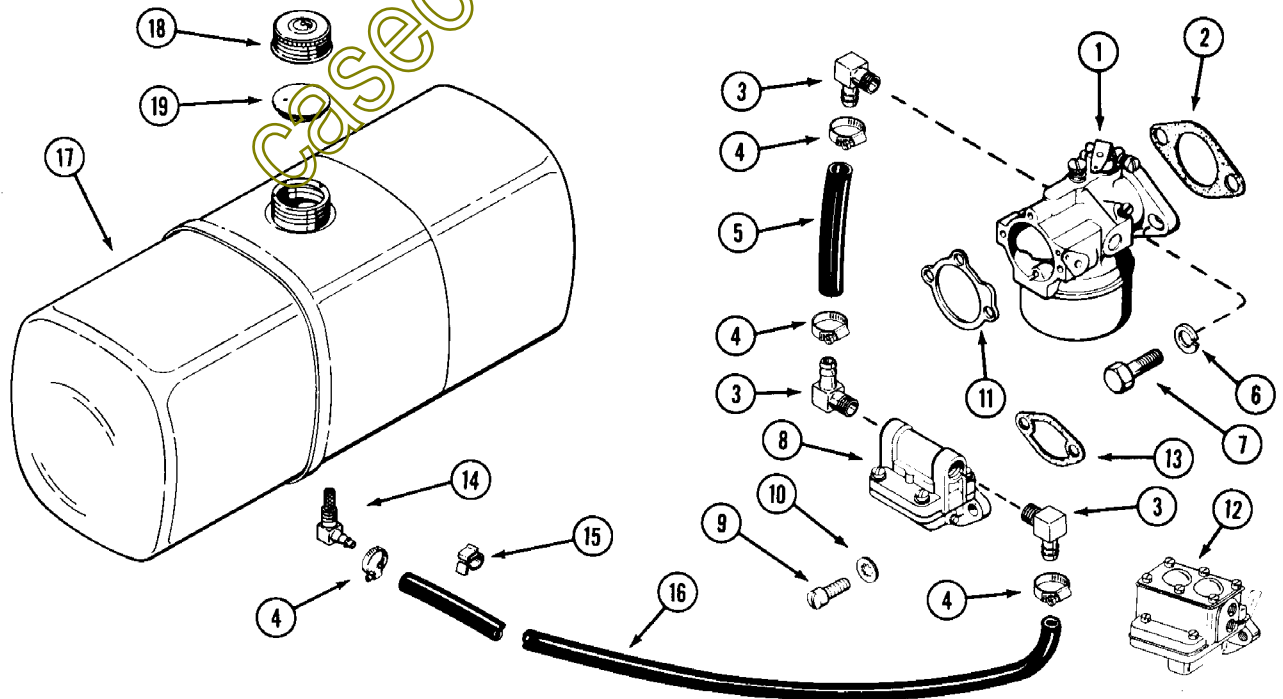
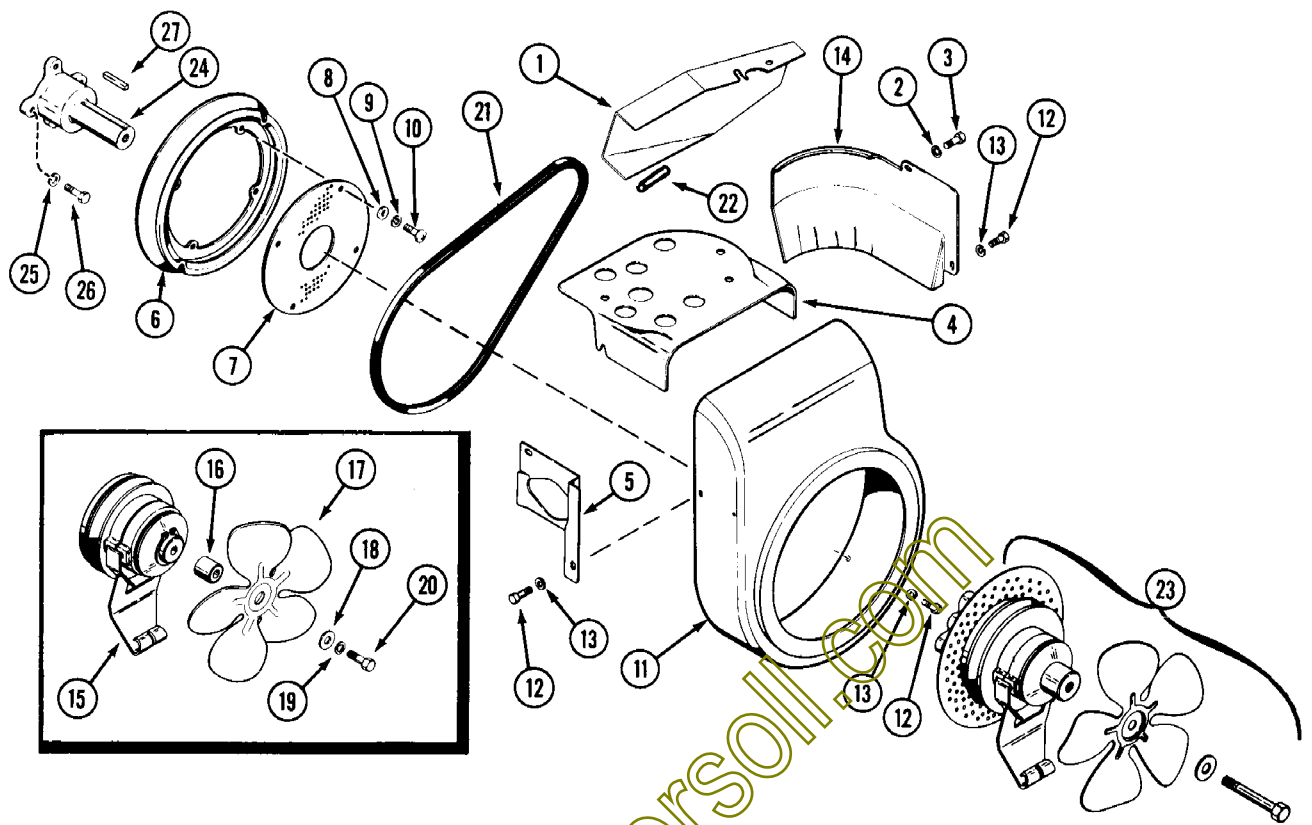
220 ENGINE BLOCK AND ATTACHING PARTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	KO 271077	BOLT - cylinder head (Length 2-1/4")	.6
2	KO 235175	BOLT - cylinder head (Length 2-1/2")	.3
3	KO 270889	WASHER - cylinder head bolt	.9
4	KO 236546	HEAD - cylinder	.1
5	KO 237658	GASKET - head	.1
6	KO 235747	DIPSTICK (used on models prior to S/N 9641001)	.1
7	KOC 236303	BLOCK ASSEMBLY - cylinder, short (Includes crankshaft, rod assembly, camshaft, valves, bearings and plate)	.1
8	C 24138	BLOCK ASSEMBLY - cylinder, stripped (Std. bore)	.1
9	KO 230170	INSERT - exhaust valve	.1
9A	KO 230265	INSERT - intake valve seat	.1
10	KO 235007-S	GUIDE - valve	.2
11	KO 235125-S	SHAFT - stub, governor	.1
12	V 34418	BEARING - needle, governor shaft	.1
13	41- 18	PLUG - expansion	.1
14	113- 206	BOLT - 3/8" x 7/8" NC hex plated	.4
15	192- 21	LOCKWASHER - 3/8" plated	.4
16	KO 235025	GASKET - camshaft cover	.1
17	KO 235026	COVER - camshaft gear	.1
18	192- 19	LOCKWASHER - 1/4" plated	.4
19	113- 6	BOLT - 1/4" x 1/2" NC plated	.4
20	KO 235353	GASKET - oil pan	.1
23	KO 237808	BASE - oil pan	.1
24	192- 21	LOCKWASHER - 3/8" plated	.4
25	113- 207	BOLT - 3/8" x 1" NC hex plated	.4
26	C 14399	PLUG - oil drain	.1
27	R 16287	OIL SEAL - crankshaft rear	.1
28	40035	BEARING - crankshaft ball	.2
29	KO 235757	GASKET - shim, bearing plate, .010"	.6
29	KO 235070	GASKET - shim, .010"	UAR
30	205- 27	PLUG - button, timing hole	.1
31	C 22700	PLATE - bearing (Can use KO235815)	.1
32	192- 21	LOCKWASHER - 3/8" plated	.4
33	113- 207	BOLT - 3/8" x 1" NC plated	.4
34	C 18097	OIL SEAL - crankshaft front	.1
35	KO 235818	FLYWHEEL	.1
36	195- 541	WASHER - special, plated	.1
37	131- 301	NUT - special, Marsden 5/8" NF	.1
38	C 14953	DIPSTICK ASSEMBLY (used on models S/N 9641001 and after)	.1
39	A 27365	"O" RING - dipstick	.1
42	KO 235748	STRAP - lifting	.1
43	C 18814	NIPPLE - oil drain extension	.1
44	C 14906	GASKET - plug, oil drain	.1
45	C 23858	KIT - engine gasket and seal	.1
48	B 59393	GASKET - fuel strainer bowl	.1
49	KO 220174	GASKET - breaker cover	.1
50	KO 235048	GASKET - breather plate	.1
51	KO 275144	GASKET - valve cover	.1
52	KO 235025	GASKET - camshaft gear cover	.1
53	KO 235353	GASKET - oil pan	.1
54	KO 235757	GASKET - shim, bearing plate, .010"	.6
54	KO 235070	GASKET - shim, .010"	UAR
55	KO 237658	GASKET - cylinder head	.1
56	C 22738	GASKET - fuel pump flange	.1
57	C 23860	GASKET - carburetor flange	.1
58	KO 275341	GASKET - carburetor air horn	.1
59	KO 235057	GASKET - oil pan (Not used on this model)	.1



222 AND 442 ENGINE BLOCK AND ATTACHING PARTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	KO 271077	BOLT - cylinder head (Length 2-1/4")	6
2	KO 235175	BOLT - cylinder head (Length 2-1/2")	3
3	KO 270889	WASHER - cylinder head bolt	9
4	KO 236438	HEAD - cylinder	1
5	KO 237658	GASKET - head	1
6	KO 235747	DIPSTICK - (used on models prior to S/N 9641001)	1
7	C 24141	BLOCK ASSEMBLY - cylinder, short (Includes crankshaft, rod assembly, camshaft, valves, bearings and plate)	1
8	C 24141	BLOCK ASSEMBLY - cylinder, standard bore	1
9	KO 230170	INSERT - exhaust valve	1
9A	KO 230265	INSERT - intake valve seat	1
10	KO 235007-S	GUIDE - valve	2
11	KO 235125-S	SHAFT - stub governor	1
12	V 34418	BEARING - needle, governor shaft	1
13	41- 18	PLUG - expansion	1
14	113- 206	BOLT - 3/8" x 1-1/4" NC hex plated	4
15	192- 21	LOCKWASHER - 3/8" plated	4
16	KO 235025	GASKET - camshaft cover	1
17	KO 235026	COVER - camshaft gear	1
18	192- 19	LOCKWASHER - 1/4" plated	4
19	113- 6	BOLT - 1/4" x 1/2" NC plated	4
20	KO 235353	GASKET - oil pan	1
23	KO 237808	BASE - oil pan	1
24	192- 21	LOCKWASHER - 3/8" plated	4
25	115- 204	BOLT - 3/8" x 1" NC hex plated	4
26	C 14399	PLUG - oil drain	1
27	R 16287	OIL SEAL - crankshaft rear	1
28	40035	BEARING - crankshaft ball	2
29	KO 235757	GASKET - shim, bearing plate .010"	6
29	KO 235070	GASKET - shim, .010"	UAR
30	205- 27	PLUG - button, timing hole	1
31	C 22700	PLATE - bearing	1
32	192- 21	LOCKWASHER - 3/8" plated	4
33	113- 207	BOLT - 3/8" x 1" NC plated	4
34	C 18097	OIL SEAL - crankshaft front	1
35	KO 235818	FLYWHEEL	1
36	195- 541	WASHER - special, plated	1
37	131- 301	NUT - special Marsden	1
38	C 14953	DIPSTICK ASSEMBLY (used on models S/N 9641001 and after)	1
39	A 27385	"O" RING - dipstick	1
42	KO 235748	STRAP - lifting	1
43	C 18814	NIPPLE - oil drain extension	1
44	C 14906	GASKET - plug, oil drain	1
45	C 23858	KIT - engine gasket and seal	1
48	B 59393	GASKET - fuel strainer bowl	1
49	KO 220174	GASKET - breaker cover	1
50	KO 235048	SEAL - breather	1
51	KO 275144	GASKET - valve cover	1
52	KO 235025	GASKET - camshaft gear cover	1
53	KO 235353	GASKET - oil pan	1
54	KO 235757	GASKET - shim, bearing plate, .010"	6
54	KO 235070	GASKET - shim, .010"	UAR
55	KO 237658	GASKET - cylinder head	1
56	C 22738	GASKET - fuel pump flange	1
57	C 23860	GASKET - carburetor flange	1
58	KO 275341	GASKET - carburetor air horn	1
59	KO 235057	GASKET - oil pan (Not used on this model)	1

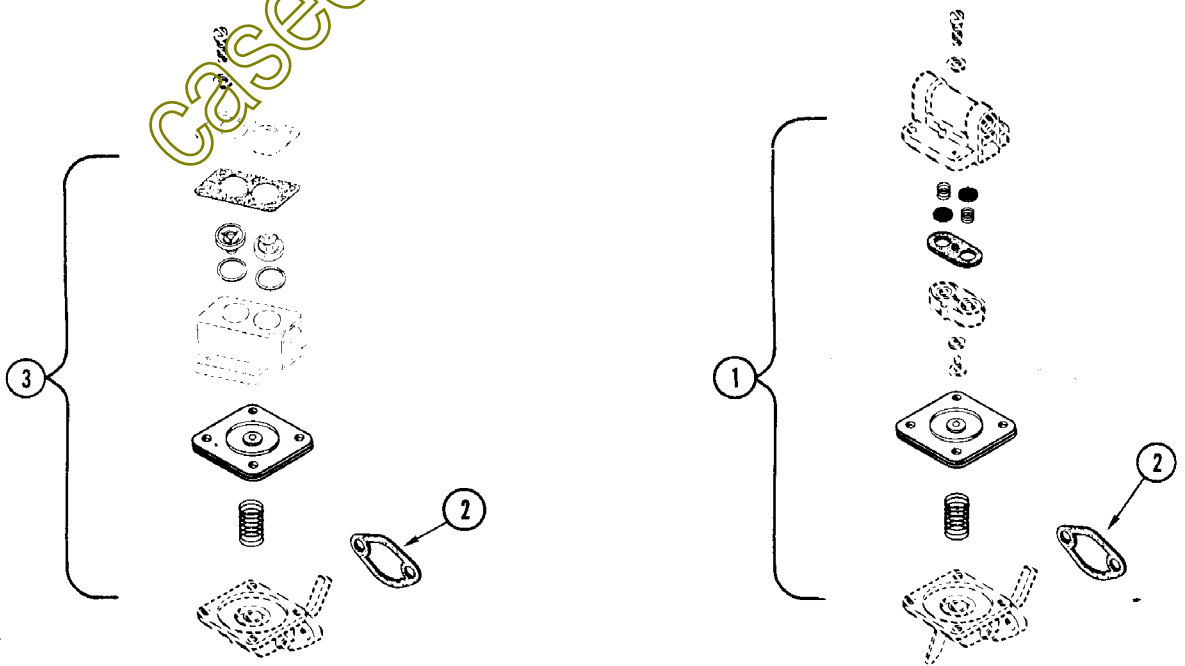
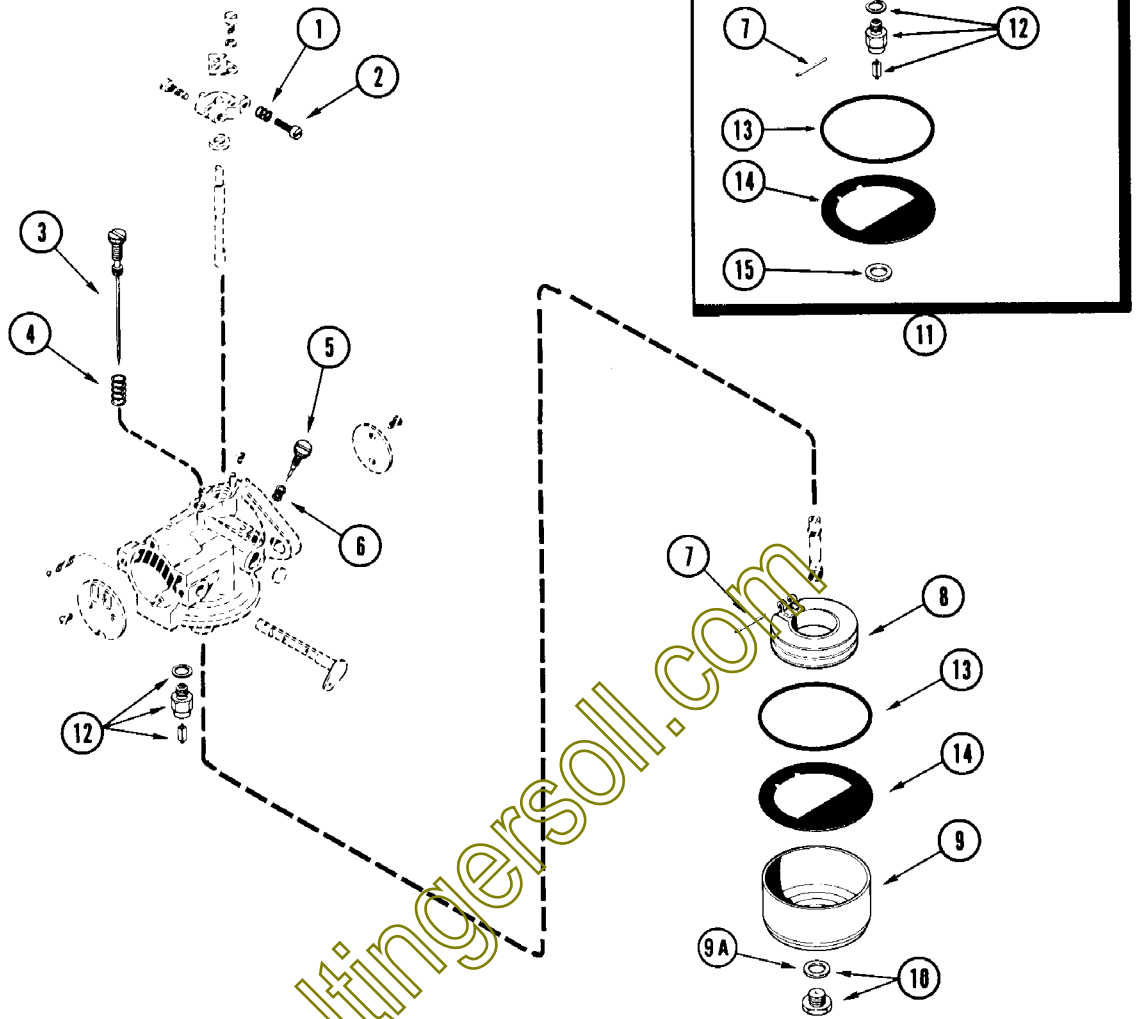


BAFFLES, SHROUDS AND CLUTCH PULLEY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18296	DEFLECTOR - engine air	1
2	192- 19	LOCKWASHER - 1/4" plated	2
3	113- 6	BOLT - 1/4" x 1/2" NC hex plated	2
4	KO 235955	BAFFLE - cylinder head	1
5	KO 235368	BAFFLE - carburetor side air	1
6	KO 235207	PULLEY - starter	1
7	KO 235052	SCREEN - blower air intake	1
8	195- 515	WASHER - 1/4" plated	4
9	192- 19	LOCKWASHER - 1/4" plated	4
10	175- 436	SCREW - 1/4" x 5/8" NC truss head Phillips, plated	4
11	C 24729	HOUSING - blower	1
12	113- 2	BOLT - 1/4" x 3/4" NC hex head plated	4
13	192- 19	LOCKWASHER - 1/4" plated	4
14	KO 235054	BAFFLE - cylinder	1
15	NSS	CLUTCH - pulley, repairs page 27 (order C19005 clutch and C15721 screen)	1
16	C 10312	SPACER - short	1
17	C 17217	KIT - fan, engine	1
18	195- 104	WASHER - 3/8" plain	1
19	192- 21	LOCKWASHER - 3/8"	1
20	115- 208	BOLT - 3/8" x 3-1/2" NC hex (For pulley clutch)	1
21	C 23902	BELT - drive, starter, generator	1
22	C 12603	CHANNEL - deflector	1
23	NSS	CLUTCH ASSEMBLY - repairs page 25 (order C19005 clutch)	1
24	KO 235954	SHAFT - stub (used on models prior to S/N 9641001)	1
25	192- 21	LOCKWASHER - 3/8" ZP	4
26	113- 208	BOLT - 3/8" x 1-1/4" NC hex	4
27	W 5063-S	KEY - 1/4" sq. x 3/4"	1

FUEL SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 72073	CARBURETOR ASSEMBLY (Repairs, page 19)	1
2	C 23860	GASKET - carburetor flange	1
3	C 10678	ELBOW - fuel pump and carburetor	3
4	214- 253	CLAMP - hose	4
5	C 15007	HOSE - carburetor 5-1/4"	1
6	192- 26	LOCKWASHER - 5/16"	2
7	113- 103	BOLT - 5/16" x 1" NC hex	2
8	NSS	FUEL PUMP - (10 H.P. model) 220 (use C24851)	1
9	71- 410	SCREW - 1/4" x 5/8" NC fillister head	2
10	193- 60	LOCKWASHER - 1/4"	2
11	KO 275341	GASKET - air horn	1
12	NSS	FUEL PUMP - (12 H.P. model) 222 and 442 (use C24851)	1
13	C 22738	GASKET - fuel pump mounting	1
14	C 10657	ELBOW ASSEMBLY - fuel tank	1
15	A 62079	CLIP - fuel line	2
16	C 17574	HOSE - fuel line	1
17	C 13411	TANK - fuel	1
18	C 11529	CAP - fuel tank (Includes insert)	1
19	C 11545	INSERT - fuel cap	1

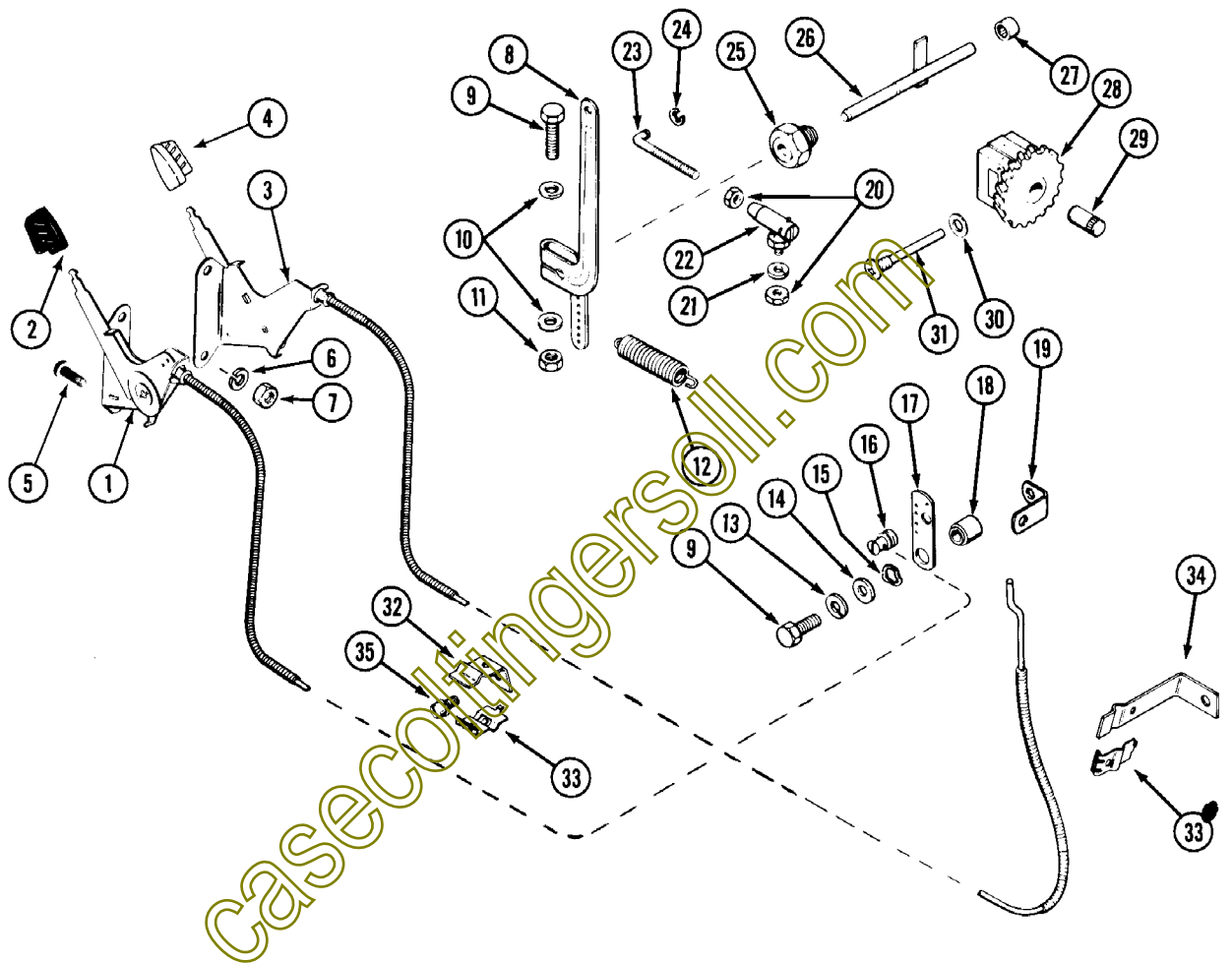


A72073 CARBURETOR

REF.	PART NO.	DESCRIPTION	REQ'D
	A 72073	CARBURETOR ASSEMBLY	1
1	KO 200380	SPRING - idle screw tension	1
2	A 72092	SCREW - idle adjust	1
3	A 72077	JET ASSEMBLY - high speed and idle adjust	1
4	KO 200383	SPRING - idle jet	1
5	A 72099	SCREW - adjusting (Lean-rich)	1
6	A 72098	SPRING - Lean-rich adjust screw	1
7	F 19892	PIN - carburetor float	1
8	KO 200408	FLOAT ASSEMBLY	1
9	KO 235448	BOWL - carburetor	1
10	KO 235447	NUT AND GASKET ASSEMBLY - bowl	1
11	A 72103	KIT - carburetor repair	1
12	NSS	INLET NEEDLE AND SEAT ASSEMBLY	1
13	NSS	GASKET - carburetor bowl ring	1
14	NSS	GASKET - carburetor bowl	1
15	KO 200372	GASKET - bowl screw	1

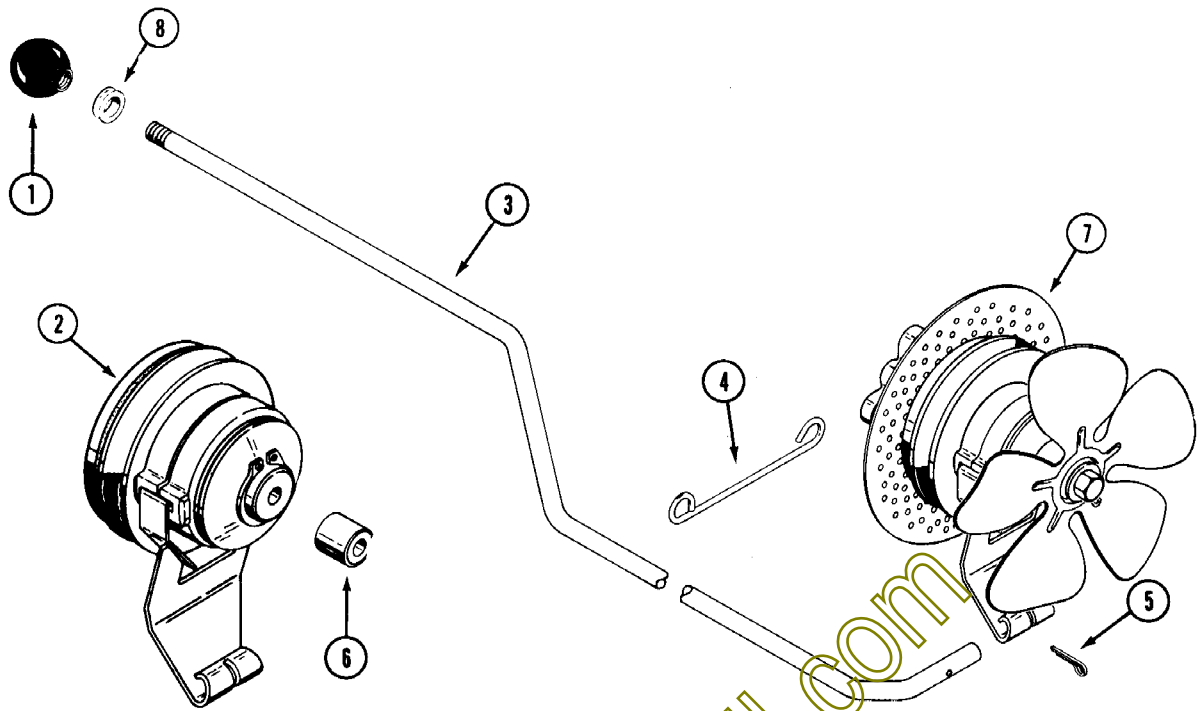
FUEL PUMP

1	NSS	KIT - fuel pump(for KOA235845 pump)(use C24851 pump)	1
	NSS	SPRING - fuel pump valve	2
	NSS	VALVE	2
	NSS	GASKET - valve	1
	NSS	DIAPHRAGM ASSEMBLY	1
	NSS	SPRING - diaphragm	1
2	C 22738	GASKET - fuel pump mounting	1
3	NSS	KIT - fuel pump(for C22987 pump)(use C24851 pump)	1
	NSS	VALVE ASSEMBLY	2
	NSS	GASKET - valve	2
	NSS	DIAPHRAGM ASSEMBLY	1
	NSS	SPRING - diaphragm	1
	NSS	GASKET - valve	1
2	C 22738	GASKET - fuel pump mounting	1

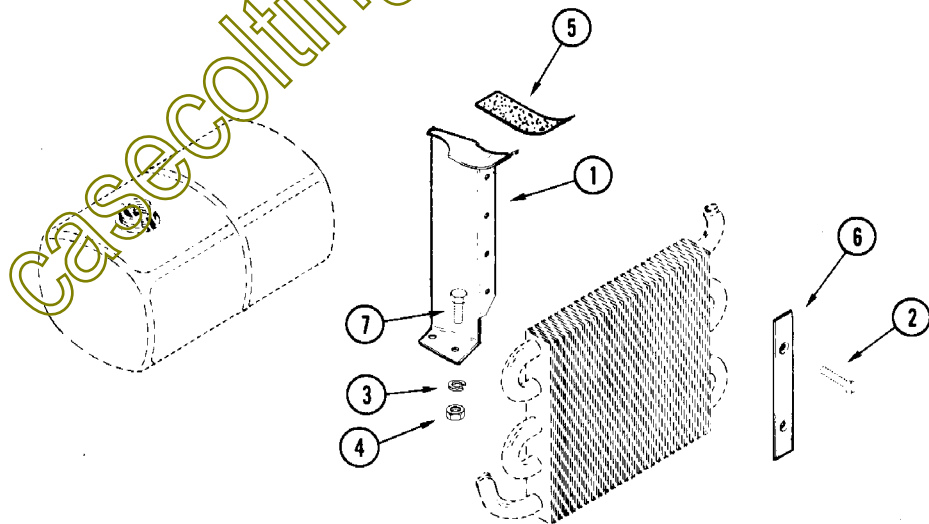


CHOKE, THROTTLE AND GOVERNOR

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 13848	CONTROL - throttle	1
2	C 12224	HANDLE - throttle control, black	1
3	C 12187	CONTROL - choke	1
4	C 14506	HANDLE - choke control, white	1
5	111- 1	BOLT - 10-24 x 1/2" Rd. Hd. Sq. Nk.	2
6	192- 18	LOCKWASHER - #10 Std. plated	2
7	129- 17	NUT - #10-24 plated	2
8	KOA237653	LEVER - governor	1
9	15- 420	BOLT - 1/4" x 1-1/4" NC hex	2
10	195- 515	WASHER - 1/4" plated	2
11	25- 104	NUT - 1/4" hex	1
12	KO 235496	SPRING - governor	1
13	192- 19	LOCKWASHER - 1/4" plated	1
14	C 18098	WASHER - thrust	1
15	KO 275690	WASHER - wavy	1
16	H 43034	CLAMP - swivel, wire	1
17	KO 235086	LEVER - speed control	1
18	KO 235085	SPACER - speed control bracket	1
19	KO 235084	BRACKET - high speed stop	1
20	129- 37	NUT - #10-32 hex	2
21	192- 18	LOCKWASHER - 3/16" plated	1
22	A 10326	JOINT - ball	1
23	KO 235277	ROD - throttle	1
24	49485	RING - retaining, throttle rod	1
25	KO 235476	BUSHING - governor cross shaft	1
26	KOA235256-S	SHAFT ASSEMBLY - governor cross	1
27	V 34418	BEARING - needle governor shaft	1
28	KOA235743-S	GEAR ASSEMBLY - governor	1
29	KO 235125-S	SHAFT - governor stub	1
30	C 18099	WASHER - governor stop pin	1
31	V 34416	PIN - governor stop	1
32	KO 237559	BRACKET - throttle cable	1
33	KO 235603	CLIP - bracket	2
34	KOA 236919	BRACKET - choke cable	1
35	169- 95	SCREW - #10 x 3/8" NC fillister head	1



USED ON MODELS PRIOR TO S/N 9641001

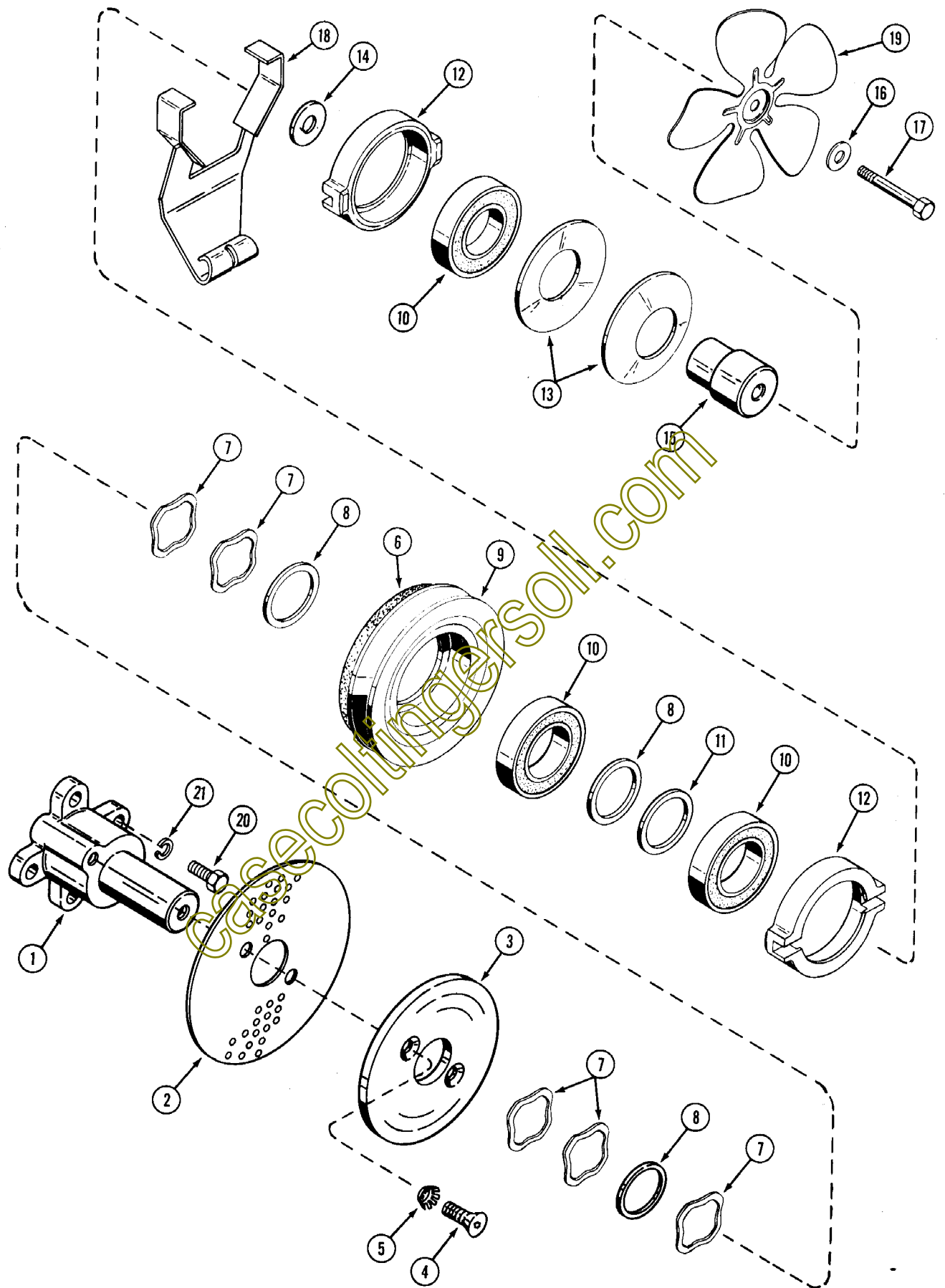


PULLEY CLUTCH & LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 10487	KNOB - lever	1
2	NSS	CLUTCH - PTO (Repairs, page 27) order C24774 clutch, C23506 arm, and C15721 screen	1
3	C 14224	ROD - clutch control	1
4	C 15961	RETAINER - clutch rod	1
5	132- 48	PIN - cotter 1/8" x 1"	1
6	C 10312	SPACER - fan, short	1
7	NSS	CLUTCH - PTO (Repairs page 25) (use C24774, C23506)	1
8	353- 441	BUSHING - fliplock	1

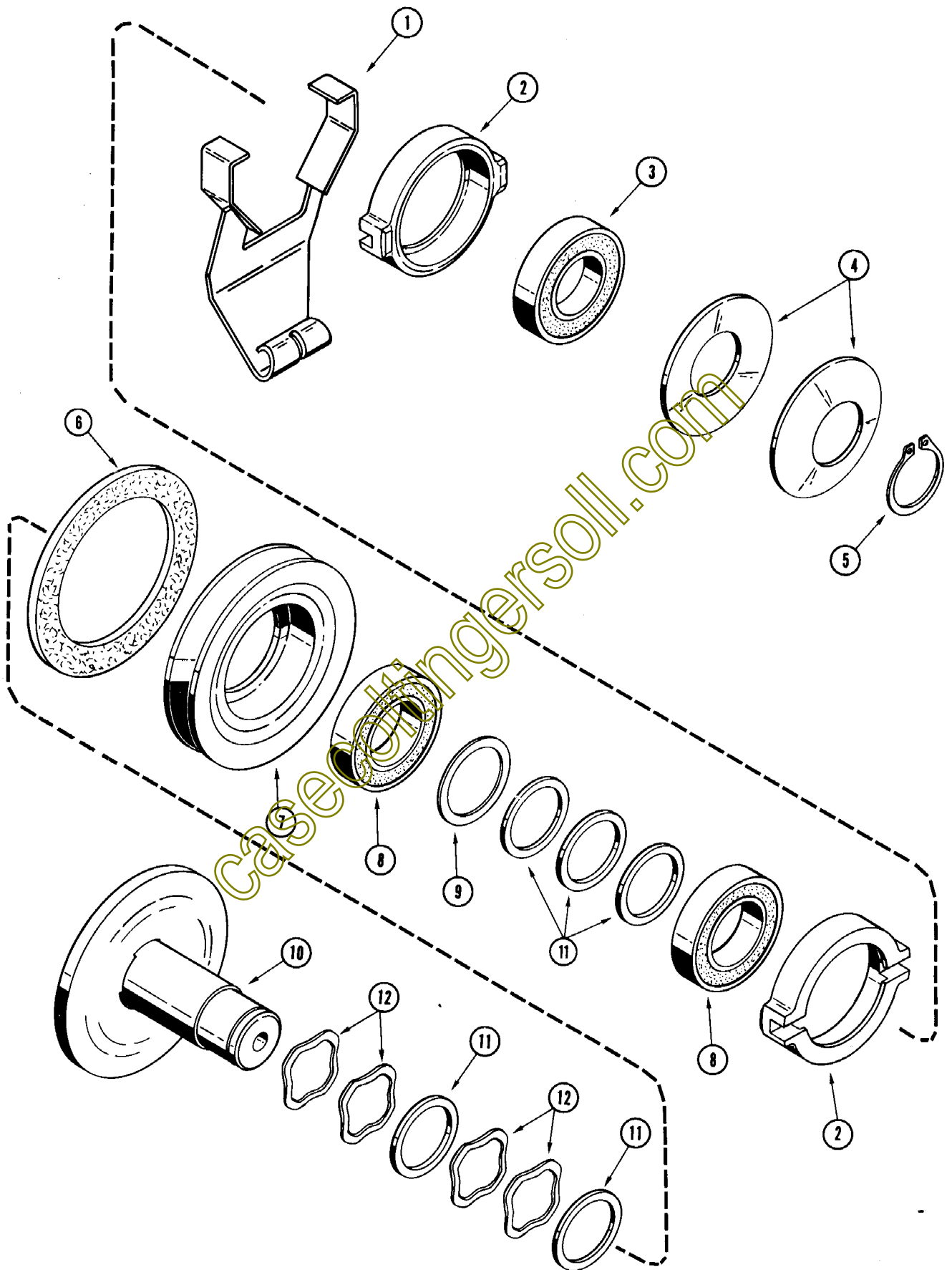
HYDRAULIC RESERVOIR MOUNTING

1	C 14240	SUPPORT - reservoir mounting R.H.	1
1	C 14241	SUPPORT - reservoir mounting L.H.	1
2	187- 1251	SCREW - 1/4" x 1-1/4" NC fillister head, Phillips, Z.P.	4
3	192- 20	LOCKWASHER - 5/16" Z.P.	4
4	129- 102	NUT - 5/16" NC hex Z.P.	4
5	C 14690	CUSHION - oil reservoir	2
6	C 14246	BRACKET - heat exchanger mounting	2
7	113- 118	BOLT - 5/16" x 5/8" NC hex Z.P.	4



C 15748 CLUTCH ASSEMBLY (PTO)

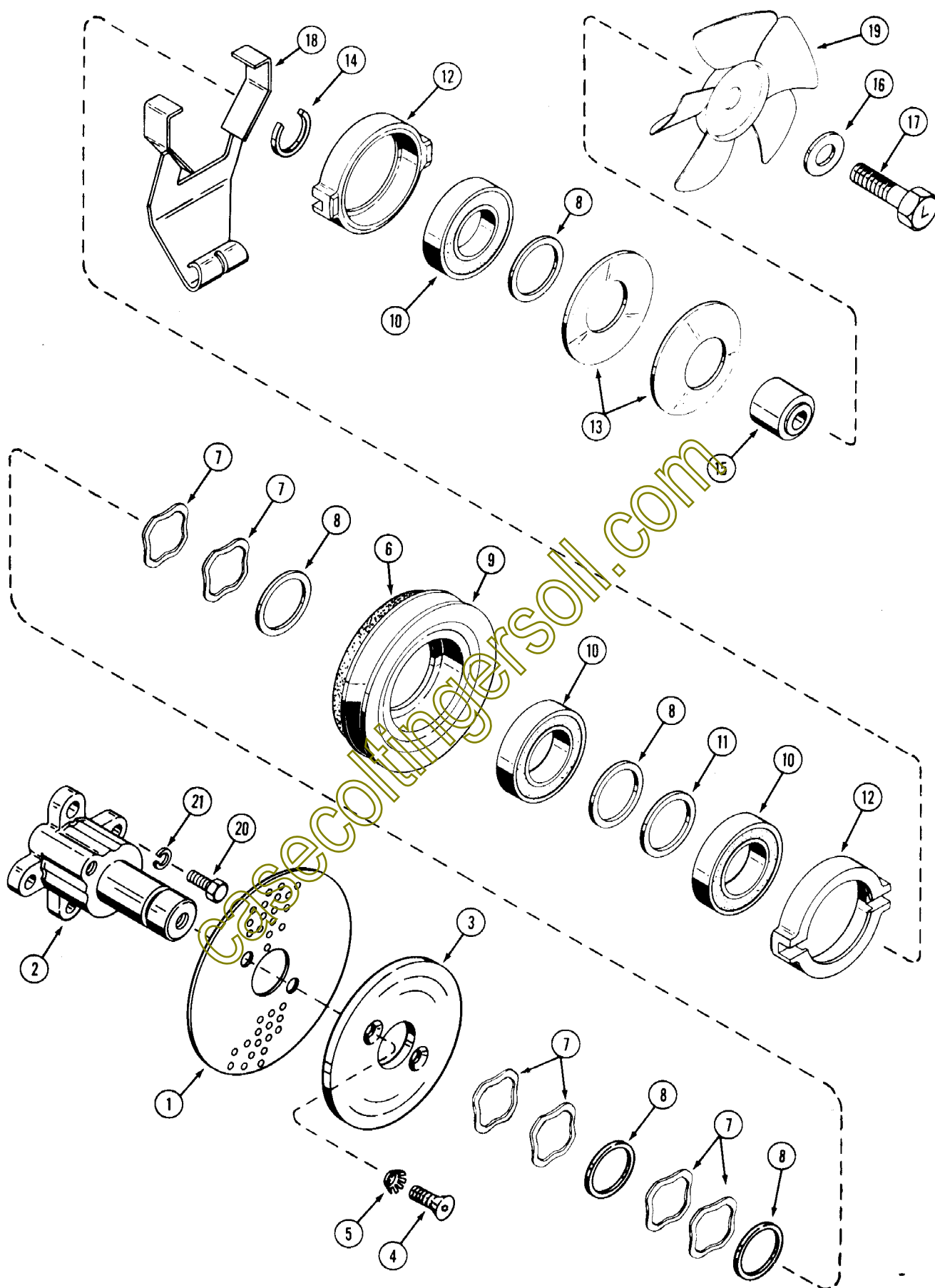
REF.	PART NO.	DESCRIPTION	REQ'D
	NSS	CLUTCH ASSEMBLY - 220, 222 and 442 (use C24774 and C23506) . . .	1
1	C 15717	HUB	1
2	C 15721	SCREEN	1
3	C 15718	PLATE - clutch	1
4	164- 41	SCREW	2
5	193- 76	LOCKWASHER - 3/8" external tooth	2
6	C 23740	KIT - friction disc	1
7	C 15515	WASHER - spring 5/16"	4
8	C 15557	WASHER - spacer .050"	UAR
9	C 22671	PULLEY AND DISC ASSEMBLY - clutch	1
10	C 23245	BEARING - cam and pulley	3
11	C 15556	WASHER - spacer .010"	UAR
12	NSS	CAM (service with (2) C23033 cams and (1) C23506 arm)	2
13	C 16786	SPRING - load	2
14	C 15743	WASHER - spacer	1
15	C 15720	SPACER - hub	1
16	195- 104	WASHER - 3/8"	1
17	C 15744	BOLT - 3/8" x 3-1/8" NC hex (L.H. thread)	1
18	C 23506	ARM - engaging	1
19	C 17217	KIT - fan	1
20	113- 208	BOLT - 3/8" x 1-1/4" NC hex R.P.	4
21	192- 21	LOCKWASHER - 3/8"	4



C 14152 PULLEY CLUTCH

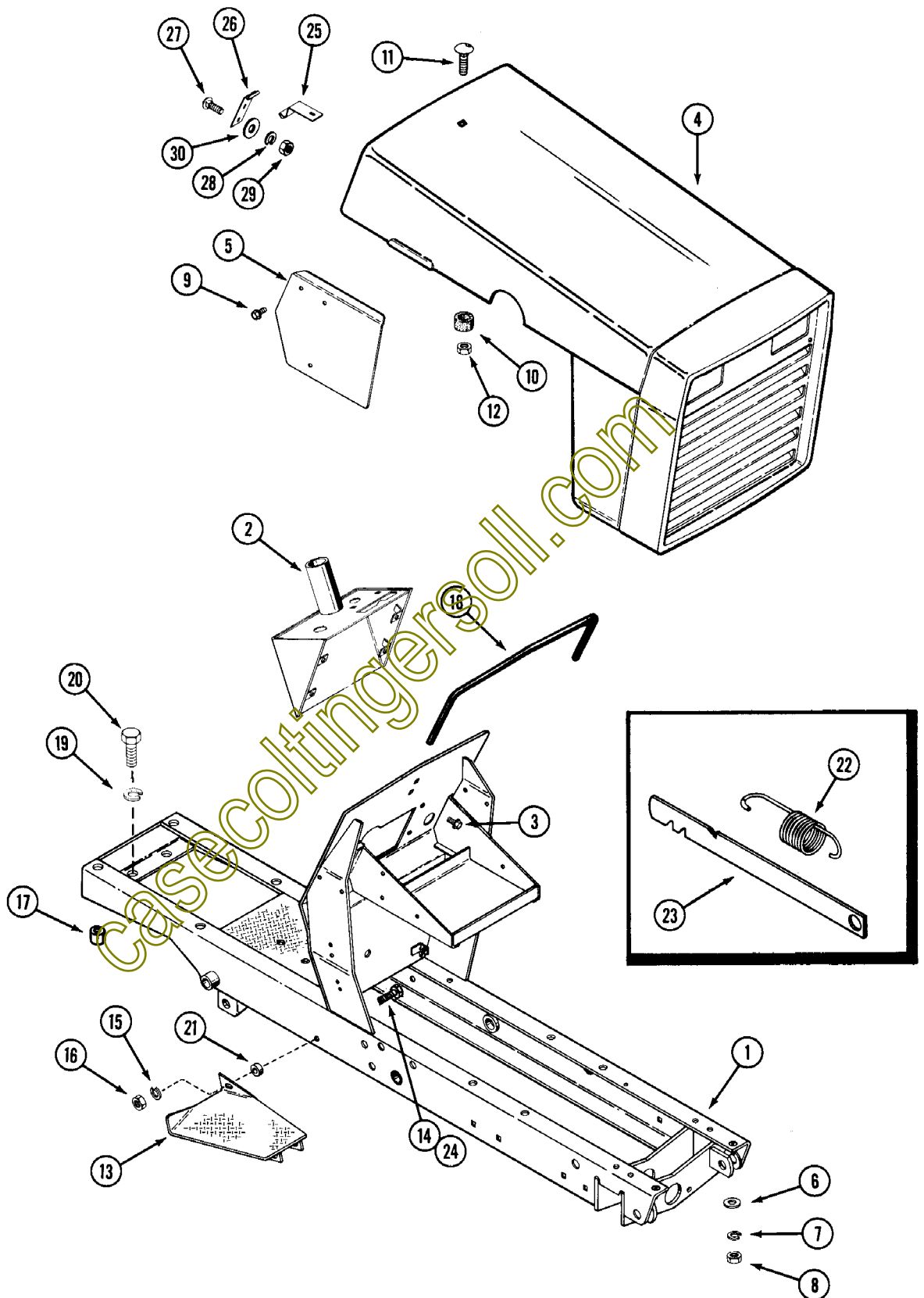
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 23506	YOKE ASSEMBLY - clutch arm	1
2	NSS	CAM (service with (2) C23033 cams and (1) C23506 arm)	2
3	C 23245	BEARING - cam	1
4	C 16786	SPRING - load	2
5	C 14297	RING - retainer	1
6	C 23740	KIT - friction liner disc	1
7	C 14292	PULLEY	1
8	C 14294	BEARING - cam and pulley	2
9	C 14288	SPACER - .010"	UAR
10	C 14283	HUB AND PLATE ASSEMBLY	1
11	C 14290	SPACER - .050"	5
12	C 13077	WASHER - spring	4

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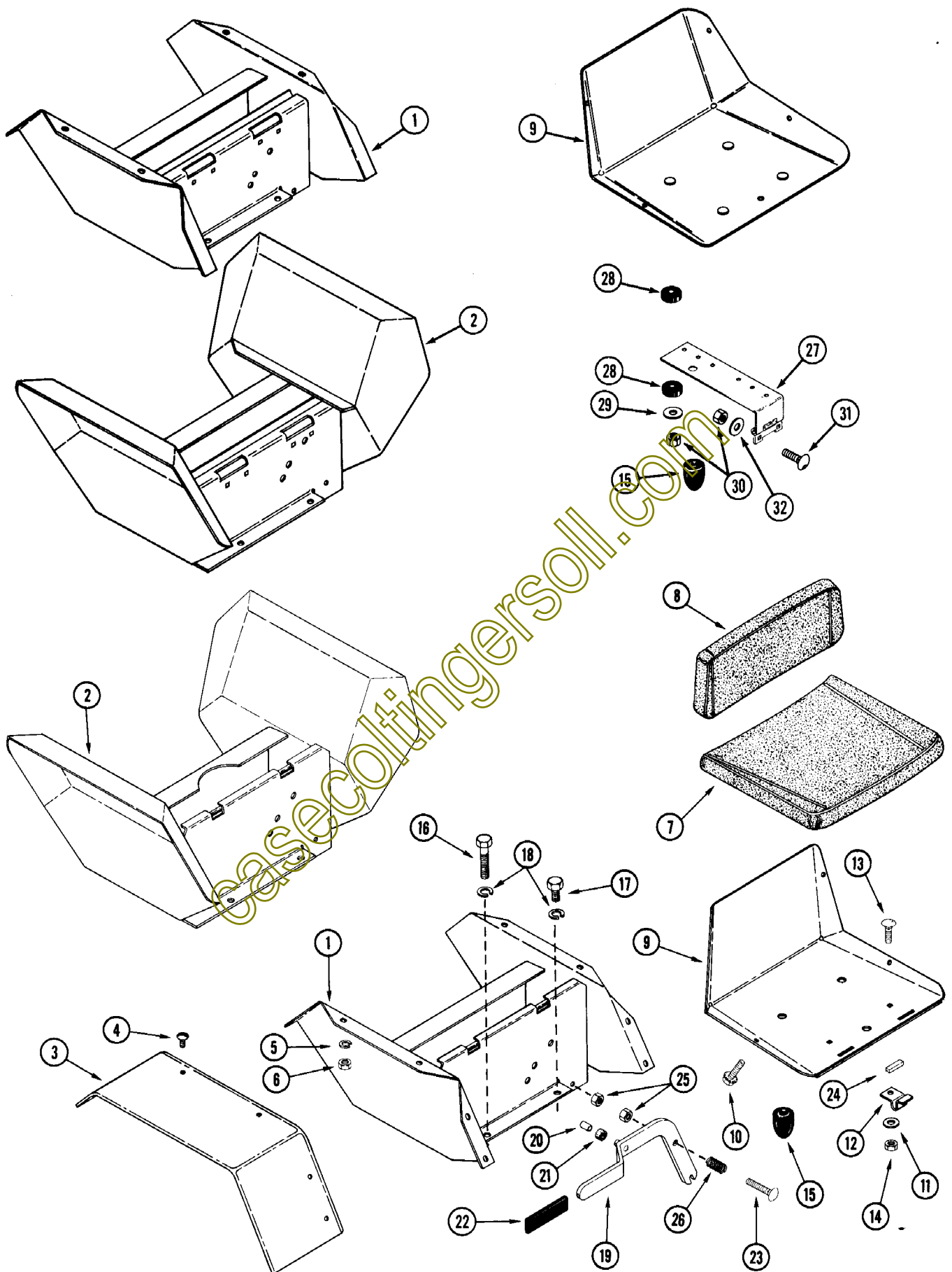
C19005 CLUTCH ASSEMBLY (PTO)

REF.	PART NO.	DESCRIPTION	REQ'D
	NSS	CLUTCH ASSEMBLY - less screen (use C24774, C23506)	1
1	C 15721	SCREEN - grass	1
2	C 18907	HUB - clutch	1
3	C 15718	PLATE - clutch	1
4	164- 41	BOLT - 5/16" x 1" NC flat head socket	2
5	193- 76	LOCKWASHER - 5/16" countersunk external tooth	2
6	C 23740	DISC - KIT - friction disc	1
7	C 15515	WASHER - spring	6
8	C 15557	WASHER - spacer .050"	5
9	C 22671	PULLEY AND DISC ASSEMBLY - clutch	1
10	C 23245	BEARING - cam and pulley	3
11	C 15556	WASHER - spacer .010"	1
12	NSS	CAM - clutch (service with (2) C23033 cams and (1)C23506 arm)	2
13	C 16786	SPRING - clutch load	2
14	F 59014	RING - retaining	2
15	C 18908	SPACER - hub	1
16	O 2815N	WASHER - fan 17/32"	1
17	C 18940	BOLT - 1/2" x 1-3/4" NC hex L.H. threads	1
18	C 23506	ARM - engaging	1
19	C 16616	FAN - cooling	1
20	113- 207	BOLT - 3/8" x 1" NC hex ZP	4
21	192- 21	LOCKWASHER - 3/8"	4
	C 19472	KIT - clutch stub shaft (Includes items 2, 8, 11, 14, 15, 16, 17 and 19)	1



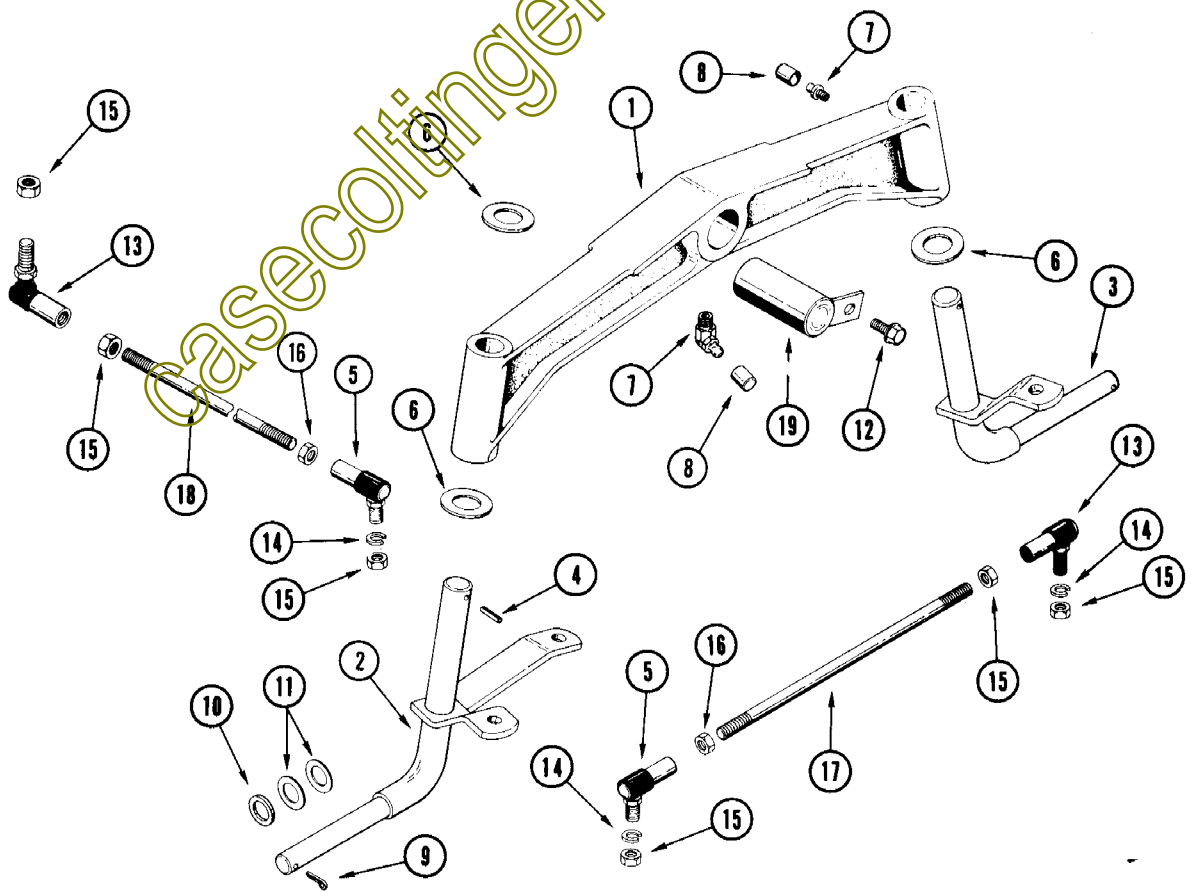
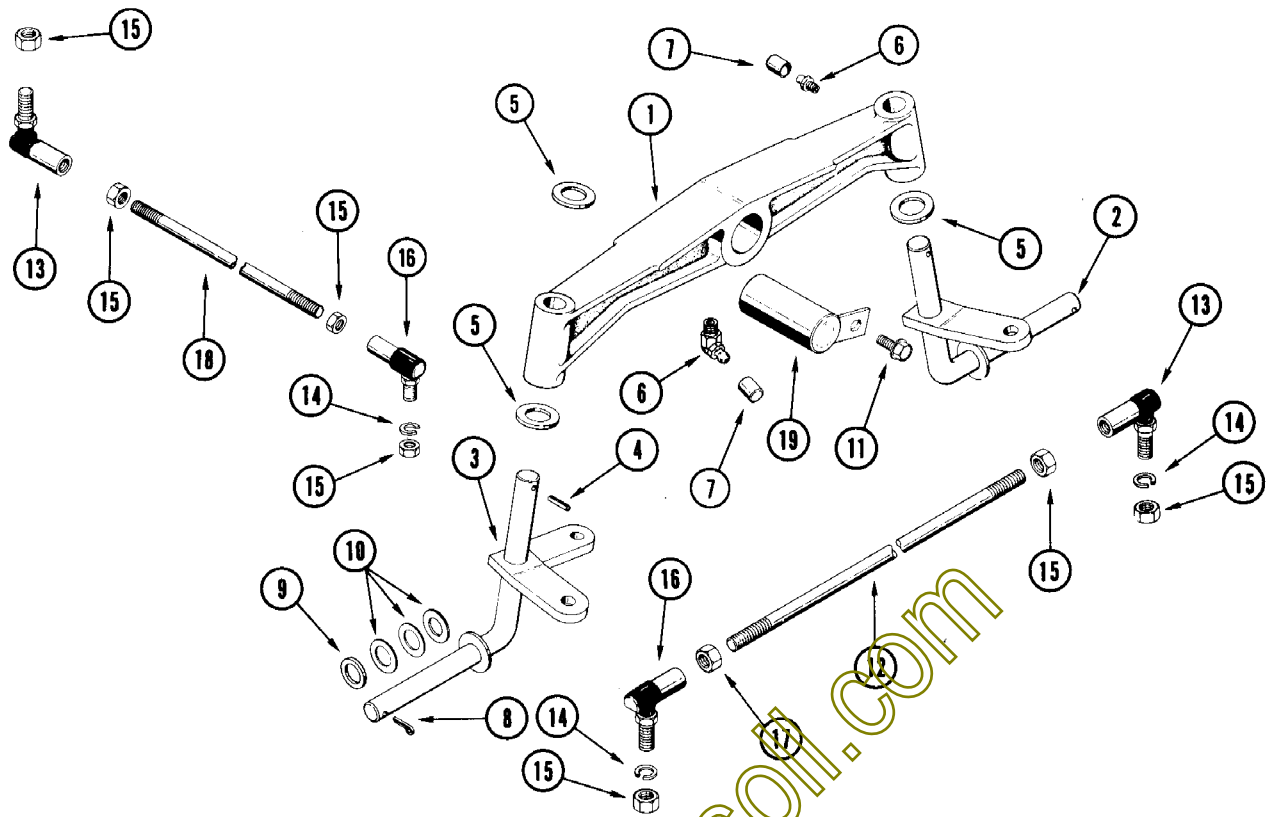
HOOD, FRAME AND GRILLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16484	FRAME - main (220 and 222) (Includes items 22 & 23)	1
1	C 16485	FRAME - main (442) (Includes items 22 & 23)	1
2	C 14341	SUPPORT - steering	1
3	C 14326	SCREW - 1/4" x 1/2" NC indented hex	4
4	C 14213	GRILLE AND HOOD ASSEMBLY	1
5	C 14209	PANEL - rear side R.H.	1
5	C 14210	PANEL - rear side L.H.	1
6	195- 520	WASHER - 1/4" plain Z.P.	2
7	192- 19	LOCKWASHER - 1/4" Z.P.	2
8	129- 101	NUT - 1/4" NC hex	2
9	187- 1036	SCREW - 1/4" x 1/2" self-tapping hex head	6
10	C 14500	SPACER - hood	1
11	111- 109	BOLT - 1/4" x 1-1/4" Rd. Hd. Square Neck	1
12	131- 71	NUT - 1/4" NC hex	1
13	C 14589	PAD - foot L.H.	1
13	C 14590	PAD - foot R.H.	1
14	13- 514	BOLT - 5/16" x 7/8" NC hex	2
15	192- 20	LOCKWASHER - 5/16"	2
16	129- 102	NUT - 5/16" NC hex	2
17	C 14729	SPACER - rear frame (442)	2
17	C 14730	SPACER - rear frame (220 and 222)	2
18	C 18153	CHANNEL - instrument panel liner	1
19	192- 23	LOCKWASHER - 1/2"	4
20	113- 424	BOLT - 1/2" x 1" NC hex	4
21	C 14598	SPACER - foot pad R.H. (Used with Model F30 Hydraulic Lift Kit)	1
22	C 14944	SPRING - brake lock	1
23	C 16305	LEVER - brake lock	1
24	113- 104	BOLT - 5/16" x 1-1/4" NC hex (used with F30 hyd. lift kit)	1
25	C 15183	SPRING - hood latch (used S/N 9641001 and after)	1
26	C 15184	LATCH - hood (used S/N 9641001 and after)	1
27	111- 1	BOLT - #10 x 1/2" NC rd. hd. Square Neck	2
28	192- 18	LOCKWASHER - #10	2
29	129- 17	NUT - #10 NC hex	2
30	195- 512	WASHER - 7/32" ZP	2



SEAT, FENDERS AND TOOL BOX

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14250	SUPPORT - seat, 220 and 222 (used prior to S/N 9641001)	1
1	C 15447	SUPPORT - seat, 220 and 222 (used S/N 9641001 and after)	1
2	C 14513	SUPPORT - seat, 442 (used prior to S/N 9641001)	1
2	C 15448	SUPPORT - seat, 442 (used S/N 9641001 and after)	1
3	C 14126	FENDER - R.H.	1
3	C 14127	FENDER - L.H.	1
4	175- 400	SCREW - 1/4" x 1/2" truss head Z.P.	10
5	192- 19	LOCKWASHER - 1/4" Z.P.	10
6	129- 101	NUT - 1/4" NC hex Z.P.	10
	C 13345	SEAT ASSEMBLY - (used prior to S/N 9641001)	1
	C 15946	SEAT ASSEMBLY - (used S/N 9641001 and after)	1
7	C 16443	CUSHION - seat	1
8	C 11635	CUSHION - back	1
9	C 13373	PAN - seat (use with C13345 assembly)	1
9	C 15452	PAN - seat (use with C15946 assembly)	1
10	C 14900	SCREW - #10 x 3/8" spin-lok	5
11	195- 515	WASHER - 1/4" plain	2
12	C 13297	BRACKET - hinge (used prior to S/N 9641001)	2
13	111- 101	BOLT - 1/4" x 5/8" rd. hd. square neck	2
14	131- 350	NUT - lock 1/4" NC hex	2
15	C 14534	BUMPER - seat	2
16	113- 441	BOLT - 1/2" x 2-1/4" NC hex (442)	2
16	113- 447	BOLT - 1/2" x 3-1/4" NC hex (220 & 222)	2
17	113- 424	BOLT - 1/2" x 1" NC hex	2
18	192- 23	LOCKWASHER - 1/2"	4
19	C 14258	LEVER - shift (used prior to 9641001)	1
19	C 15455	LEVER - shift (used S/N 9641001 and after)	1
20	353- 157	SLEEVE - lock pin	1
21	C 14517	SPACER - cushion	1
22	C 14728	GRIP - shift lever	1
23	C 15477	BOLT - 3/8" x 2-1/2" NC rd. hd. square neck	1
24	C 14645	SPACER - seat hinge (use with C13373 pan)	2
25	131- 178	NUT - lock 3/8" NC hex Z.P.	2
26	C 11942	SPRING - shift lever	1
27	C 15396	HINGE - seat R.H. (used S/N 9641001 and after)	1
27	C 16255	HINGE - seat L.H. (used S/N 9641001 and after)	1
28	C 15410	CUSHION - rubber	8
29	195- 2021	WASHER - 5/16" x 1-1/4" Z.P.	4
30	131- 176	NUT - lock 5/16" Z.P.	8
31	111- 292	BOLT - 5/16" x 3/4" NC rd. hd. square neck	4
32	195- 521	WASHER - 5/16" Z.P.	4

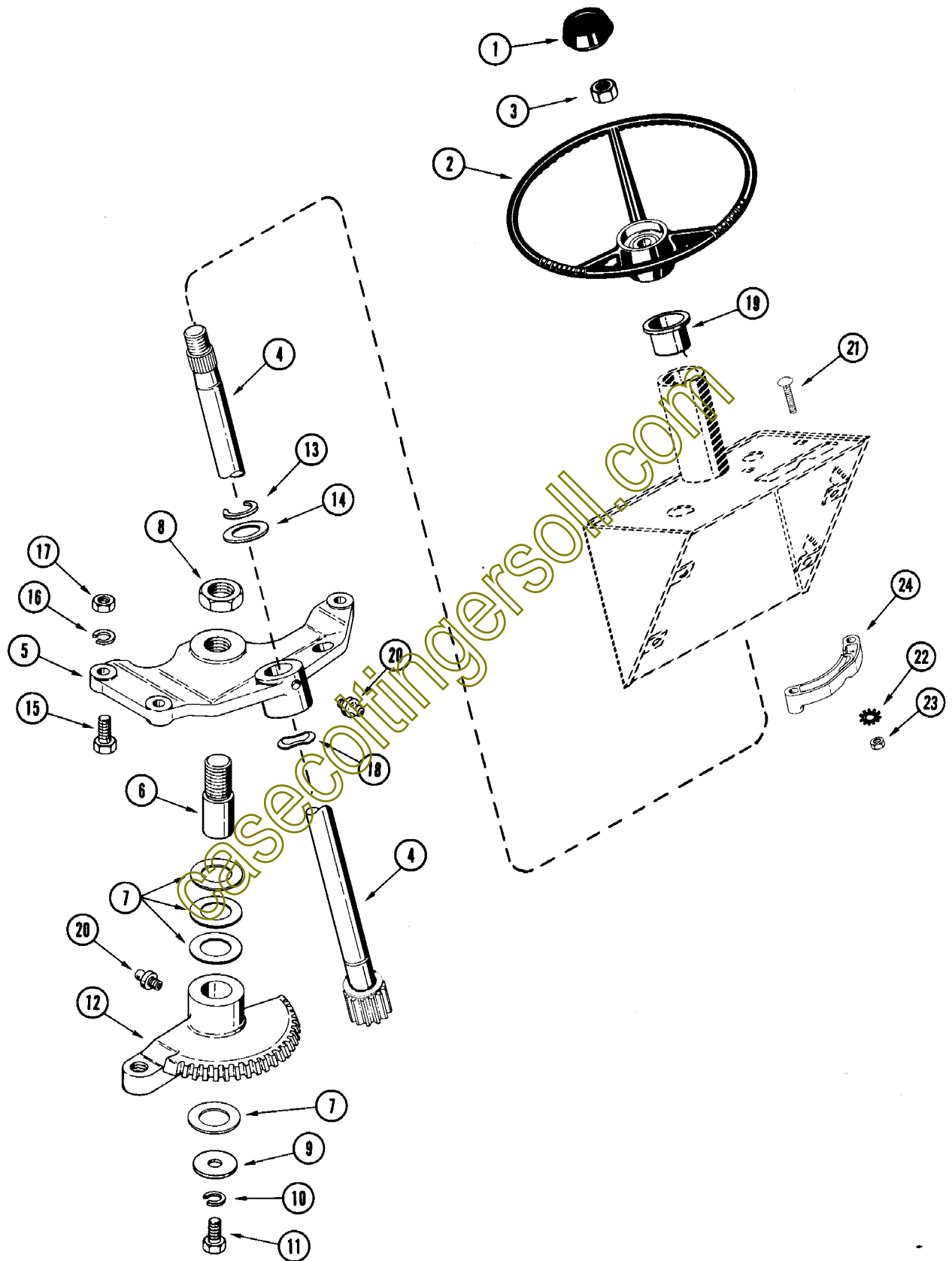


220 AND 222 FRONT AXLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18812	AXLE - front	1
2	C 14128	SPINDLE - left hand	1
3	C 14131	SPINDLE - right hand	1
4	138- 99	PIN - roll	2
5	C 11906	WASHER - thrust	4
6	219- 404	FITTING - lube	3
7	C 13106	COVER - lube fitting	3
8	132- 311	PIN - cotter 5/32" x 1-1/4"	2
9	C 12975	WASHER - wheel spindle	2
10	A 30881	WASHER - wheel spacer	6
11	187- 1046	BOLT - 3/8" NC indented hex head	1
12	C 14334	TIE ROD	1
13	C 12102	BALL JOINT - 1/2" R.H. Thread	2
14	192- 23	LOCKWASHER - 1/2" Z.P.	3
15	129- 125	NUT - 1/2" NF hex R.H. Thread	6
16	C 13605	BALL JOINT - 1/2" L.H. Thread	2
17	129- 325	NUT - 1/2" NF hex L.H. Thread	2
18	C 14332	ROD - drag link	1
19	NSS	PIN - axle pivot (order (1) C22278 and (1) C22568)	1

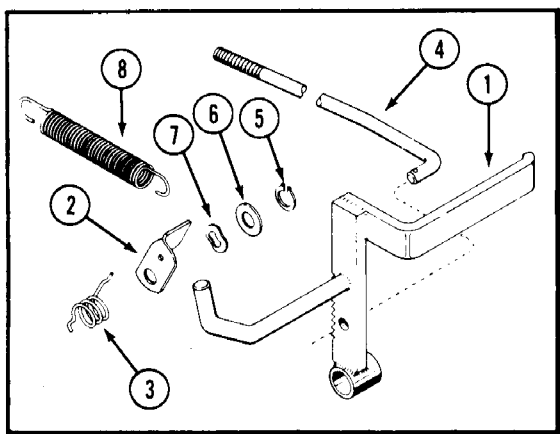
442 FRONT AXLE

1	C 18813	AXLE - front	1
2	C 14317	SPINDLE - right hand	1
3	C 14318	SPINDLE - left hand	1
4	138- 99	PIN - roll	2
5	C 13605	BALL JOINT - 1/2" L.H. Thread	2
6	C 13716	WASHER - thrust	4
7	219- 404	FITTING - lube	3
8	C 13106	COVER - lube fitting	3
9	132- 311	PIN - cotter 5/32" x 1-1/4"	2
10	C 12975	WASHER - wheel spindle	2
11	A 30881	WASHER - wheel spacer	4
12	187- 1046	BOLT - 3/8" NC indented hex head	1
13	C 12102	BALL JOINT - 1/2" R.H. Thread	2
14	192- 23	LOCKWASHER - 1/2" Z.P.	3
15	129- 125	NUT - 1/2" NF hex R.H. Thread	6
16	129- 325	NUT - 1/2" NF hex L.H. Thread	2
17	C 14333	TIE ROD	1
18	C 14332	ROD - drag link	1
19	NSS	PIN - axle pivot (order (1) C22278 and (1) C22568)	1

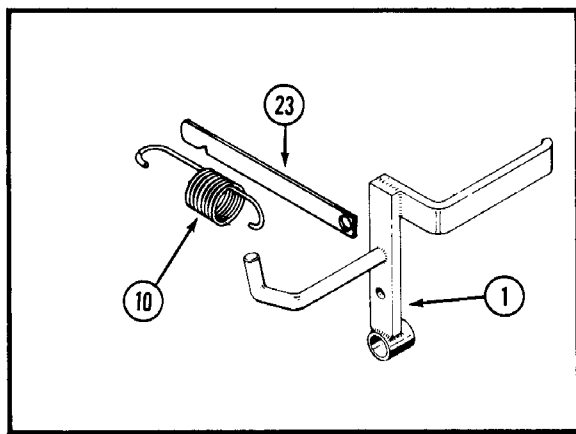


STEERING GEAR

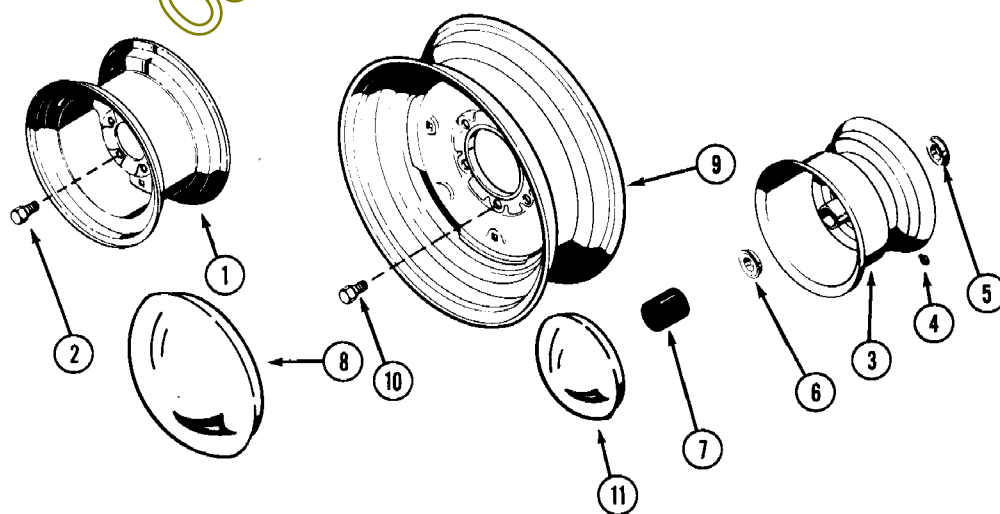
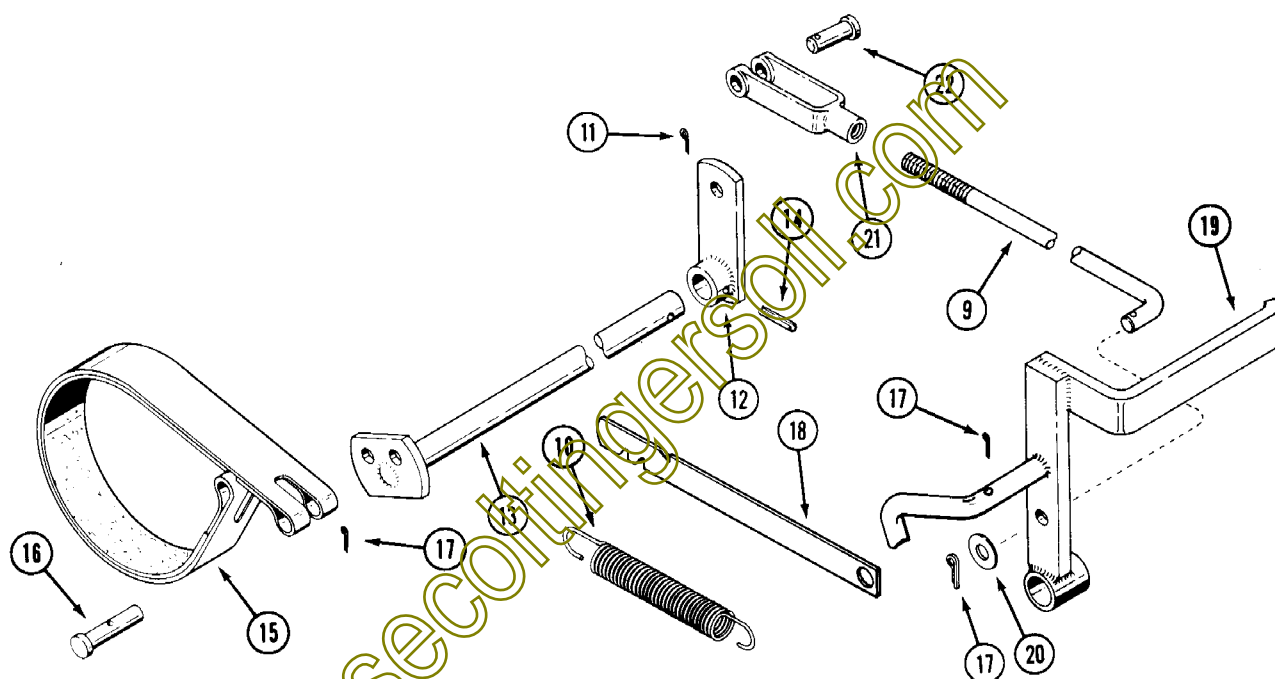
REF.	PART NO.	DESCRIPTION	REQ'D
1	L 15282	CAP - steering wheel	1
2	A 70058	WHEEL - steering	1
3	25- 1510	NUT - jam 5/8"	1
4	C 14194	SHAFT - steering	1
5	C 18011	SUPPORT - steering gear	1
6	C 14200	PIN - pivot	1
7	C 14201	WASHER - shim	4
8	131- 1112	NUT - jam 3/4"	1
9	G 49048	WASHER	1
10	192- 20	LOCKWASHER - 5/16" Z.P.	1
11	113- 102	BOLT - 5/16" x 3/4" NC hex	1
12	C 14990	GEAR - steering	1
13	A 31220	RING - external retainer	1
14	A 30881	WASHER	1
15	113- 104	BOLT - 5/16" x 1-1/4" NC hex	3
16	192- 20	LOCKWASHER - 5/16"	3
17	129- 102	NUT - 5/16" NC hex	3
18	C 14343	WASHER - wavy	1
19	C 12126	BUSHING - flanged nylon	1
20	219- 404	FITTING - lube	2
21	111- 131	BOLT - 1/4" x 1-1/8" NC Rd. Hd. Sq. Nk.	2
22	193- 57	LOCKWASHER - 1/4" external tooth	2
23	129- 101	NUT - 1/4" NC hex Z.P.	2
24	NSS	SWITCH - neutral start (use C21998, C21988, C21989)	1



USED ON MODELS PRIOR TO S/N 9629606



USED ON MODELS 9629606 TO 9641001

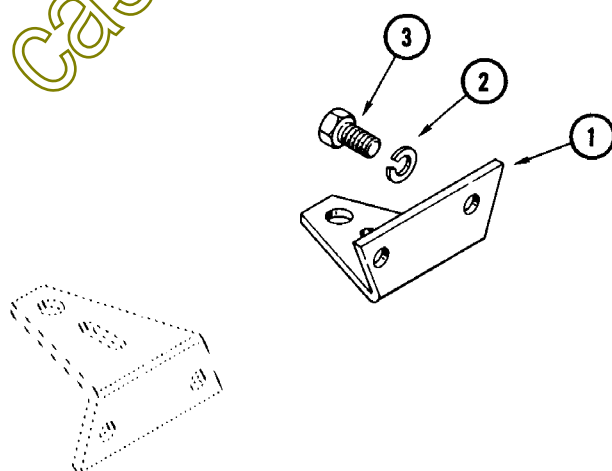
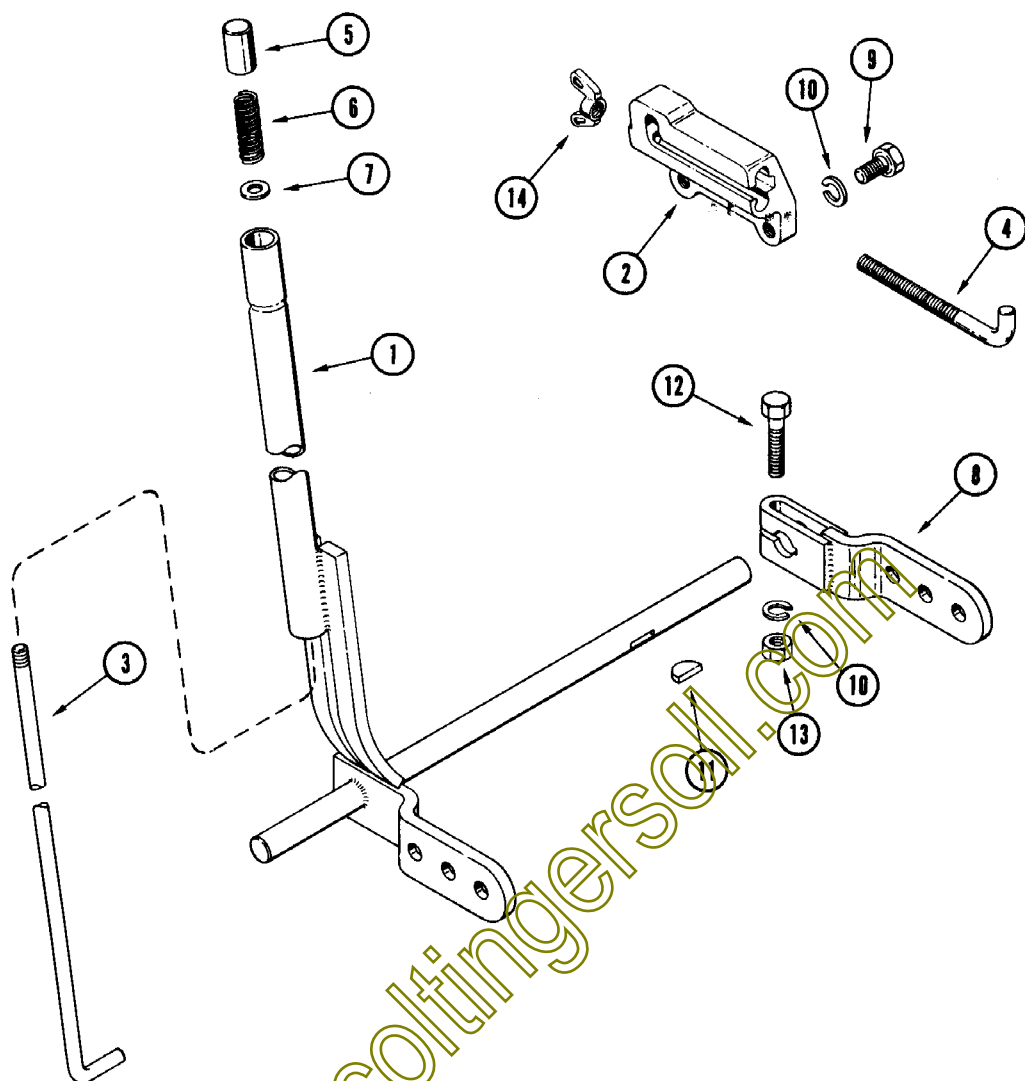


BRAKE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14950	PEDAL - brake (used S/N 9629606 to 9641001).....	1
1	C 14268	PEDAL - brake (used prior to S/N 9629606).....	1
2	C 12604	LOCK - brake	1
3	C 13357	SPRING - brake lock	1
4	C 14186	ROD - brake (220 and 222)	1
4	C 14916	ROD - brake (442).....	1
5	A 11538	RETAINER - external	1
6	195- 533	WASHER - 1/2" Z.P.	1
7	C 12115	WASHER - 1/2" wavy	1
8	C 12612	SPRING - brake pedal	1
9	C 14945	ROD - brake (442).....	1
9	C 14946	ROD - brake (220 and 222)	1
10	C 14944	SPRING - brake pedal	1
11	132- 321	PIN - cotter 3/32" x 1"	1
12	C 13863	ARM - brake	1
13	C 13866	SHAFT - brake.....	1
14	138- 96	PIN - spirol 3/16" x 1"	1
15	C 14187	BAND - brake	1
16	C 13526	PIN - clevis	3
17	132- 310	PIN - cotter 1/8" x 1"	3
18	C 16305	LEVER - brake lock (used S/N 9641001 and after)	1
19	C 15632	PEDAL - brake (used 9641001 and after).....	1
20	195- 104	WASHER - 7/16" Z.P.	1
21	213- 4	CLEVIS - 3/8"	1
22	141- 4	PIN - clevis	1
23	C 14942	LEVER - brake lock (used prior to S/N 9641001)	1

FRONT AND REAR WHEELS

REF.	PART NO.	DESCRIPTION	220 & 222	442
1	C 24435	WHEEL - rear, 5 bolt	2	
2	C 10314	BOLT - rear wheel	10	
3	C 24433	WHEEL - front	2	2
4	219- 403	FITTING - tube	2	2
5	C 12110	BEARING - front wheel (inner)	2	2
6	C 12111	BEARING - front wheel (outer)	2	2
7	C 12370	CAP - plastic, front wheel	2	2
8	A 70185	CAP - hub rear wheel (optional)	2	
9	C 24438	WHEEL - rear, 6 bolt		2
10	A 30064	BOLT - rear wheel		12
11	A 70062	CAP - hub front wheel (optional)	2	2



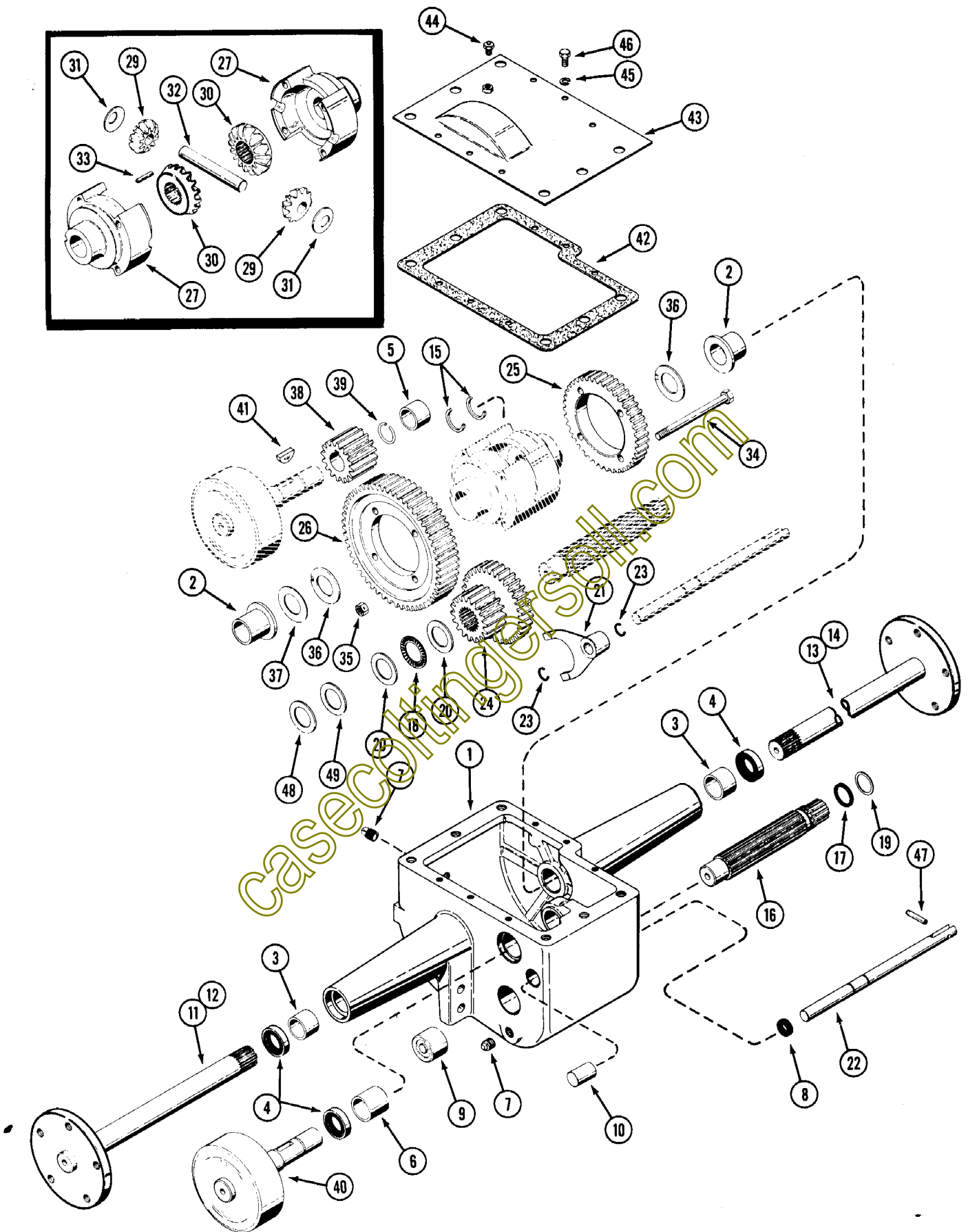
MOUNTING POSITION FOR 220 AND 222 TRACTORS

IMPLEMENT LIFT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14524	LEVER - implement lift	1
2	C 13289	PAD - lift lever	1
3	C 14526	ROD - lift lever	1
4	C 12280	ROD - depth adjust	1
5	C 14525	BUTTON - thumb	1
6	C 14530	WASHER - spring support	1
7	C 10482	SPRING - compression	1
8	C 14528	LEVER - pivot	1
9	113- 206	BOLT - 3/8" x 3/4" NC hex Z.P.	2
10	192- 21	LOCKWASHER - 3/8" Z.P.	3
11	126- 119	KEY - Woodruff	1
12	113- 219	BOLT - 3/8" x 2" NC hex Z.P.	1
13	129- 103	NUT - 3/8" NC hex Z.P.	1
14	129- 601	NUT - wing 3/8" Nylock, Z.P.	1

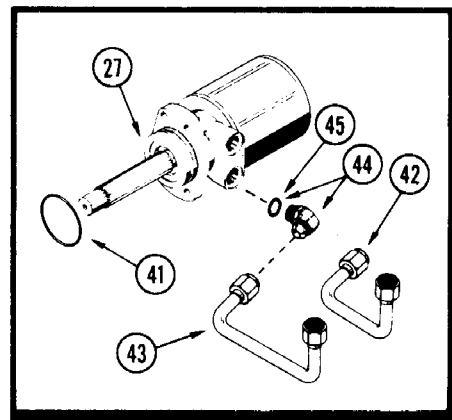
DRAWBAR AND TOW HITCH

1	C 13360	DRAWBAR	1
2	192- 23	LOCKWASHER - 1/2" Z.P.	2
3	113- 424	BOLT - 1/2" x 1" NC hex Z.P.	2

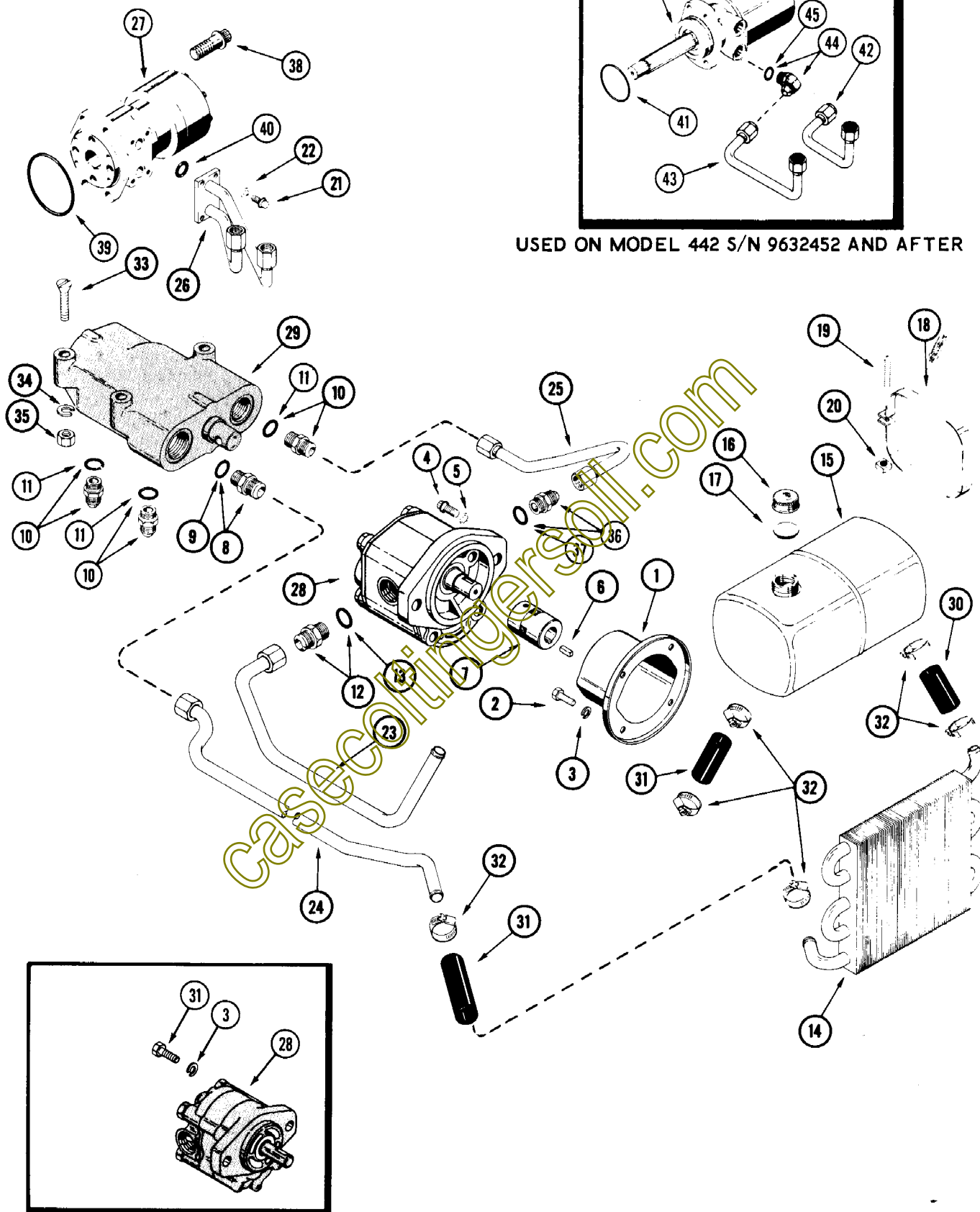


TRANSMISSION AND FINAL DRIVE

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	CASE - transmission (use C24843, C24802) includes bearings	1
2	C 12713	BEARING - flange	2
3	C 16744	BEARING - sleeve	2
4	D 31945	SEAL - axle	3
5	C 13241	BEARING - sleeve	1
6	C 13385	BEARING - sleeve	1
7	221- 4	PLUG - filler and drain 1/2"	2
8	C 13266	SEAL - shift rod	1
9	C 13211	BEARING - roller, input shaft	1
10	C 12723	CAP - shift rod	1
11	C 16699	SHAFT - axle, short R.H. (220 and 222)	1
12	C 22638	SHAFT - axle, short R.H. (442)	1
13	C 16700	SHAFT - axle, long L.H. (220 and 222)	1
14	C 22637	SHAFT - axle, long L.H. (442)	1
15	B 52144	RING - retainer, axle	2
16	C 12554	SHAFT - transmission input (220 & 222; also 442 prior to S/N 9632452)	1
17	C 14199	RING - input shaft seal (220 & 222; also 442 prior to S/N 9632452)	1
18	T 36441	BEARING - thrust	1
19	C 14656	RING - back up (220 & 222; also 442 prior to S/N 9632452)	1
20	C 13212	RACE - thrust bearing	2
21	C 12725	FORK - shift	1
22	C 14519	ROD - gear shift	1
23	C 14168	RING - retaining	2
24	C 14644	GEAR - cluster input (442 S/N 9632452 and after)	1
24	C 12553	GEAR - cluster input (220 & 222; also 442 prior to S/N 9632452)	1
25	C 12551	GEAR - high 41 tooth	1
26	C 12552	GEAR - low 55 tooth	1
27	C 16295	KIT - diff. case (includes Ref. 34 and 35)	1
	C 24192	KIT - pinion and side gear	1
29	NSS	GEAR - differential pinion	2
30	NSS	GEAR - differential	2
31	C 12559	WASHER - pinion thrust	2
32	C 12560	PIN - differential cross	1
33	R 17820	PIN - differential cross lock	1
34	28- 680	SCREW - 3/8" x 4-3/4" NC hex cap	4
35	131- 1232	NUT - lock 3/8" NC hex	4
36	C 12718	WASHER - differential	2
37	C 14223	WASHER - spacer	UAR
38	C 12965	GEAR - brake idler	1
39	C 14222	RING - retainer, brake idler	1
40	C 13261	BRAKE DRUM	1
41	126- 128	KEY - Woodruff, brake idler	1
42	C 13196	GASKET - transmission cover	1
43	C 13197	COVER - transmission	1
44	A 50096	BREATHER - transmission	1
45	192- 19	LOCKWASHER - 1/4"	6
46	113- 1	BOLT - 1/4" x 1/2" NC hex	6
47	138- 2043	PIN - Spirol 1/4" x 11/16"	1
48	C 14844	WASHER - Special, thrust .030" hardened	UAR
49	C 14919	WASHER - special, shim .015"	UAR

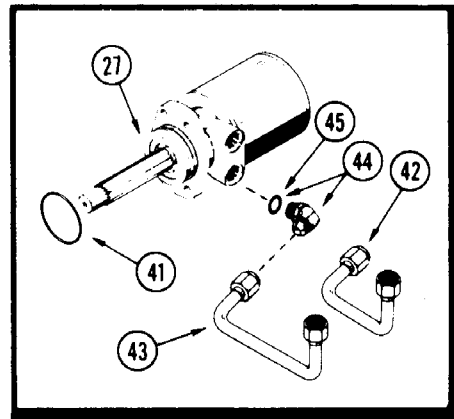
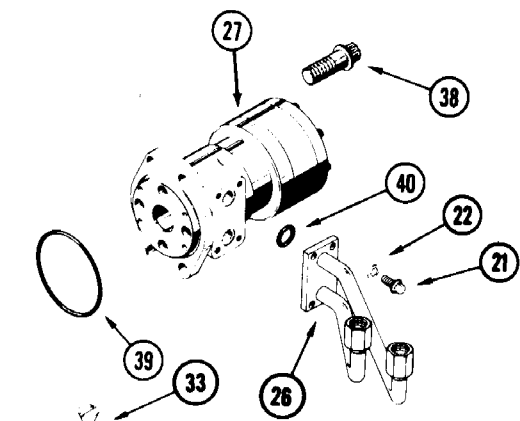


USED ON MODEL 442 S/N 9632452 AND AFTER

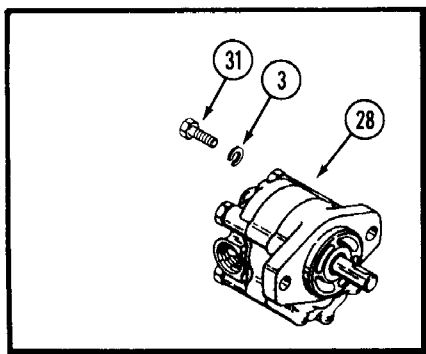
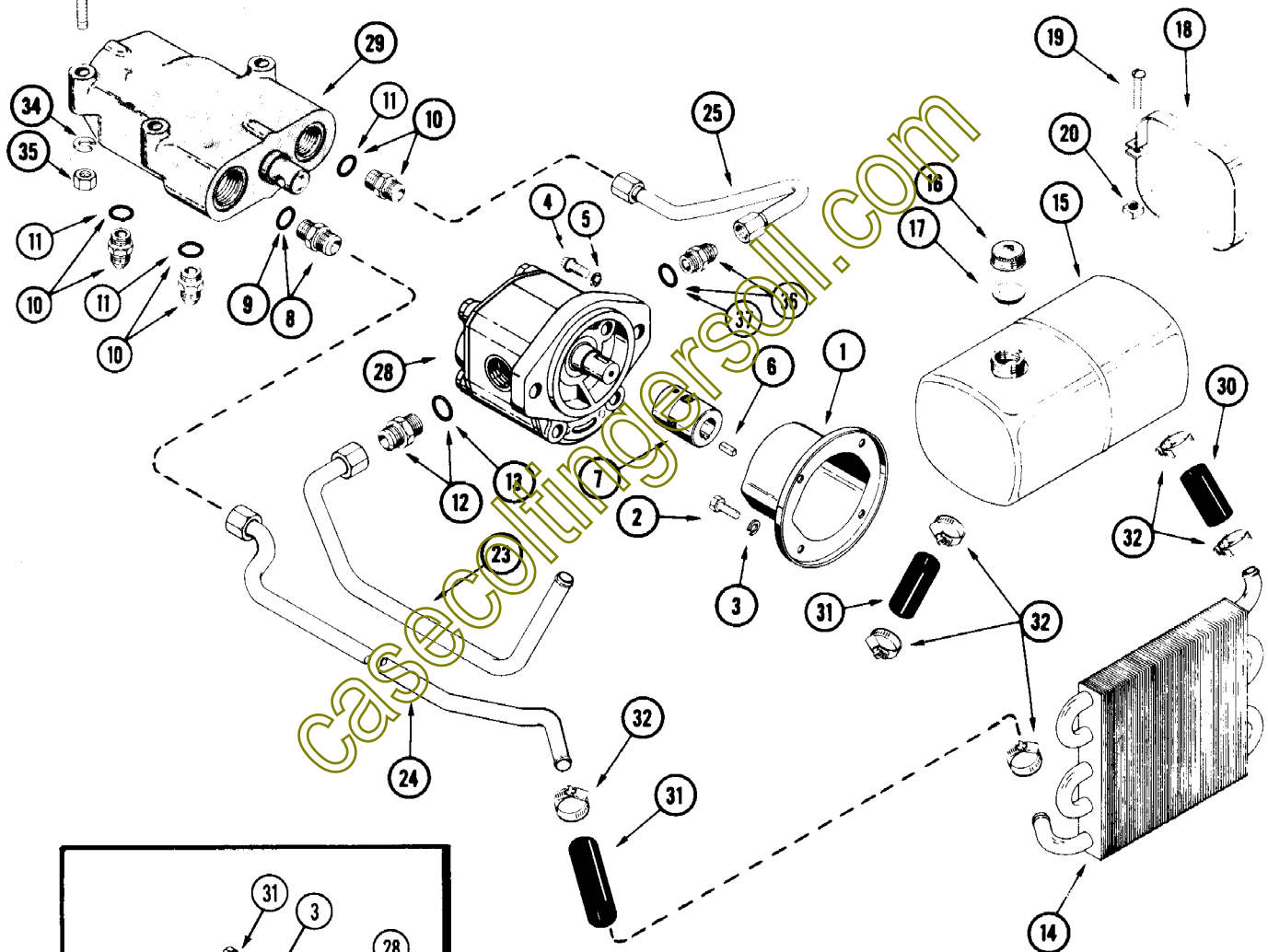


HYDRAULIC SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 70109	SUPPORT - pump mtg. (use with C14243 & C14244 pumps).....	1
1	C 15335	SUPPORT - pump mtg. (use with C15481 pump).....	1
2	113- 207	BOLT - 3/8" x 1" NC hex Z.P.	4
2	114- 200	BOLT - 3/8" x 1" NF hex Z.P.	2
3	192- 21	LOCKWASHER - 3/8" Z.P.	6
4	166- 561	BOLT - 7/16" x 1" NF ferry cap Z.P.	2
5	193- 31	LOCKWASHER - 7/16" internal tooth.....	2
6	W 5063-S	KEY - square 1/4" x 3/4"	1
7	A 70111	COUPLING - use with C14243 and C14244 pumps).....	1
7	C 15726	COUPLING - use with C15481 pump (repairs page 51).....	1
8	218- 5065	FITTING - hyd. 3/4" T x 7/8" "O" ring.....	1
9	218- 5007	"O" RING - 5/8"	2
10	218- 5066	FITTING - hyd. (for valves with 3/4" "O" ring motor ports	3
10	218- 5062	FITTING - hyd. (for valves with 7/8" "O" ring motor ports	3
11	218- 5006	"O" RING - 1/2" (for 218-5066 fittings).....	3
11	218- 5007	"O" RING - 5/8" (for 218-5062 fittings).....	3
12	218- 5064	FITTING - pump suction 3/4" T x 1-1/16" "O" ring.....	1
12	C 17236	FITTING - pump suction (use with C15481 pump).....	1
13	218- 5008	"O" RING - 3/4" (for 218-5064 fitting).....	1
14	C 14195	EXCHANGER - heat	1
15	C 16101	RESERVOIR - heat	1
16	C 11529	CAP - reservoir with insert	1
17	C 11545	INSERT - reservoir cap	1
18	A 70100	STRAP - reservoir mounting.....	2
19	173- 215	SCREW - 1/4" x 1-1/4" NC rd. hd. machine Z.P.....	2
20	129- 504	NUT - 1/4" NC square Z.P.....	2
21	166- 24	BOLT - 5/16" x 3/4" NC ferry cap	4
22	193- 29	LOCKWASHER - 5/16" internal tooth	4
23	C 14247	TUBE - pump to reservoir (use with C14243 & C14244 pumps)....	1
23	C 15478	TUBE - pump to reservoir (use with C15481 pump).....	1
24	C 14248	TUBE - valve to exchanger (use with C14243 & C14244 pumps)....	1
24	C 15451	TUBE - valve to exchanger (use with C15481 pump).....	1
25	C 14249	TUBE - pump to valve (use with C14243 & C14244 pumps).....	1
25	C 15479	TUBE - pump to valve (use with C15481 pump).....	1
26	C 14180	MANIFOLD - 220 and 222 tractors	1
26	C 14615	MANIFOLD - 442 (used prior to S/N 9632452).....	1
27	C 13047	MOTOR - hyd. 220 and 222 (repairs page 53).....	1
27	C 13498	MOTOR - hyd. 442 (used prior to S/N 9632452) repairs page 53 ..	1
27	C 14655	MOTOR - hyd. 442 (used S/N 9641001 and after).....	1
28	C 14243	PUMP - hyd. 442 (used prior to S/N 9632452) repairs page 49)....	1
28	C 14244	PUMP - hyd. 220 & 222; also 442 S/N 9632452 to 9641001 (Repairs page 49).....	1
28	C 15481	PUMP - hyd. 220, 222 & 442 S/N 9641001 and after (Repairs page 51).....	1
29	NSS	VALVE - control 220, 222; also 442 prior to S/N 9632452, order C14172 valve and three of item 10 - 218-5062 (Repairs page 47).....	1
29	NSS	VALVE - control 442 S/N 9362452 and after, order C14613 valve and three of item 10 - 218-5062 (Repairs page 47).....	1
30	C 14245	HOSE - 3"	1
31	114- 200	BOLT - 3/8" x N.F. hex Z.P.....	2

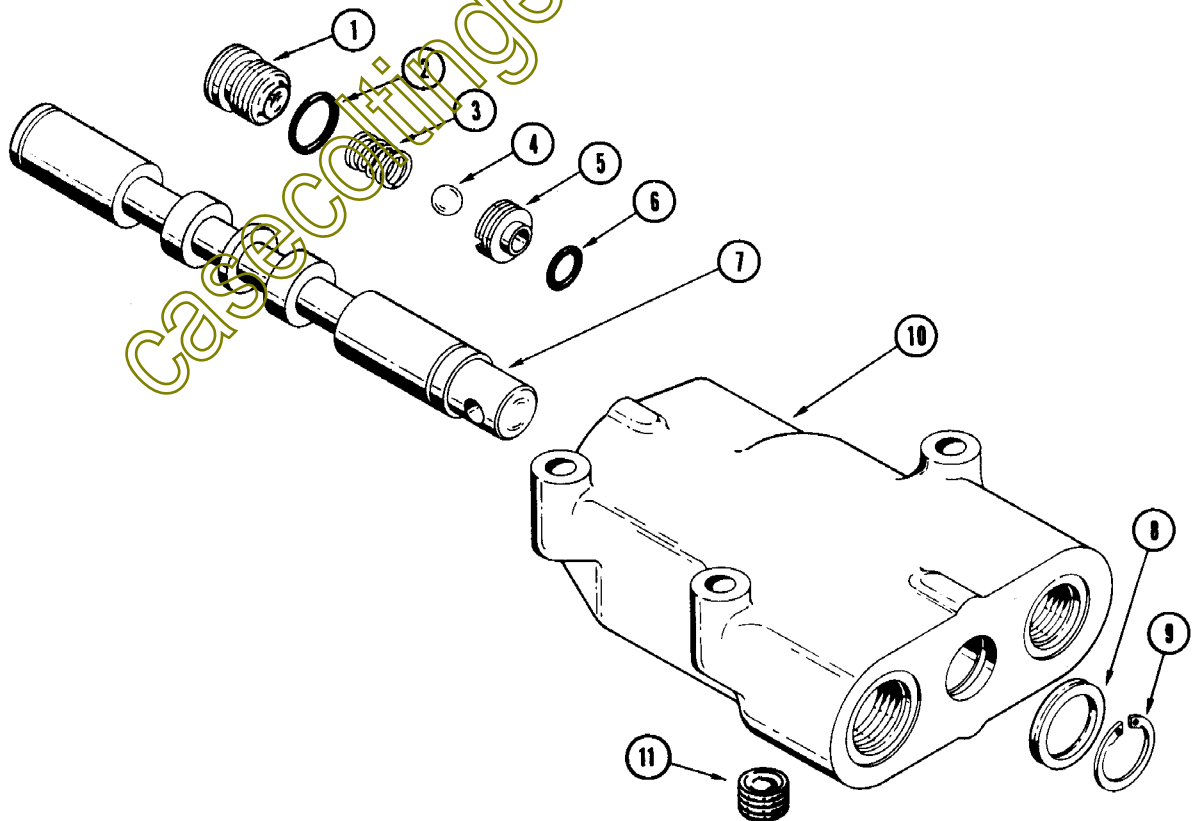
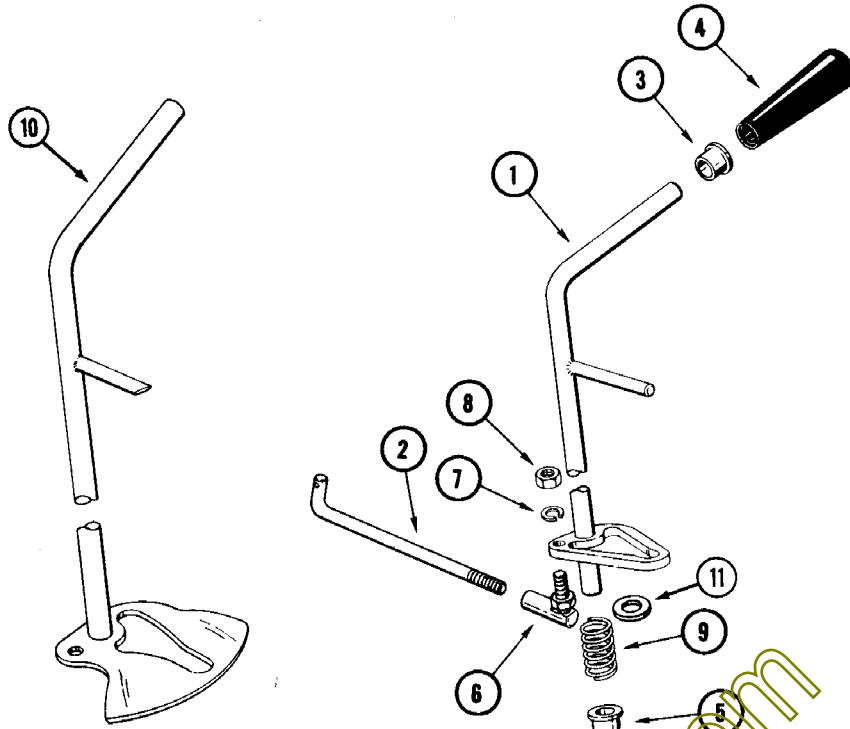


USED ON MODEL 442 S/N 9632452 AND AFTER



HYDRAULIC SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
31	C 14619	HOSE - 4"	1
32	214- 253	CLAMP - hose 1-1/4"	6
33	73- 528	SCREW - 5/16" x 1-3/4" NC flat head	3
34	192- 20	LOCKWASHER - 5/16"	3
35	129- 102	NUT - 5/16" NC hex	3
36	218- 5062	FITTING - hyd. 5/8" T x 7/8" "O" ring (use with C14243 & C14244 pump)	1
36	218- 5066	FITTING - hyd. 5/8" T x 3/4" "O" ring (use with C15481 pump) ..	1
37	218- 5007	"O" RING - 5/8" (for 218-5062 fitting)	1
37	218- 5006	"O" RING - 1/2" (for 218-5066 fitting)	1
38	166- 86	SCREW - 1/2" x 1-1/8" NC 12 point	4
39	A 32190	SEAL - hyd. motor to transmission case	1
40	A 27410	"O" RING - manifold to hydraulic motor	2
41	A 30095	SEAL - hydraulic motor to transmission case	1
42	C 14653	TUBE - short valve to upper motor port	1
43	C 14654	TUBE - long valve to lower motor port	1
44	218- 5107	FITTING - elbow 90° (includes "O" ring)	2
45	218- 5007	"O" RING - 5/8"	2

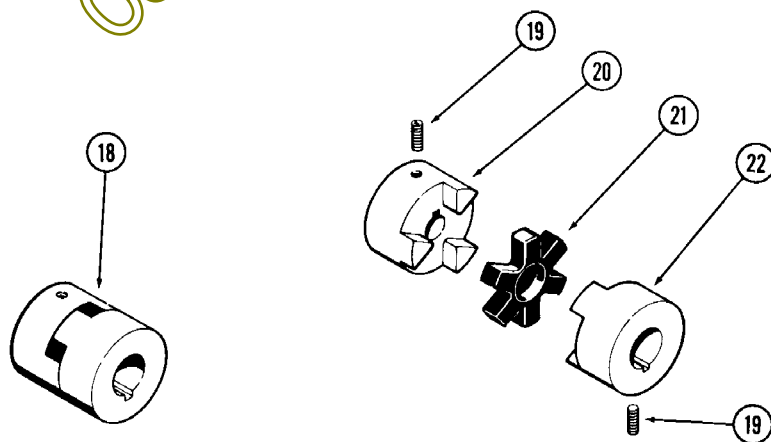
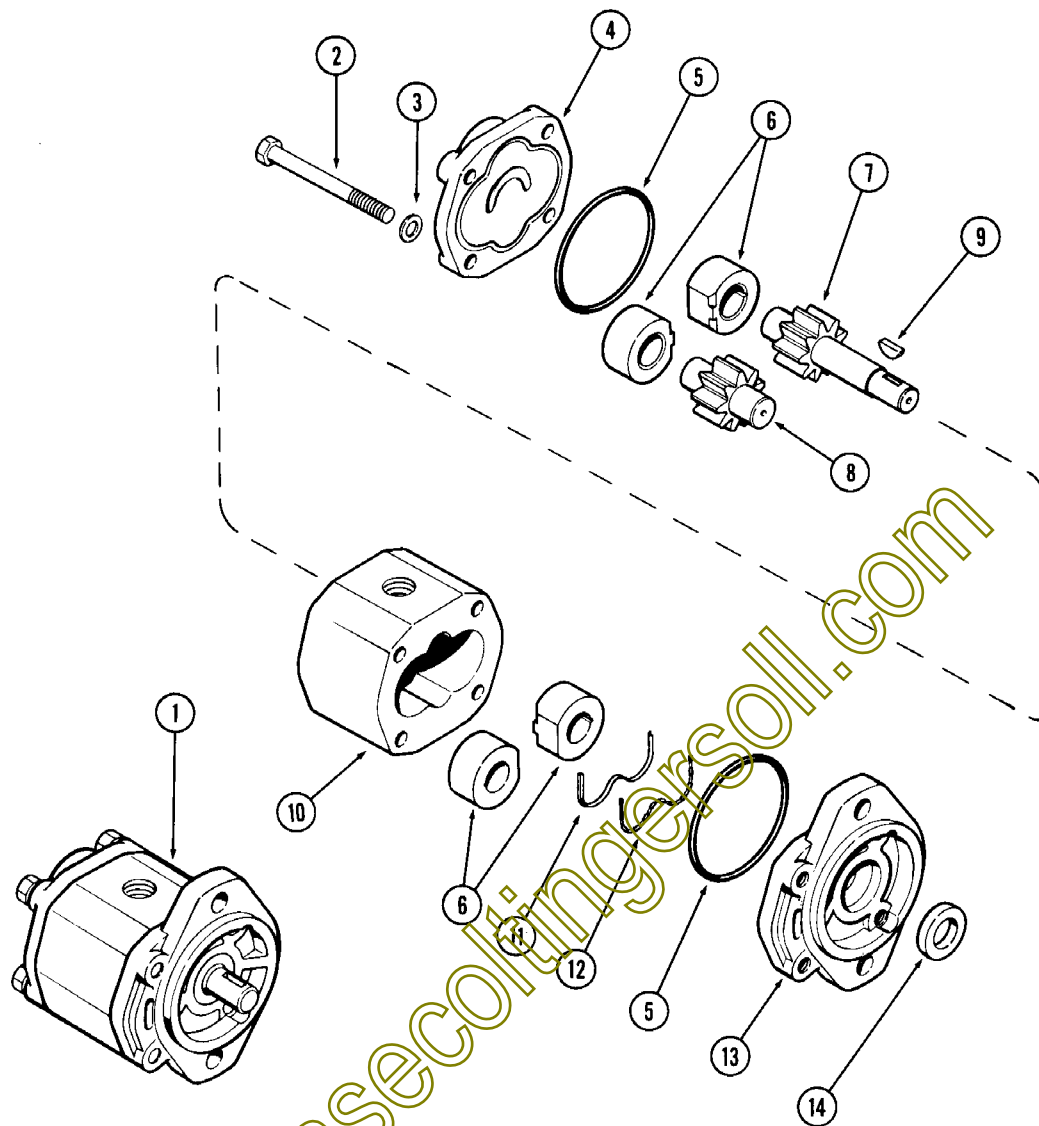


SPEED CONTROL

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14278	LEVER - speed control (used on models prior to S N 9641001) . . .	1
2	C 16297	ROD - speed control	1
3	C 12093	BUSHING - flip lock	1
4	A 37247	KNOB - speed control	1
5	C 12127	BUSHING - nylon	1
6	C 12168	JOINT - ball	1
7	192- 20	LOCKWASHER - 5/16" Z.P.	1
8	129- 102	NUT - 5/16" NC hex Z.P.	1
9	C 11942	SPRING - compression	1
10	C 15633	LEVER - speed control (used on models S N 9641001 and after) . . .	1
11	195- 533	WASHER - 1/2"	1

HYDRAULIC CONTROL VALVE

	C 14172	VALVE - control (220 and 222; also 442 prior to S N 9632452) . . .	1
	C 14613	VALVE - control (442; S N 9632452 and after)	1
1	C 13512	PLUG - adjusting	1
2	16905	SEAL - "O" ring	1
3	C 13515	SPRING - relief	1
4	211- 10	BALL - steel 11/32"	1
5	C 13510	SEAT - ball	1
6	A 27891	SEAL - "O" ring	1
7	NSS	SPOOL (Order C14172 or C14613 valve)	1
8	C 13514	SEAL - quad ring	2
9	C 13513	RING - retainer	2
10	NSS	BODY - valve (Order C14172 or C14613 valve)	1
11	221- 12	PLUG - 1/4" NPT	1

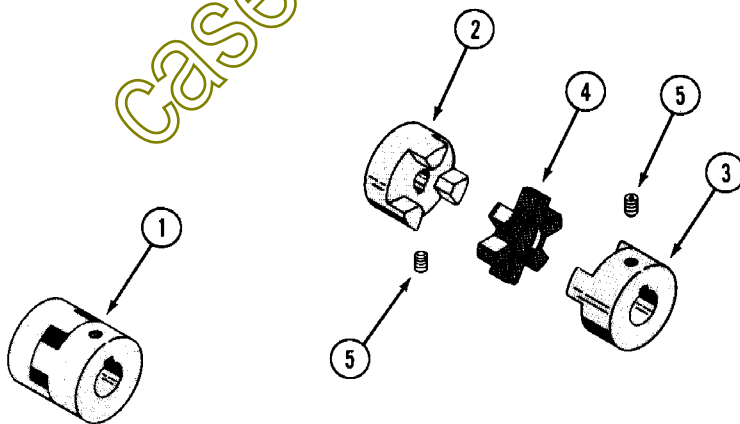
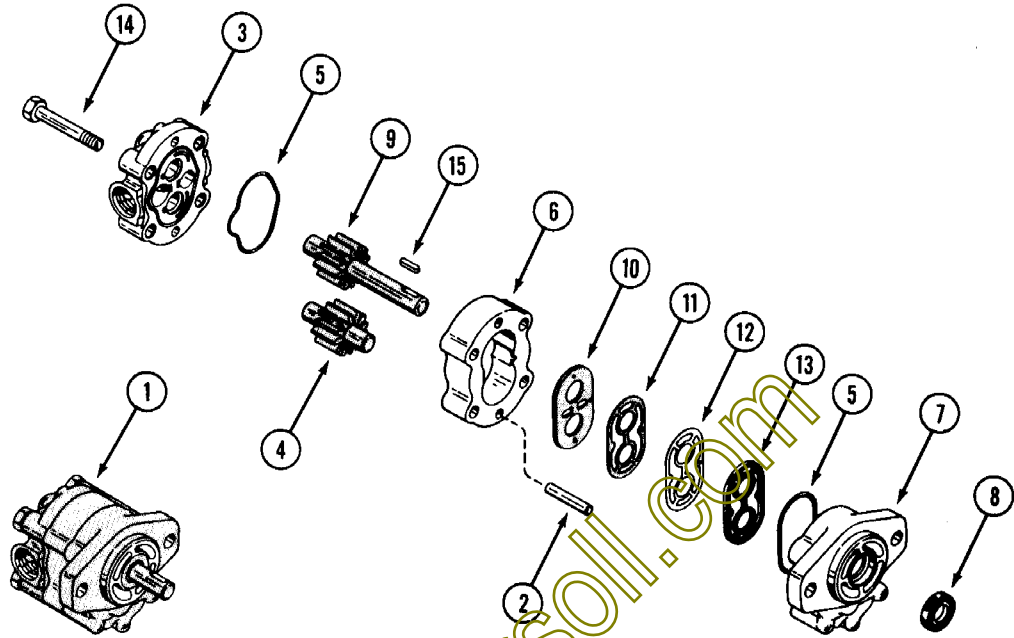


HYDRAULIC PUMP

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14244	PUMP - hydraulic (220 and 222; also 442 S/ N 9632452 to 9641001) . . .	1
1	C 14243	PUMP - hydraulic (442 prior to S/ N 9632452)	1
2	13- 652	BOLT - 3/8" x 3-1/4" NC hex head (C14243 pump)	4
2	13- 650	BOLT - 3/8" x 3-1/8" NC hex (C14244 pump)	1
3	92- 6	WASHER - special	4
4	C 11644	COVER - rear, pump body	1
5	C 14923	SEAL - pump cover	2
6	A 35956	BEARING - pump gear	4
7	C 11642	GEAR - pump drive (For C14244 pump on Models 220 and 222)	1
7	A 72005	GEAR - pump drive (For C14243 pump on Model 442)	1
8	C 11643	GEAR - pump driven (For C14244 pump on Models 220 and 222)	1
8	A 72004	GEAR - pump driven (For C14243 pump on Model 442)	1
9	126- 12	KEY - Woodruff #6	1
10	NSS	BODY - pump (Order C14243 or C14244)	1
11	A 72001	GASKET - brass, front cover	1
12	A 72002	SPACER - gasket, front cover	1
13	A 72007	COVER - front pump body	1
14	A 50421	SEAL - pump shaft	1

PUMP DRIVE COUPLING

18	A 70111	COUPLING - pump drive (use with C14243 or C14244 pumps)	1
19	83- 55	SCREW - 5/16" x 5/16" NC socket head set	2
20	NSS	HUB - half, 5/8" diameter bore (Order A70111)	1
21	A 70112	SPIDER - coupling	1
22	NSS	HUB - half, 1" diameter bore (Order A70111)	1

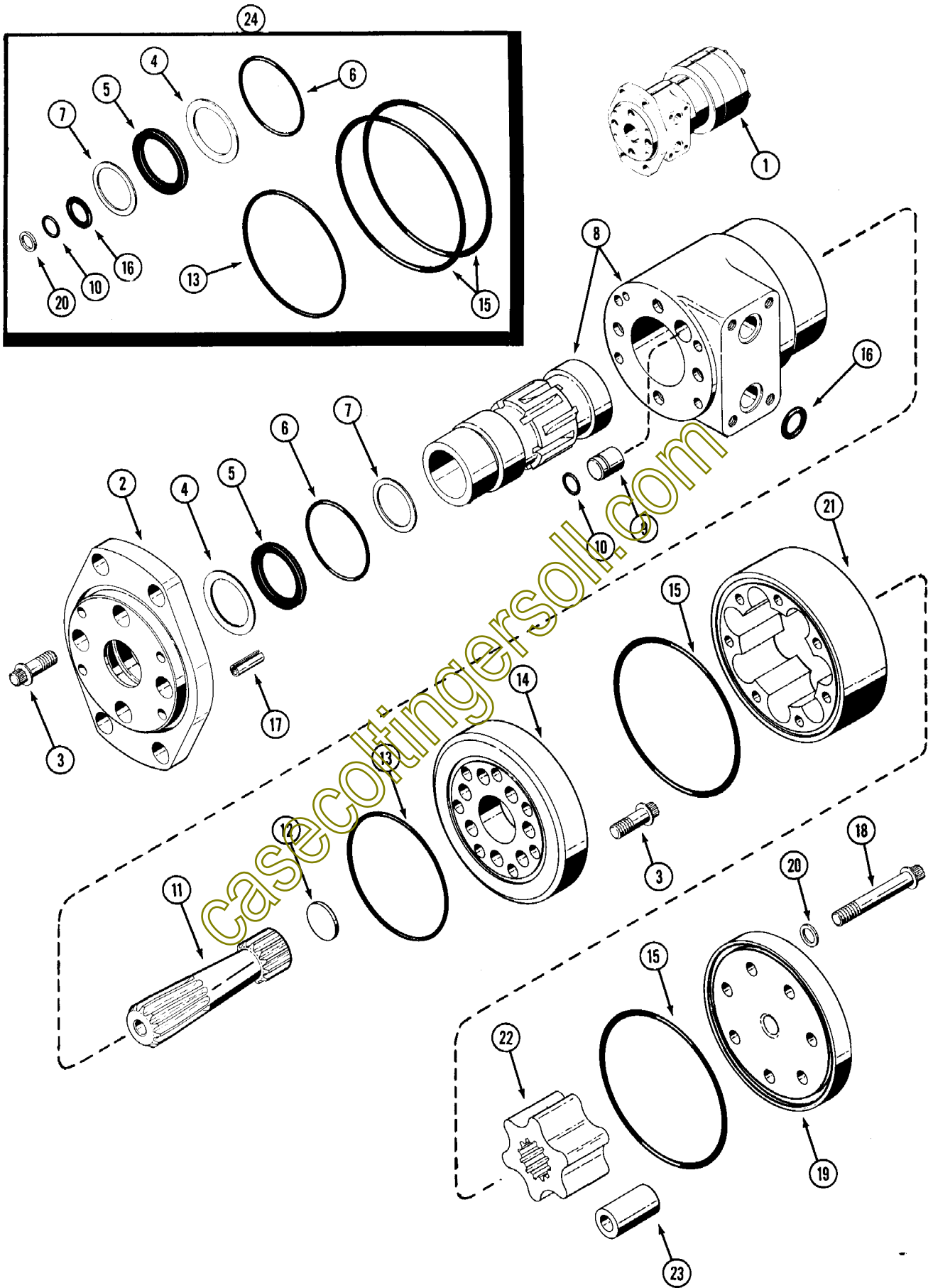


HYDRAULIC PUMP

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 15481	PUMP - hydraulic (used S/N 9641001 and after)	1
2	F 53109	PIN - dowel	2
3	C 15730	COVER - rear	1
4	C 15731	GEAR ASSEMBLY - driven	1
5	C 15732	"O" RING	2
6	C 15733	BODY - pump	1
7	C 15734	COVER - front	1
8	C 15735	SEAL - rotary	1
9	C 18384	GEAR ASSEMBLY - drive	1
10	C 15737	PLATE - wear	1
11	C 15738	SHIELD - heat	1
12	C 15739	GASKET	1
13	C 15740	SEAL	1
14	13- 540	BOLT	4
15	126- 11	KEY - 1/8" x 5/8" Woodruff	1

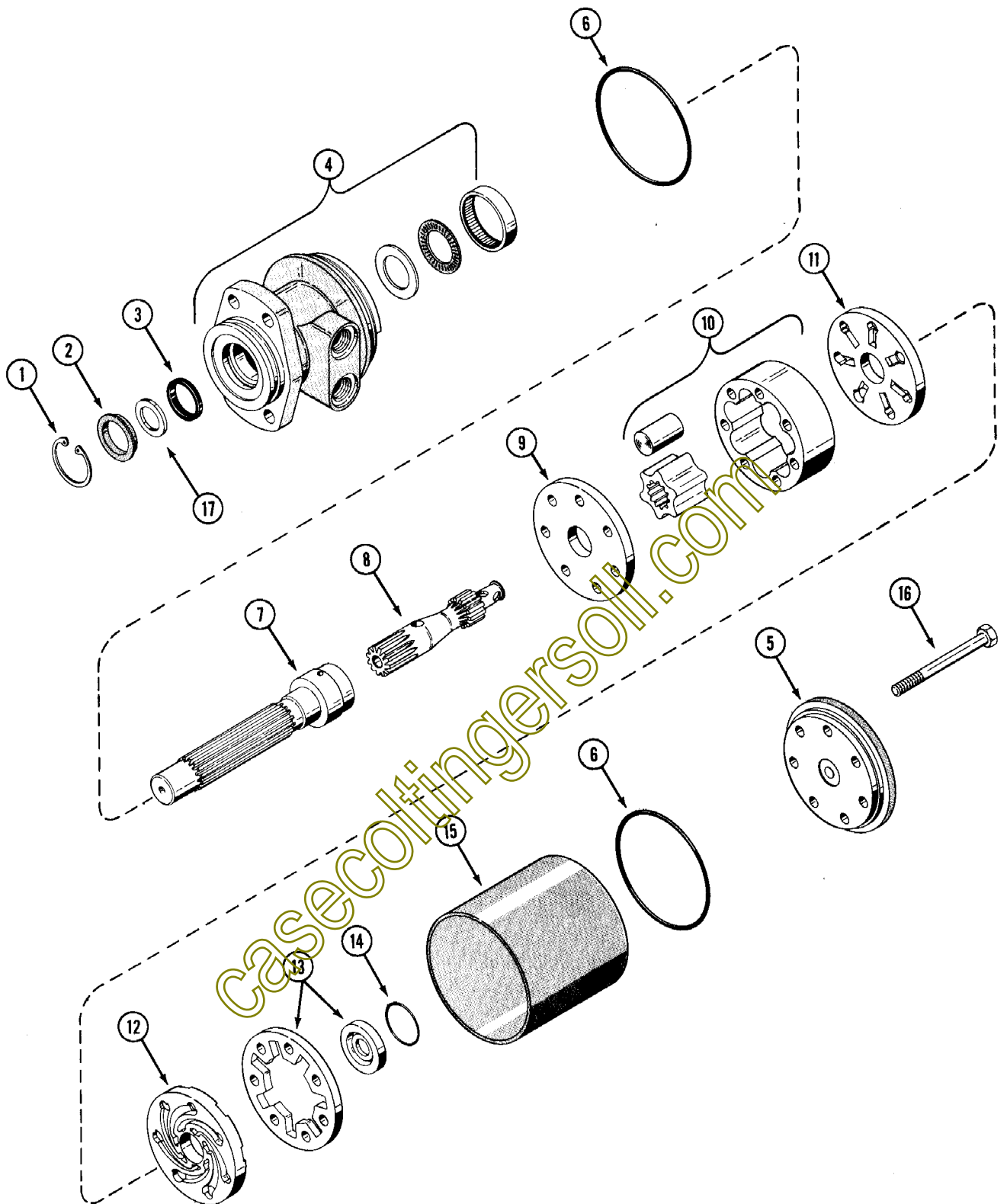
PUMP DRIVE COUPLING

1	C 15726	COUPLING ASSEMBLY - (use with C15481 pump)	1
2	NSS	HUB - half 1 1/2" diameter bore	1
3	NSS	HUB - half 1" diameter bore	1
4	A 70112	SPIDER	1
5	83- 55	SCREW - 5/16" x 5/16" NC socket head set	2



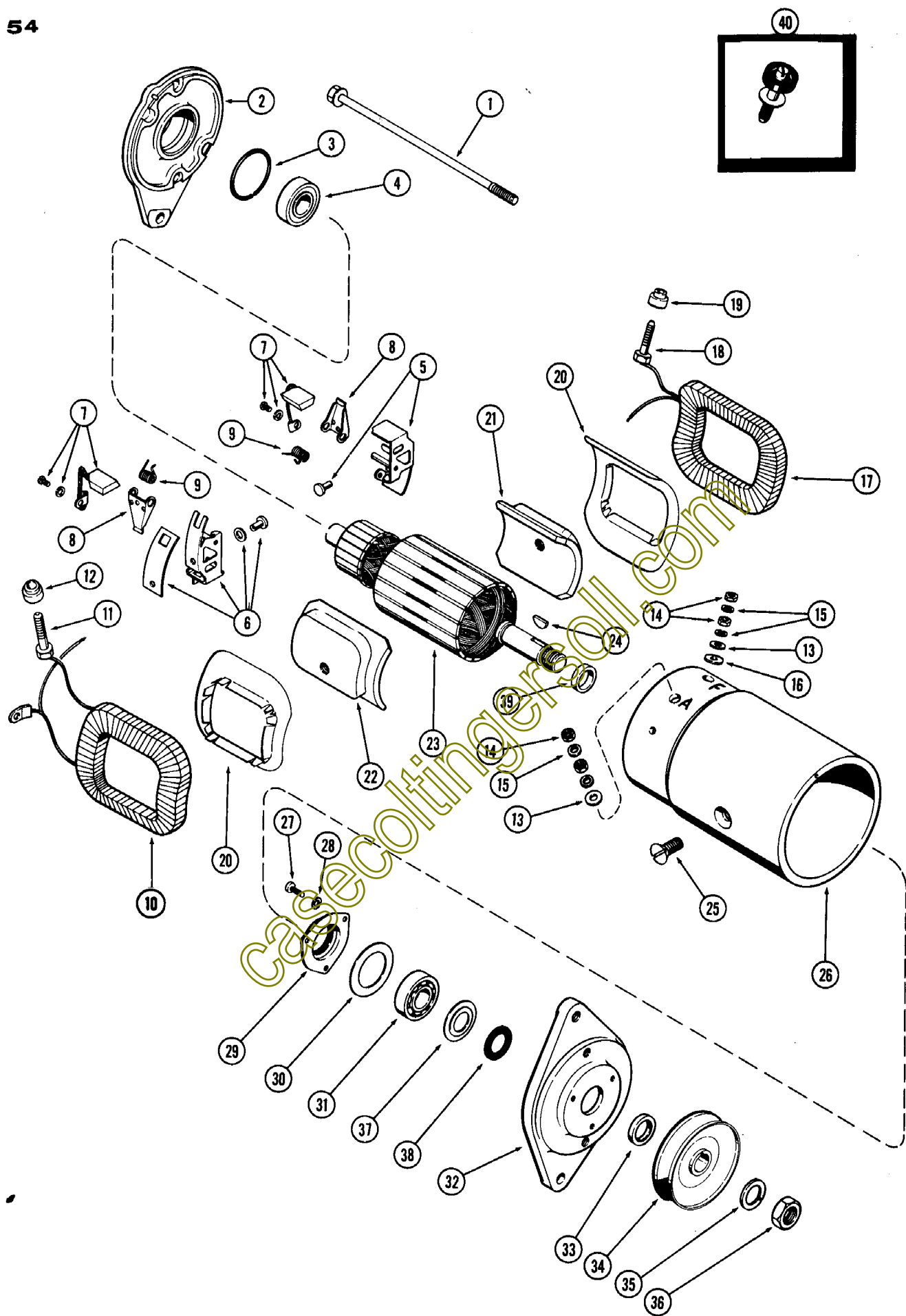
HYDRAULIC DRIVE MOTOR

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 13047	MOTOR - hydraulic drive (220 and 222)	1
1	C 13498	MOTOR - hydraulic drive (442 prior to S/N 9632452)	1
2	C 14816	PLATE - mounting	1
3	166- 524	SCREW - cap, ferry 5/16" x 7/8" NF	11
4	NSS	WASHER - back up (See Ref. 24)	1
5	NSS	QUAD RING - mounting plate (See Ref. 24)	1
6	NSS	"O" RING - mounting plate (See Ref. 24)	1
7	C 14817	WASHER - thrust (See Ref. 24)	1
8	C 14818	SHAFT AND HOUSING ASSEMBLY	1
9	A 72034	PLUG - housing	1
10	NSS	"O" RING - housing plug	1
11	C 14819	COUPLING - drive for C13047 motor	1
11	C 14820	COUPLING - drive for C13498 motor	1
12	C 13962	SPACER - coupling	1
13	NSS	"O" RING - housing to spacer plate (See Ref. 24)	1
14	C 14784	PLATE - spacer	1
15	NSS	"O" RING - spacer plate to geroler (See Ref. 24)	2
16	A 27410	"O" RING - housing	2
17	138- 134	PIN - roll 1/4" x 1"	4
18	166- 535	SCREW - cap, end 5/16" x 2-1/8" NF	7
18	166- 536	SCREW - cap, end 5/16" x 2-7/8" NF	7
19	C 14783	CAP - end	1
20	C 14301	WASHER - end cap	7
	C 14822	KIT - geroler (For C13047 motor) (220 and 222)	1
	C 14823	KIT - geroler (For C13498 motor) (442)	1
21	NSS	HOUSING - roller geroler	1
22	NSS	GEROLER	1
23	NSS	ROLLER	6
24	C 17811	KIT - "O" RING AND SEAL (Includes items 4, 5, 6, 7, 10, 13, 15, 16 and 20)	1



HYDRAULIC DRIVE MOTOR

REF.	PART NO.	DESCRIPTION	REQ'D
	C 14655	MOTOR - hydraulic (442 s/n 9632452 and after)	1
1	C 16516	RING - retaining	1
2	NSS	SPACER - (order C19037 kit)	1
3	NSS	SEAL - oil (order C19037 kit)	1
4	C 14827	HOUSING ASSEMBLY	1
5	C 14837	END CAP	1
6	NSS	"O" RING - (order C19037 kit)	2
7	C 14828	SHAFT - coupling	1
8	C 14829	DRIVE LINK	1
9	C 14830	PLATE - wear	1
10	C 14831	ROTOR ASSEMBLY	1
11	C 24731	KIT - manifold (also use item 8 before motor code 86-75)	1
12	C 24731	KIT - manifold (also use item 8 before motor code 86-75)	1
13	C 14834	COMMUTATOR AND RING SET	1
14	NSS	RING - sealing (order C19037 kit)	1
15	C 14836	SLEEVE	1
16	C 14838	BOLT - 3/8" x 4-3/8" NC hex	7
17	NSS	WASHER - back up .010	1
	C 19037	KIT - "O" ring and seal	1
	NSS	RING - sealing	1
	NSS	SEAL - oil	1
	NSS	SEAL - "O" ring	2
	NSS	RING - retaining	1
	NSS	SPACER - seal	1
	NSS	WASHER - back up .010	1
	NSS	SEAL - dirt (not used - throw away item)	1



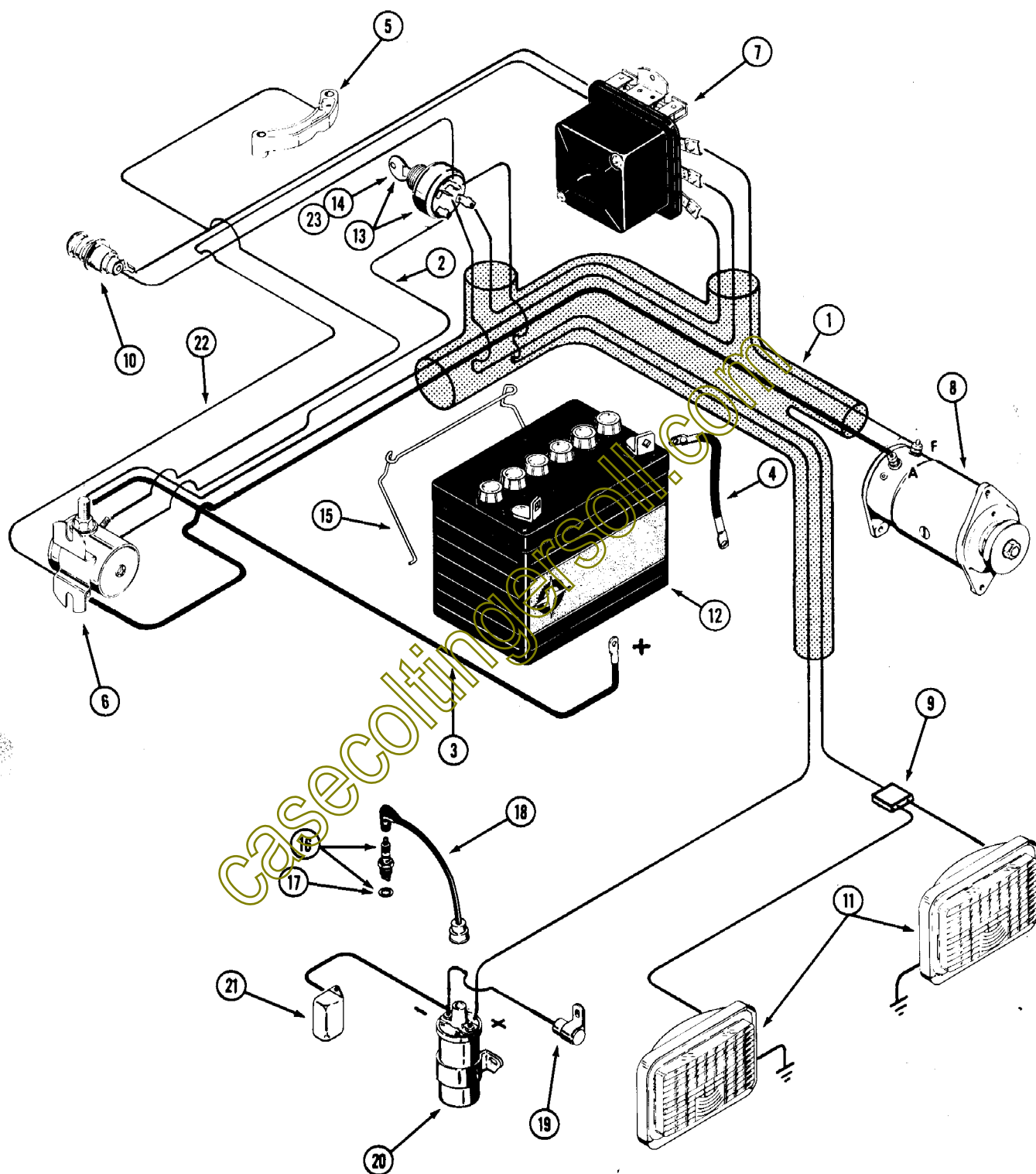
A70202 STARTER-GENERATOR

(DELCO NO. 1101970)

REF.	PART NO.	DESCRIPTION	REQ'D
1	R 15106	BOLT - through (Includes washer)	2
2	A 72104	FRAME ASSEMBLY - commutator end	1
3	R 15087	RING - bearing retainer	1
4	A 25461	BEARING - commutator end ball	1
5	A 72039	HOLDER KIT - ground brush	1
6	A 72040	HOLDER KIT - insulated brush	1
7	A 72038	BRUSH ASSEMBLY	2
8	R 15090	ARM - brush pressure	2
9	R 16161	SPRING - brush arm	2
10	A 72042	COIL ASSEMBLY - field R.H.	1
11	A 72048	STUD - armature terminal	1
12	R 16147	BUSHING - insulated, armature stud	1
13	A 41927	WASHER - armature stud	2
14	129- 18	NUT - terminal stud 12-24 hex	4
15	192- 17	LOCKWASHER - terminal stud #12	4
16	R 16148	WASHER - insulated, field stud	1
17	A 72043	COIL ASSEMBLY - field L.H.	1
18	NSS	STUD - field terminal (See Ref. 40)	1
19	NSS	BUSHING - insulated, field stud (Order A40702)	1
20	A 25447	INSULATOR - field coil	2
21	A 40736	SHOE - pole, plain	1
22	A 40736	SHOE - pole, notched	1
23	A 72041	ARMATURE	1
24	126- 111	KEY - Woodruff, armature	1
25	74- 610	SCREW - pole	2
26	NSS	BODY - starter, generator (Order A70202)	1
27	173- 237	SCREW - 10-32 x 1 1/2" Rd. Hd.	3
28	192- 18	LOCKWASHER - 3/16" plated	3
29	A 44433	RETAINER ASSEMBLY - bearing	1
30*	NSS	GASKET - bearing retainer (order A44438)	1
31	A 43356	BEARING - ball, drive end	1
32	A 72046	FRAME ASSEMBLY - drive end	1
33	A 72047	SPACER - pulley	1
34	C 14344	PULLEY - starter, generator drive	1
35	192- 26	LOCKWASHER - 11/16" plated	1
36	A 25546	NUT - armature shaft, drive end	1
37	A 43499	RETAINER - grease	1
38*	NSS	SEAL - felt (Order A44433)	1
39	NSS	SPACER - armature shaft, inner	1
40	A 40702	KIT - stud (Includes items 16, 18 and 19)	1

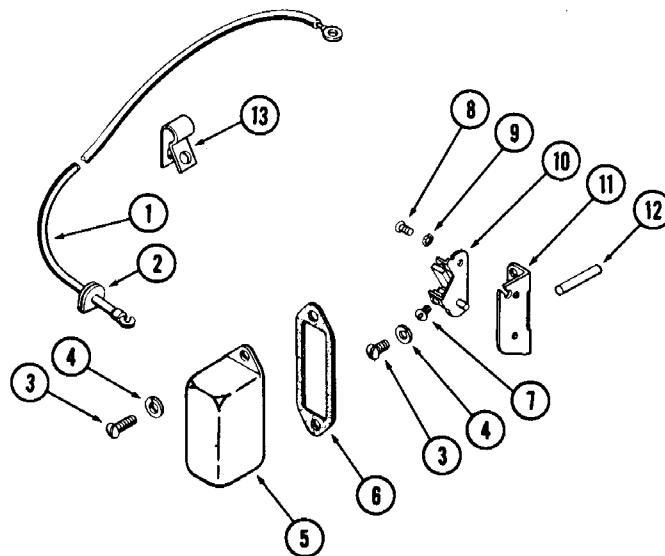
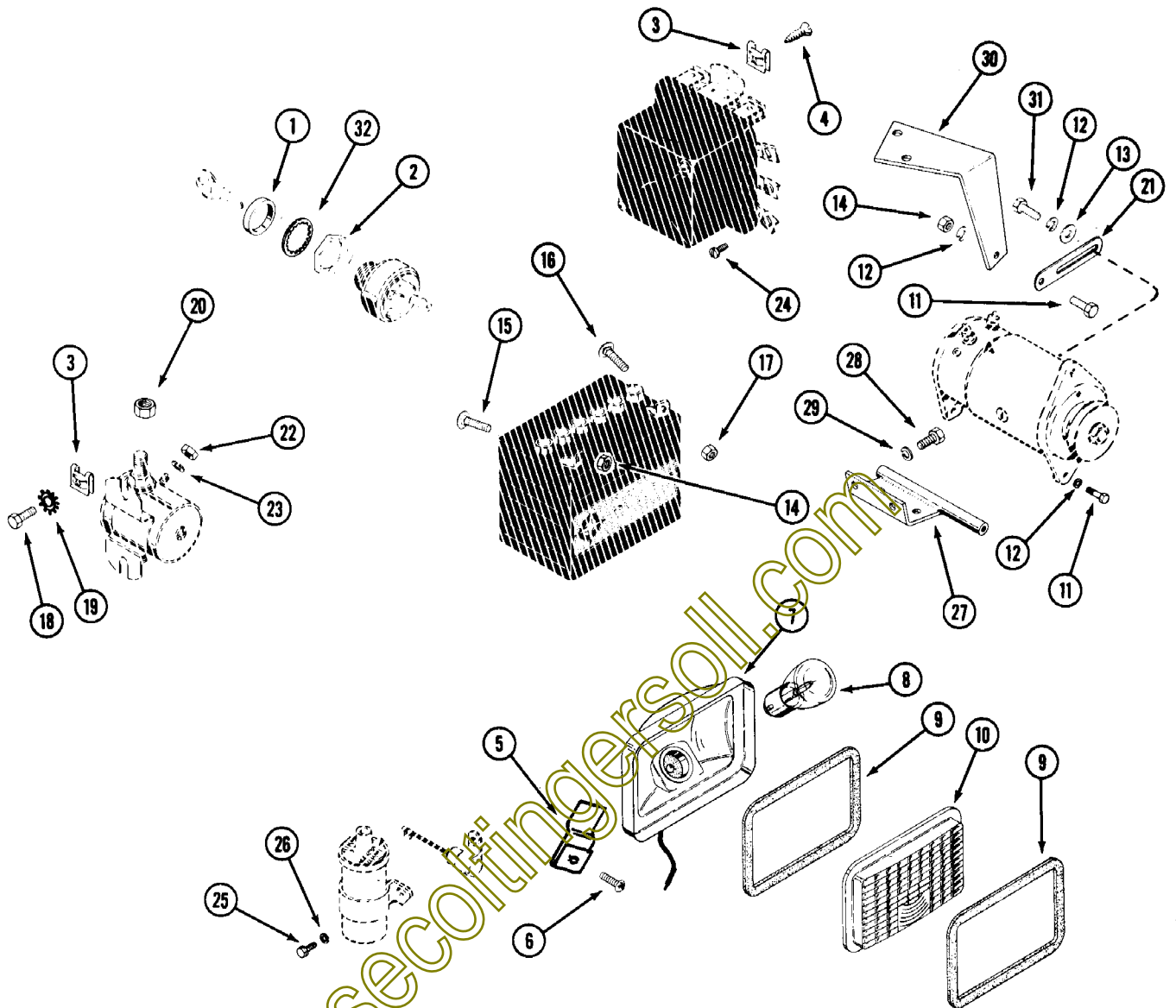
*Bearing retainer gasket and felt seal not required when servicing with retainer assembly.

Bearing retainer assembly services all starters.



ELECTRICAL SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14578	HARNESS - wire	1
2	C 14564	WIRE - Switch to Solenoid (Red 8")	1
3	C 14565	WIRE - Battery to Solenoid (Black 10-1/2")	1
4	C 14566	WIRE - Battery to Ground (Black 12")	1
5	NSS	SWITCH - neutral start (use C21993, C21988, C21989)	1
6	C 14553	SOLENOID - start	1
7	C 24221	REGULATOR - voltage 12 volt	1
8	A 70202	STARTER - generator 12 volt (Repairs page 55)	1
9	C 14537	CONNECTOR - headlamp	1
10	C 14575	LAMP ASSEMBLY - generator indicator	1
	B 50213	BULB - warning lamp, generator indicator (white)	1
11	C 22571	HEADLAMP ASSEMBLY - 12 volt (Repairs page 59)	2
12	C 18197	BATTERY - 12 volt	1
13	NSS	SWITCH - ignition (Includes key) order C18007 kit	1
14	C 12684	KEY - ignition	1
15	C 10549	CLAMP - battery hold down	1
16	C 24301	SPARK PLUG - (Includes gasket)	1
17	A 27251	GASKET - spark plug	1
18	V 34433	CABLE - high tension	1
19	KO 230722	CONDENSER	1
20	KO 231281	COIL - ignition 12 volt	1
21	KO 232535	COVER - breaker contact	1
22	C 12193	WIRE - regulator ground to solenoid (White 12")	1
	C 23839	KIT - ignition switch (Includes key and decal)	1
23	C 17763	KEY - ignition	1
	C 17808	DECAL - ignition switch	1



ELECTRICAL SYSTEM HARDWARE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14060	NUT - back up 3/4"	1
2	C 12683	NUT - escutcheon 3/4"	1
3	C 10836	NUT - speed type "U"	4
4	187- 131	SCREW - #10 x 3/4" Self Tapping Flat Head Z.P.	2
5	131- 629	NUT - speed type "U"	4
6	187- 1047	SCREW - #8 x 1/2" Self Tapping Rd. Hd. Phillips	4
	C 22571	HEADLAMP ASSEMBLY	2
7	NSS	RECEPTACLE - headlamp (Order C14302)	1
8	C 14305	BULB - headlamp	1
9	C 14304	GASKET - headlamp	2
10	C 22573	LENS - headlamp	1
11	113- 103	BOLT - 5/16" x 1" NC hex Z.P.	2
12	192- 20	LOCKWASHER - 5/16" Z.P.	3
13	195- 520	WASHER - 5/16" plain Z.P.	1
14	129- 102	NUT - 5/16" NC hex Z.P.	2
15	111- 202	BOLT - 5/16" x 3/4" NC Rd. Hd. Sq. Neck	1
16	111- 108	BOLT - 1/4" x 3/4" NC Rd. Hd. Sq. Neck	1
17	129- 101	NUT - 1/4" NC hex	1
18	187- 484	SCREW - #10 x 1/2" Self-Tapping hex Z.P.	2
19	193- 70	LOCKWASHER - #10 external tooth	2
20	129- 122	NUT - 5/16" NF hex	2
21	C 14599	BRACKET - starter generator adjust	1
22	129- 27	NUT - #10 NF hex	2
23	192- 18	LOCKWASHER - #10	2
24	169- 131	SCREW - #8 x 5/16" NC fillister head	3
25	113- 1	BOLT - 1/4" x 1/2" NC hex Z.P.	2
26	192- 19	LOCKWASHER - 1/4" Z.P.	2
27	C 18788	SUPPORT - starter generator	1
28	13- 612	BOLT - 3/8" x 3/4" NC hex	2
29	192- 21	LOCKWASHER - 3/8"	2
30	C 18999	SUPPORT - starter generator adjust	1
31	113- 102	BOLT - 5/16" x 3/4" NC hex Z.P.	1
32	193- 61	LOCKWASHER - 3/4" internal tooth	1

BREAKER CONTACTS

1	KOA231533	LEAD - breaker contact (Includes grommet)	1
2	KO 220297	GROMMET - contact lead	1
3	173- 210	SCREW - #10 x 3/8" Rd. Hd. Z. P.	4
4	192- 18	LOCKWASHER - 3/16" Z.P.	4
5	KO 232535	COVER - breaker contact	1
6	KO 220174	GASKET - cover	1
7	187- 408	SCREW - #6 x 3/8" Self Tapping	1
8	173- 224	SCREW - #8 x 1/4" NC Rd. Hd.	1
9	193- 5	LOCKWASHER - #8 internal tooth	1
10	C 24135	POINT SET - breaker contact	1
11	KO 220476	BRACKET - breaker contact	1
12	C 23870	ROD - breaker contact push	1
13	KO 275182	CLIP - wire	1

PK
220 Performance King

PK
222 Performance King

PK
442 Performance King

hydraulic drive

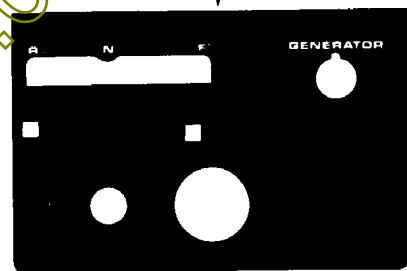
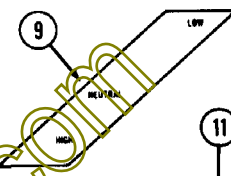
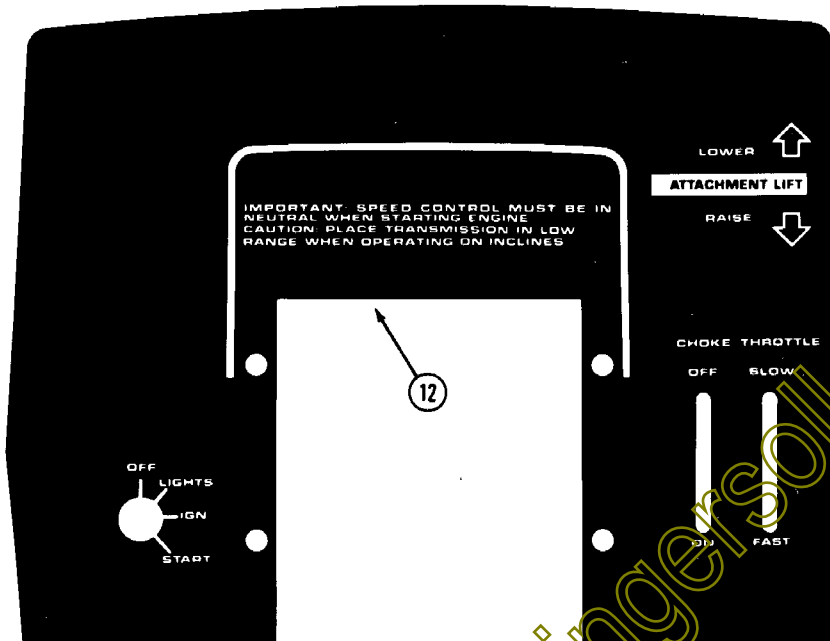
ATTACHMENT DRIVE
PULL ON PUSH OFF

GASOLINE
ONLY

HYDRAULIC RESERVOIR
OIL ONLY
WINTER SUMMER
8W-88 8W-88
FILL LEVEL 1 INCH
BELOW TOP

POWER LIFT

F
E
D
C
B
A



CASE

220

CASE

222

CASE

442

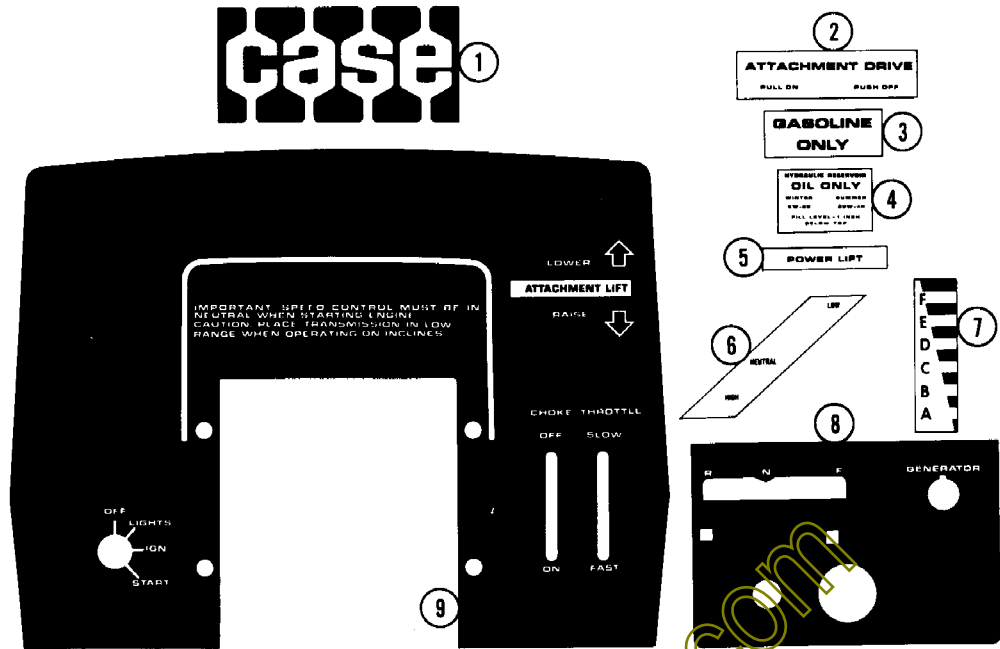
19

DECALS AND TRANSFERS

(USED PRIOR TO S/N 9641001)

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14542	TRANSFER - PK220	1
2	C 14543	TRANSFER - PK222	1
3	C 14544	TRANSFER - PK442	1
4	C 14540	TRANSFER - hydraulic drive	2
5	C 14067	DECAL - attachment drive	1
6	321- 18	DECAL - gasoline	1
7	C 14539	DECAL - hydraulic reservoir	1
8	C 14627	DECAL - power lift	1
9	C 14561	DECAL - shift range	1
10	C 12506	DECAL - level indicator	1
11	C 14562	DECAL - instrument panel, small	1
12	C 14228	DECAL - instrument panel, large	1
13	C 14548	DECAL - 220 hood stripe L.H.	1
14	C 14549	DECAL - 220 hood stripe R.H.	1
15	C 14550	DECAL - 222 hood stripe L.H.	1
16	C 14551	DECAL - 222 hood stripe R.H.	1
17	C 14557	DECAL - 442 hood stripe L.H.	1
18	C 14558	DECAL - 442 hood stripe R.H.	1
19	C 14546	DECAL - stripe, rear hood	1

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Case hydraulic drive **220**

Case hydraulic drive **222**

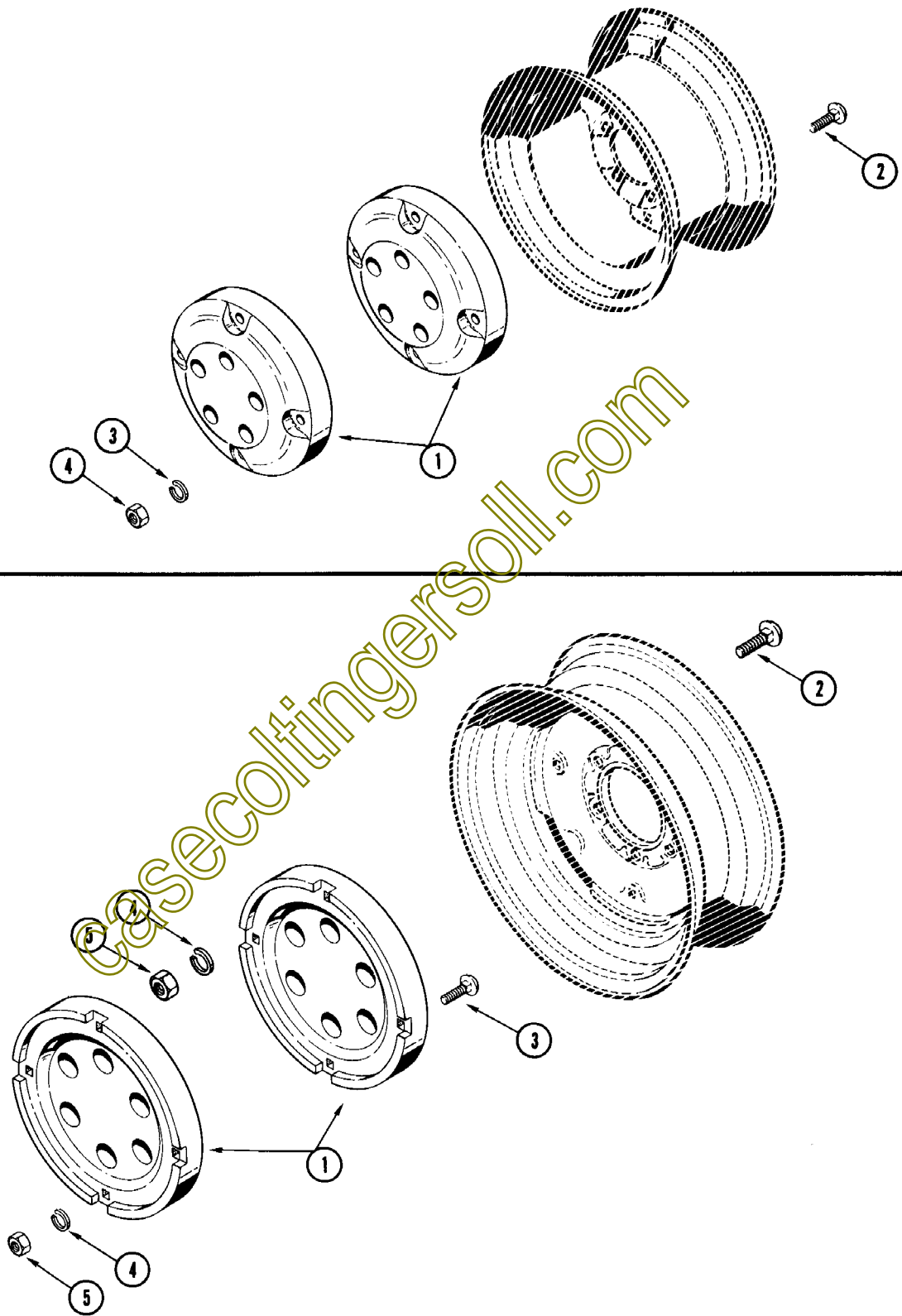
Case hydraulic drive **442**

Case

DECALS

REF.	PART NO.	DESCRIPTION	REQ'D
1	321- 1571	DECAL - "CASE"	1
2	C 14067	DECAL - attachment drive	1
3	321- 18	DECAL - gasoline	1
4	C 14539	DECAL - hydraulic reservoir	1
5	C 14627	DECAL - power lift	1
6	C 14561	DECAL - shift range	1
7	C 12506	DECAL - level indicator	1
8	C 14562	DECAL - instrument panel (small)	1
9	C 14228	DECAL - instrument panel (large)	1
10	C 15690	DECAL - hood 220 R.H.	1
11	C 15691	DECAL - hood 220 hydraulic drive L.H.	1
12	C 15692	DECAL - hood 222 R.H.	1
13	C 15693	DECAL - hood 222 hydraulic drive L.H.	1
14	C 15694	DECAL - hood 442 R.H.	1
15	C 15695	DECAL - hood 442 hydraulic drive L.H.	1
16	C 14546	DECAL - hood, rear stripe	1

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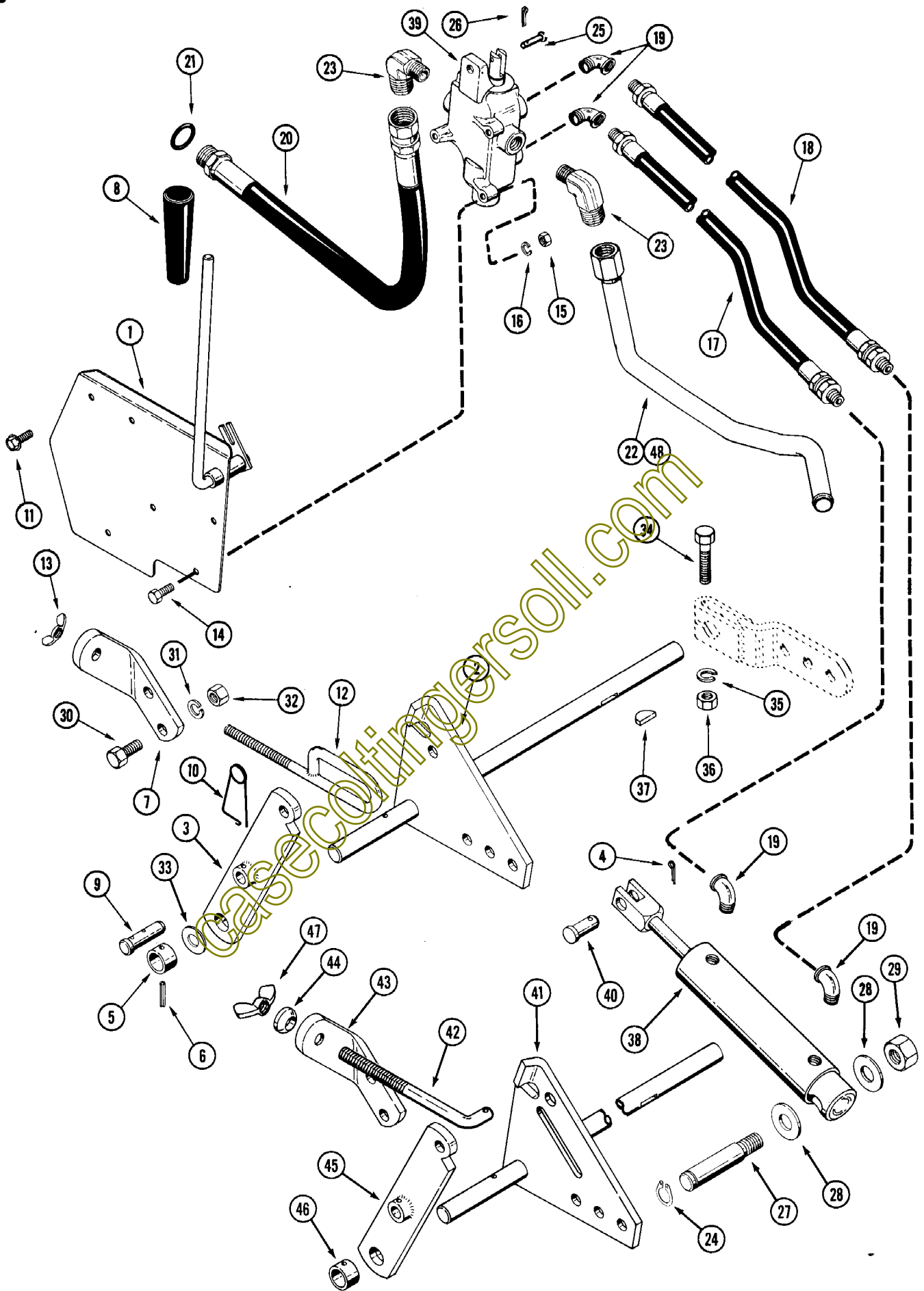


D8 WHEEL WEIGHTS - MODEL 220 AND 222

REF. PART NO.	DESCRIPTION	REQ'D
1 NSS	WEIGHT - wheel 12" (Order as Machinery Item)	4
2 111- 532	BOLT - 1/2" x 3-3/4" Rd. Hd. Sq. Neck NC Z.P.	8
3 192- 23	LOCKWASHER - 1/2" Z.P.	8
4 129- 105	NUT - 1/2" NC hex	8

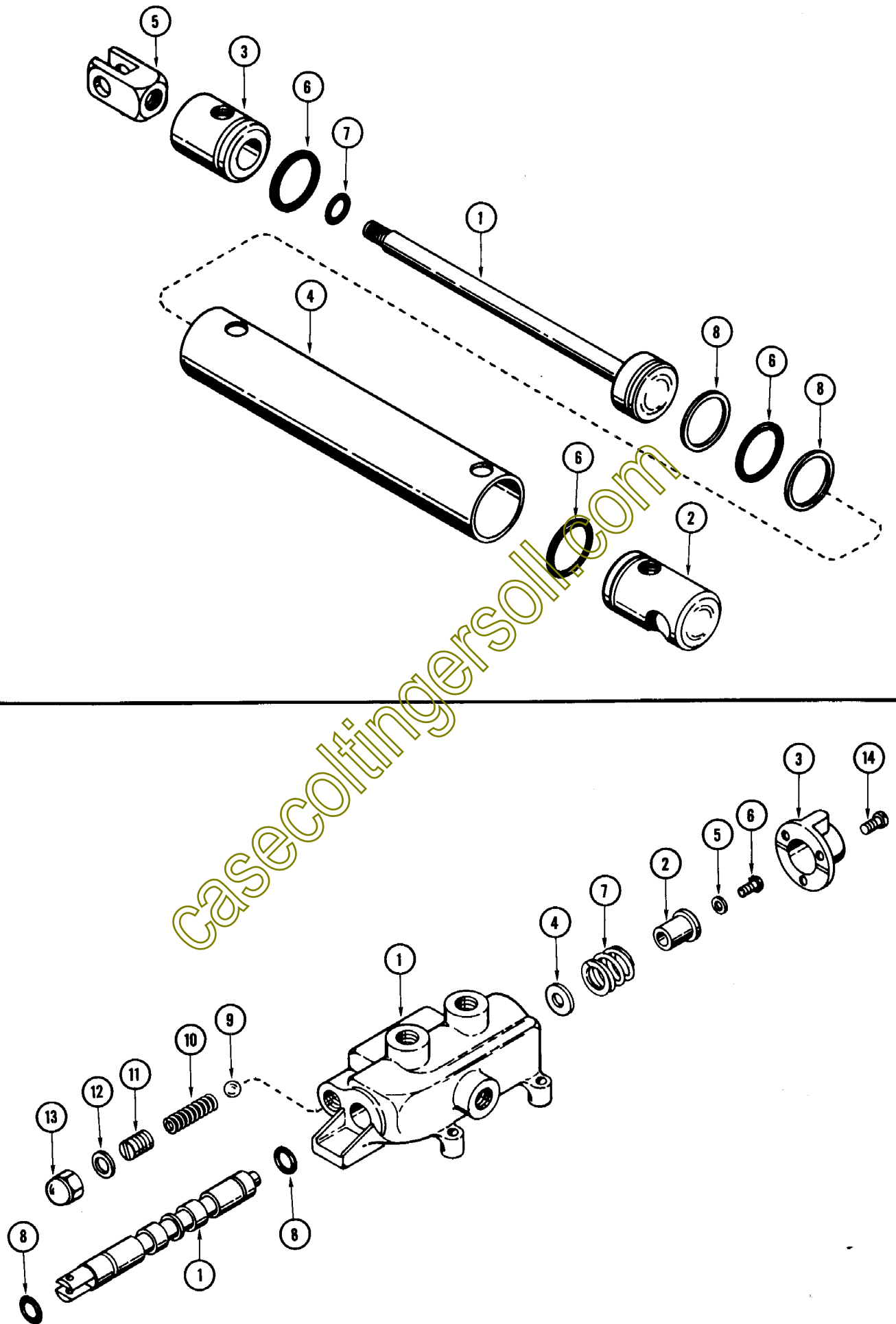
D10 WHEEL WEIGHTS - MODEL 442

1 NSS	WEIGHT - wheel 15" & 16" (Order as Machinery Item)	4
2 111- 530	BOLT - 1/2" x 2-1/2" Rd. Hd. Sq. Neck NC Z.P.	4
3 111- 531	BOLT - 1/2" x 2-3/4" Rd. Hd. Sq. Neck NC Z.P.	4
4 92- 8	LOCKWASHER - 1/2" Z.P.	8
5 129- 105	NUT - 1/2" NC hex	8



MODEL F30 HYDRAULIC LIFT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14466	PANEL - valve mounting	1
2	NSS	CROSS SHAFT ASSEMBLY (order items 41, 42, 43, 44, 45, 46 & 47)	
3	C 14489	LEVER - cylinder lift (used prior to S/N 9641001)	1
4	132- 310	PIN - cotter 1/8" x 1" Z.P.	1
5	C 14481	COLLAR - cross shaft (used prior to S/N 9641001)	1
6	138- 96	PIN - roll 3/16" x 1"	1
7	C 14492	BRACKET - link adjust (used prior to S/N 9641001)	1
8	C 12678	GRIP - lever	1
9	C 13744	PIN - clevis 1/2"	1
10	C 10898	PIN - safety	1
11	187- 1036	SCREW - 1/4" x 1/2" NC hex self tapping	3
12	C 14491	LINK - stop (used prior to S/N 9641001)	1
13	129- 601	NUT - wing 3/8" NC Nylock (used prior to S/N 9641001)	1
14	113- 4	BOLT - 1/4" x 1" NC hex Z.P.	3
15	129- 101	NUT - 1/4" NC hex Z.P.	3
16	192- 19	LOCKWASHER - 1/4" Z.P.	3
17	C 15080	HOSE - 11"	1
18	C 12675	HOSE - 20"	1
19	221- 412	ELBOW - street 1/4" NPTF.	4
20	C 14629	HOSE - pressure	1
21	218- 5007	"O" RING	1
22	C 14533	TUBE - cooler (used prior to S/N 9641001)	1
23	218- 1057	FITTING - 90° 5/8" T x 3/8" NPTF.	2
24	T 25683	RING - retaining	1
25	141- 2	PIN - clevis 1/4"	1
26	132- 5	PIN - cotter 1/16" x 1/2"	2
27	C 14470	STUD - cylinder pivot	1
28	195- 541	WASHER - 5/8" plain	2
29	129- 107	NUT - 5/8" NC hex Z.P.	1
30	113- 207	BOLT - 3/8" x 7/8" NC hex	2
31	92- 6	LOCKWASHER - 3/8"	2
32	25- 106	NUT - 3/8" NC Hex	2
33	A 30881	WASHER - spacer	UAR
34	113- 219	BOLT - 3/8" x 2" NC hex Z.P.	1
35	192- 21	LOCKWASHER - 3/8" Z.P.	1
36	129- 103	NUT - 3/8" NC hex Z.P.	1
37	126- 119	KEY - Woodruff #11	1
38	C 12676	CYLINDER - hydraulic (Repairs, See page 69)	1
39	C 14153	VALVE - lift (Repairs, See page 69)	1
40	141- 56	PIN - clevis 1/2"	1
41	C 16099	CROSS SHAFT ASSEMBLY - (Used S/N 9641001 and after)	1
42	C 15971	LINK - stop (used S/N 9641001 and after)	1
43	C 16098	BRACKET - link adj. (used S/N 9641001 and after)	1
44	C 16097	WASHER - lift lever (used S/N 9641001 and after)	1
45	C 15970	LEVER - cylinder adj. (used S/N 9641001 and after)	1
46	C 16095	COLLAR - cross shaft (used S/N 9641001 and after)	1
47	129- 400	NUT - wing 1/2" NC (used S/N 9641001 and after)	1
48	C 15449	TUBE - cooler (used S/N 9641001 and after)	1



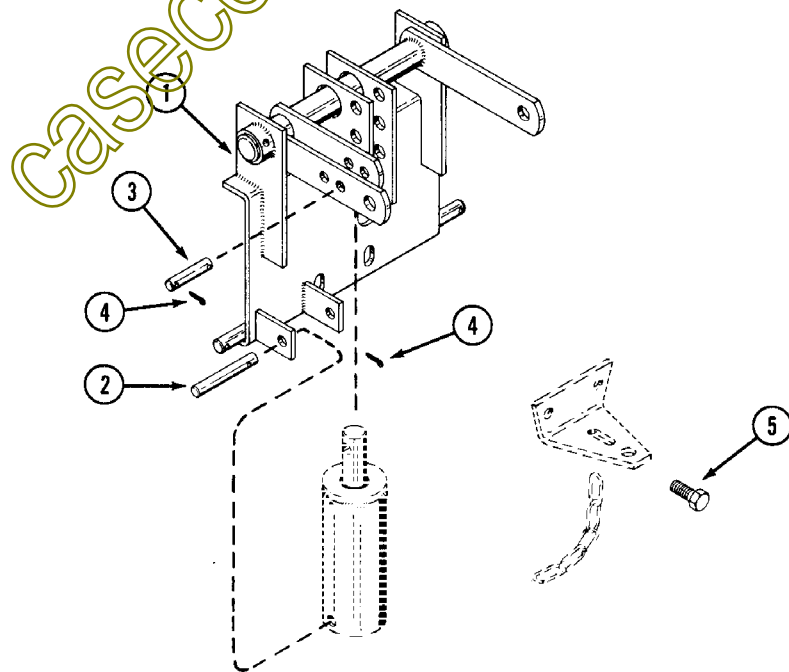
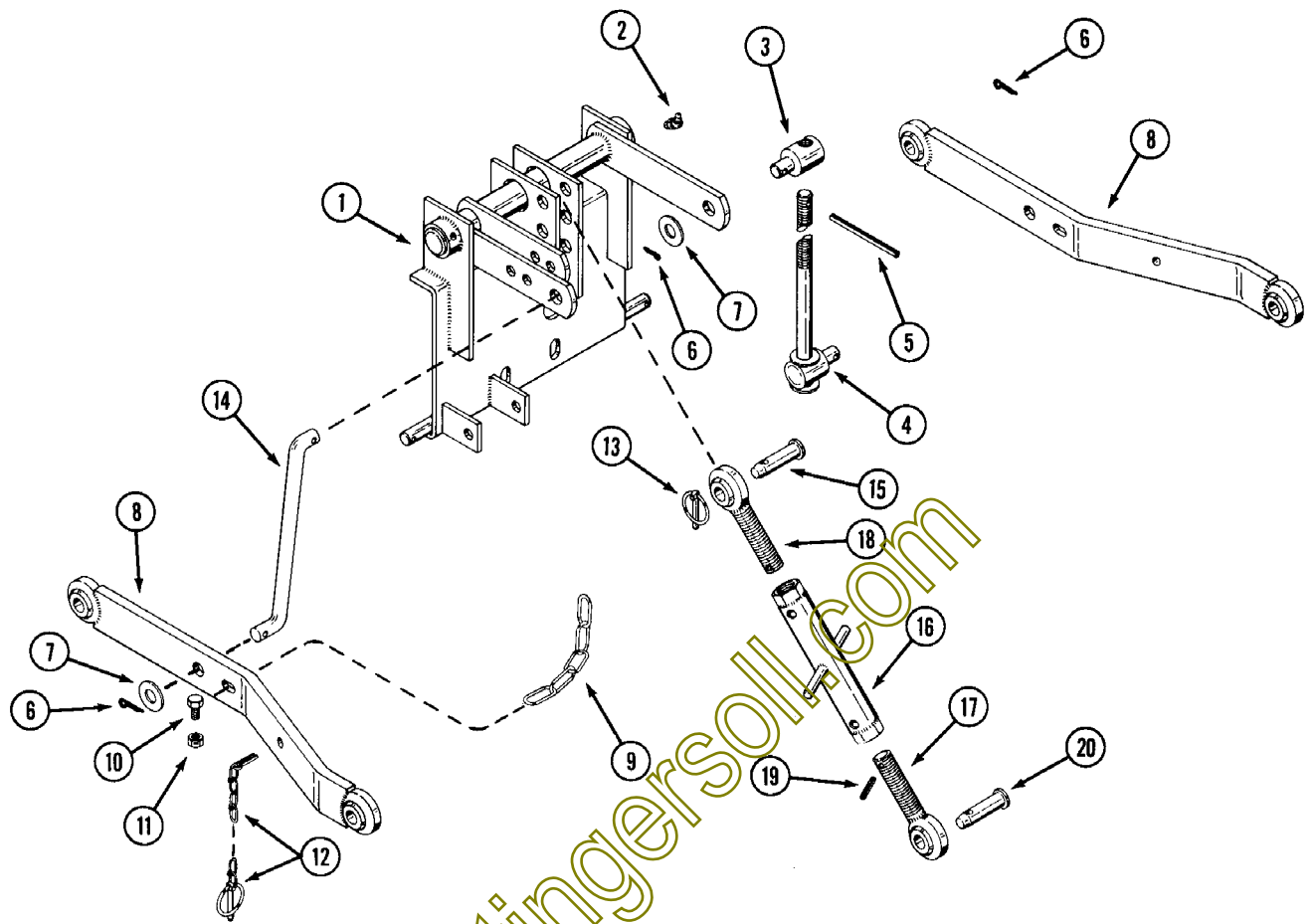
MODEL F30 HYDRAULIC LIFT

(C12676 Lift Cylinder)

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 12880	ROD - cylinder	1
2	C 12883	HEAD - cylinder	1
3	C 12884	HEAD - cylinder rod end	1
4	C 12885	TUBE - cylinder	1
5	C 12886	CLEVIS - rod end	1
6	A 27577	"O" RING - 1-1/2" OD	3
7	A 27410	"O" RING - 3/4" OD	1
8	C 12903	WASHER - back up	2

C-14153 DIRECTIONAL VALVE

1	NSS	BODY AND SPOOL ASSEMBLY	1
2	C 13200	SPACER	1
3	C 13201	CAP - end	1
4	195- 521	WASHER - plain 3/8"	1
5	195- 510	WASHER - plain 3/16"	1
6	193- 524	SCREW - Rd. Hd. slotted w/ext. lockwasher #10-32 x 3/8"	1
7	C 18850	SPRING - return	1
8	A 29197	SEAL - "O" ring	2
9	211- 9	BALL - steel	1
10	C 13203	SPRING - relief	1
11	C 13207	SCREW - relief adj. 7/16-20 x 5/8"	1
12	C 13204	GASKET - relief cap	1
13	129- 531	CAP - acorn 7/16" NF	1
14	169- 146	SCREW - fillister head #8-32 x 3/8" NC Z.P.	3

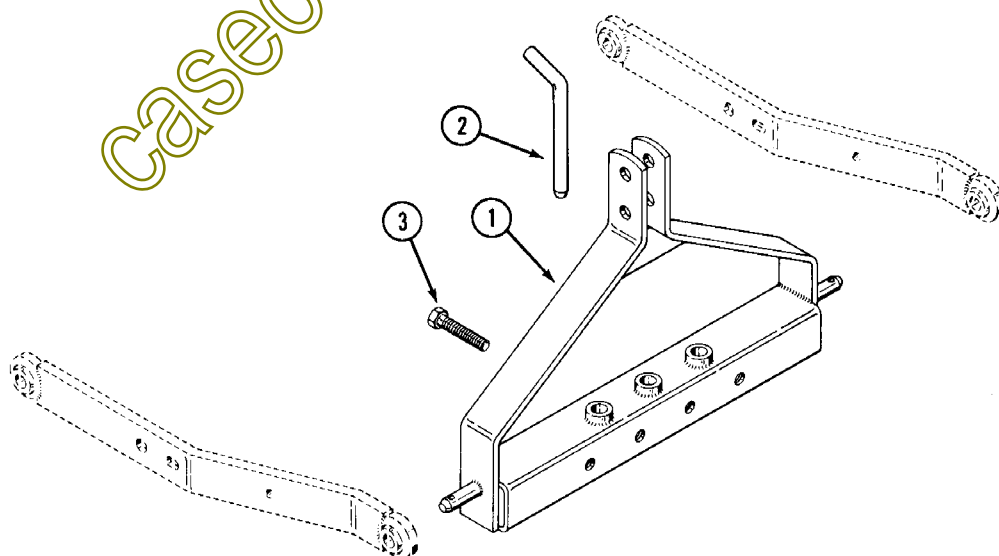
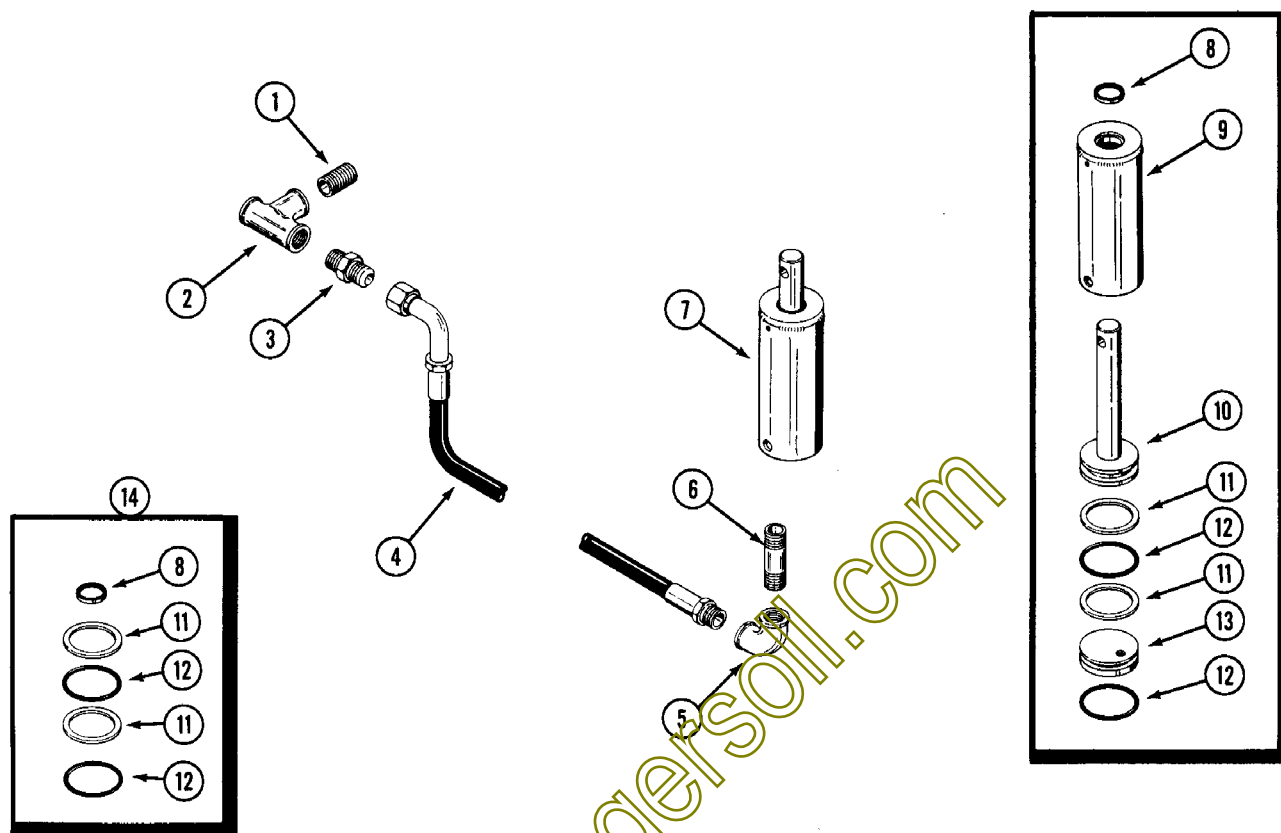


MODEL F26 THREE POINT HITCH-MODEL 442 FRAME, LIFT RODS AND ARMS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19740	HITCH PLATE ASSEMBLY	1
2	219- 405	FITTING - lube	2
3	C 14722	NUT - lift rod	1
4	C 14724	ROD ASSEMBLY - R.H. lift	1
5	138- 309	PIN - roll 1/4" x 4"	1
6	132- 91	PIN - cotter 3/16" x 1"	6
7	195- 541	WASHER - plain 5/8"	4
8	C 14715	ARM - lift	2
9	C 14991	CHAIN - stay 19 links	1
10	113- 118	BOLT - 5/16" x 5/8" NC hex Z.P.	2
11	131- 176	NUT - lock 5/16" NC hex	2
12	B 52118	PIN - klik	2
13	A 30338	PIN - klik	3
14	C 14725	ROD - lift L.H.	1
15	C 14717	PIN - clevis	1
	C 14712	LINK ASSEMBLY	1
16	C 14703	CENTER TUBE ASSEMBLY	1
17	C 14709	BALL END ASSEMBLY R.H. THREAD	1
18	C 14710	BALL END ASSEMBLY L.H. THREAD	1
19	138- 59	PIN - roll 1/8" x 7/8"	2
20	C 16128	PIN - clevis 5/8" x 3"	1

CYLINDER AND DRAWBAR MOUNTING

1	C 19740	HITCH PLATE ASSEMBLY	1
2	C 14975	PIN - lower cylinder mounting	1
3	C 14976	PIN - upper cylinder mounting	1
4	131- 178	PIN - cotter 1/8" x 1"	3
5	113- 417	BOLT - 1/2" x 1-1/4" NC hex Z.P.	2

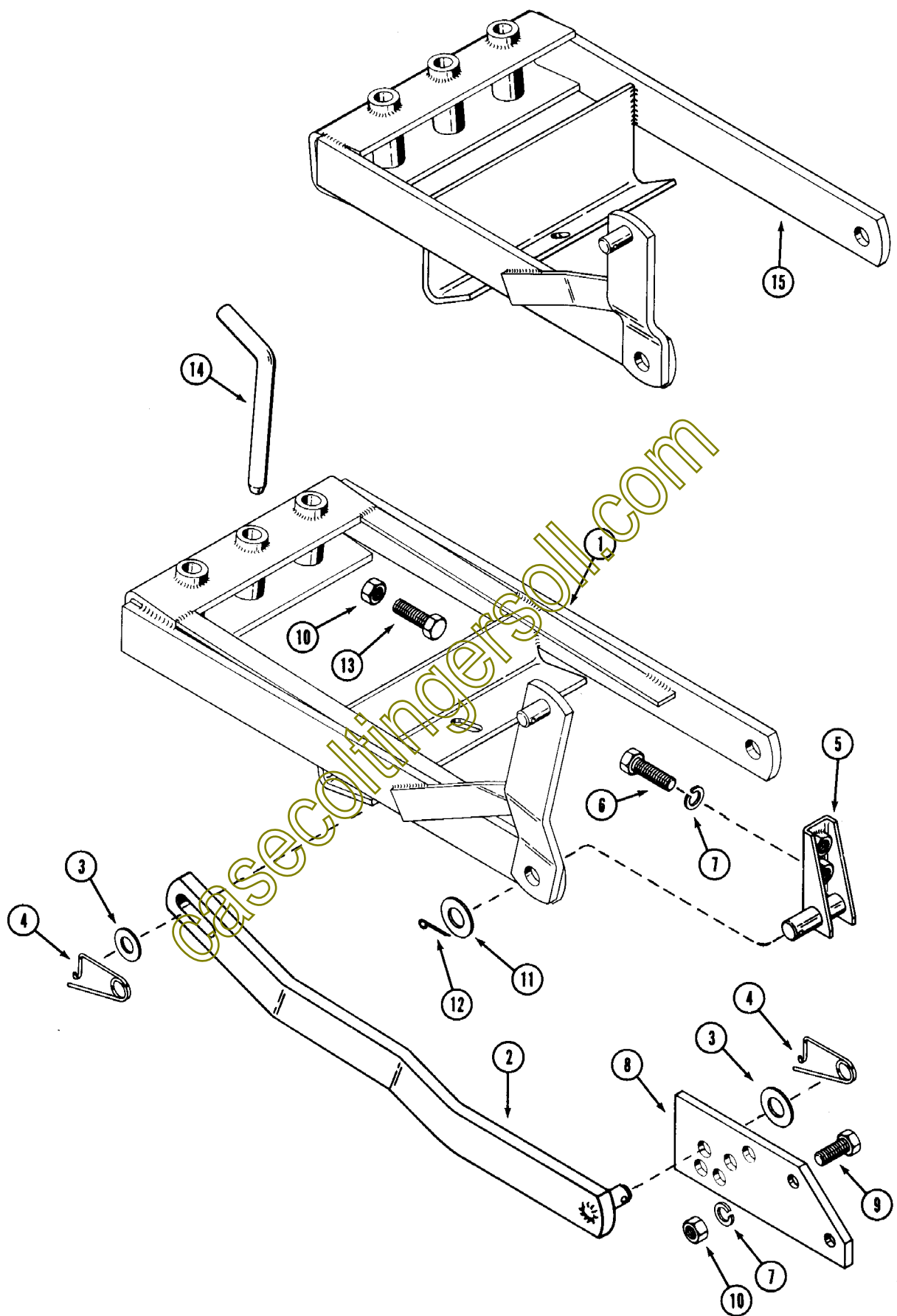


MODEL F26 THREE POINT HITCH AND MODEL F27 HITCH ADAPTER HYDRAULIC CONNECTIONS AND COMPONENTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	221- 1130	NIPPLE - 1/4" x 7/8" NPT	1
2	221- 1422	TEE - 1/4" NPT	1
3	218- 455	FITTING - hydraulic 1/2" T x 1/4" NPT	1
4	C 14979	HOSE - hydraulic	1
5	221- 1375	ELBOW - 90° x 1/4" NPT	1
6	221- 1139	NIPPLE - 1/4" x 3" NPT	1
7	C 14700	CYLINDER ASSEMBLY	1
8	C 14970	SEAL - wiper	1
9	C 14698	BODY - cylinder	1
10	C 14695	ROD AND PISTON ASSEMBLY	1
11	C 14699	RING - back up	2
12	A 30971	"O" RING	2
13	C 14692	END CAP - cylinder	1
14	C 15123	KIT - "O" ring and seal (Consists of items 8, 11 & 12)	1

MODEL F27 HITCH ADAPTER

1	C 14872	BRACKET - hitch adapter	1
2	C 14568	PIN - drawbar	1
3	113- 425	BOLT - 1/2" x 3" NC hex Z.P.	4

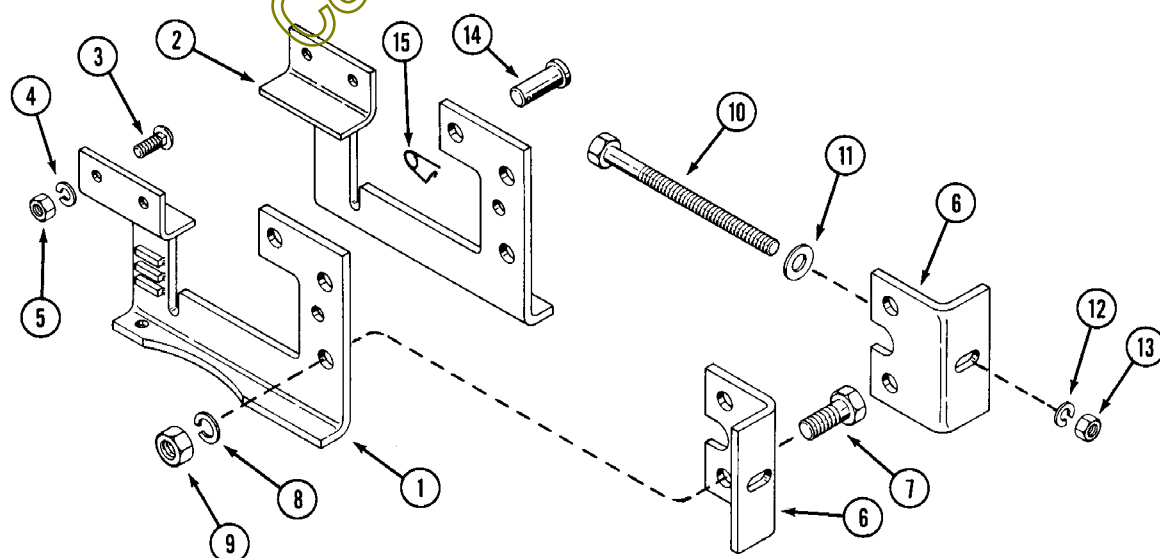
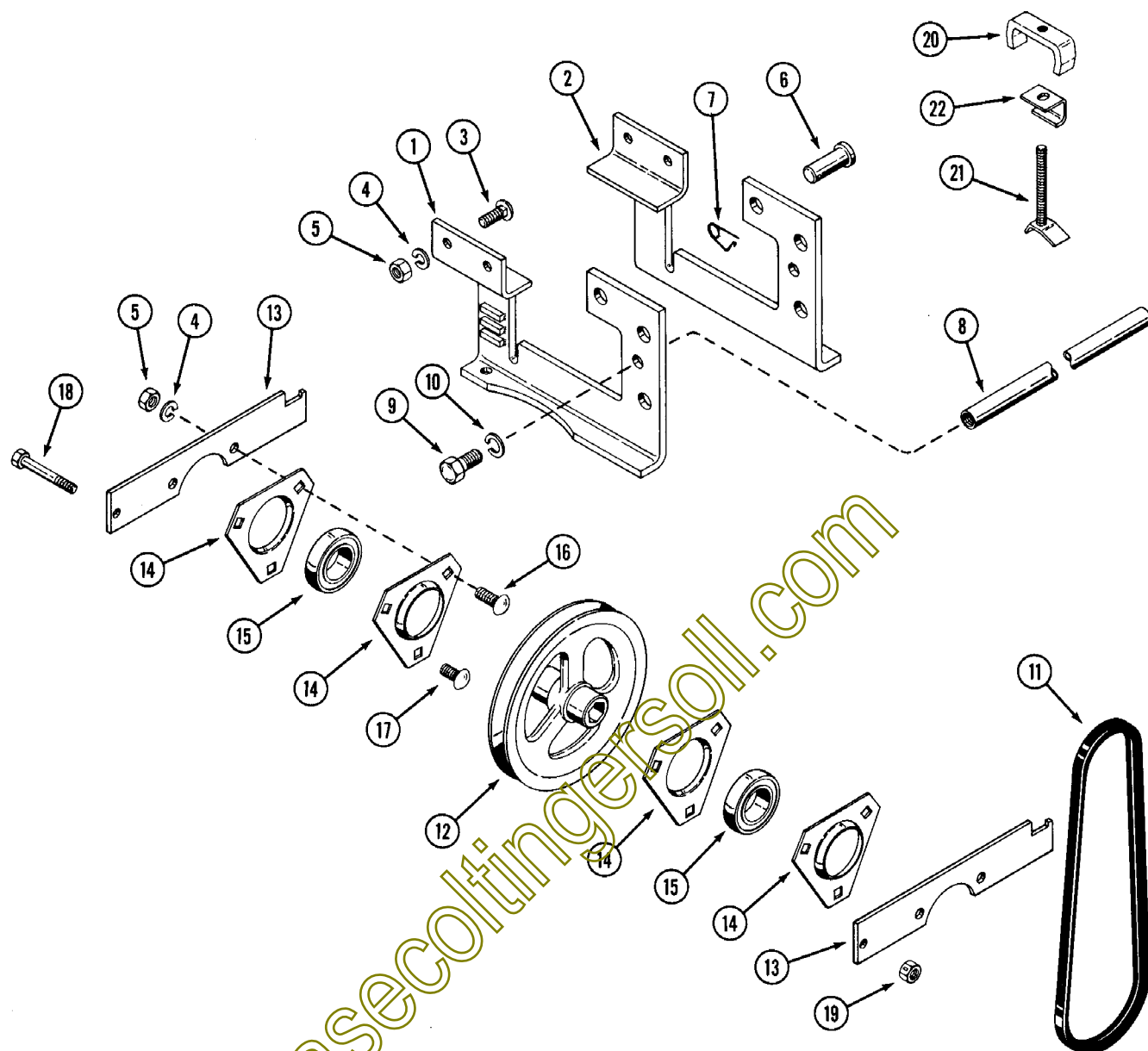


CASE 220, 222 AND 442 COMPACT TRACTORS 75

MODEL F22 AND F 24 SLEEVE HITCH

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14867	HITCH FRAME ASSEMBLY (442)	1
2	C 14457	ARM - lift.	1
3	195- 541	WASHER - plain 21/32"	2
4	C 10898	PIN - safety	2
5	C 14459	BRACKET - hitch mounting R.H.	1
5	C 14460	BRACKET - hitch mounting L.H.	1
6	113- 412	BOLT - 1/2" x 1-3/4" NC hex Z.P.	4
7	192- 23	LOCKWASHER - 1/2" Z. P.	6
8	NSS	PLATE - lift lever (use C25382)	1
9	113- 417	BOLT - 1/2" x 1-1/4" NC hex Z.P.	2
10	129- 105	NUT - 1/2" NC hex Z.P.	4
11	195- 545	WASHER - plain 3/4" Z.P.	2
12	132- 306	PIN - cotter 3/16" x 1-3/4"	2
13	113- 421	BOLT - 1/2" x 2" NC hex Z.P.	2
14	C 14568	PIN - drawbar	1
15	C 14866	HITCH FRAME ASSEMBLY (220 and 222)	1

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MODEL F11 SHAFT DRIVE PTO AND MODEL F18 FRONT COUNTERWEIGHT BRACKET KITS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14646	BRACKET - mounting R.H.	1
2	C 14647	BRACKET - mounting L.H.	1
3	111- 362	BOLT - 3/8" x 1" NC Rd. Hd. Square Neck	4
4	192- 21	LOCKWASHER - 3/8"	10
5	129- 103	NUT - 3/8" NC hex Z.P.	10
6	C 12692	PIN - clevis 5/8"	2
7	C 10898	PIN - safety	2
8	C 14363	SPACER - mounting bracket	1
9	113- 424	BOLT - 1/2" x 2" NC hex Z.P.	2
10	192- 23	LOCKWASHER - 1/2" Z.P.	2
11	C 14116	BELT - PTO drive.	1
12	C 14113	PULLEY - PTO.	1
13	C 14348	PLATE - bearing mounting	2
14	C 14504	FLANGETTE	4
15	C 14505	BEARING - pulley	2
16	111- 362	BOLT - 3/8" x 1" NC Rd. Hd. Square Neck Z.P.	4
17	111- 340	BOLT - 3/8" x 3/4" NC Rd. Hd. Square Neck Z.P.	2
18	113- 111	BOLT - 5/16" x 2-1/2" NC hex Z.P.	1
19	131- 176	NUT - lock 5/16" NC hex Z.P.	1
20	C 14351	NUT - belt tension	1
21	C 14596	SCREW - belt tension adj.	1
22	C 14353	LOCK - belt tension	1

F18 FRONT COUNTERWEIGHT BRACKET KITS

1	C 14646	BRACKET - mounting R.H.	1
2	C 14647	BRACKET - mounting L.H.	1
3	111- 362	BOLT - 3/8" x 1" NC Rd. Hd. Square Neck	4
4	192- 21	LOCKWASHER - 3/8" Z.P.	4
5	129- 103	NUT - 3/8" NC hex Z.P.	4
6	C 14687	BRACKET - weight support	2
7	113- 607	BOLT - 5/8" x 1-1/2" NC hex Z.P.	4
8	192- 25	LOCKWASHER - 5/8" Z.P.	4
9	129- 107	NUT - 5/8" NC hex Z.P.	4
10	113- 423	BOLT - 1/2" x 7" NC hex Z.P.	2
11	195- 533	WASHER - plain 17/32" Z.P.	2
12	192- 23	LOCKWASHER - 1/2" Z.P.	2
13	129- 105	NUT - 1/2" NC hex Z.P.	2
14	C 12692	PIN - clevis 5/8" Z.P.	2
15	C 10898	PIN - safety	2

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A	30338	71	13	B	59393	15	48	C	12718	41	36
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A	30881	33	11	C	10312	23	6	C	12725	41	21
A	30881	35	14	C	10314	37	2	C	12880	69	1
A	30881	67	33	C	10372	5	2	C	12883	69	2
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A	70112	51	4	C	12110	37	5	C	13266	41	8
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C	13744	67	9	C	14318	33	3	C	14565	57	3
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