



COMPACT TRACTORS

220 - S/N 9656747 THRU 9674234

222 - S/N 9658189 THRU 9681169

224 - S/N 9667000 THRU 9676353

444 - S/N 9661261 THRU 9677448

Parts Catalog B1255

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A Tenneco Company



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MODELS 220, 222, 224 AND 444
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NOTE: This Parts Catalog replaces the previous Issue No.
A1255 which is obsolete and should be discarded.



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OPE Division
Technical Publications
119 S. First Street
Winneconne, Wis. 54986



COMPACT TRACTORS
MODELS 224, 225, 224 AND 444
320 - 324 800743 THRU 807434
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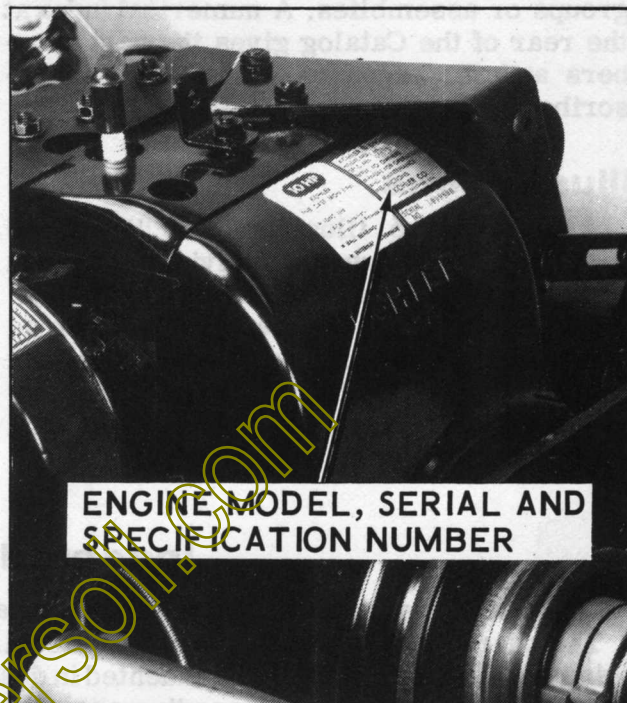
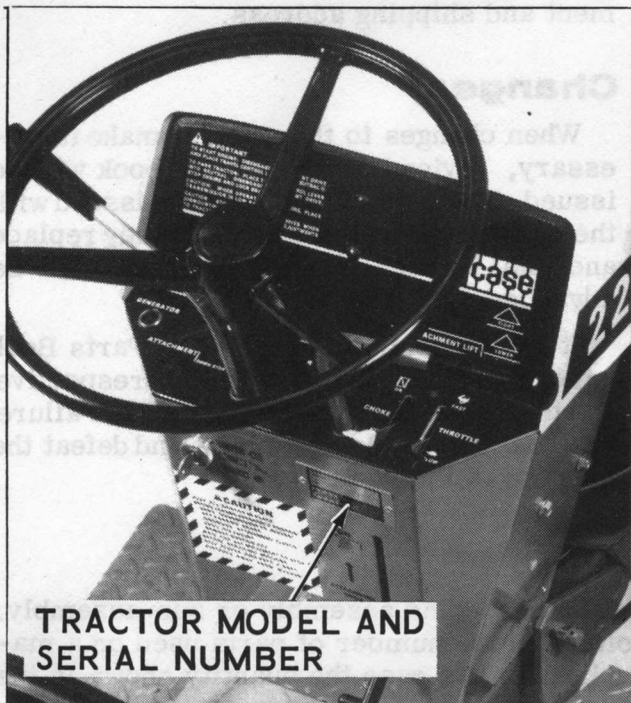
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CASE 220, 222, 224 AND 444 COMPACT TRACTORS



TRACTOR MODEL DESIGNATIONS	ENGINE MODEL DESIGNATIONS
220 TRACTOR	K-241-A C19026 ENGINE
222 TRACTOR	K-301-A C19027 ENGINE
224 TRACTOR	K-321-A C19028 ENGINE used S/N 966700 to 967601
444 TRACTOR	K-321-A C19028 ENGINE used S/N 9661261 to 9676901
224 TRACTOR	K-321-A C19564 ENGINE used S/N 9676010 and after
444 TRACTOR	K-321-A C19564 ENGINE used S/N 9676901 and after

SERIAL NUMBERS

When using this catalog, notice the reference to serial numbers of various components noted here and listed in the "description" copy. By referring to correct serial numbers, proper parts identification will be assured.

Indexes

This Parts Catalog is arranged for easy identification of Genuine CASE Service Parts. An alphabetical index is provided at the front of this Catalog to locate the major groups or assemblies. A numerical index at the rear of the Catalog gives the part numbers and the pages on which they are described.

Illustrations

All parts are illustrated in "Exploded Views" which show the individual parts in their normal relationship to each other. Reference numbers are used in the illustrations. These numbers correspond to those in the "Reference Number" column and are followed by the part number, description and quantity required.

Orders

Orders should plainly specify correct part number, full description, quantity required, machine model and engine model, machine and engine serial numbers, method of shipment and shipping address.

Changes

When changes to the machine make it necessary, revised pages for this book will be issued. The revised pages will be issued with the same page number as those they replace and the "issue" number and date will be advanced.

It is imperative that revised Parts Book pages be inserted into their respective Parts Books as soon as received. Failure to do so will lead to confusion and defeat the purpose of the book.

Indented Description

Indented parts in the descriptive list are a part of the preceding assembly or sub-assembly. The quantity shown in the "Number Required" column is the number of parts used on a machine except where parts are indented in descriptive list. In this case the quantity shown is the number required for the preceding assembly or sub-assembly.

REF.	PART NO.	DESCRIPTION	REQ'D
	A 55159	CYLINDER ASSY - rear steering	1
28	A 56208	SOCKET ASSY - rear cylinder	1
29	A 55956	PLUG - adjusting, socket assy	1
30	A 55957	SEAT - socket ball	2
31	A 56210	SPRING - socket	1
32	A 56209	SEAT - socket spring	1
33	G 45175	CLAMP ASSY - socket assy	1
	16- 836	BOLT - 1/2" x 2-1/4" N.F.hex.	1
34	132- 104	PIN - cotter, 3/16" x 3"	1
35	A 55889	STUD - ball, socket & cylinder	2
36	13- 410	BOLT - 1/4" x 5/8" N.C., hex.	4
37	92- 4	LOCKWASHER - 1/4" SAE	4

Terms "Right Hand" and "Left Hand"

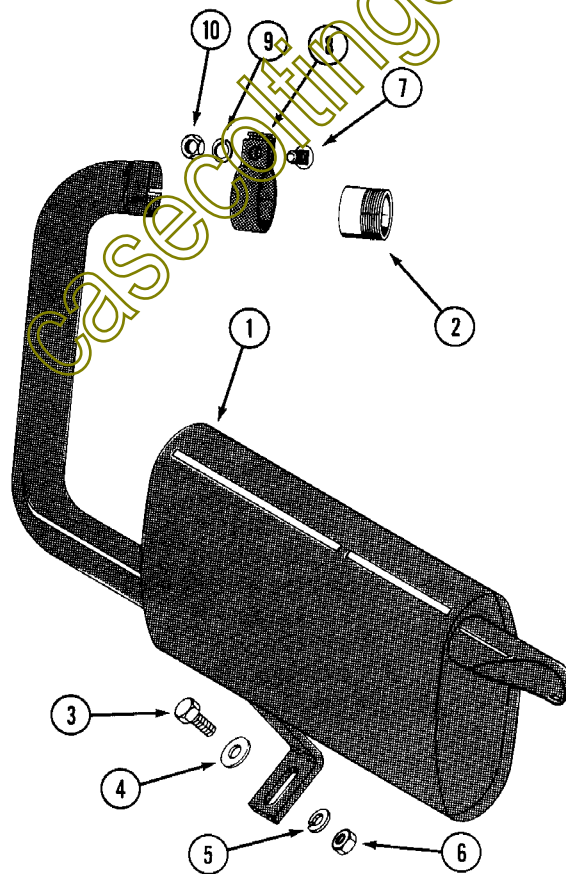
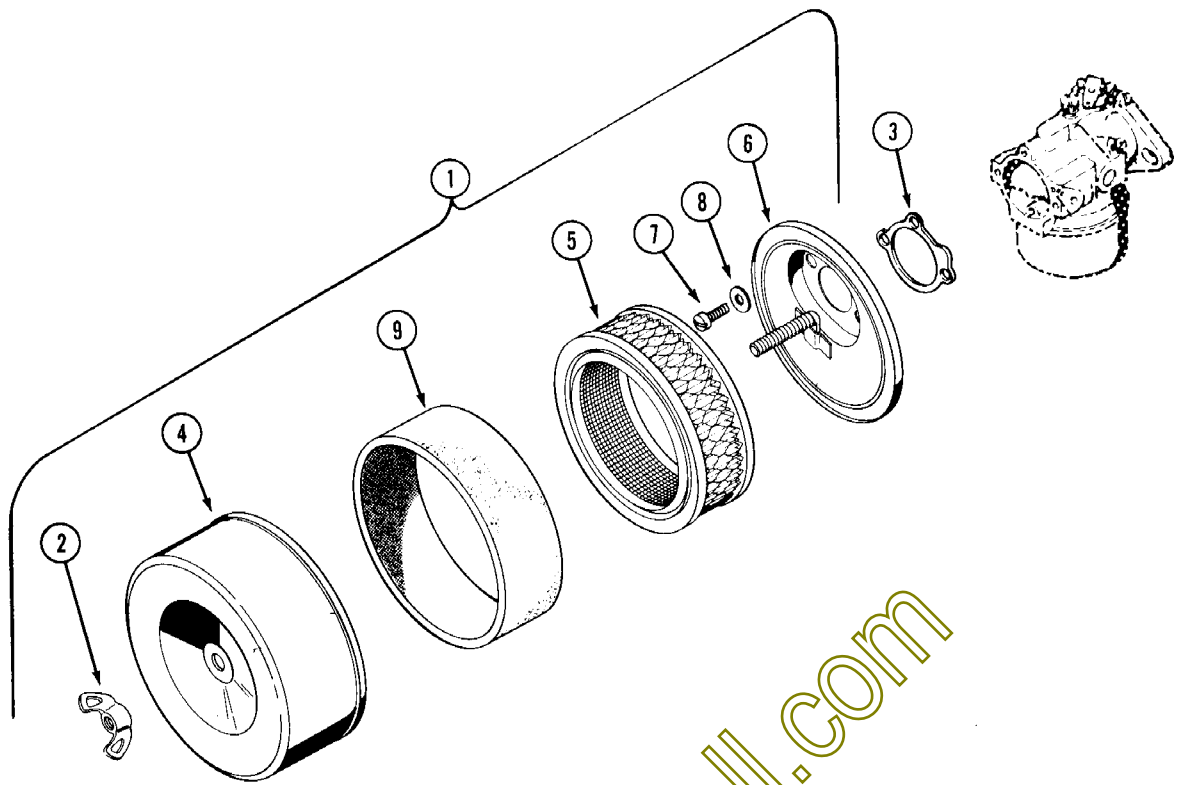
"Right Hand" and "Left Hand" sides of this machine are determined by standing at the rear of the unit and facing in the direction of forward travel.

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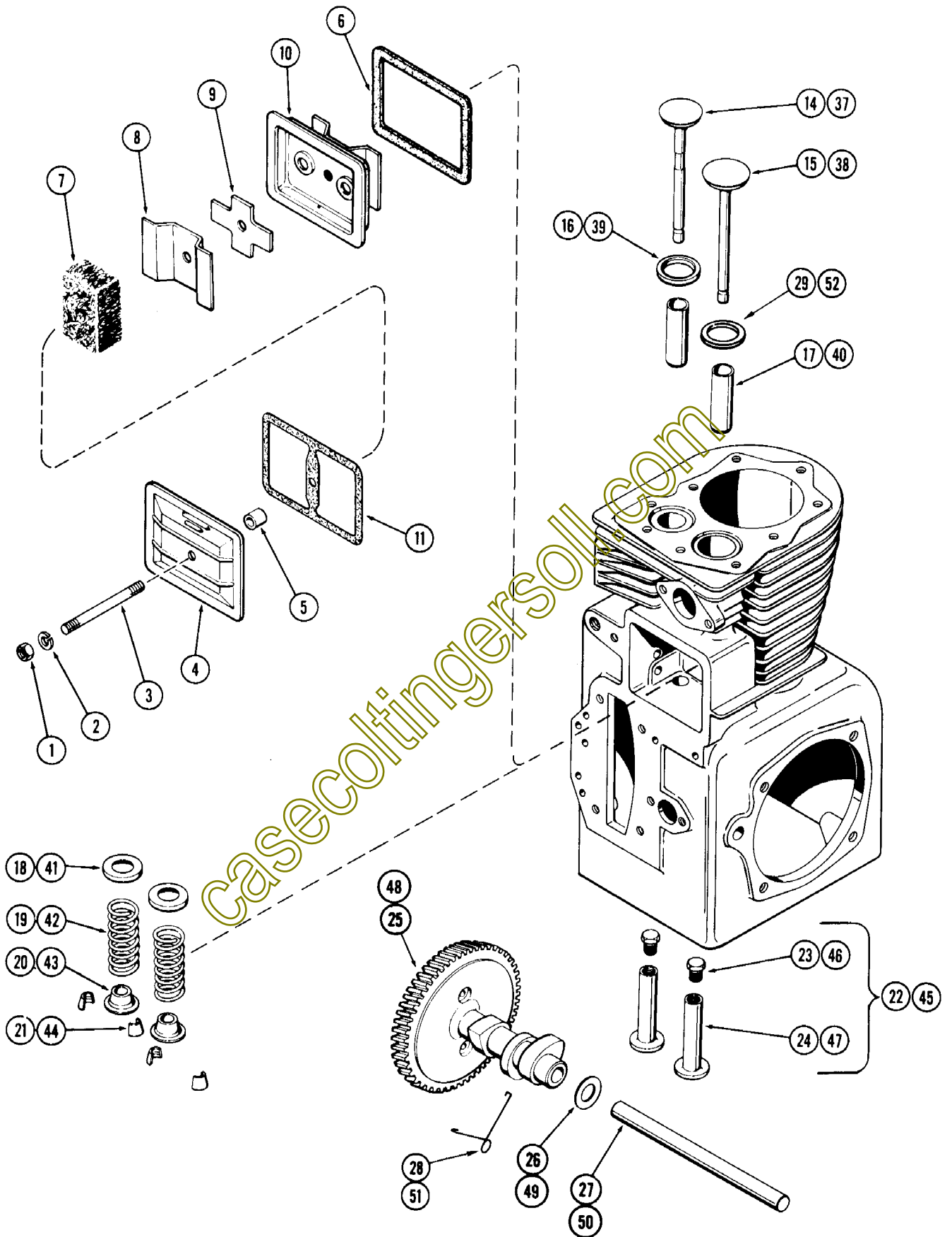


AIR CLEANER

REF.	PART NO.	DESCRIPTION	REQ'D
1	KOA235100	AIR CLEANER ASSEMBLY	1
2	129- 409	NUT - wing NC 1/4"	1
3	KO 275341	GASKET - air horn	1
4	NSS	COVER- air cleaner (Order KOA235100)	1
5	A 70090	ELEMENT- air cleaner	1
6	NSS	BASE - air cleaner (Order KOA235100)	1
7	177- 94	SCREW - fillister head 10-32 x 5/16"	3
8	195- 512	WASHER - plain 3/16"	3
9	KO 237421	PRE-CLEANER - (optional)	1

EXHAUST SYSTEM

1	C 19053	MUFFLER - exhaust	1
2	C 19213	PIPE - engine exhaust	1
3	113- 207	BOLT - 3/8" x 1" hex NC	1
4	195- 525	WASHER - 3/8" plain	1
5	192- 21	LOCKWASHER - 3/8"	1
6	129- 103	NUT 3/8" hex, NC	1
7	111- 256	BOLT - 5/16" x 1 1/4" round head NC	1
8	C 19449	CLAMP - muffler	1
9	192- 20	LOCKWASHER 5/16"	1
10	129- 102	NUT - 5/16" NC hex	1



220 AND 222 CRANKCASE BREATHER

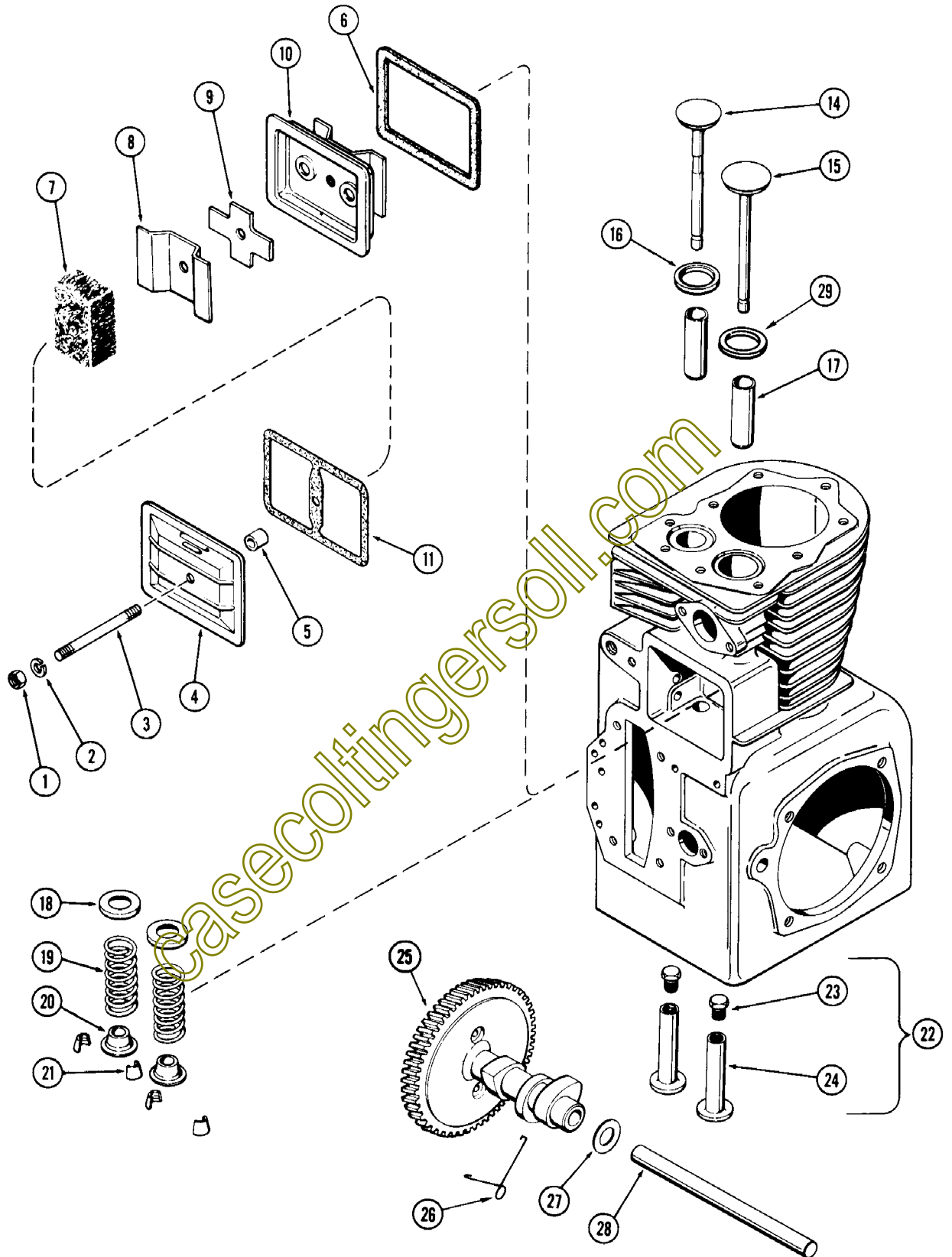
REF.	PART NO.	DESCRIPTION	REQ'D
1	25- 104	NUT - 1/4" NC hex	1
2	92- 4	LOCKWASHER - 1/4"	1
3	KO 275220	STUD - valve cover	1
4	KO 275143	COVER - valve	1
5	KO 231032	SEAL - breather	1
6	KO 235048	GASKET - breather plate	1
7	KO 235118	FILTER - breather	1
8	KO 235117	BAFFLE - breather	1
9	KO 235047	REED - breather	1
10	KO 235631	PLATE - breather	1
11	KO 275144	GASKET - valve cover	1

220 CAMSHAFT AND VALVES

14	KO 235826	VALVE - exhaust	1
15	KO 235008	VALVE - intake	1
16	KO 230170	INSERT - exhaust valve seat	1
17	KO 235007-S	GUIDE - valve	2
18	KO 235011	SEAT - valve spring	2
19	KO 235010	SPRING - valve	2
20	KO 230011	RETAINER - valve spring	2
21	C 24884	KIT - valve retainer (includes both valves)	2
22	KOD 235327	LIFTER ASSEMBLY	2
23	NSS	SCREW - tappet adjusting	1
24	NSS	LIFTER - valve	1
25	C 25043	CAMSHAFT ASSEMBLY	1
26	KO 275066	SPACER - camshaft, .005"	UAR
26	KO 275067	SPACER - camshaft, .010"	UAR
27	KO 235053	PIN - camshaft	1
28	KO 4708901	SPRING - actuating	1
29	KO 230265	INSERT - intake valve seat	1

222 CAMSHAFT AND VALVES

37	KO 235826	VALVE - exhaust	1
38	KO 235008	VALVE - intake	1
39	KO 230170	INSERT - exhaust valve seat	1
40	KO 235007-S	GUIDE - valve	2
41	KO 235011	SEAT - valve spring	2
42	KO 235010	SPRING - valve	2
43	KO 230011	RETAINER - valve spring	2
44	C 24884	KIT - valve retainer (includes both valves)	2
45	KOD 235327	LIFTER ASSEMBLY	2
46	NSS	SCREW - tappet adjusting	1
47	NSS	LIFTER - valve	1
48	C 25043	CAMSHAFT ASSEMBLY	1
49	KO 275066	SPACER - camshaft, .005"	UAR
49	KO 275067	SPACER - camshaft, .010"	UAR
50	KO 235053	PIN - camshaft	1
51	V 34346	SPRING - actuating	1
52	KO 230265	INSERT - intake valve seat	1

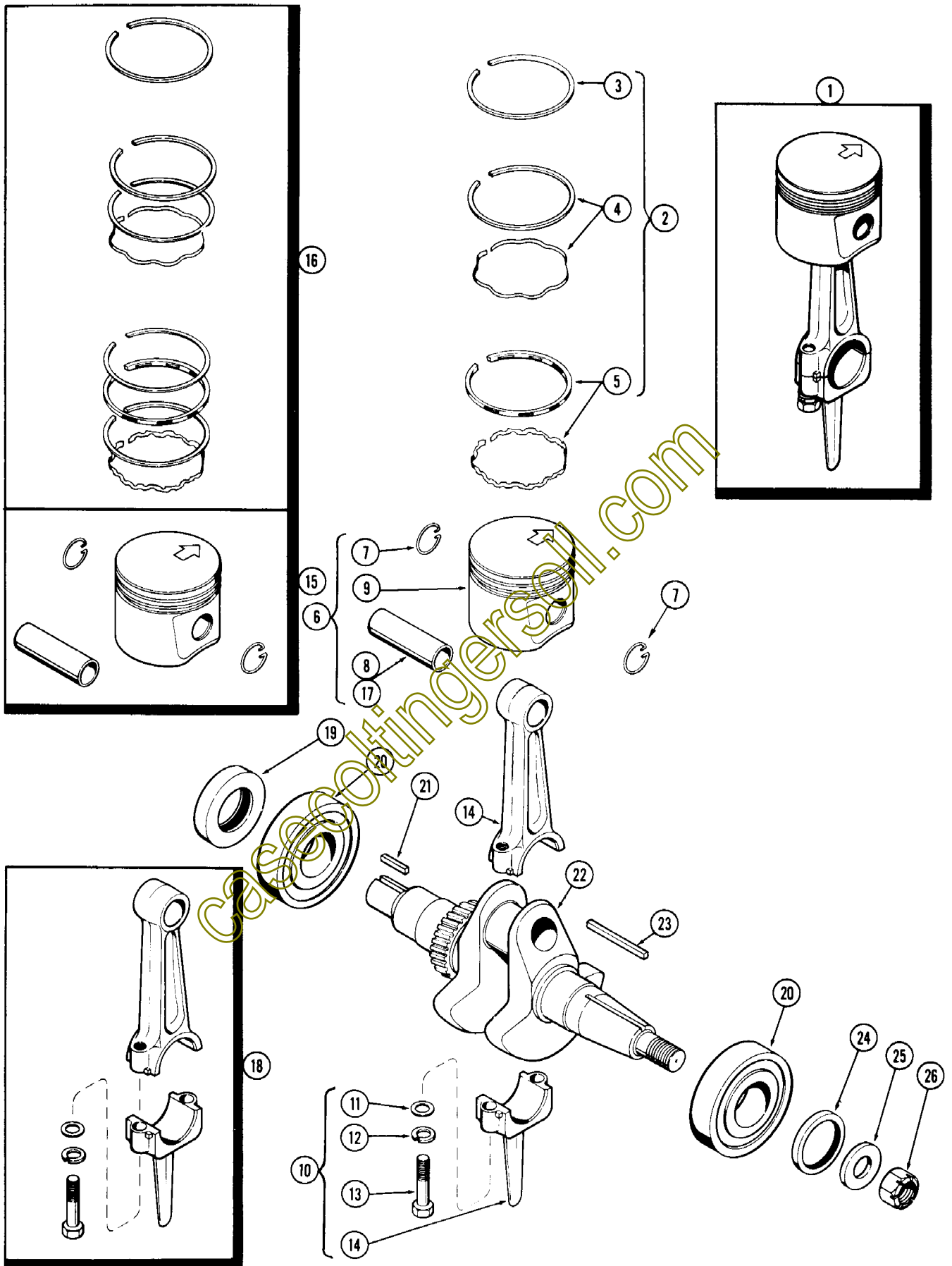


224 AND 444 CRANKCASE BREATHER

REF.	PART NO.	DESCRIPTION	REQ'D
1	25- 104	NUT - 1/4" NC hex	1
2	92- 4	LOCKWASHER - 1/4"	1
3	KO 275220	STUD - valve cover	1
4	KO 275143	COVER - valve	1
5	KO 231032	SEAL - breather	1
6	KO 235048	GASKET - breather plate	1
7	KO 235118	FILTER - breather	1
8	KO 235117	BAFFLE - breather	1
9	KO 235047	REED - breather	1
10	KO 235631	PLATE - breather	1
11	KO 275144	GASKET - valve cover	1

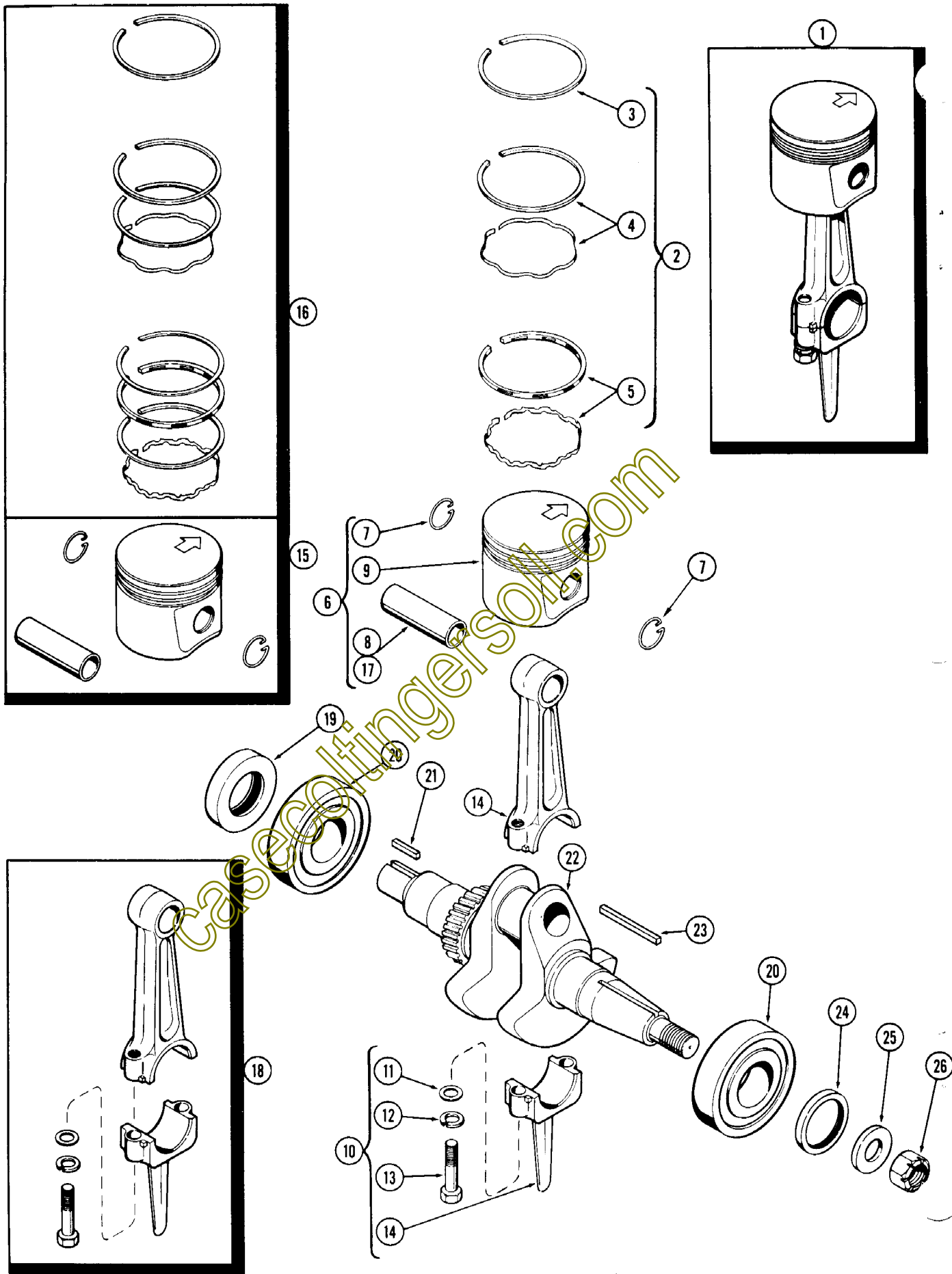
224 AND 444 CAMSHAFT AND VALVES

14	KO 237672	VALVE - exhaust	1
15	KO 235582	VALVE - intake	1
16	KO 230170	INSERT - exhaust valve seat	1
17	KO 235007-S	GUIDE - valve	2
18	KO 235011	SEAT - valve spring	2
19	KO 235168	SPRING - valve	2
20	KO 230020	ROTATOR - valve (Furnished in pairs only)	2
21	C 24884	KIT - valve retainer (includes both valves)	2
22	KOD 235327	LIFTER ASSEMBLY	2
23	NSS	SCREW - tappet adjusting	1
24	NSS	LIFTER - valve	1
25	C 25043	CAMSHAFT ASSEMBLY (Includes actuating spring)	1
26	V 34346	SPRING - actuating	1
27	KO 275066	SPACER - camshaft, .005"	UAR
27	KO 275067	SPACER - camshaft, .010"	UAR
28	KO 235053	PIN - camshaft	1
29	KO 230265	INSERT - intake valve seat	1



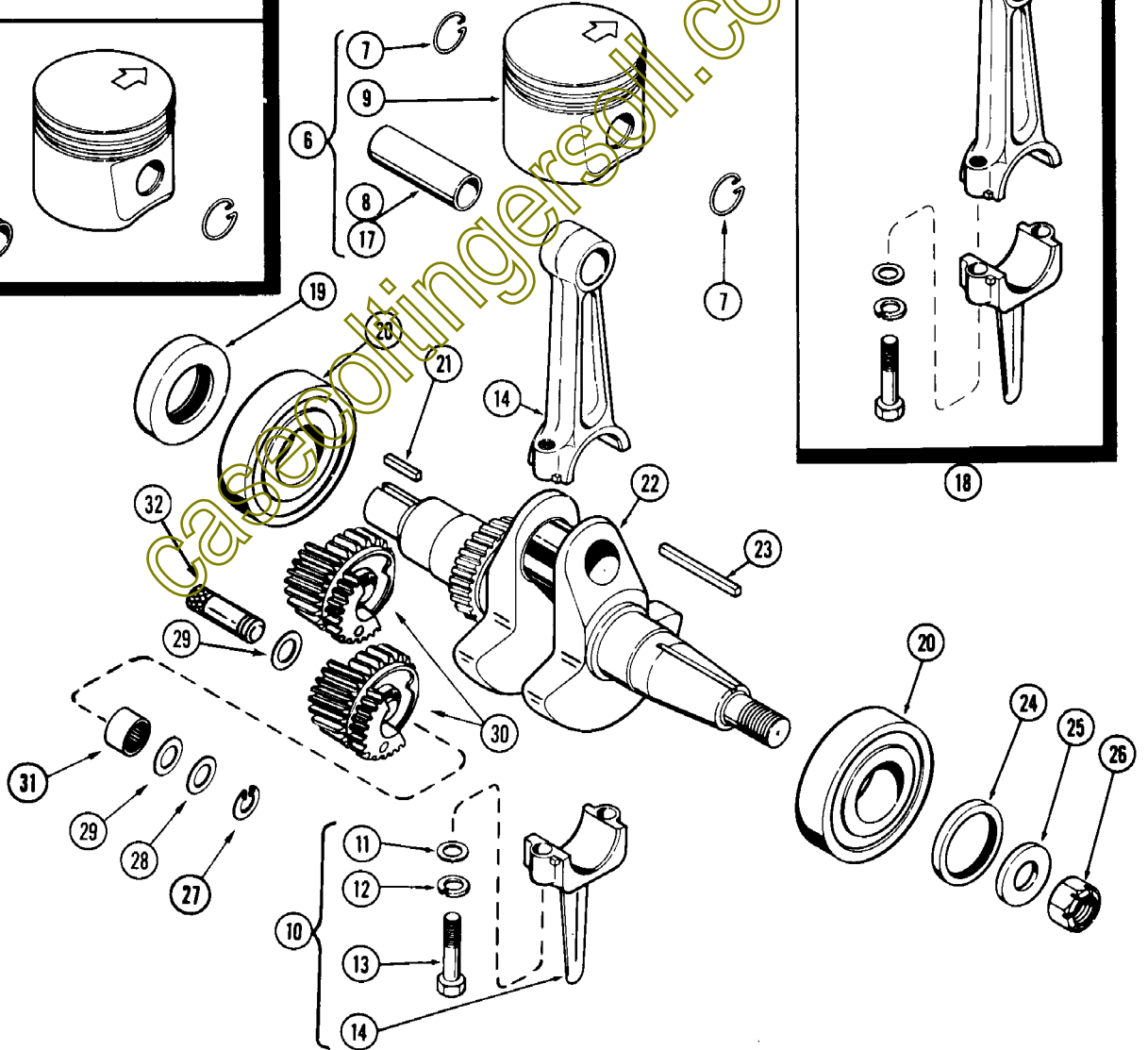
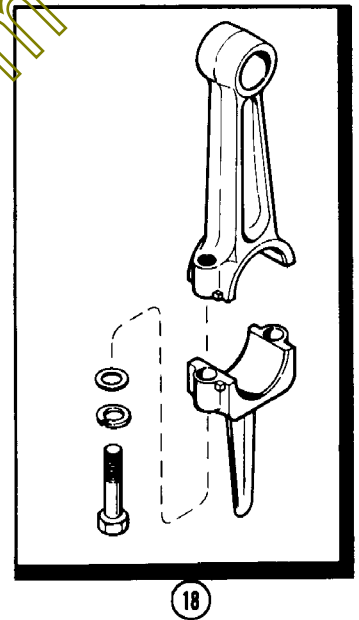
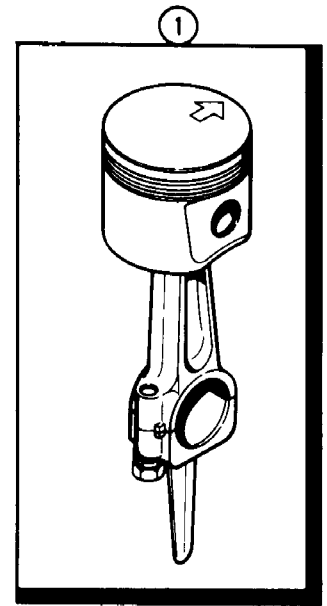
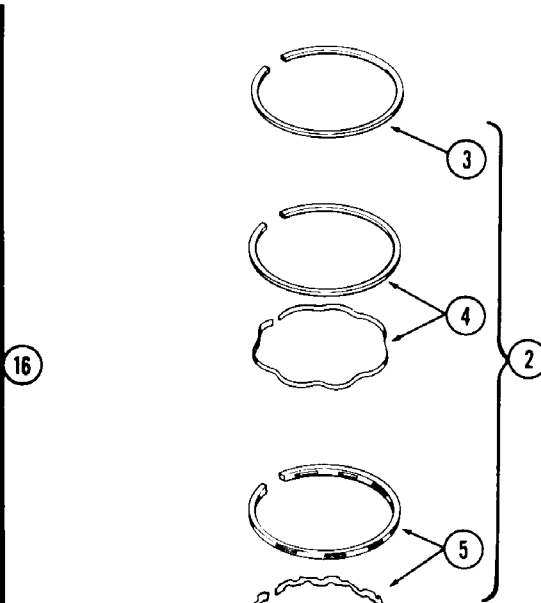
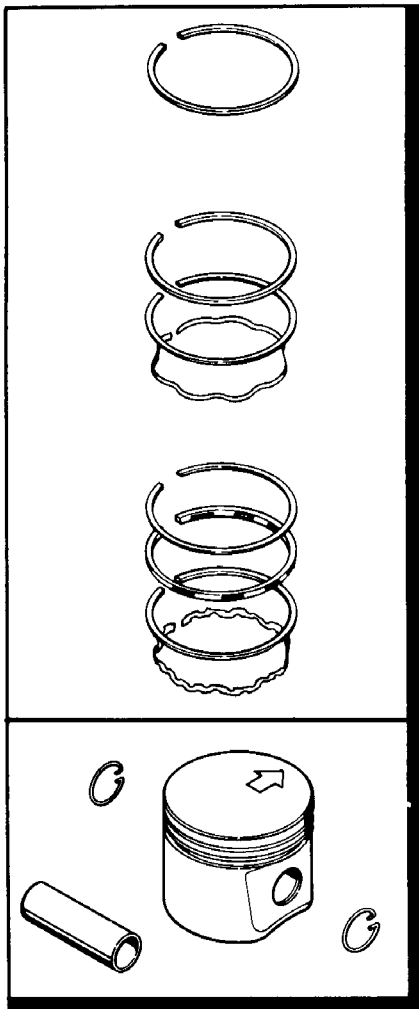
220 CRANKSHAFT, PISTON — CONNECTING ROD

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	PISTON AND ROD ASSEMBLY (Std. size)	1
2	KO 235287	RING SET - piston (For oversize, see item 16)	1
3	NSS	RING - top compression	1
4	NSS	RING - 2nd compression (Includes expander)	1
5	NSS	RING - oil (Includes expander)	1
6	KOA 235611	PISTON ASSEMBLY (For oversize, see item 15)	1
7	KO 235004	RETAINER - piston pin	2
8	KO 235572	PIN - piston	1
9	NSS	PISTON	1
10	KOA 235139	CONNECTING ROD ASSEMBLY (For undersize, see item 18)	1
11	KO 235003	WASHER - special	2
12	92- 6	LOCKWASHER	2
13	KO 236611	SCREW - cap, connecting rod	2
14	NSS	ROD - connecting	1
15	KOA 235569	PISTON ASSEMBLY - .010" oversize	1
15	KOA 235571	PISTON ASSEMBLY - .020" oversize	1
15	KOA 235616	PISTON ASSEMBLY - .030" oversize	1
16	KO 235288	RING SET - piston .010" oversize	1
16	KO 235289	RING SET - piston .020" oversize	1
16	KO 235290	RING SET - piston .030" oversize	1
17	KO 235573	PIN - piston, .005" oversize	1
18	C 18101	CONNECTING ROD ASSEMBLY - .010" undersize	1
19	R 16287	OIL SEAL - crankshaft rear	1
20	40035	BEARING - crankshaft ball	2
21	W 5063-S	KEY - 1/4" Sq. x 3/4" (Pump Coupling)	1
22	KOB 236364	CRANKSHAFT	1
23	A 27001	KEY - flat 3/16" x 3/16" x 1-3/8" (Flywheel)	1
24	C 18097	OIL SEAL - crankshaft front	1
25	195- 541	WASHER - 5/8"	1
26	131- 301	NUT - special Marsden 5/8" NF	1



222 CRANKSHAFT, PISTON — CONNECTING ROD

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	PISTON AND ROD ASSEMBLY (Std. size)	1
2	KO 235889	RING SET - piston (For oversize, see item 16)	1
3	NSS	RING - top compression	1
4	NSS	RING - 2nd compression (Includes expander)	1
5	NSS	RING - oil (Includes expander)	1
6	KOA 235827	PISTON ASSEMBLY (For oversize, see item 15)	1
7	KO 235004	RETAINER - piston pin	2
8	KOA 235827	PIN - piston	1
9	NSS	PISTON	1
10	KOA 237344	CONNECTING ROD ASSEMBLY (For undersize, see item 18) . . .	1
11	KO 235003	WASHER - special	2
12	92- 6	LOCKWASHER	2
13	KO 236611	SCREW - cap, connecting rod	2
14	NSS	ROD - connecting	1
15	KOA 235865	PISTON ASSEMBLY - .010" oversize	1
15	KOA 235866	PISTON ASSEMBLY - .020" oversize	1
15	KOA 235867	PISTON ASSEMBLY - .030" oversize	1
16	KO 235890	RING SET - piston .010" oversize	1
16	KO 235891	RING SET - piston .020" oversize	1
16	KO 235892	RING SET - piston .030" oversize	1
17	KO 235868	PIN - piston .005" oversize	1
18	KOA 237344	CONNECTING ROD ASSEMBLY - .010" undersize	1
19	R 16287	OIL SEAL - crankshaft rear	1
20	40035	BEARING - crankshaft ball	2
21	W 5063-S	KEY - 1/4" Sq. x 3/4" (Pump Coupling)	1
22	KOB 235949	CRANKSHAFT	1
23	A 27001	KEY - flat 3/16" x 3/16" x 1-3/8" (Flywheel)	1
24	C 18097	OIL SEAL - crankshaft front	1
25	195- 541	WASHER - 5/8"	1
26	131- 301	NUT - special Mansden 5/8" NF	1

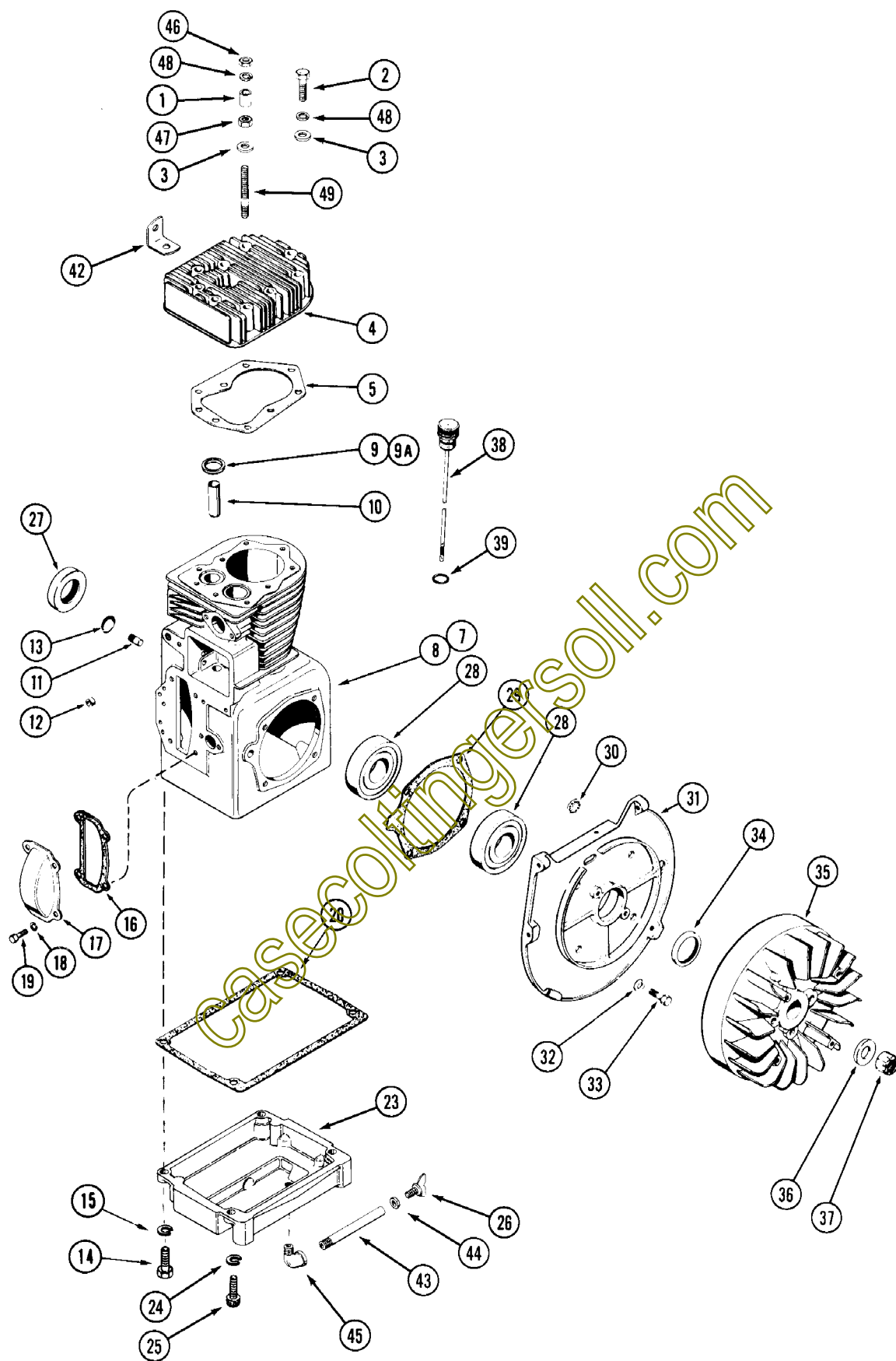


224 AND 444 CRANKSHAFT, PISTON — CONNECTING ROD

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	PISTON AND ROD ASSEMBLY (Std. size)	1
2	KO 236763	RING SET - piston (For oversize, see item 16)	1
3	NSS	RING - top compression	1
4	NSS	RING - 2nd compression (Includes expander)	1
5	NSS	RING - oil (Includes expander)	1
6	KOA237401	PISTON ASSEMBLY (For oversize, see item 15)	1
7	KO 235004	RETAINER - piston pin	2
8	KOA 235827	PIN - piston	1
9	NSS	PISTON	1
10	KOA237344	CONNECTING ROD ASSEMBLY (For undersize, see item 18)	1
11	KO 235003	WASHER - special	2
12	92- 6	LOCKWASHER - 3/8"	2
13	KO 236611	SCREW - cap, connecting rod	2
14	NSS	ROD - connecting	1
15	KOA237403	PISTON ASSEMBLY - .010" oversize	1
15	KOA237404	PISTON ASSEMBLY - .020" oversize	1
15	KOA237405	PISTON ASSEMBLY - .030" oversize	1
16	KO 236764	RING SET - piston .010" oversize	1
16	KO 236765	RING SET - piston .020" oversize	1
16	KO 236766	RING SET - piston .030" oversize	1
17	KO 235868	PIN - piston .005" oversize	1
18	KOA237344	CONNECTING ROD ASSEMBLY - .010 undersize	1
19	R 16287	OIL SEAL - crankshaft rear	1
20	40035	BEARING - crankshaft ball	2
21	W 5063-S	KEY - 1/4" Sq. x 3/4" (Pump Coupling)	1
22	C 25054	CRANKSHAFT	1
23	A 27001	KEY - flat 3/16" x 3/16" x 1-3/8" (Flywheel)	1
24	C 18097	OIL SEAL - crankshaft front	1
25	195- 541	WASHER - 5/8"	1
26	131- 301	NUT - special Marsden 5/8" NF	1
* 27	C 15060	RETAINER - external 1/2" ID	2
* 28	C 22754	SPACER - .020"	2
* 29	KO 237769	SPACER	2
* 30	KOA236507	GEAR ASSEMBLY - counter balance	2
* 31	KO 236506	BEARING - gear assembly	2
* 32	KO 236559	SHAFT - counterbalance stub	2

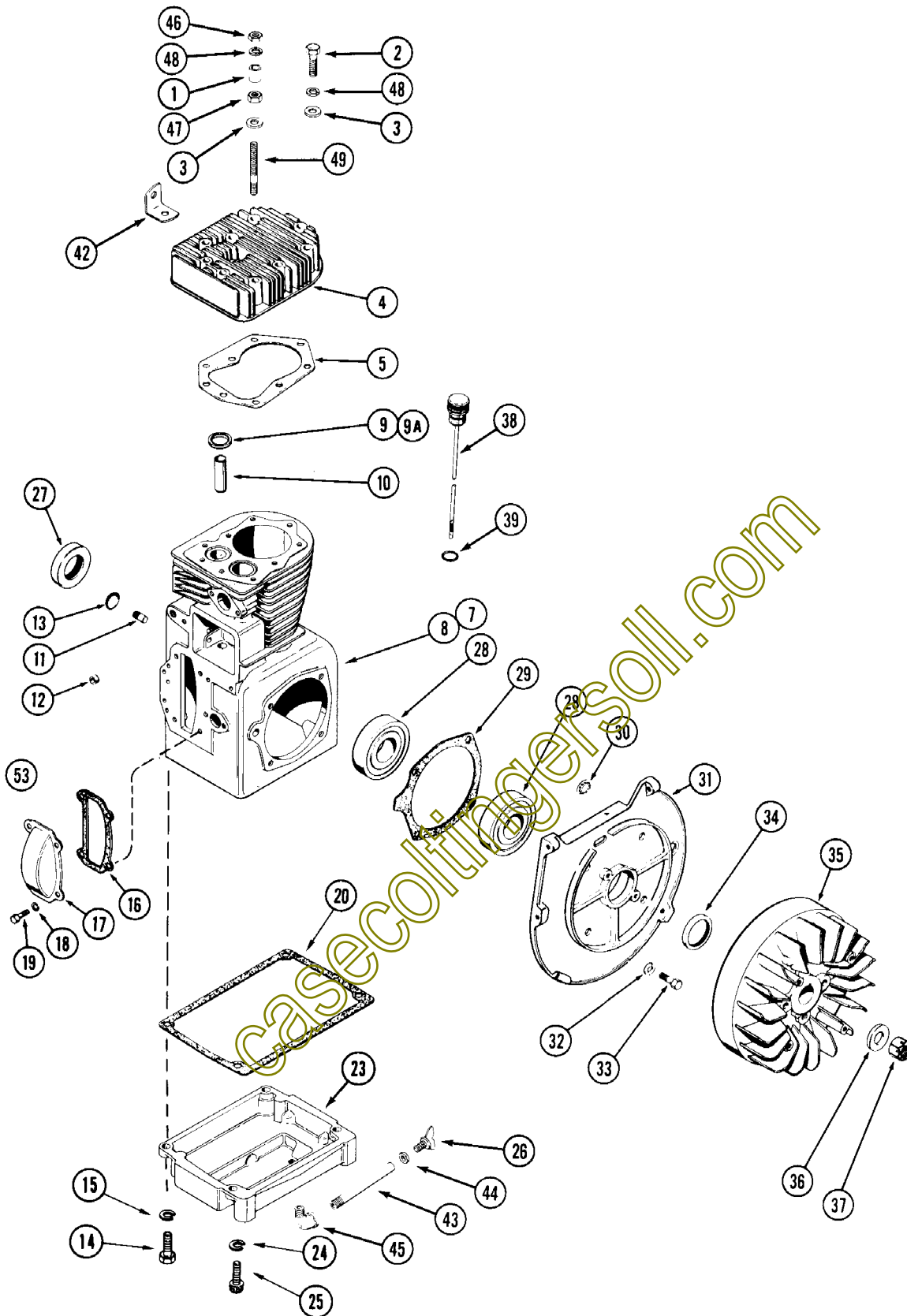
* These parts not used on 224 engines S/N 9676010 and after.

* These parts not used on 444 engines S/N 9676901 and after.



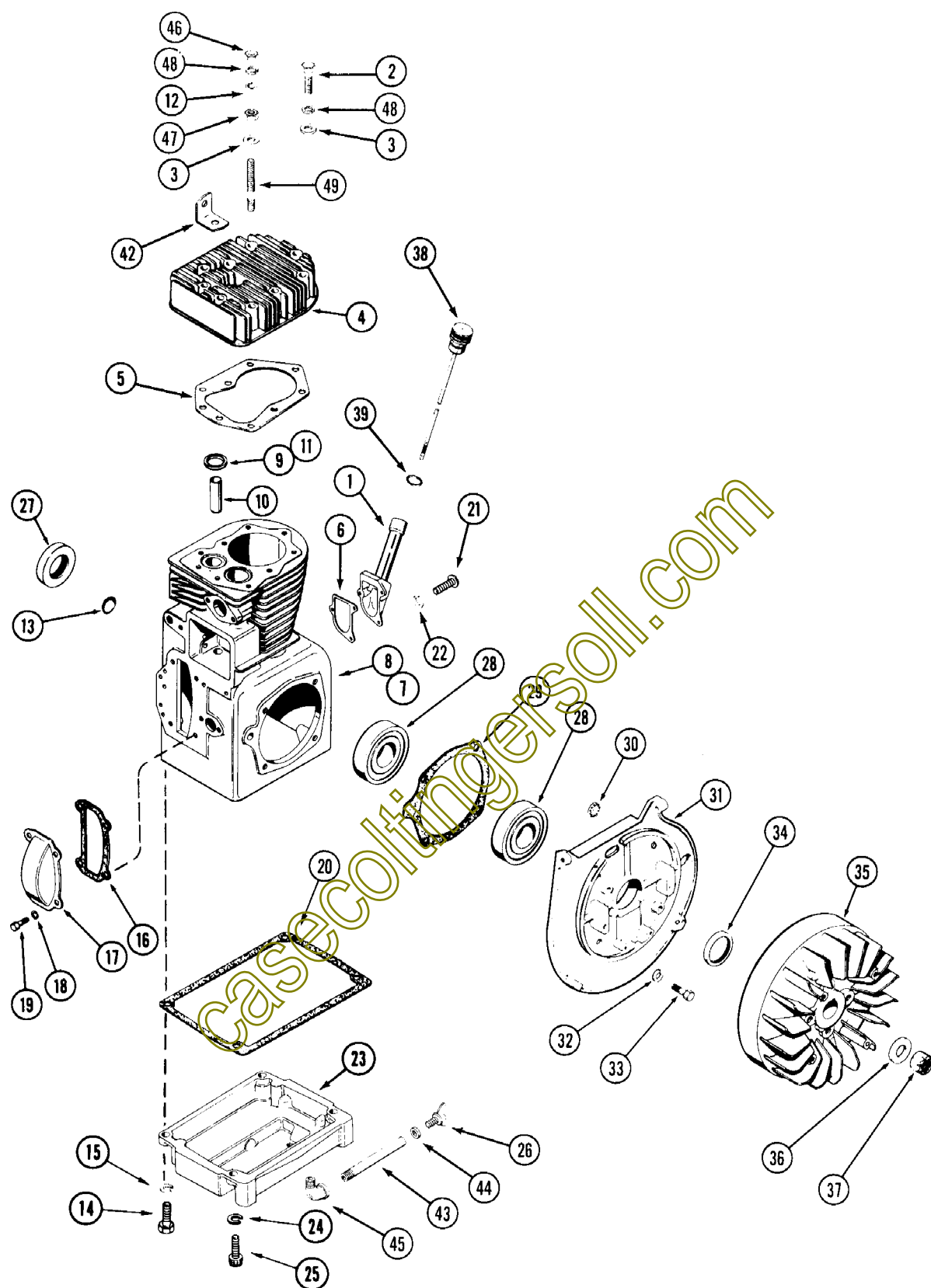
220 ENGINE BLOCK AND ATTACHING PARTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 21814	SPACER - cylinder head	6
2	KO 270158	BOLT - cylinder head	3
3	KO 270889	WASHER - cylinder head	9
4	KO 236675	HEAD - cylinder	1
5	KO 237658	GASKET - head	1
7	KOC 236303	BLOCK ASSEMBLY - cylinder, short (Includes crankshaft, rod assembly, camshaft, valves, bearings and plate)	1
8	C 24138	BLOCK ASSEMBLY - cylinder, standard bore	1
9	KO 230170	INSERT - exhaust valve	1
9A	KO 230265	INSERT - intake valve seat	1
10	KO 235007-S	GUIDE - valve	2
11	KO 235125-S	SHAFT - stub governor	1
12	V 34418	BEARING - needle, governor shaft	1
13	41- 18	PLUG - expansion	1
14	113- 206	BOLT - 3/8" x 1-1/4" NC hex plated	4
15	192- 21	LOCKWASHER - 3/8" plated	4
16	KO 235025	GASKET - camshaft cover	1
17	KO 235026	COVER - camshaft gear	1
18	192- 19	LOCKWASHER - 1/4" plated	4
19	113- 6	BOLT - 1/4" x 1/2" NC plated	4
20	KO 235353	GASKET - oil pan	1
23	KO 237808	BASE - oil pan	1
24	192- 21	LOCKWASHER - 3/8" plated	4
25	61- 616	BOLT - 3/8" x 1" NC socket head	4
26	C 14399	PLUG - oil drain	1
27	R 16287	OIL SEAL - crankshaft rear	1
28	40035	BEARING - crankshaft ball	2
29	KO 235757	GASKET - shim, bearing plate .010"	1
29	KO 235070	GASKET - shim, .010"	UAR
30	205- 27	PLUG - button, timing hole	1
31	C 22034	PLATE - bearing	1
32	192- 21	LOCKWASHER - 3/8" plated	4
33	113- 207	BOLT - 3/8" x 1" NC plated	4
34	C 18097	OIL SEAL - crankshaft front	1
35	KO 235818	FLYWHEEL	1
36	195- 541	WASHER - special, plated	1
37	131- 301	NUT - special, Marsden	1
38	C 14953	DIPSTICK ASSEMBLY	1
39	A 27365	"O" RING - dipstick	1
42	KO 235748	STRAP - lifting	1
43	C 18814	NIPPLE - oil drain extension	1
44	C 14906	GASKET - plug, oil drain	1
45	221- 1412	ELBOW - street	1
46	129- 143	NUT - 3/8" NC hex, jam	6
47	129- 103	NUT - 3/8" NC hex	6
48	192- 21	LOCKWASHER - 3/8"	9
49	KO 237277	STUD - cylinder head	6



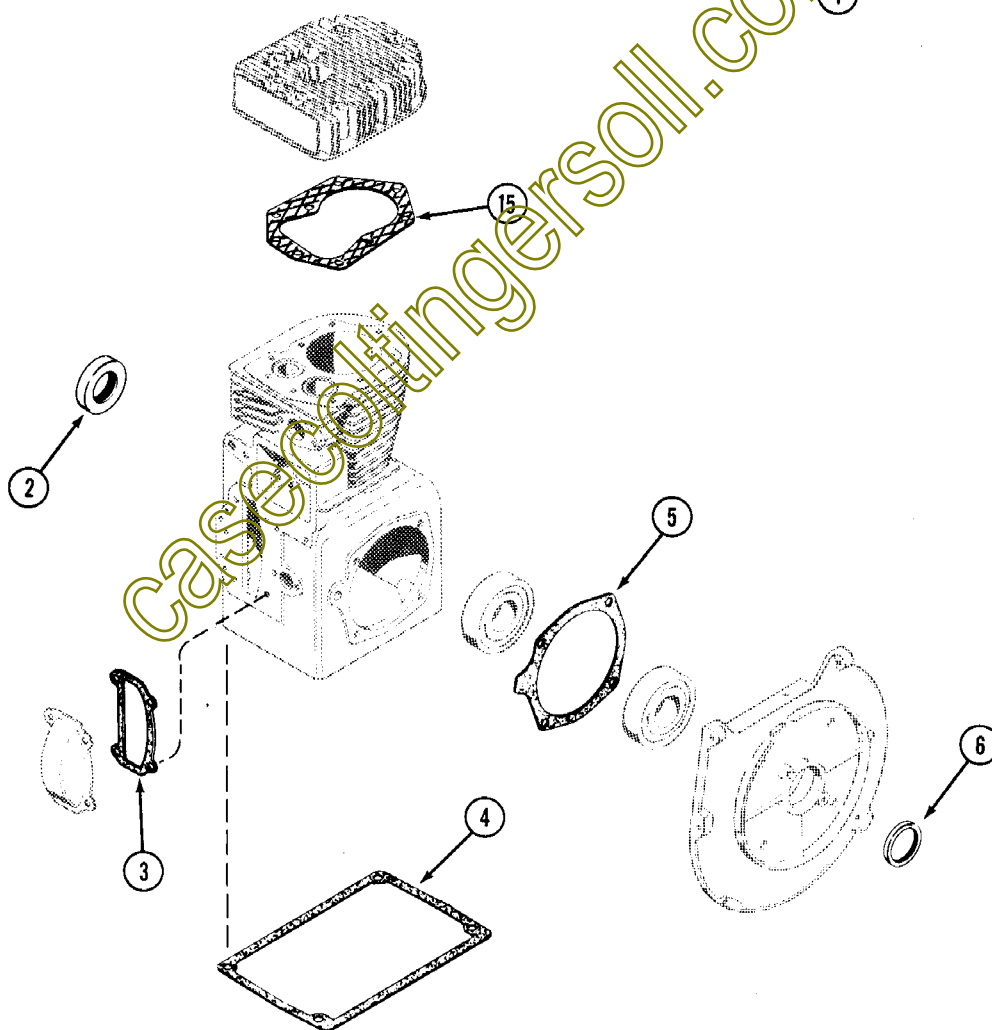
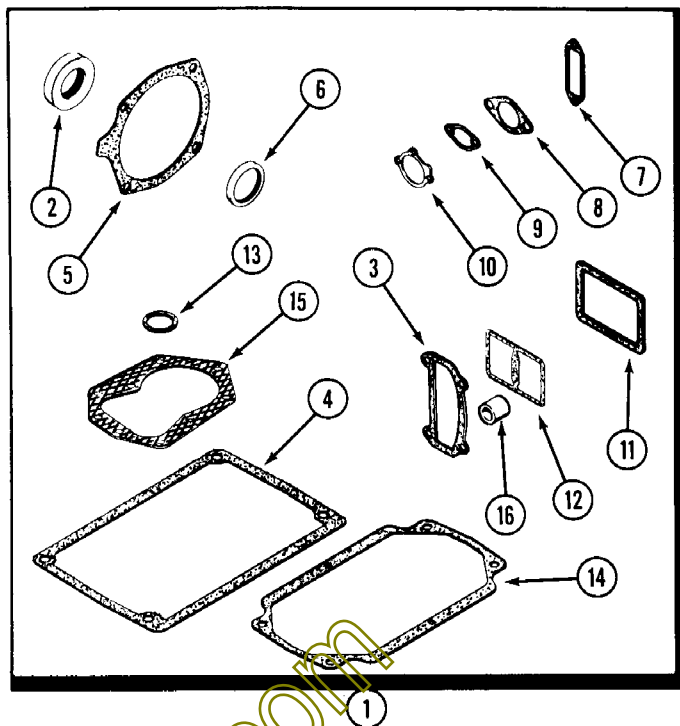
222 ENGINE BLOCK AND ATTACHING PARTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 21814	SPACER - cylinder head	6
2	KO 270158	BOLT - cylinder head 3/8" x 1-1/2" NC hex	3
3	KO 270889	WASHER - cylinder head	9
4	KO 237670	HEAD - cylinder	1
5	KO 237658	GASKET - head	1
7	C 24141	BLOCK ASSEMBLY - cylinder, short (Includes crankshaft, rod assembly, camshaft, valves, bearings and plate)	1
8	NSS	BLOCK ASSEMBLY - cylinder, standard bore (use C24141)	1
9	KO 230170	INSERT - exhaust valve	1
9A	KO 230265	INSERT - intake valve seat	1
10	KO 235007-S	GUIDE - valve	2
11	KO 235125-S	SHAFT - stub governor	1
12	V 34418	BEARING - needle, governor shaft	1
13	41- 18	PLUG - expansion	1
14	113- 206	BOLT - 3/8" x 1-1/4" NC hex plated	4
15	192- 21	LOCKWASHER - 3/8" plated	4
16	KO 235025	GASKET - camshaft cover	1
17	KO 235026	COVER - camshaft gear	1
18	192- 19	LOCKWASHER - 1/4" plated	4
19	113- 6	BOLT - 1/4" x 1/2" NC plated	4
20	KO 235353	GASKET - oil pan	1
23	KO 237808	BASE - oil pan	1
24	192- 21	LOCKWASHER - 3/8" plated	4
25	61- 616	BOLT - 3/8" x 1" NC socket head	4
26	C 14399	PLUG - oil drain	1
27	R 16287	OIL SEAL - crankshaft rear	1
28	40035	BEARING - crankshaft ball	2
29	KO 235757	GASKET - shim, bearing plate .010"	6
29	KO 235070	GASKET - shim, .010"	1
30	205- 27	PLUG - button, timing hole	1
31	C 22034	PLATE - bearing	1
32	192- 21	LOCKWASHER - 3/8" plated	4
33	113- 207	BOLT - 3/8" x 1" NC plated	4
34	C 18097	OIL SEAL - crankshaft front	1
35	KO 235818	FLYWHEEL	1
36	195- 541	WASHER - special, plated	1
37	131- 301	NUT - special, Marsden	1
38	C 14953	DIPSTICK ASSEMBLY	1
39	A 27365	"O" RING - dipstick	1
42	KO 235748	STRAP - lifting	1
43	C 18614	NIPPLE - oil drain extension	1
44	C 14906	GASKET - plug, oil drain	1
45	221- 1412	ELBOW - street	1
46	129- 143	NUT - 3/8" NC hex, jam	6
47	129- 103	NUT - 3/8" NC hex	6
48	192- 21	LOCKWASHER - 3/8"	9
49	KO 237277	STUD - cylinder head	6



224 AND 444 ENGINE BLOCK AND ATTACHING PARTS

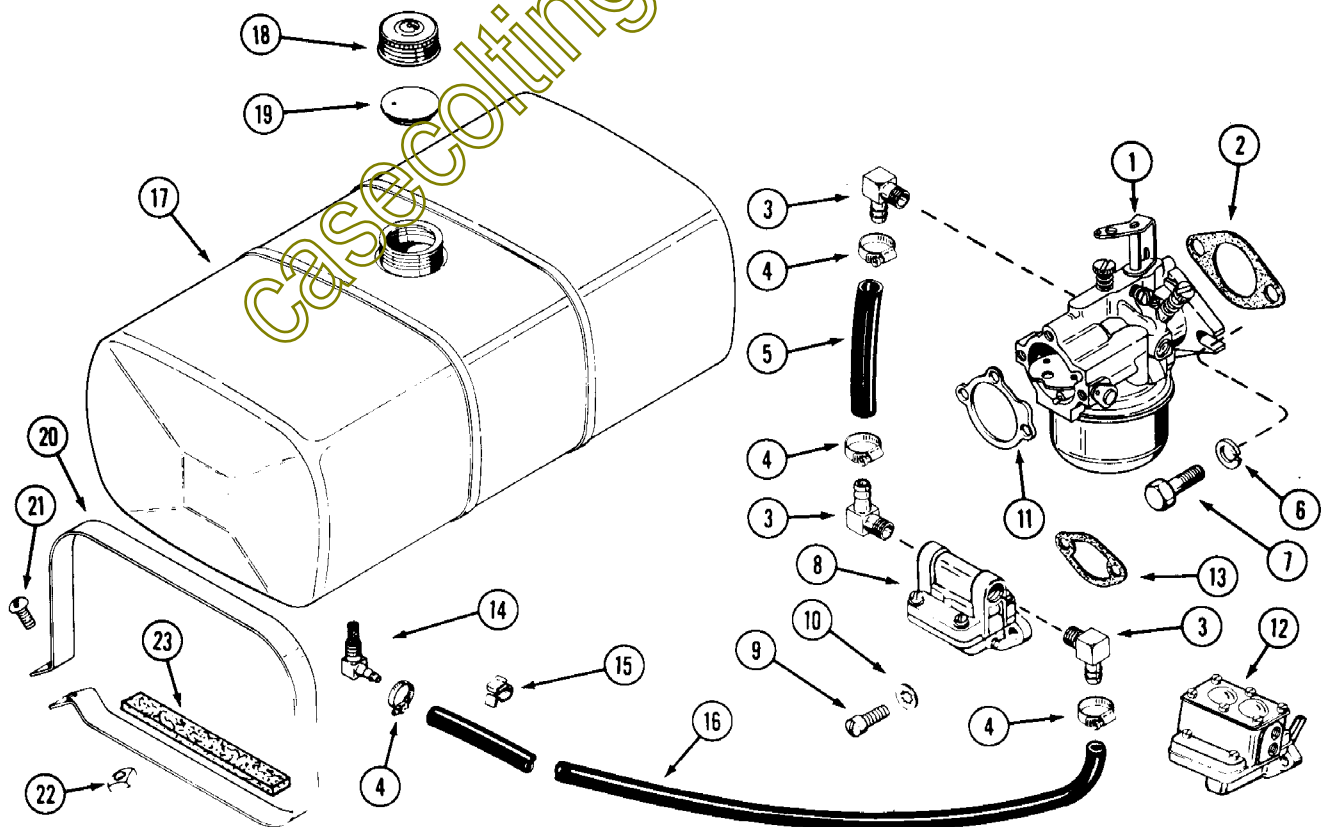
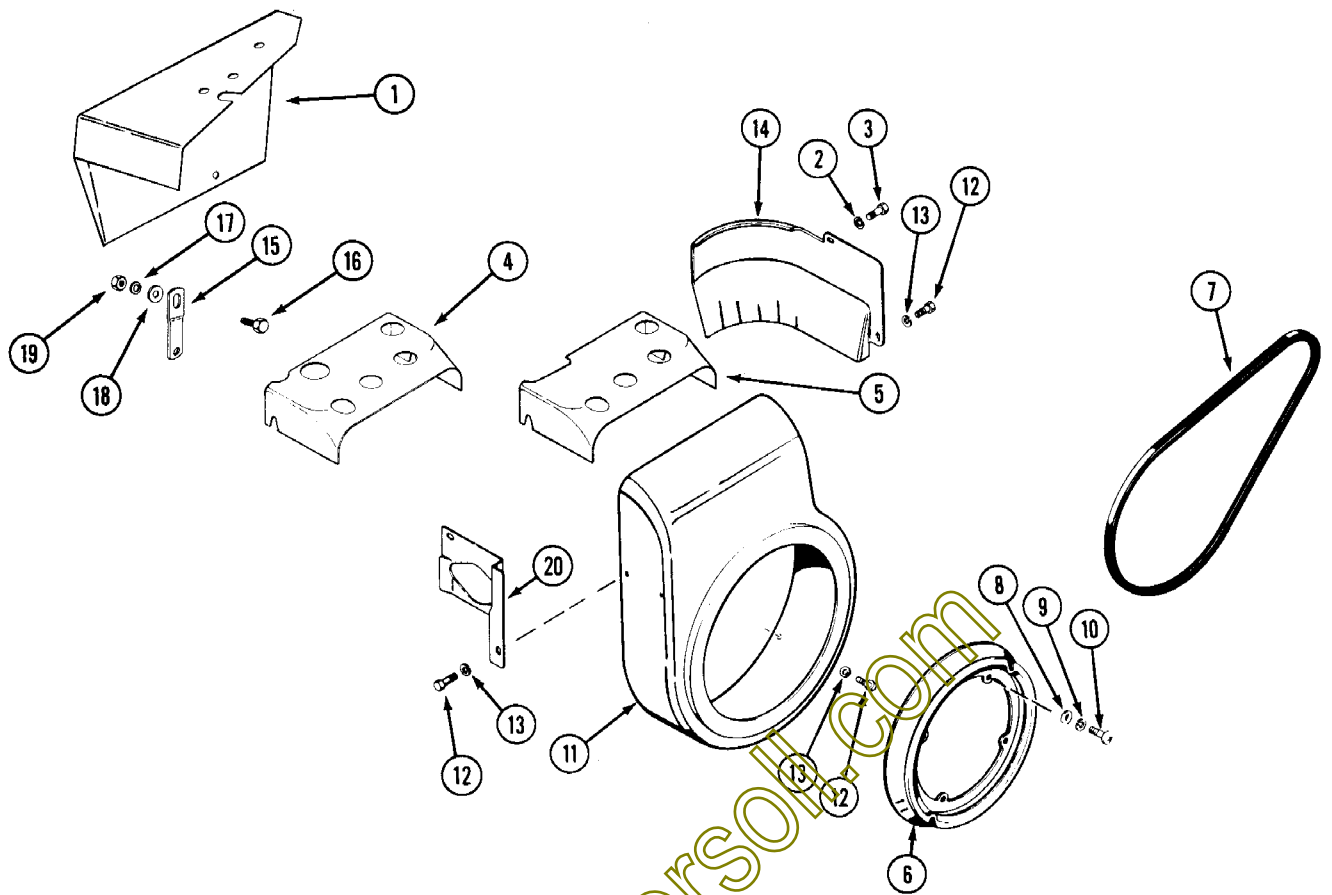
REF.	PART NO.	DESCRIPTION	REQ'D
1	KO 236886	FILLER TUBE	1
2	KO 270158	BOLT - cylinder head special 3/8" x 1-1/2" NC hex	9
3	KO 270889	WASHER - cylinder head bolt	10
4	KO 237670	HEAD - cylinder	1
5	KO 237658	GASKET - head	1
6	KO 237064	GASKET - filler tube	1
7	KOC 237182	BLOCK ASSEMBLY - cylinder, short (Includes crankshaft, piston, rod assembly, camshaft, valves, bearings and plate)	1
8	NSS	BLOCK ASSEMBLY - cylinder, standard bore (use KOC237182)	1
9	KO 230170	INSERT - exhaust valve	1
10	KO 235007-S	GUIDE - valve	2
11	KO 230265	INSERT - intake valve	1
12	C 21814	SPACER - cylinder head	1
13	41- 18	PLUG - expansion	1
14	113- 206	BOLT - 3/8" x 1-1/4" NC hex plated	4
15	192- 21	LOCKWASHER - 3/8" plated	4
16	KO 235025	GASKET - camshaft cover	1
17	KO 235026	COVER - camshaft gear	1
18	192- 19	LOCKWASHER - 1/4" plated	4
19	113- 6	BOLT - 1/4" x 1/2" NC plated	4
20	KO 235353	GASKET - oil pan	1
21	173- 221	SCREW - #10 x 7/16" round head machine	3
22	193- 26	LOCKWASHER - #10 internal tooth	7
23	KO 237808	BASE - oil pan	1
24	192- 21	LOCKWASHER - 3/8" plated	4
25	61- 616	BOLT - 3/8" x 1" NC socket head	4
26	C 14399	PLUG - oil drain	1
27	R 16287	OIL SEAL - crankshaft rear	1
28	40035	BEARING - crankshaft ball	2
29	KO 235757	GASKET - shim, bearing plate .312"	1
29	KO 235070	GASKET - shim, .010"	UAR
31	C 24290	PLATE - bearing	1
32	192- 21	LOCKWASHER - 3/8" plated	4
33	113- 207	BOLT - 3/8" x 1" NC plated	4
34	C 18097	OIL SEAL - crankshaft front	1
35	KO 235818	FLYWHEEL	1
36	195- 541	WASHER - special, plated 21/32" ID x 1-3/8" OD x 1/4"	1
37	131- 301	NUT - special Marsden 5/8"	1
38	C 14954	DIPSTICK ASSEMBLY	1
39	A 27365	"O" RING - dipstick	1
42	KO 235748	STRAP - lifting	1
43	C 18814	NIPPLE - oil drain extension	1
44	C 14906	GASKET - plug, oil drain	1
45	221- 1412	ELBOW - street	1
46	129- 143	NUT - 3/8" NC hex, jam	6
47	129- 103	NUT - 3/8" NC hex	6
48	192- 21	LOCKWASHER - 3/8"	9
49	KO 237277	STUD - cylinder head	6



ENGINE GASKET AND SEAL KIT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 23858	KIT - engine gasket (does not include bearing seals)	1
3	KO 235025	GASKET - camshaft cover	1
4	KO 235353	GASKET - oil pan	1
5	KO 235757	GASKET - shim, bearing plate (.010")	6
5	KO 235070	GASKET - shim (.010")	UAR
7	KO 220174	GASKET - breaker cover	1
8	C 23860	GASKET - carburetor flange	1
9	C 22738	GASKET - fuel pump flange	1
10	KO 275341	GASKET - carburetor air horn	1
11	KO 235048	GASKET - breather plate	1
12	KO 275144	GASKET - valve cover	1
13	B 53393	GASKET - fuel strainer bowl (not used)	1
14	KO 235057	GASKET - pan (not used)	1
15	KO 237658	GASKET - cylinder head (10, 12 & 14 hp engines)	1
16	KO 231032	SEAL - breather (14 hp engine)	1

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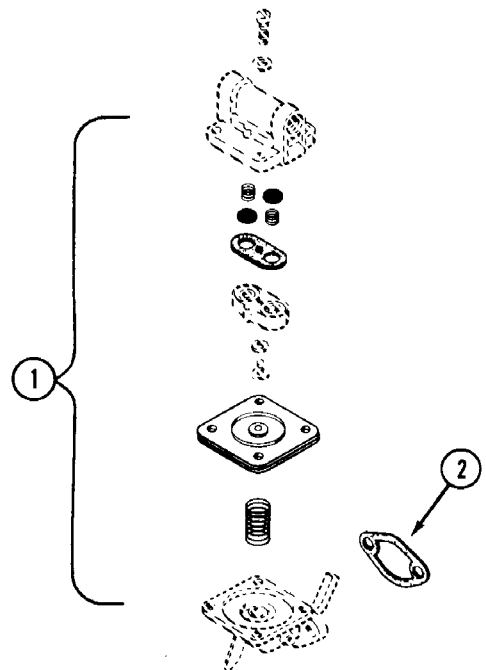
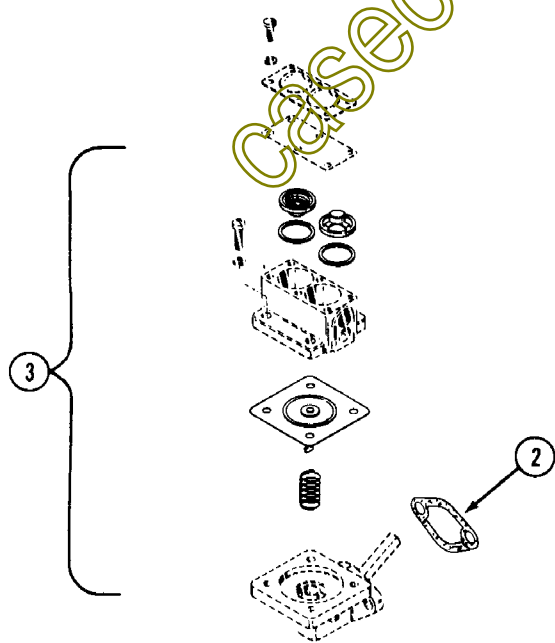
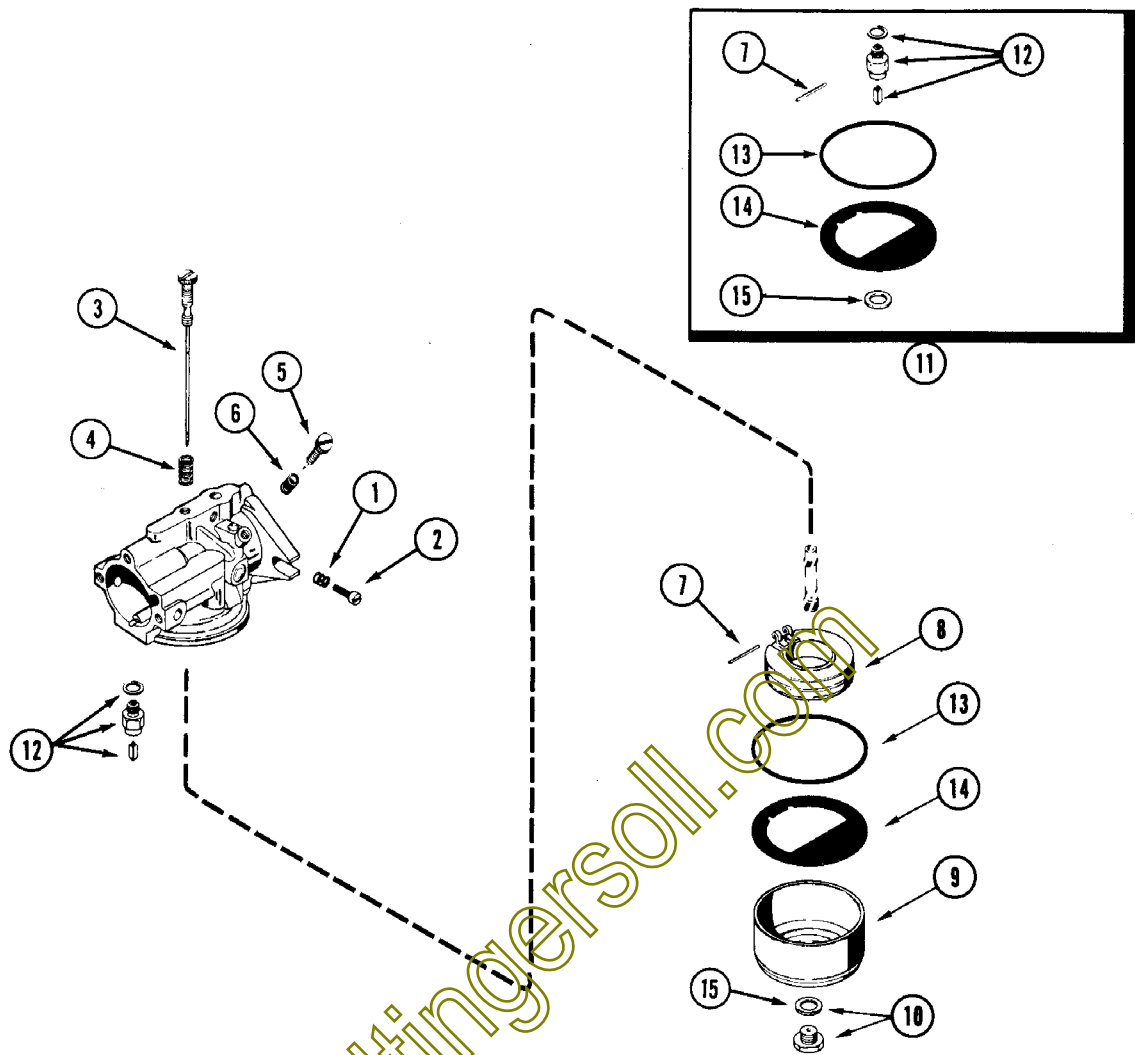


BAFFLES AND SHROUDS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18989	DEFLECTOR - engine air	1
2	192- 19	LOCKWASHER - 1/4" zinc plated	2
3	113- 6	BOLT - 1/4" x 1/2" NC hex, zinc plated	2
4	KO 237520	BAFFLE - cylinder head (10 hp engine)	1
5	KO 237677	BAFFLE - cylinder head (12 - 14 hp engine)	1
6	KO 235207	PULLEY - starter	1
7	C 23902	BELT - drive, starter-generator	1
8	195- 515	WASHER - 1/4" zinc plated	4
9	192- 19	LOCKWASHER - 1/4" zinc plated	4
10	175- 436	SCREW - 1/4" x 5/8" NC truss head Phillips, zinc plated	4
11	KO 235901	HOUSING - blower	1
12	113- 2	BOLT - 1/4" x 3/4" NC hex, zinc plated	4
13	192- 19	LOCKWASHER - 1/4" zinc plated	4
14	KO 235054	BAFFLE - cylinder	1
15	C 19021	SUPPORT - engine air deflector	1
16	113- 118	BOLT - 5/16" x 5/8" NC hex	1
17	192- 20	LOCKWASHER - 5/16"	1
18	195- 521	WASHER - 5/16" plain	1
19	129- 102	NUT - 5/16" NC hex	1
20	KO 235652	BAFFLE - carburetor side air	1

FUEL SYSTEM

1	C 24408	CARBURETOR ASSEMBLY - 444 & 224 (Repairs page 27)	1
1	A 72073	CARBURETOR ASSEMBLY - 220 & 222 (Repairs page 27)	1
2	C 23860	GASKET - carburetor flange	1
3	C 10678	ELBOW - fuel pump and carburetor	3
4	214- 251	CLAMP - hose	4
5	C 15007	HOSE - carburetor 5-1/4"	1
6	192- 20	LOCKWASHER 5/16"	2
7	113- 103	BOLT - 5/16" x 1" NC hex	2
8	NSS	PUMP - fuel, 10 h.p. models (Repairs page 27)(order C24851)	1
9	71- 410	SCREW - 1/4" x 5/8" NC fillister head	2
10	193- 60	LOCKWASHER - 1/4"	2
11	KO 275341	GASKET - air horn	1
12	NSS	PUMP - fuel, 12 and 14 h.p. models (Repairs page 27)(use C24851)	1
13	C 22738	GASKET - fuel pump mounting, all models	1
14	C 10657	ELBOW ASSEMBLY - fuel tank	1
15	A 62079	CLIP - fuel line	2
16	C 17574	HOSE - fuel line 43"	1
17	C 16363	TANK - fuel	1
18	C 11529	CAP - fuel tank (Includes insert)	1
19	C 11545	INSERT - fuel cap	1
20	C 16796	STRAP - fuel tank mounting	2
21	173- 215	SCREW - 1/4 x 1/2" NC round head, machine, zinc plated	2
22	129- 504	NUT - square 1/4" NC	2
23	C 14690	CUSHION - fuel tank	2

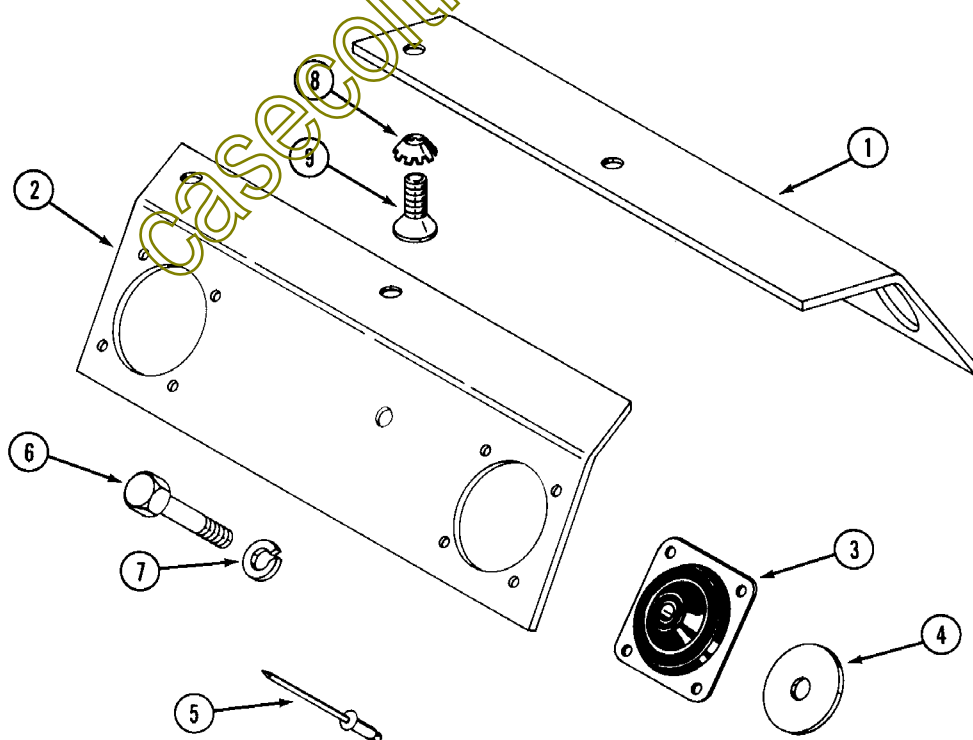
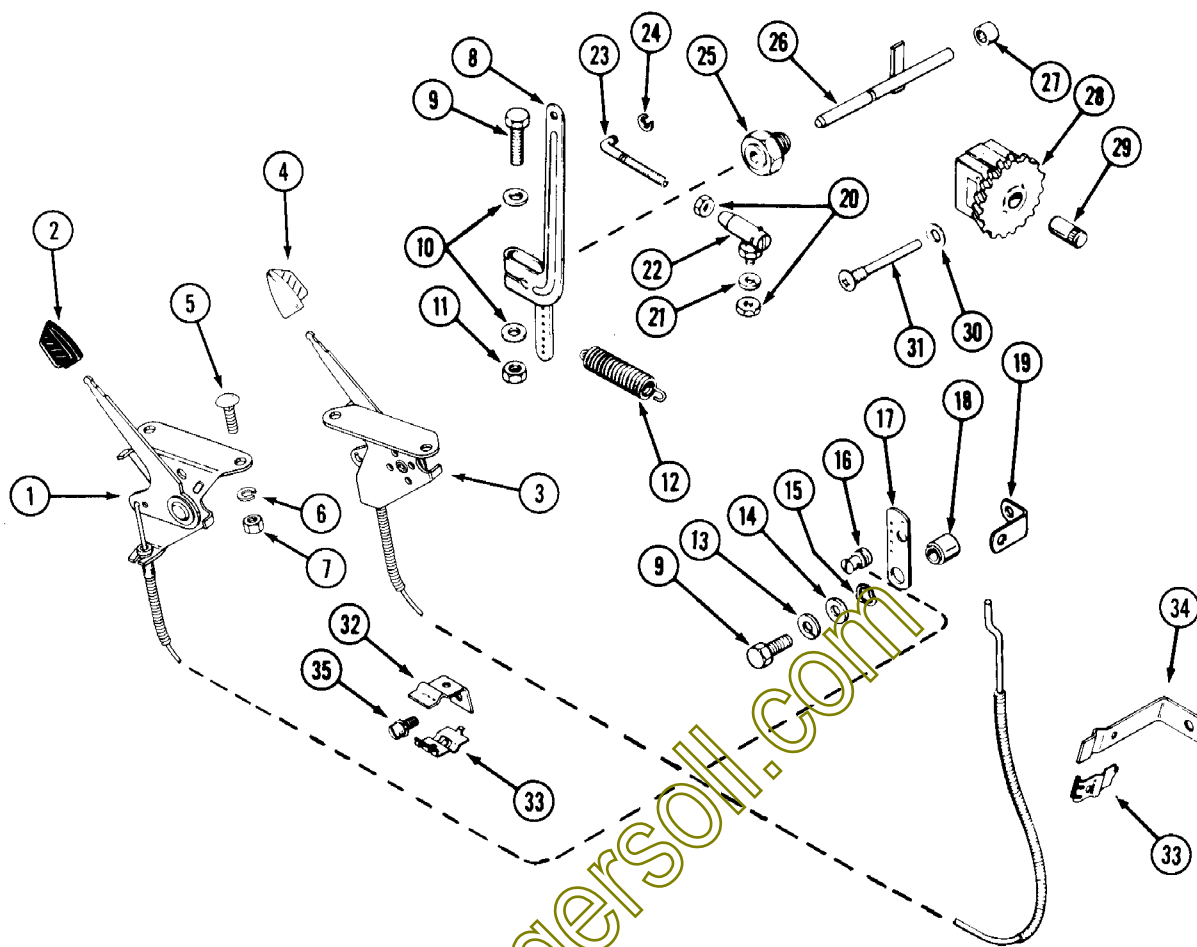


CARBURETOR

REF.	PART NO.	DESCRIPTION	REQ'D
	A 72073	CARBURETOR ASSEMBLY - 220, 222	1
	C 24408	CARBURETOR ASSEMBLY - 224 & 444	1
1	KO 200380	SPRING - tension, idle adjust	1
2	A 72092	SCREW - idle adjust	1
3	A 72077	NEEDLE - main fuel adjust, 220, 222	1
3	KO 237489	NEEDLE - main fuel adjust, 224 & 444	1
4	KO 200383	SPRING - main fuel adjust	1
5	A 72099	NEEDLE - idle adjust (220, 222)	1
5	KO 275231	NEEDLE - idle adjust (224 & 444)	1
6	KO 200380	SPRING - idle fuel adjust	1
7	A 72079	PIN - float	1
8	A 72078	FLOAT - carburetor	1
9	A 72080	BOWL - carburetor	1
10	A 72084	SCREW AND GASKET ASSEMBLY - carburetor bowl	1
11	A 72103	KIT - carburetor repair	1
12	NSS	INLET NEEDLE AND SEAT ASSEMBLY	1
13	NSS	GASKET - bowl ring	1
14	NSS	GASKET - bowl baffle	1
15	A 72083	GASKET - bowl screw	1

FUEL PUMP

1	NSS	KIT - fuel pump for KOA235845 pump (use C24851)	1
	NSS	SPRING - fuel pump valve	2
	NSS	VALVE	2
	NSS	GASKET - valve	1
	NSS	DIAPHRAGM ASSEMBLY	1
	NSS	SPRING - diaphragm	1
2	C 22738	GASKET - fuel pump mounting	1
3	NSS	KIT - fuel pump for KOA236205 pump (use C24851)	1
	NSS	VALVE ASSEMBLY	2
	NSS	GASKET - valve	2
	NSS	DIAPHRAGM ASSEMBLY	1
	NSS	SPRING - diaphragm	1
	NSS	GASKET - valve	1
2	C 22738	GASKET - fuel pump mounting	1

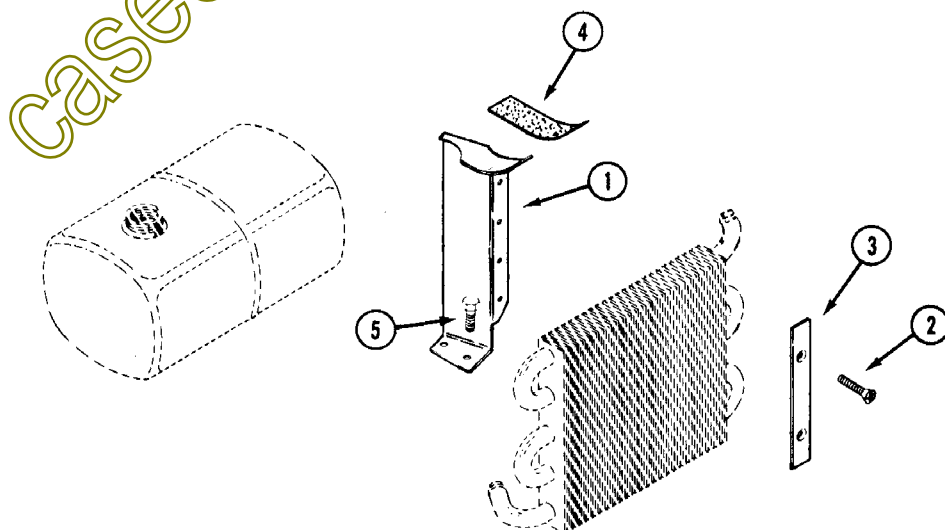
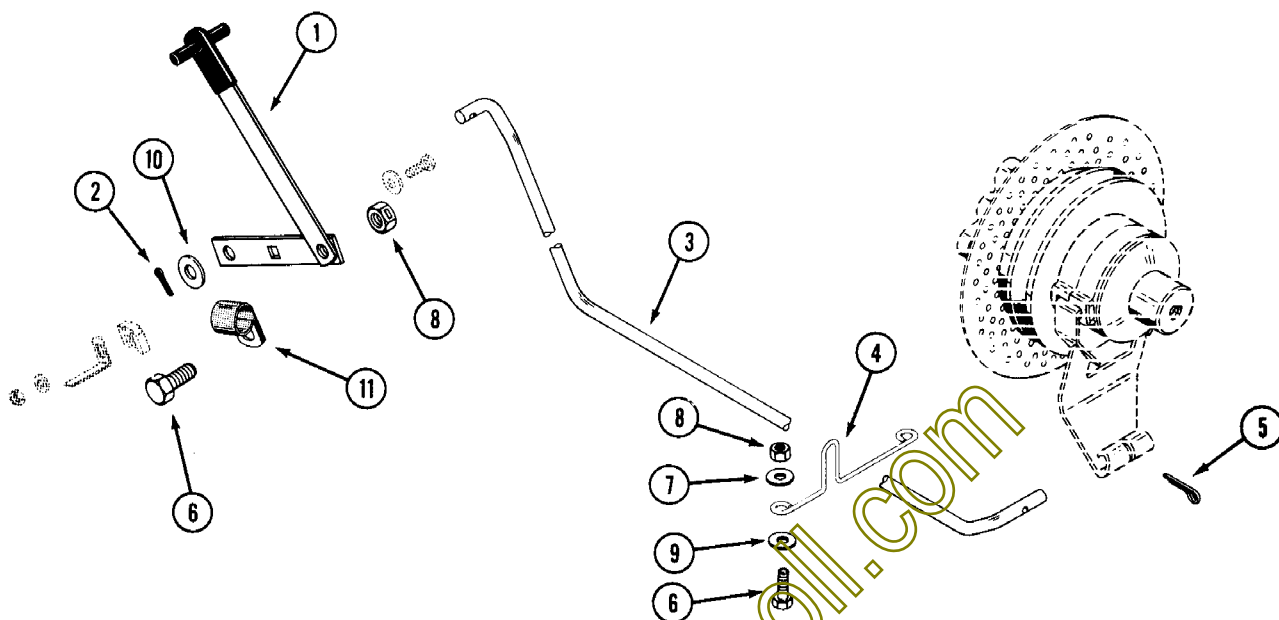


CHOKE, THROTTLE AND GOVERNOR

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16449	CONTROL - throttle	1
2	C 12224	HANDLE - throttle control, black	1
3	C 16448	CONTROL - choke	1
4	C 14506	HANDLE - choke control, white	1
5	111- 1	BOLT - 10-24 x 1/2" round head, square neck	2
6	192- 18	LOCKWASHER - #10 Std. plated	2
7	129- 17	NUT - #10-24 plated	2
8	KOA 237653	LEVER - governor	1
9	15- 420	BOLT - 1/4" x 1-1/4" NC hex	2
10	195- 515	WASHER - 1/4" plated	2
11	25- 104	NUT - 1/4" hex	1
12	KO 235496	SPRING - governor	1
13	192- 19	LOCKWASHER - 1/4" plated	1
14	C 18098	WASHER - thrust	1
15	KO 275690	WASHER - wavy	1
16	H 43034	CLAMP - swivel, wire	1
17	KO 235086	LEVER - speed control	1
18	KO 235085	SPACER - speed control bracket	1
19	KO 235084	BRACKET - high speed stop	1
20	129- 37	NUT - #10-32 hex	2
21	192- 18	LOCKWASHER - 3/16" plated	1
22	A 10326	JOINT - ball	1
23	KO 235277	ROD - throttle	1
24	49485	RING - retaining, throttle rod	1
25	KO 235476	BUSHING - governor cross shaft	1
26	KOA 235256-S	KIT - shaft assembly, governor cross	1
27	V 34418	BEARING - needle governor shaft	1
28	KOA 237031	GEAR ASSEMBLY - governor	1
29	KO 235125-S	SHAFT - governor stub	1
30	C 18099	WASHER - governor stop pin	1
31	V 34416	PIN - governor stop	1
32	KOA 237559	BRACKET - throttle cable	1
33	KOA 237559	CLIP - bracket	2
34	KOA 236919	BRACKET - choke cable	1
35	169- 95	SCREW - #10 x 3/8" NC fillister head	1

ENGINE MOUNT PLATES

1	C 17717	PLATE - engine mount L.H.	1
2	C 17718	PLATE - engine mount R.H.	1
3	C 18793	MOUNT - engine	4
4	D 22988	WASHER - snubbing	4
5	151- 538	RIVET - pop 3/16"	16
6	113- 219	BOLT - 3/8" x 2" NC hex	4
7	192- 21	LOCKWASHER - 3/8"	4
8	193- 56	LOCKWASHER - 3/8" countersunk external tooth	4
9	164- 50	BOLT - flat head hex socket	4

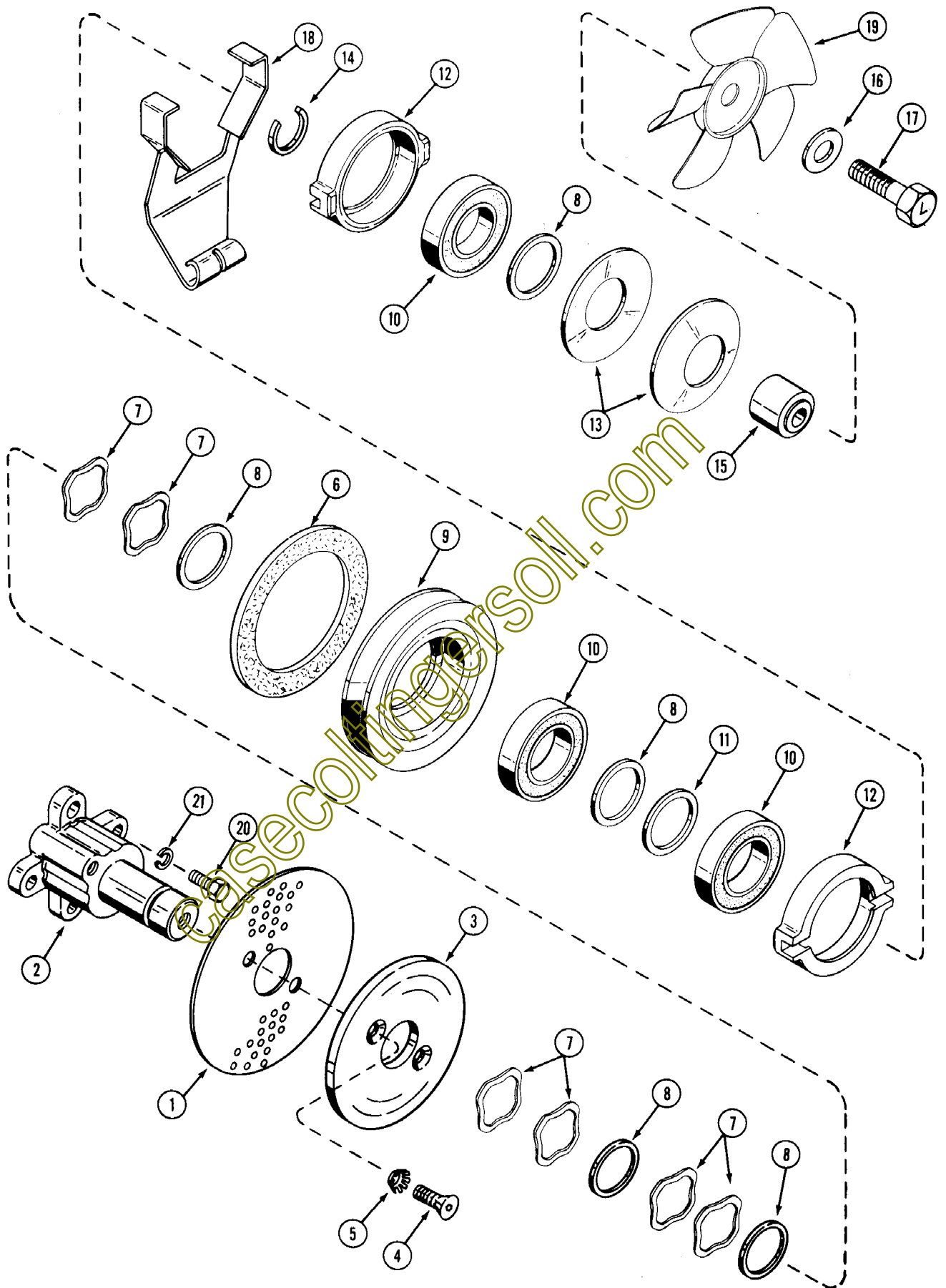


PULLEY CLUTCH & LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19362	LEVER - clutch,	1
2	132- 46	PIN - cotter 1/8" x 3/4"	1
3	C 18053	ROD - clutch, 220	1
4	C 18825	RETAINER - clutch rod	1
5	132- 48	PIN - cotter 1/8" x 1"	1
6	113- 207	BOLT - 3/8" x 1" NC hex	3
7	195- 126	WASHER - spacer (used on models without hydraulic lift)	2
8	131- 118	LOCKNUT - 3/8" NC hex	3
9	195- 104	WASHER - 3/8"	2
10	195- 525	WASHER - 3/8"	1
11	49885	CLAMP - choke and throttle cable	1

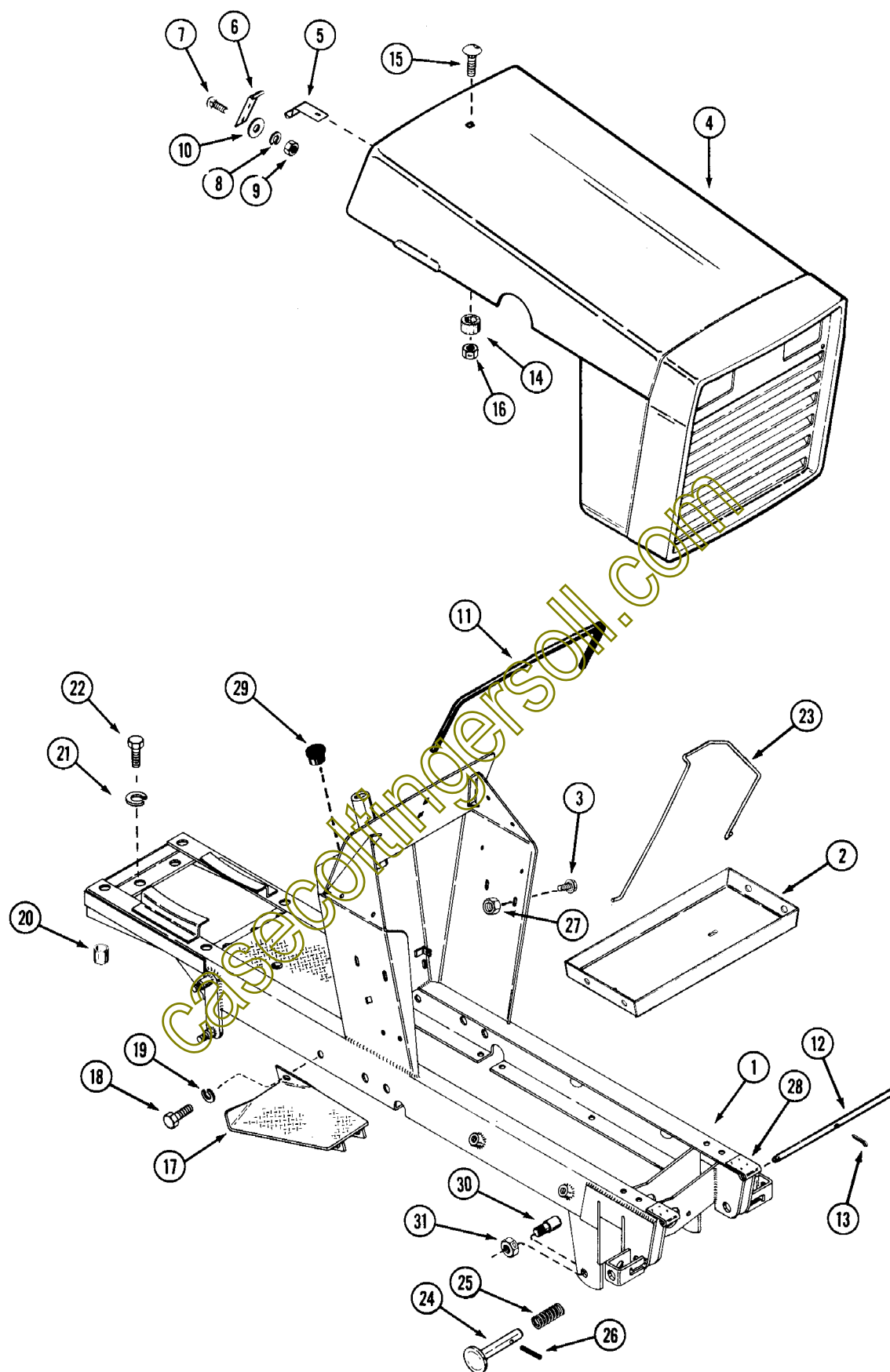
HYDRAULIC RESERVOIR MOUNTING

1	C 14240	SUPPORT - reservoir mounting R.H.	1
1	C 14241	SUPPORT - reservoir mounting L.H.	1
2	187- 1251	SCREW - 1/4 x 1-1/4" NC flat head Phillips	4
3	C 14246	BRACKET - heat exchanger mounting	2
4	C 14690	CUSHION - reservoir	2
5	113- 118	BOLT - 5/16 x 5/8" NC hex	4



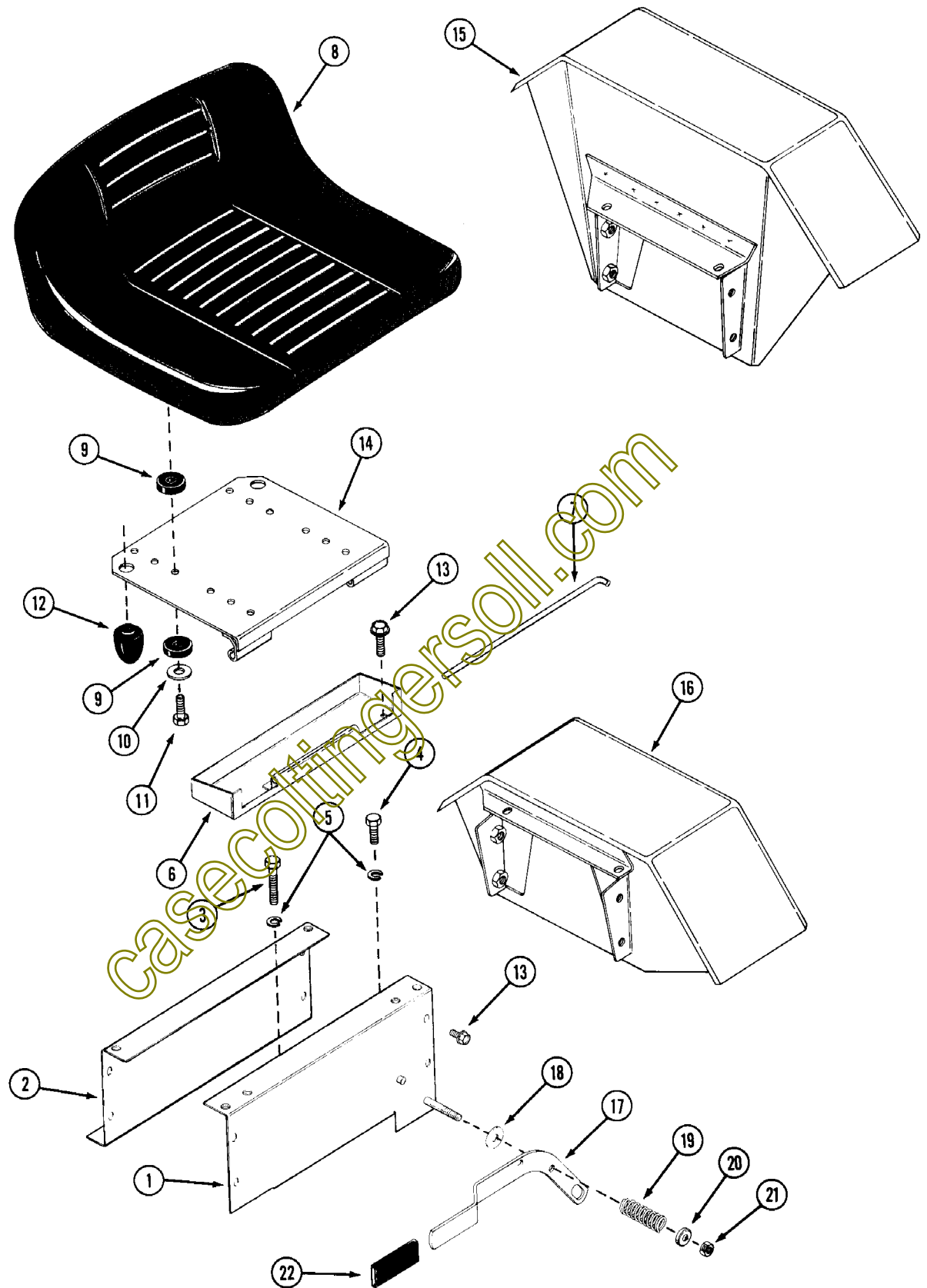
CLUTCH ASSEMBLY (PTO)

REF.	PART NO.	DESCRIPTION	REQ'D
	NSS	CLUTCH ASSEMBLY - less screen (use C24774)	1
1	C 15721	SCREEN - grass	1
2	C 18907	HUB - clutch	1
3	C 15718	PLATE - clutch	1
4	164- 40	BOLT - 5/16" x 3/4" NC flat head socket	2
5	193- 76	LOCKWASHER - 5/16" countersunk external tooth	2
6	C 23740	KIT - disc	1
7	C 15515	WASHER - spring	6
8	C 15557	WASHER - spacer .050"	5
9	C 22671	PULLEY AND DISC ASSEMBLY - clutch	1
10	C 23245	BEARING - cam and pulley	3
11	C 15556	WASHER - spacer .010"	1
12	NSS	CAM - clutch(service with (2)C23033 cams and (1)C23506 arm)	2
13	C 16786	SPRING - clutch load	2
14	F 59014	RING - retaining	1
15	C 18908	SPACER - hub	1
16	O 2815N	WASHER - fan 17/32"	1
17	C 18940	BOLT - 1/2" x 1-3/4" NC hex L.H. threads	1
18	C 23506	ARM - engaging	1
19	C 16616	FAN - cooling	1
20	113- 207	BOLT - 3/8" x 1" NC hex ZP	4
21	192- 21	LOCKWASHER - 3/8"	4
	NSS	KIT - clutch stub shaft (includes items 2, 8, 11, 14, 15, 16, 17, 19 and C21596)	1



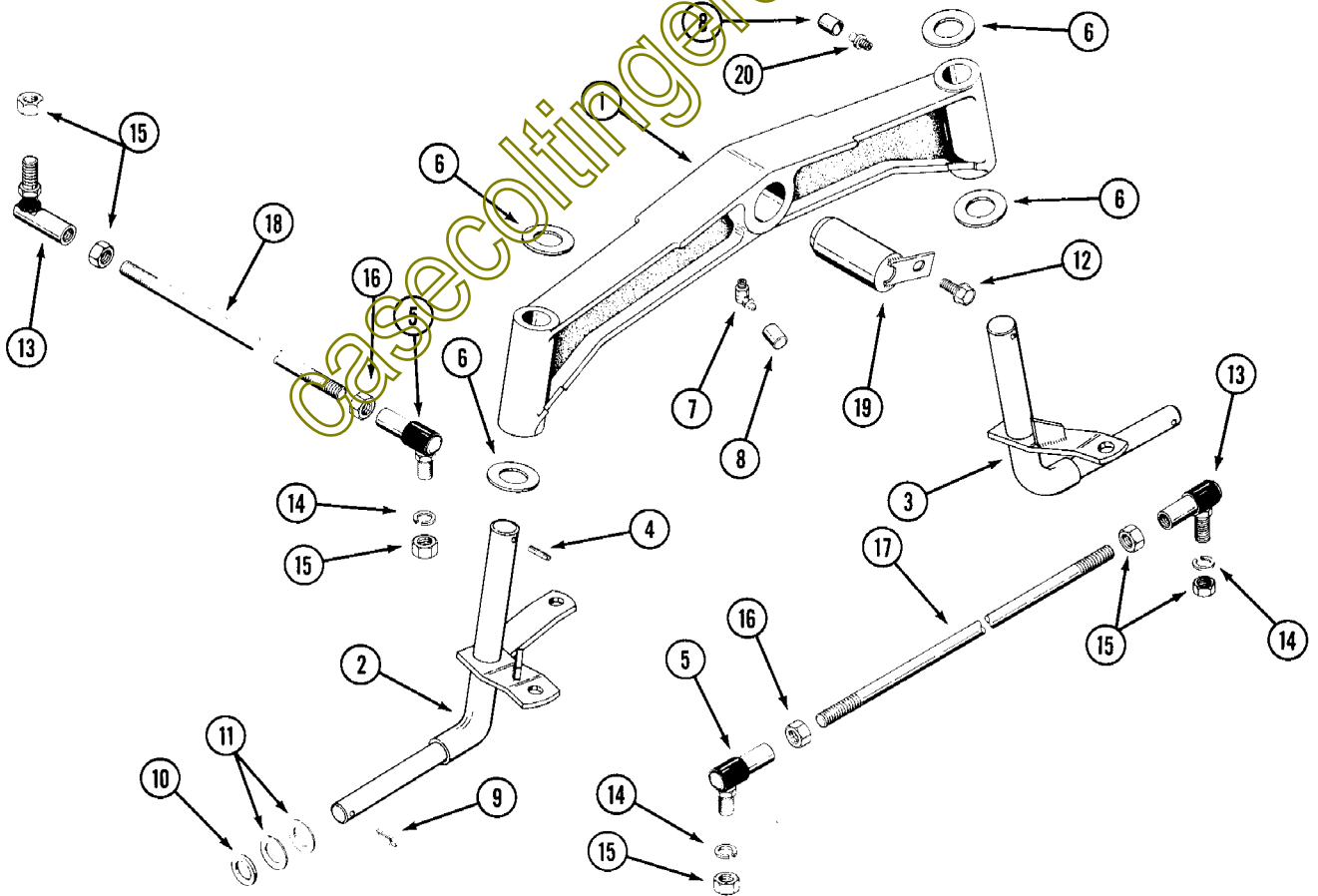
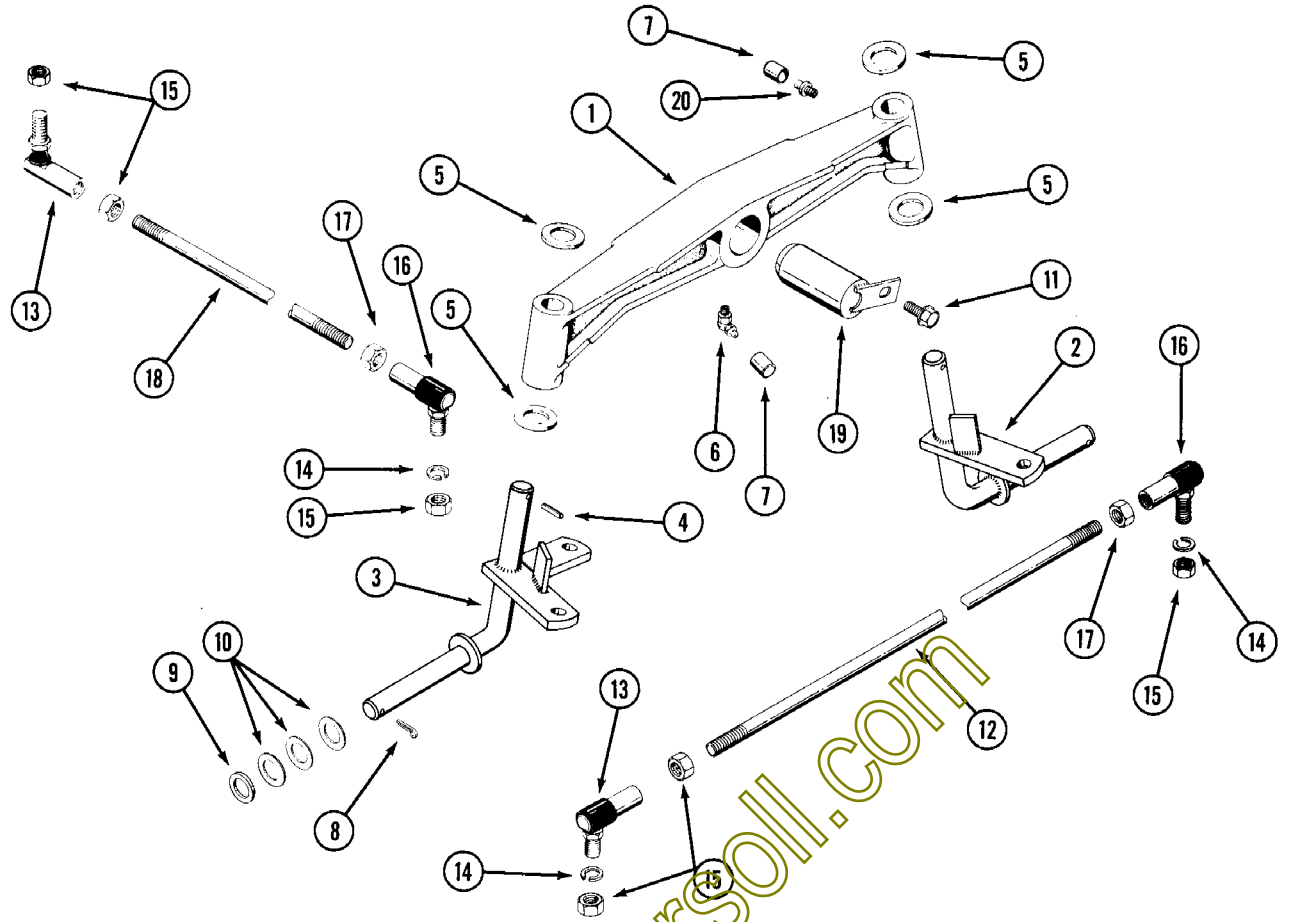
HOOD, FRAME AND GRILLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19089	FRAME - main, 220, 222 & 224	1
1	C 19090	FRAME - main, 444	1
2	C 16170	TRAY - battery	1
3	121- 106	SCREW - 5/16" x 1/2" whizlock	4
4	C 16364	HOOD AND GRILLE ASSEMBLY	1
5	C 15183	SPRING - hood latch	1
6	C 15184	LATCH - hood	1
7	111- 1	BOLT - #10 x 1/2" NC round head, square neck	2
8	192- 18	LOCKWASHER - #10	2
9	129- 17	NUT - #10 NC hex	2
10	195- 512	WASHER - 7/32" zinc plated	2
11	C 18153	CHANNEL - instrument panel liner	1
12	C 16362	ROD - hood hinge	1
13	132- 46	PIN - cotter 1/8" x 3/4"	1
14	C 14500	SPACER - hood	1
15	111- 109	BOLT - 1/4" x 1-1/4" NC round head, square neck	1
16	131- 71	LOCKNUT - 1/4" NC hex	1
17	C 18890	PAD - foot L.H.	1
17	C 18150	PAD - foot R.H.	1
18	13- 514	BOLT - 5/16" x 7/8" NC hex	2
19	192- 20	LOCKWASHER - 5/16"	2
20	C 14729	SPACER - rear frame (444)	2
20	C 14730	SPACER - rear frame (220, 222, and 224)	2
21	192- 23	LOCKWASHER - 1/2"	4
22	113- 424	BOLT - 1/2" x 1" NC hex	4
23	C 16239	STRAP - battery hold down	1
24	C 16373	PIN - latch	2
25	C 24137	SPRING - latch	2
26	138- 319	PIN - roll 3/16" x 1-1/4"	2
27	129- 102	NUT - 5/16" NC hex	4
28	C 16351	HINGE - frame	2
29	353- 406	PLUG - hole (mechanical drive models only)	1
30	C 18733	PIN - attachment	2
31	131-159	LOCKNUT - jam, 1/2" NF	2



SEAT, FENDERS AND TOOL TRAY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16408	SUPPORT - seat, front	1
2	C 16404	SUPPORT - seat, rear	1
3	113- 441	BOLT - 1/2 x 2-1/4" NC hex (444)	2
3	113- 427	BOLT - 1/2 x 3-1/4" NC hex (220, 222 and 224)	2
4	113- 424	BOLT - 1/2 x 1" NC hex (444)	2
5	192- 23	LOCKWASHER - 1/2"	4
6	C 19417	TRAY - tool	1
7	C 16429	PIN - seat hinge	1
8	C 24319	SEAT - (220, 222 and 224)	1
8	C 24318	SEAT - (444)	1
9	C 15410	CUSHION - rubber	8
10	195- 2021	WASHER - 5/16 x 1-1/4" OD, zinc plated	4
11	113- 122	BOLT - 5/16 x 1-1/2"	4
12	C 14534	BUMPER - seat	2
13	121- 106	BOLT - 5/16 x 1/2" flange whizlock	14
14	C 17152	HINGE ASSEMBLY - seat	1
15	C 16444	FENDER - L.H. (444)	1
15	C 16445	FENDER - R.H. (444)	1
16	C 16446	FENDER - L.H. (220, 222 and 224)	1
16	C 16447	FENDER - R.H. (220, 222 and 224)	1
17	C 16393	LEVER - shift	1
18	195- 524	WASHER - 7/16 x 1-1/4" OD	1
19	C 17216	SPRING - shift lever	1
20	C 17066	WASHER - cupped	1
21	131- 178	NUT - lock 3/8" NC hex	1
22	C 14728	GRIP - shift lever	1

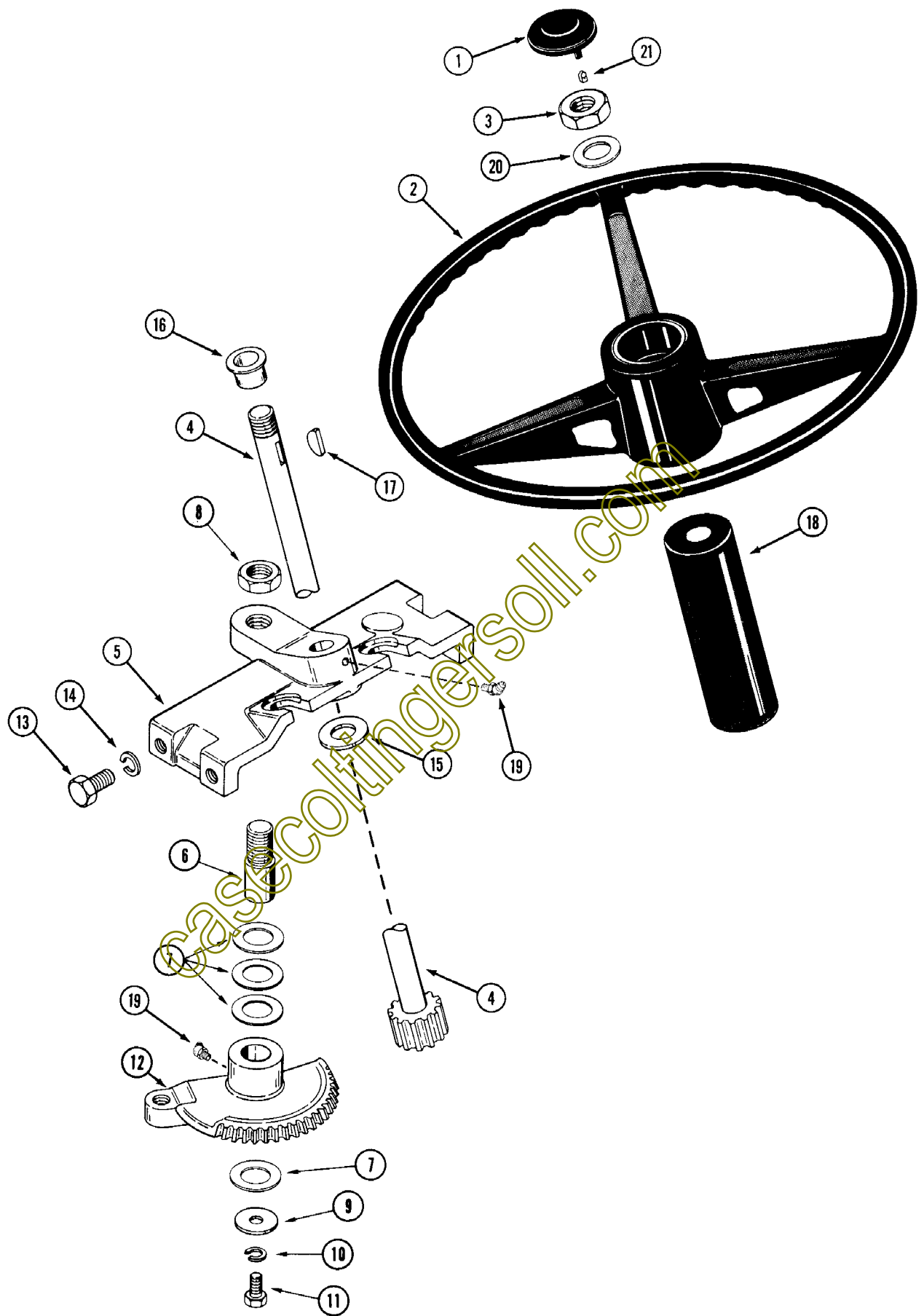


220, 222 AND 224 FRONT AXLE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18812	AXLE - front	1
2	C 18777	SPINDLE - left hand	1
3	C 18779	SPINDLE - right hand	1
4	138- 99	PIN - roll	2
5	C 11906	WASHER - thrust	4
6	219- 404	FITTING - lube	3
7	C 13106	COVER - lube fitting	3
8	132- 311	PIN - cotter 5/32 x 1-1/4"	2
9	C 12975	WASHER - wheel spindle	2
10	A 30881	WASHER - wheel spacer	6
11	187- 1046	BOLT - 3/8" NC indented hex head	1
12	C 14334	TIE ROD	1
13	C 12102	BALL JOINT - 1/2" R. H. thread	2
14	192- 23	LOCKWASHER - 1/2" zinc plated	3
15	129- 125	NUT - 1/2" NF hex R.H. thread	6
16	C 13605	BALL JOINT - 1/2" L. H. thread	2
17	129- 325	NUT - 1/2" NF hex L.H. thread	2
18	C 18786	ROD - drag link	1
19	NSS	PIN - axle pivot (use C22568 and C22278)	1
20	219- 17	FITTING - lube	2

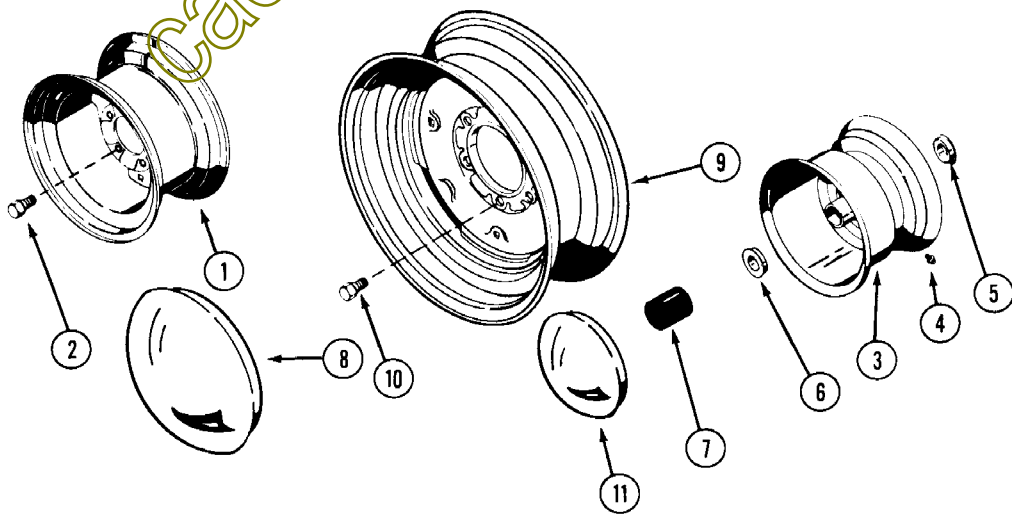
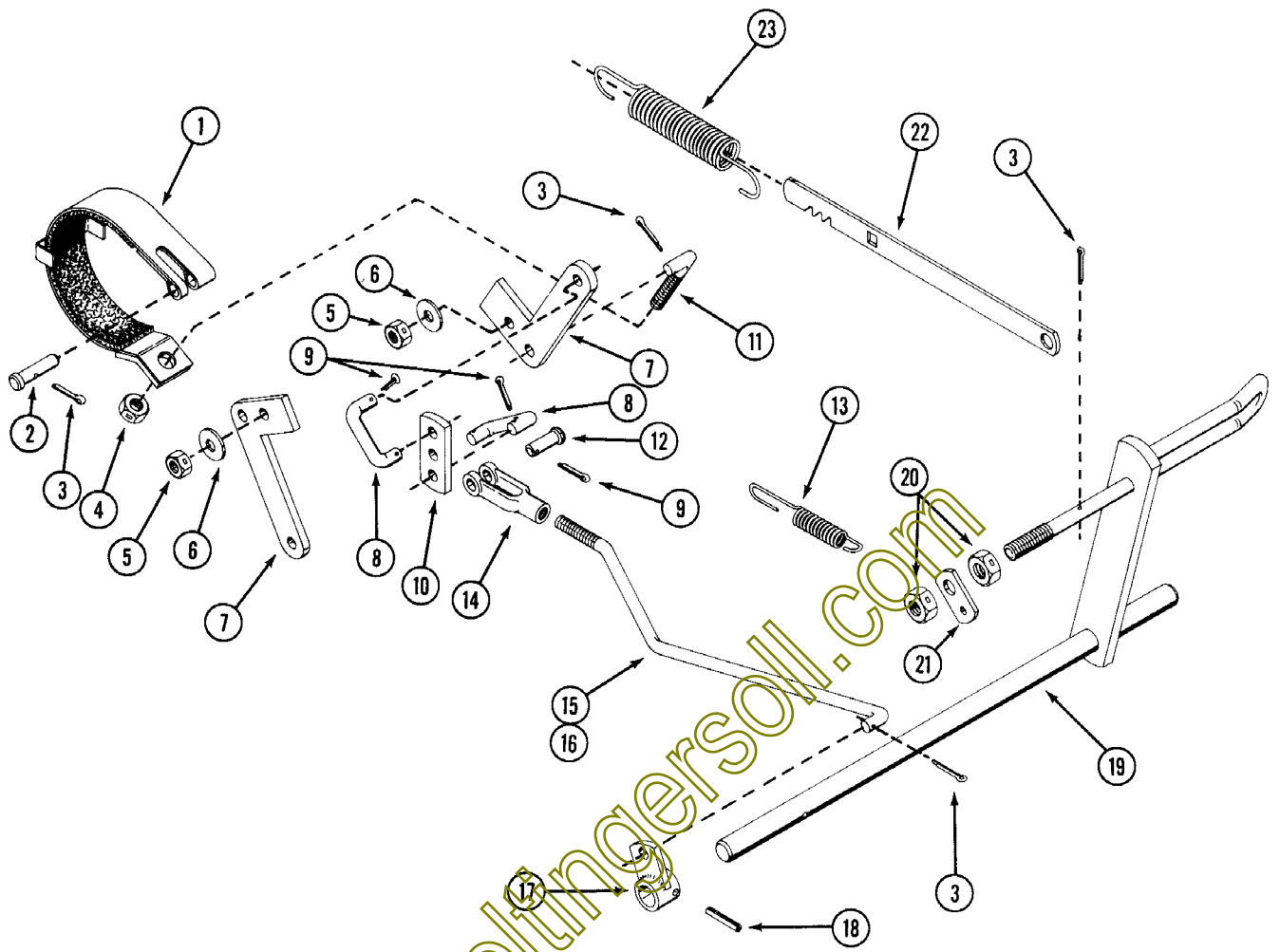
444 FRONT AXLE

1	C 18813	AXLE - front	1
2	C 18784	SPINDLE - right hand	1
3	C 18782	SPINDLE - left hand	1
4	138- 99	PIN - roll	2
5	C 13605	BALL JOINT - 1/2" L.H. thread	2
6	C 13716	WASHER - thrust	4
7	219- 404	FITTING - lube	3
8	C 13106	COVER - lube fitting	3
9	132- 311	PIN - cotter 5/32 x 1-1/4"	2
10	C 12975	WASHER - wheel spindle	2
11	A 30881	WASHER - wheel spacer	4
12	187- 1046	BOLT - 3/8" NC indented hex head	1
13	C 12102	BALL JOINT - 1/2" R.H. thread	2
14	192- 23	LOCKWASHER - 1/2" zinc plated	3
15	129- 125	NUT - 1/2" NF hex R.H. thread	6
16	129- 325	NUT - 1/2" NF hex L.H. thread	2
17	C 16384	TIE ROD	1
18	C 18786	ROD - drag link	1
19	NSS	PIN - axle pivot (use C22568 and C22278)	1
20	219- 17	FITTING - lube	2



STEERING GEAR

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16945	CAP - steering wheel	1
2	C 18014	WHEEL - steering, 220	1
3	131- 356	NUT - lock 5/8"	1
4	C 16200	SHAFT - steering	1
5	C 18992	SUPPORT - steering gear	1
6	C 14200	PIN - pivot	1
7	C 14201	WASHER - shim	4
8	131- 1112	NUT - jam 3/4"	1
9	195- 2021	WASHER	1
10	192- 20	LOCKWASHER - 5/16" zinc plated	1
11	113- 103	BOLT - 5/16" x 7/8" NC hex	1
12	C 18711	GEAR - steering	1
13	113- 206	BOLT - 3/8" x 3/4" NC hex	4
14	192- 21	LOCKWASHER - 3/8"	4
15	195- 2069	WASHER - 5/8" zinc plated	1
16	C 15096	BUSHING - flanged nylon	1
17	126- 16	KEY - Woodruff 3/16" x 3/4"	1
18	C 24098	TUBE - steering	1
19	219- 404	FITTING - lube 45°	2
20	C 12975	WASHER - 5/8"	1
21	C 18017	CLIP - tinnerman (use with C18014 steering wheel)	2

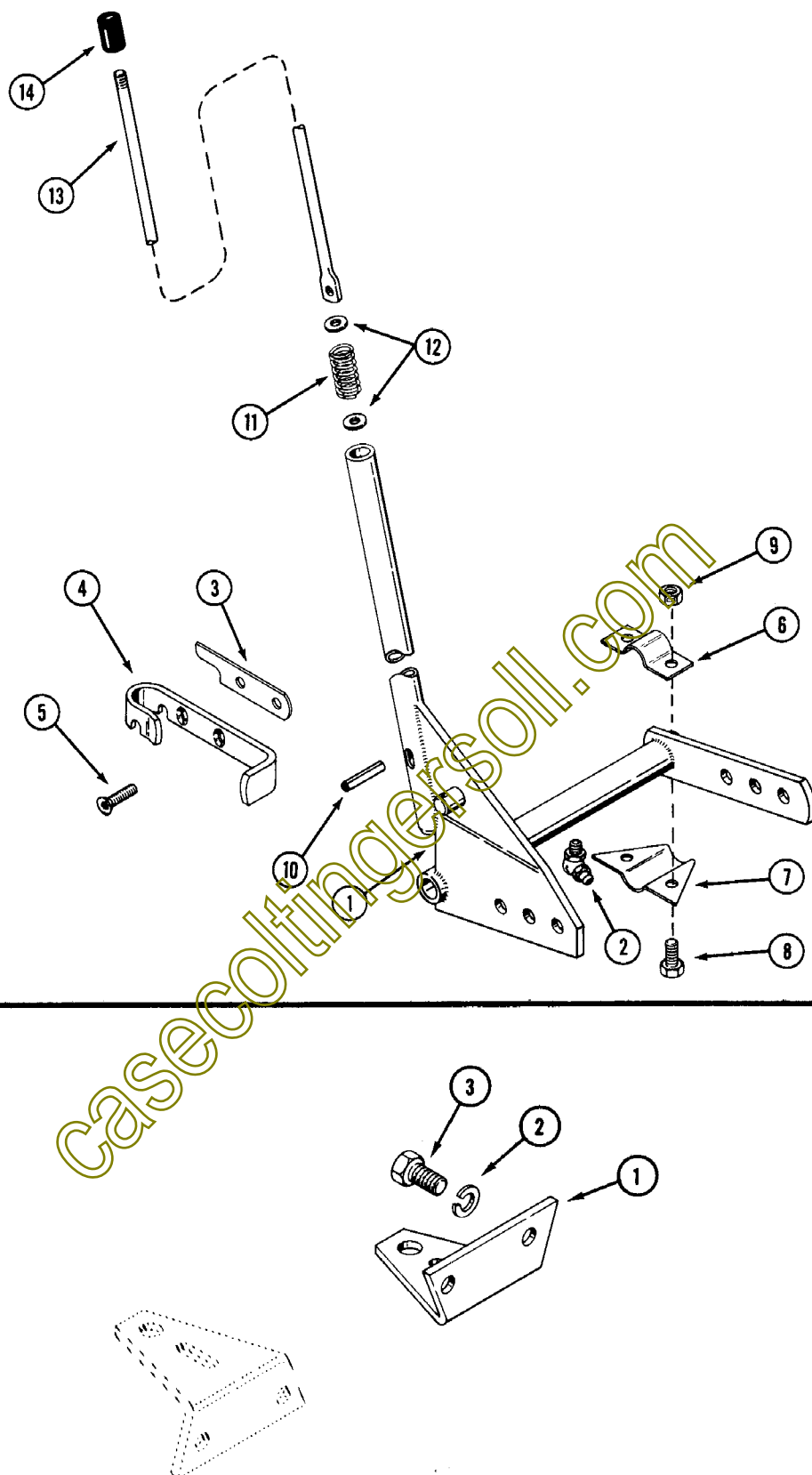


BRAKE ASSEMBLY

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19250	BAND - brake	1
2	C 13526	PIN - clevis	1
3	132- 310	PIN - cotter 1/8" x 1"	4
4	131- 1129	LOCKNUT - 7/16" hex NC	1
5	131- 179	LOCKNUT - 3/8" hex NC	2
6	195- 104	WASHER - 3/8" flat	2
7	C 19063	ARM - brake	2
8	C 19064	LINK - brake	2
9	132- 321	PIN - cotter 3/32" x 1"	6
10	C 19179	LINK - brake	1
11	C 19251	LINK - brake band	1
12	141- 4	PIN - clevis	1
13	C 25022	SPRING - return	1
14	213- 4	CLEVIS	1
15	C 24097	ROD - brake (220, 222, and 224)	1
16	C 24096	ROD - brake (444)	1
17	C 19183	ARM - brake rod	1
18	138- 319	PIN - roll 3/16" x 1-1/4"	1
19	C 19180	PEDAL - brake assembly	1
20	131- 164	NUT - centerlock jam	2
21	C 16164	TAB - lift control	1
22	C 18147	LEVER - brake lock	1
23	C 16379	SPRING - brake lock	1

FRONT AND REAR WHEELS

			220	222	444
			224		
1	C 24435	WHEEL - rear, 5 bolt	2		
2	C 10314	BOLT - rear wheel	10		
3	C 24433	WHEEL - front	2		2
4	219- 403	FITTING - tube	2		2
5	C 12110	BEARING - wheel, inner	2		2
7	C 12370	CAP - plastic, front	2		2
8	A 70185	CAP - hub, rear (optional)	2		
9	C 24438	WHEEL - rear, 6 bolt			2
10	A 30064	BOLT - rear wheel			12
11	A 70062	CAP - hub front wheel (optional)	2		2



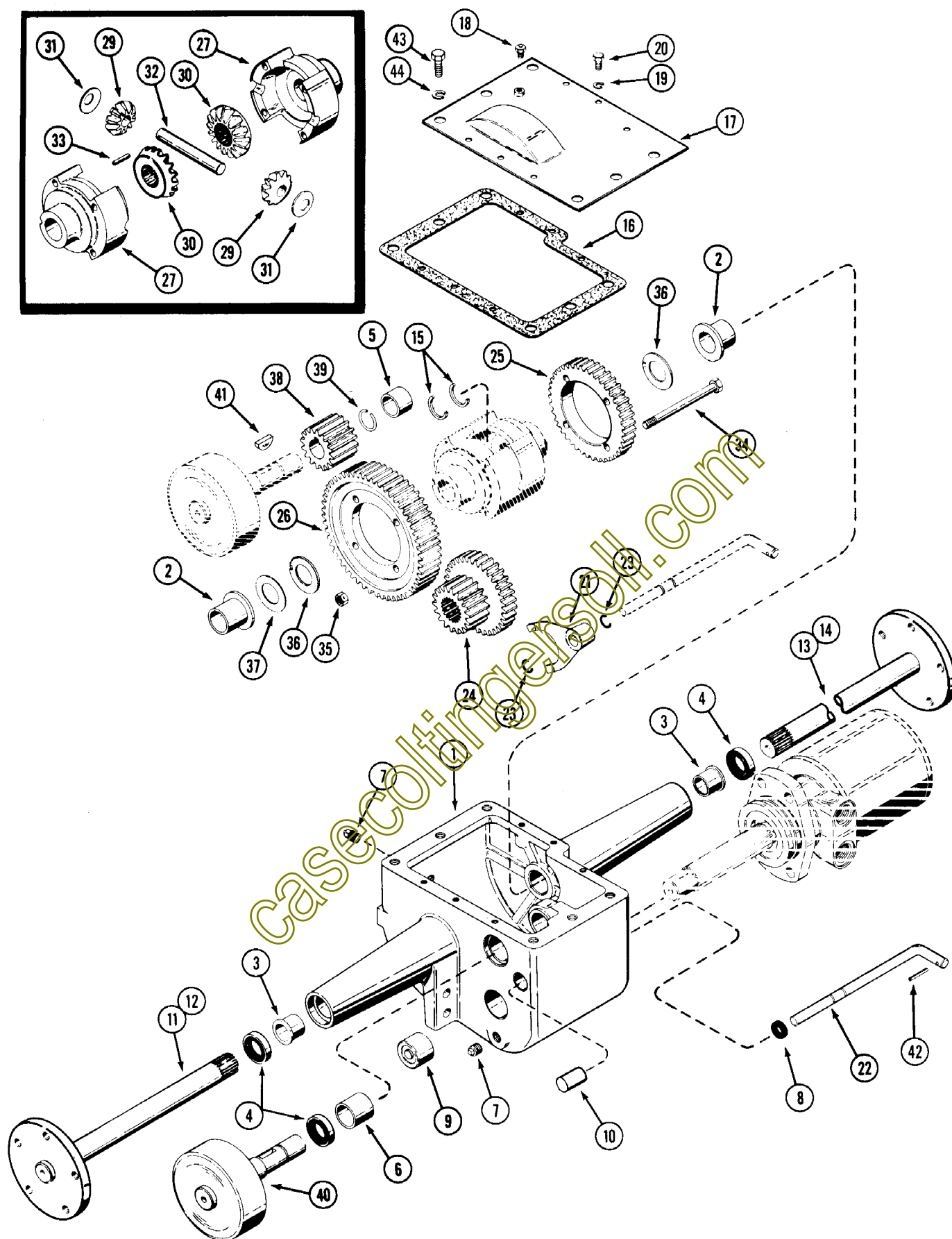
MOUNTING POSITION FOR 220, 222 AND 224 TRACTORS.

IMPLEMENT LIFT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18809	LEVER ASSEMBLY - implement lift	1
2	219- 404	FITTING - lube 45°	1
3	C 17281	SPACER - latch	4
4	C 18811	LIFT - latch	1
5	164- 42	SCREW - 5/16 x 1-1/4" flat head socket	2
6	C 17249	BRACKET - mounting top	1
7	C 17250	BRACKET - mounting bottom	1
8	13- 614	BOLT - 3/8 x 7/8" NC hex	4
9	131- 178	NUT - lock 3/8"	4
10	138- 2054	PIN - spirol 5/16 x 1-3/4"	1
11	C 15564	SPRING - lift lever	1
12	195- 521	WASHER - 3/8 x 11/16" OD	2
13	C 17067	ROD - lift lever push	1
14	C 14525	BUTTON - thumb	1

DRAWBAR AND TOW HITCH

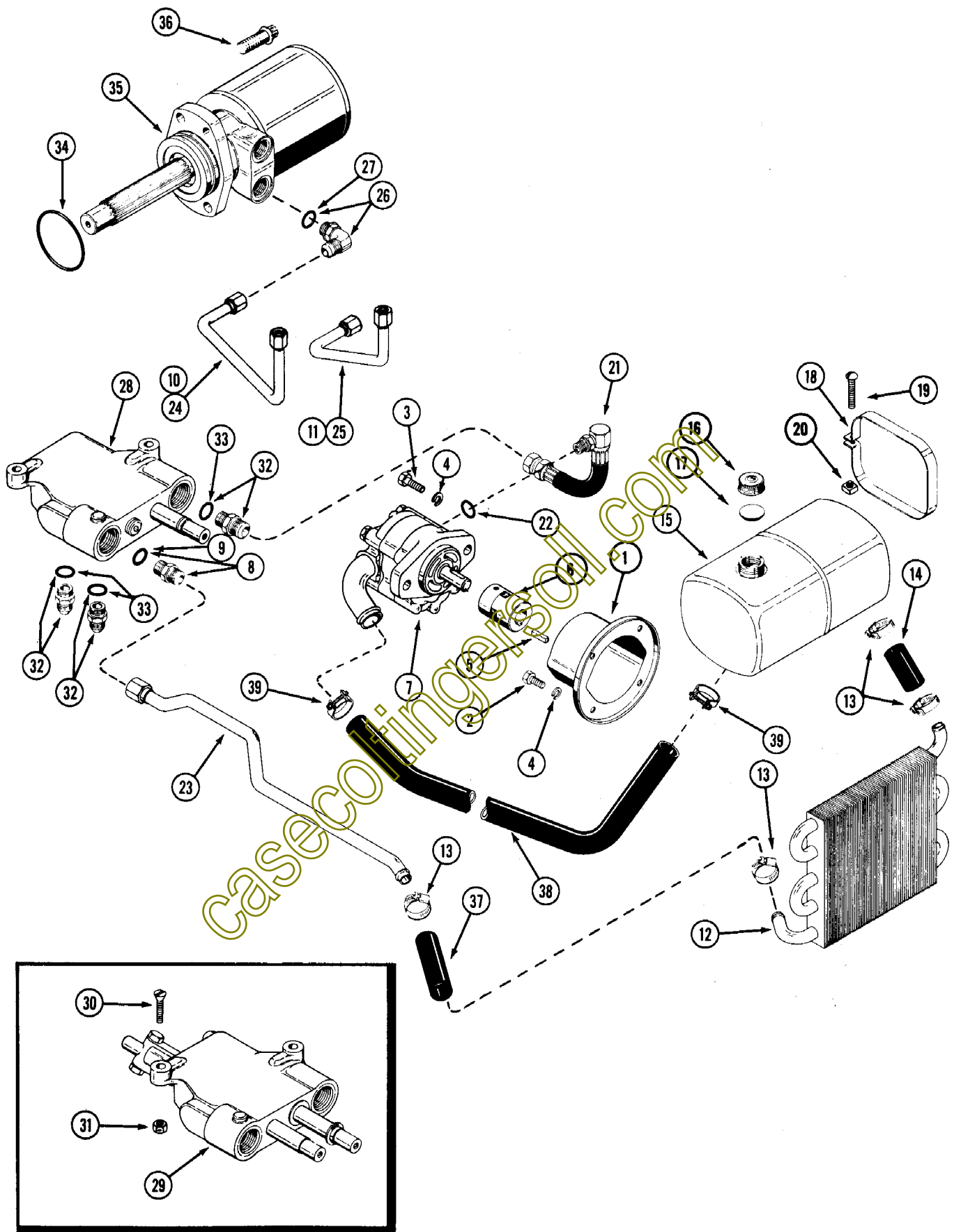
1	C 13360	DRAWBAR	1
2	192- 23	LOCKWASHER - 1/2" zinc plated	2
3	113- 424	BOLT - 1/2 x 1" NC hex zinc plated	2



TRANSMISSION AND FINAL DRIVE

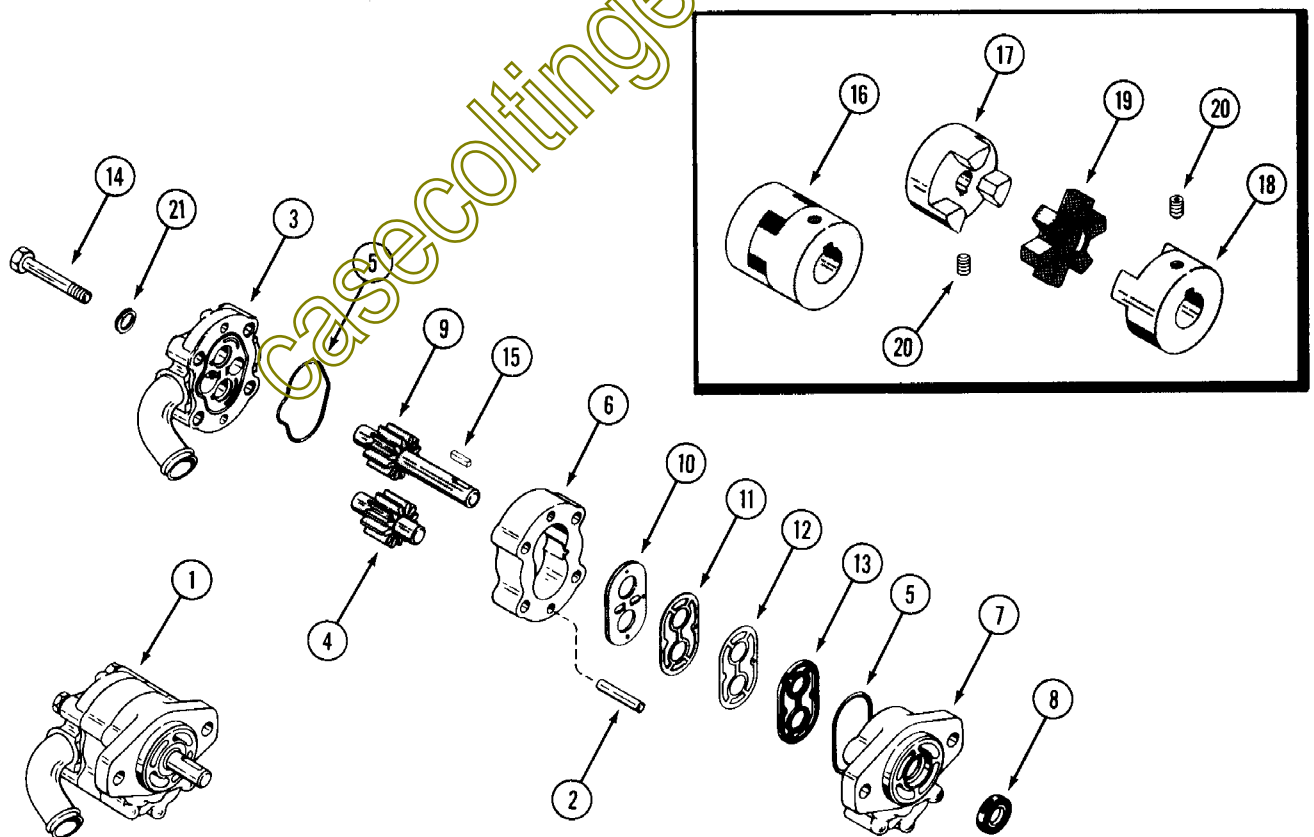
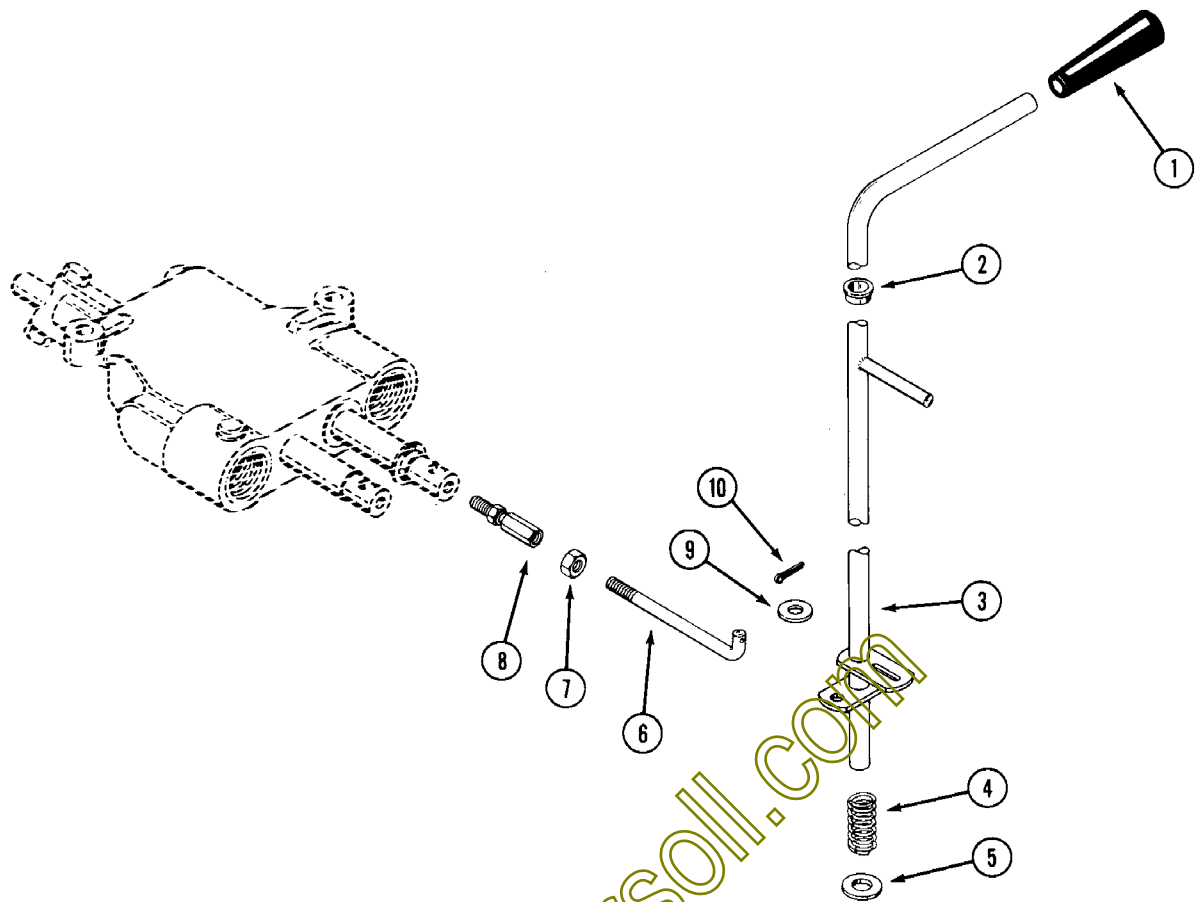
REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	CASE - transmission (use C24843 includes bearings)	1
2	C 12713	BEARING - flange	2
3	C 16744	BEARING - flanged	2
4	D 31945	SEAL - axle	3
5	C 13241	BEARING - sleeve	1
6	C 13385	BEARING - sleeve	1
7	221- 4	PLUG - filler and drain 1/2"	2
8	C 13266	SEAL - shift rod	1
9	C 13211	BEARING - roller, input shaft	1
10	C 12723	CAP - shift rod	1
11	C 16699	SHAFT - axle, short R.H. (220, 222 & 224)	1
12	C 22638	SHAFT - axle, short R.H. (444)	1
13	C 16700	SHAFT - axle, long L. H. (220, 222 & 224)	1
14	C 22637	SHAFT - axle, long L. H. (444)	1
15	B 52144	RING - retainer, axle	2
16	C 13196	GASKET - transmission cover	1
17	C 13197	COVER - transmission	1
18	A 50096	BREATHER - transmission	1
19	192- 19	LOCKWASHER - 1/4"	6
20	113- 1	BOLT - 1/4 x 1/2" NC hex	6
21	C 12725	FORK - shift	1
22	C 16339	ROD - gear shift	1
23	C 14168	RING - retaining	2
24	C 14644	GEAR - cluster input	1
25	C 12551	GEAR - high 41 tooth	1
26	C 12552	GEAR - low 55 tooth	1
27	NSS	KIT - diff. case (use C25177 differential assembly)	1
29*		GEAR - differential pinion (order two of each, items 29 and 30)	2
30*		GEAR - differential (order two of each, items 29 and 30)	2
31	C 12559	WASHER - pinion thrust	2
32	C 12560	PIN - differential cross	1
33	R 17820	PIN - differential cross lock	1
34	28- 680	SCREW - 3/8 x 5" NC hex cap	4
35	131- 1232	NUT - lock 3/8" NC hex	4
36	C 12718	WASHER - differential	2
37	C 14223	WASHER - spacer	UAR
38	C 25254	GEAR - brake idler (also use C25258)	1
39	C 14222	RING - retainer, brake idler	1
40	C 25258	BRAKE DRUM - (also use C25254)	1
41	126- 128	KEY - Woodruff, brake idler	1
42	138- 319	PIN - roll 3/16 x 1-1/2"	1
43	113- 424	BOLT - 1/2" 13 x 1"	4
44	192- 23	LOCK WASHER - 1/2"	4

* Must be serviced in sets of four using two C12558 Pinion Gears and two C12557 Differential Gears.



HYDRAULIC SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 15335	SUPPORT - pump mounting	1
2	113- 207	BOLT - 3/8 x 1" NC hex, support mounting	4
3	114- 200	BOLT - 3/8 x 1" NF hex, pump mounting	2
4	192- 21	LOCKWASHER - 3/8" zinc plated	6
5	W 5063-S	KEY - square 1/4 x 3/4" (engine shaft)	1
6	C 15726	COUPLING - pump (220 & 222)	1
6	C 17298	COUPLING - pump (224 & 444) (Repairs page 51)	1
7	C 19045	PUMP - hydraulic (Repairs page 51)	1
8	C 17236	FITTING - hydraulic 3/4T x 7/8" "O" RING, pump and valve	2
9	218- 5007	"O" RING - 5/8" for C17263 fitting	2
10	C 16794	TUBE - valve to lower motor port, 220, 222 & 224	1
11	C 16793	TUBE - valve to upper motor port, 220, 222 & 224	1
12	C 14195	EXCHANGER - heat	1
13	214- 8	CLAMP- hose	4
14	C 14245	HOSE - rubber 3"	2
15	C 18580	RESERVOIR - hydraulic oil	1
16	C 11529	CAP - reservoir with insert	1
17	C 11545	INSERT - reservoir cap	1
18	A 70100	STRAP - reservoir mounting	2
19	173- 215	SCREW - 1/4 x 1-1/4" round head machine	2
20	129- 504	NUT - square 1/4" NC zinc plated	1
21	C 18797	HOSE - hydraulic, pump to valve	1
22	218- 5006	"O" RING - 1/2" for 218-5006 fitting	1
23	C 19002	TUBE - valve to heat exchanger	1
24	C 16687	TUBE - valve to lower motor port (444)	1
25	C 17898	TUBE - valve to upper motor port (444)	1
26	218- 5107	FITTING - motor port, 90° elbow "O" ring	2
27	218- 5007	"O" RING - 5/8" for 218-5107 fitting	2
28	NSS	VALVE - hydraulic control, single spool (220, 222 & 442) (Repairs page 53)(Order C21495 valve)	1
29	NSS	VALVE - hydraulic control, two spool (all models with hydraulic lift) (Repairs page 53) (Order C21496 valve)	1
30	171- 247	SCREW - 5/16 x 1-1/4" NC flat head machine	2
31	131- 351	NUT - lock 5/16" NC hex	2
32	218- 5062	FITTING - hydraulic valve 5/8T x 7/8" "O" RING	3
33	218- 5007	"O" RING - 5/8" for 218-5062	2
34	A 30095	SEAL - motor to transmission case	1
35	C 16697	MOTOR - hydraulic, 220, 222 & 224 (Repairs page 55)	1
35	C 14655	MOTOR - hydraulic, 444 (Repairs page 55)	1
36	166 86	SCREW - 1/2" x 1-1/4" NC flanged 12 pt.	4
37	C 14619	HOSE - rubber 4"	1
38	C 19253	HOSE - rubber	1
39	214- 14	CLAMP - hose	1

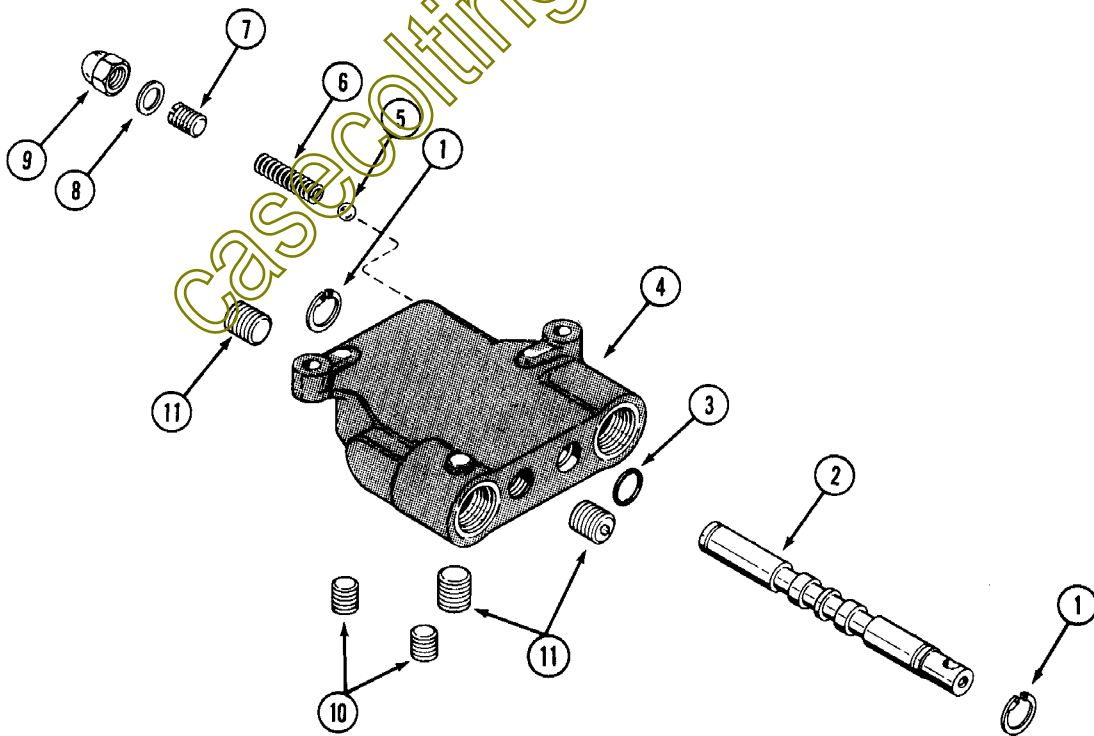
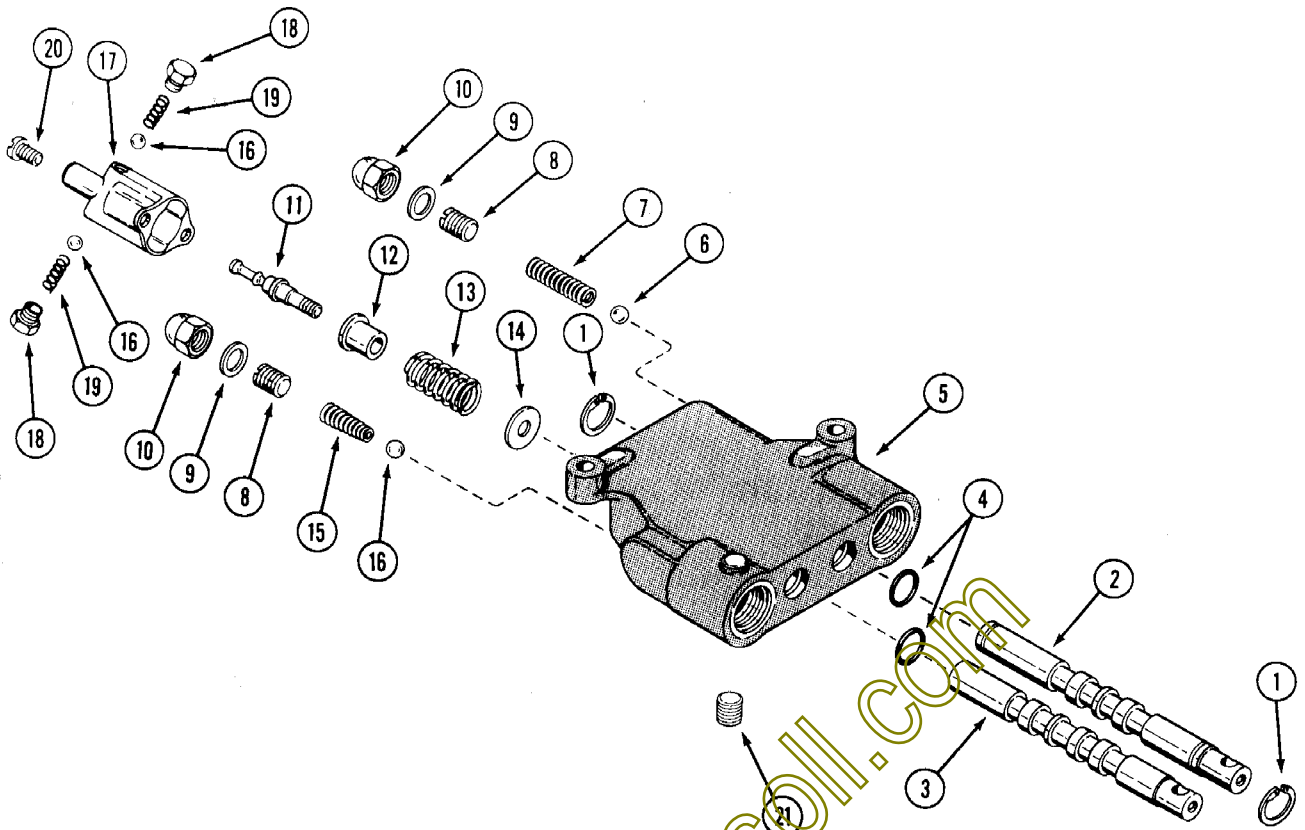


SPEED CONTROL

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 37247	KNOB - speed control	1
2	C 12093	BUSHING - lever	1
3	C 18857	LEVER - speed control	1
4	C 17612	SPRING - compressions	1
5	C 21518	WASHER - oilite	1
6	C 18742	ROD - control	1
7	129- 122	NUT - 5/16" NF hex, zinc plated	2
8	C 19025	JOINT - ball	1
9	195- 521	WASHER - 5/16"	1
10	132- 320	PIN - cotter 3/32" x 3/4"	1

HYDRAULIC PUMP AND COUPLING

1	C 19045	PUMP - hydraulic	1
2	F 53109	PIN - dowel	2
3	C 19113	COVER - back assembly	1
4	C 15731	GEAR ASSEMBLY - driven	1
5	C 15732	"O" RING	2
6	C 15733	BODY - pump	1
7	C 15734	COVER - front	1
8	C 15735	SEAL - rotary	1
9	C 19114	GEAR ASSEMBLY - drive	1
10	C 15737	PLATE - wear	1
11	C 15738	SHIELD - heat	1
12	C 15739	GASKET	1
13	C 15740	SEAL	1
14	13- 540	BOLT	4
15	C 19207	KEY - 1/8" Sq x 3/4"	1
16	C 15726	COUPLING - pump (220 & 222)	1
16	C 17298	COUPLING - pump (444 & 224)	1
17	NSS	HUB - (order item 16)	1
18	NSS	HUB - (order item 16)	1
19	A 70112	SPIDER - (for C15726 coupling)	1
19	C 15036	SPIDER - (for C17298 coupling)	1
20	83- 55	SCREW - set 5/16 x 5/16" NC socket head	2
21	A 50773	WASHER	4

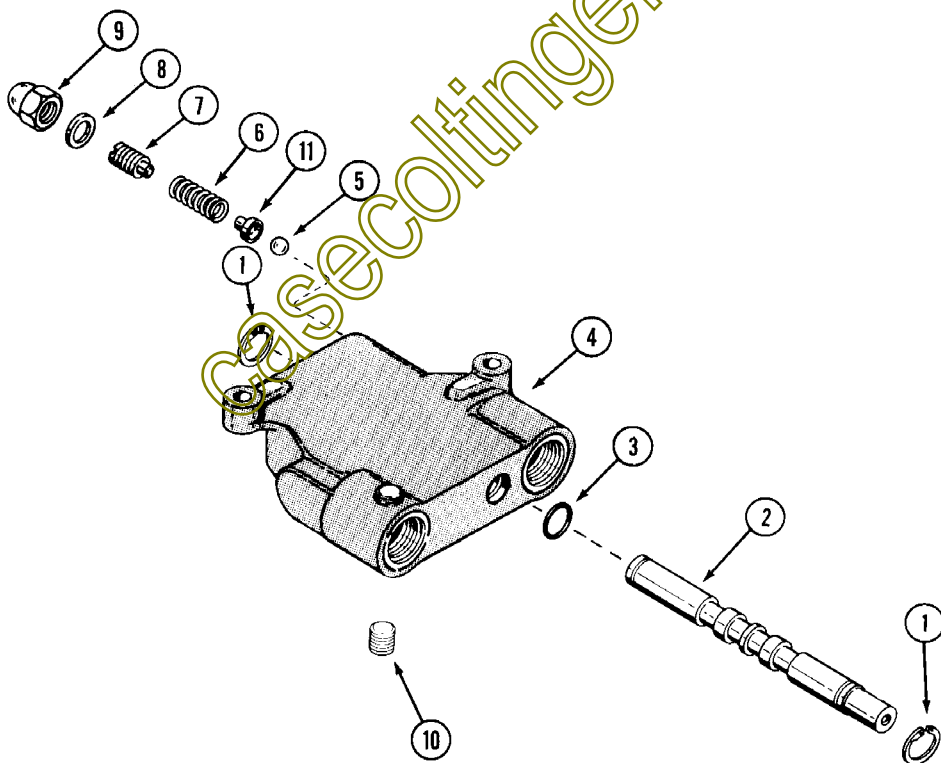
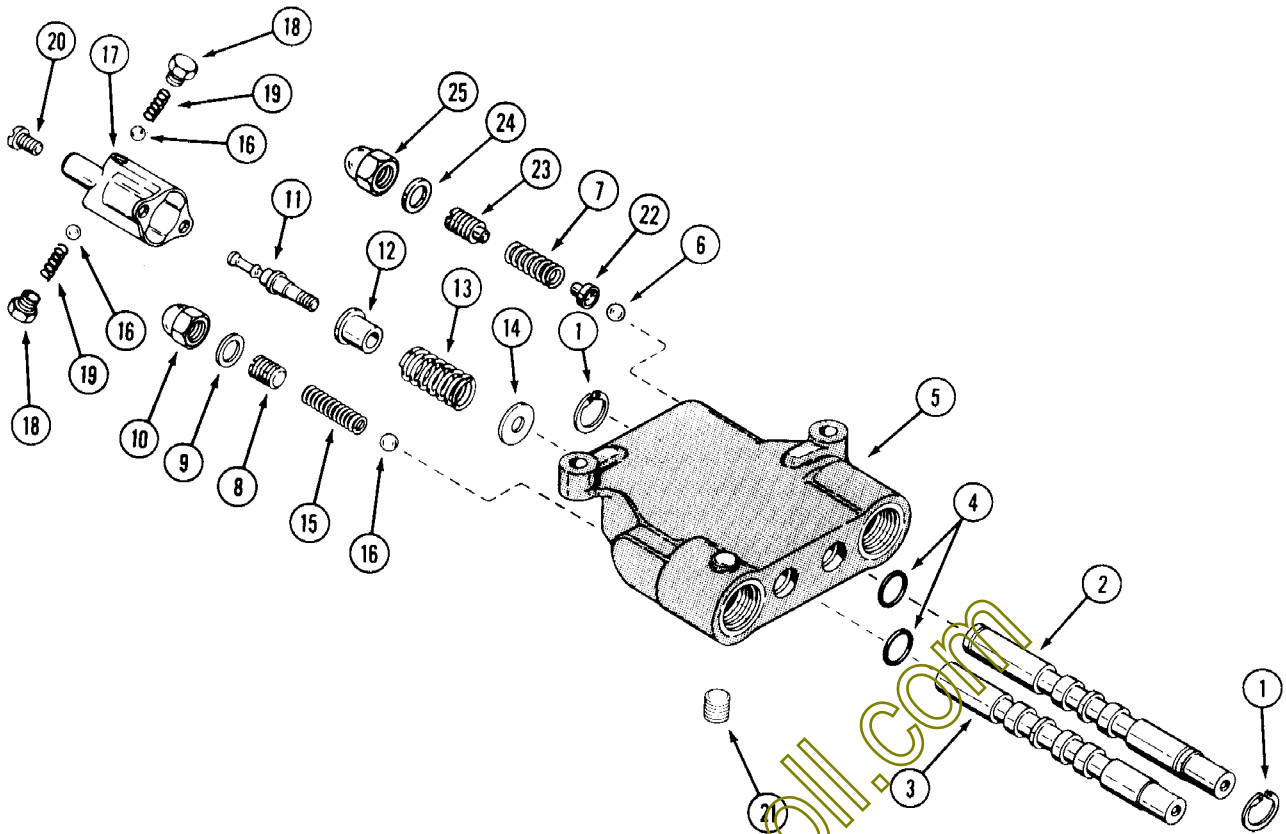


HYDRAULIC CONTROL VALVE C 18713 (TWO SPOOL)

REF.	PART NO.	DESCRIPTION	REQ'D
	NSS	VALVE - control, two spool (All models with hydraulic lift) (Order C21496 valve) (repairs page 53B)	1
1	A 60273	RING - retaining	2
2	NSS	SPOOL - motor (Order C21496 valve)	1
3	NSS	SPOOL - float (Order C21496 valve)	1
4	A 7982	SEAL - spool	4
5	NSS	BODY - valve (Order C21496 valve)	1
6	211- 9	BALL - steel 5/16"	1
7	C 17432	SPRING - relief	2
8	C 17433	SCREW - relief adjust	2
9	C 17435	GASKET - relief adjust cap	2
10	129- 531	CAP - adjust screw	2
11	C 17439	DETENT - spool	1
12	C 13200	SPACER - detent	1
13	C 17441	SPRING - detent return	1
14	C 17440	WASHER - return	1
15	C 17445	SPRING - relief, tapered	1
16	211- 7	BALL - steel 1/4"	3
17	C 17438	COVER - detent	1
18	C 17443	SCREW - detent	2
19	C 17444	SPRING - detent	2
20	169- 114	SCREW - cover	2
21	221- 841	PLUG - pipe	1

HYDRAULIC CONTROL VALVE C18712 (SINGLE SPOOL)

	NSS	VALVE - control, single spool (Order C21495 valve) (repairs page 53B)	1
1	A 60273	RING - retaining	2
2	NSS	SPOOL - (Order C21495 valve)	1
3	A 7982	SEAL - spool	2
4	NSS	BODY - valve (Order C21495 valve)	1
5	211- 9	BALL - steel 5/16"	1
6	C 17432	SPRING - relief	1
7	C 17433	SCREW - relief adjust	1
8	C 17435	GASKET - relief adjust cap	1
9	129- 531	CAP - adjust screw	1
10	221- 841	PLUG - 1/4"	3
11	221- 843	PLUG - 3/8"	2



CASE 220, 222, 224 AND 444 COMPACT TRACTORS **HYDRAULIC CONTROL VALVE (Two Spool)**

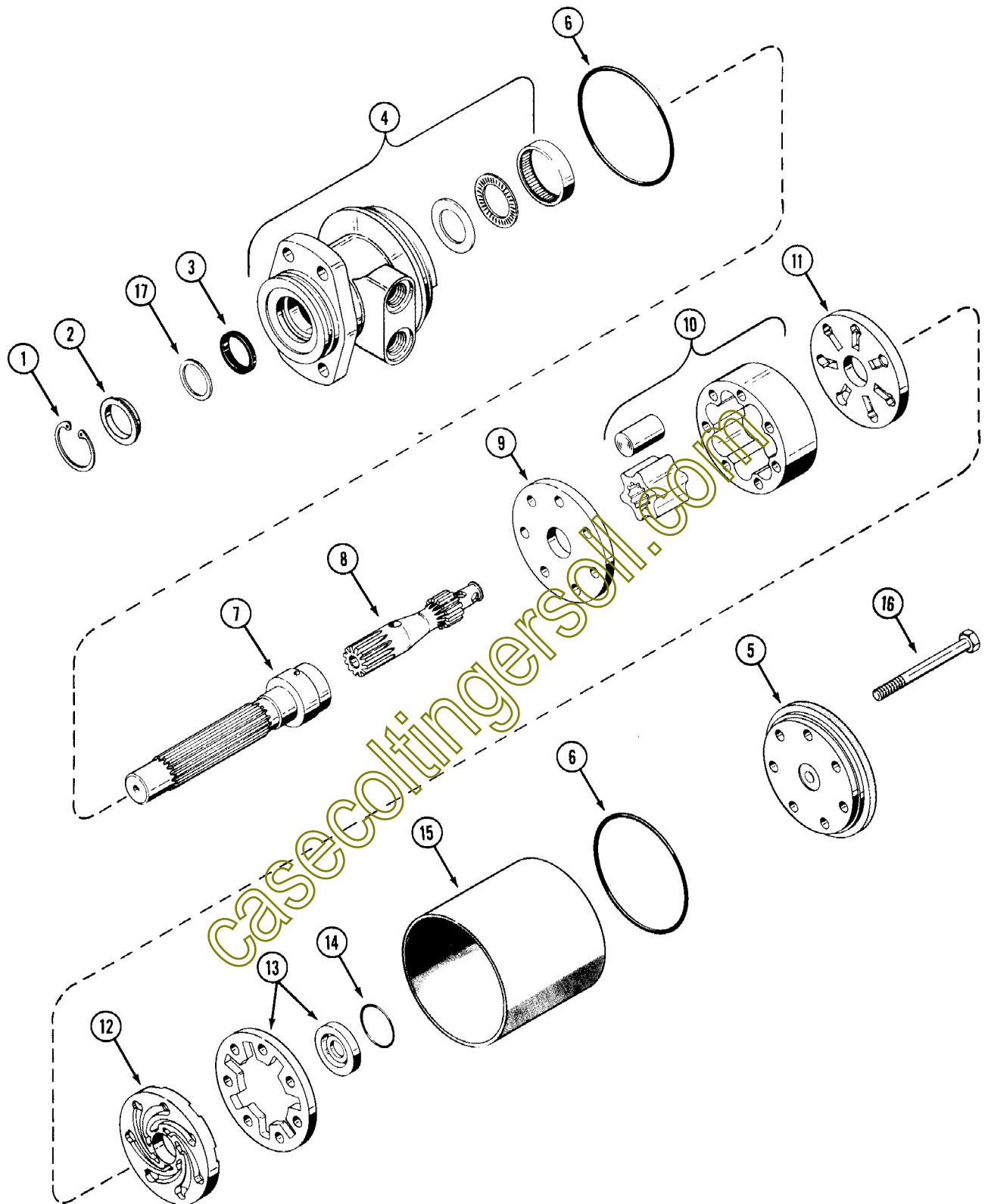
(FOR REPLACEMENT OF C18713 HYDRAULIC VALVE)

REF.	PART NO.	DESCRIPTION	REQ'D
	C 21496	VALVE - control, two spool	1
1	A 60273	RING - retaining	2
2	NSS	SPOOL - motor (Order C21496)	1
3	NSS	SPOOL - float (Order C21496)	1
4	A 7982	SEAL - spool	4
5	NSS	BODY - valve (Order C21496)	1
6	211- 9	BALL - steel 5/16"	1
7	C 21507	SPRING - relief	2
8	C 17433	SCREW - relief adjust	1
9	C 17435	GASKET - relief adjust cap	1
10	129- 531	CAP - adjust screw	2
11	C 17439	DETENT - spool	1
12	C 13200	SPACER - detent	1
13	C 18850	SPRING - detent return	1
14	C 17440	WASHER - return	1
15	C 21505	SPRING - relief	1
16	211- 7	BALL - steel 1/4"	3
17	C 17438	COVER - detent	1
18	C 17443	SCREW - detent	2
19	C 17444	SPRING - detent	2
20	169- 114	SCREW - cover	2
21	221- 841	PLUG - pipe	1
22	C 21506	RETAINER - ball seat	1
23	C 21509	SCREW - adjust, relief	1
24	C 21508	GASKET - adjust cap	1
25	C 21510	CAP - adjust screw	1
	C 21504	KIT - relief (includes items 6, 7, 22, 23, 24 and 25)	1
	C 21511	KIT - relief (includes items 8, 9, 10, 15 and 16)	1
	C 18851	KIT - detent (includes items 11, 12, 13, 14, 16, 17, 18, 19 and 20)	1

HYDRAULIC CONTROL VALVE (Single Spool)

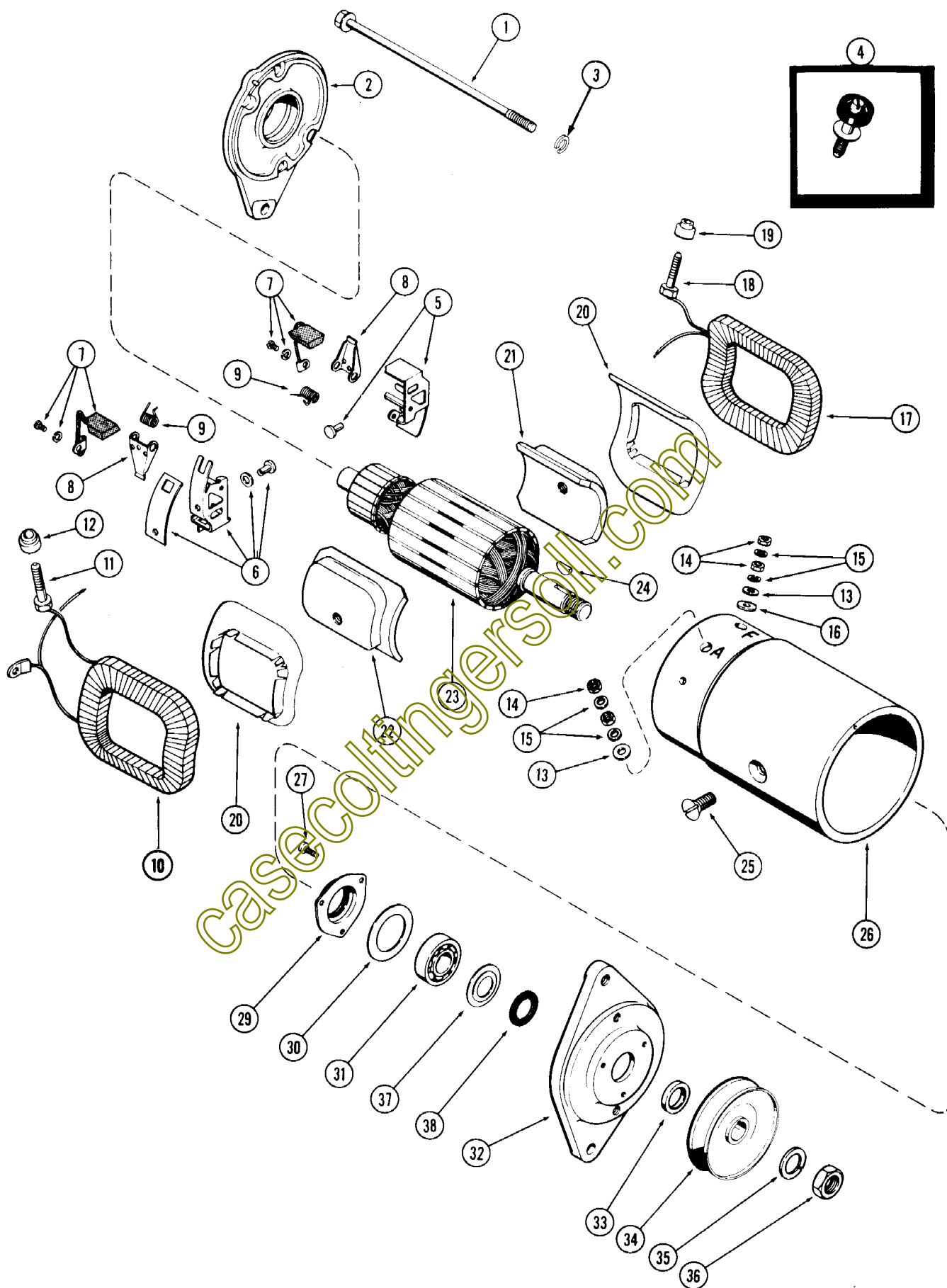
(FOR REPLACEMENT OF C18712 HYDRAULIC VALVE)

	NSS	VALVE - control, single spool (use C21496)	1
1	A 60273	RING - retaining	2
2	NSS	SPOOL - Order C21495 valve	1
3	A 7982	SEAL - spool	2
4	NSS	BODY - valve (Order C21495)	1
5	211- 9	BALL - steel 5/16"	1
6	C 21507	SPRING - relief	1
7	C 21509	SCREW - relief adjust	1
8	C 21508	GASKET - relief adjust cap	1
9	C 21510	CAP - adjust screw	1
10	221- 841	PLUG - 1/4"	1
11	C 21506	RETAINER - ball seat	1
	C 21504	KIT - relief (includes items 5, 6, 7, 8, 9 and 12)	1



HYDRAULIC DRIVE MOTOR

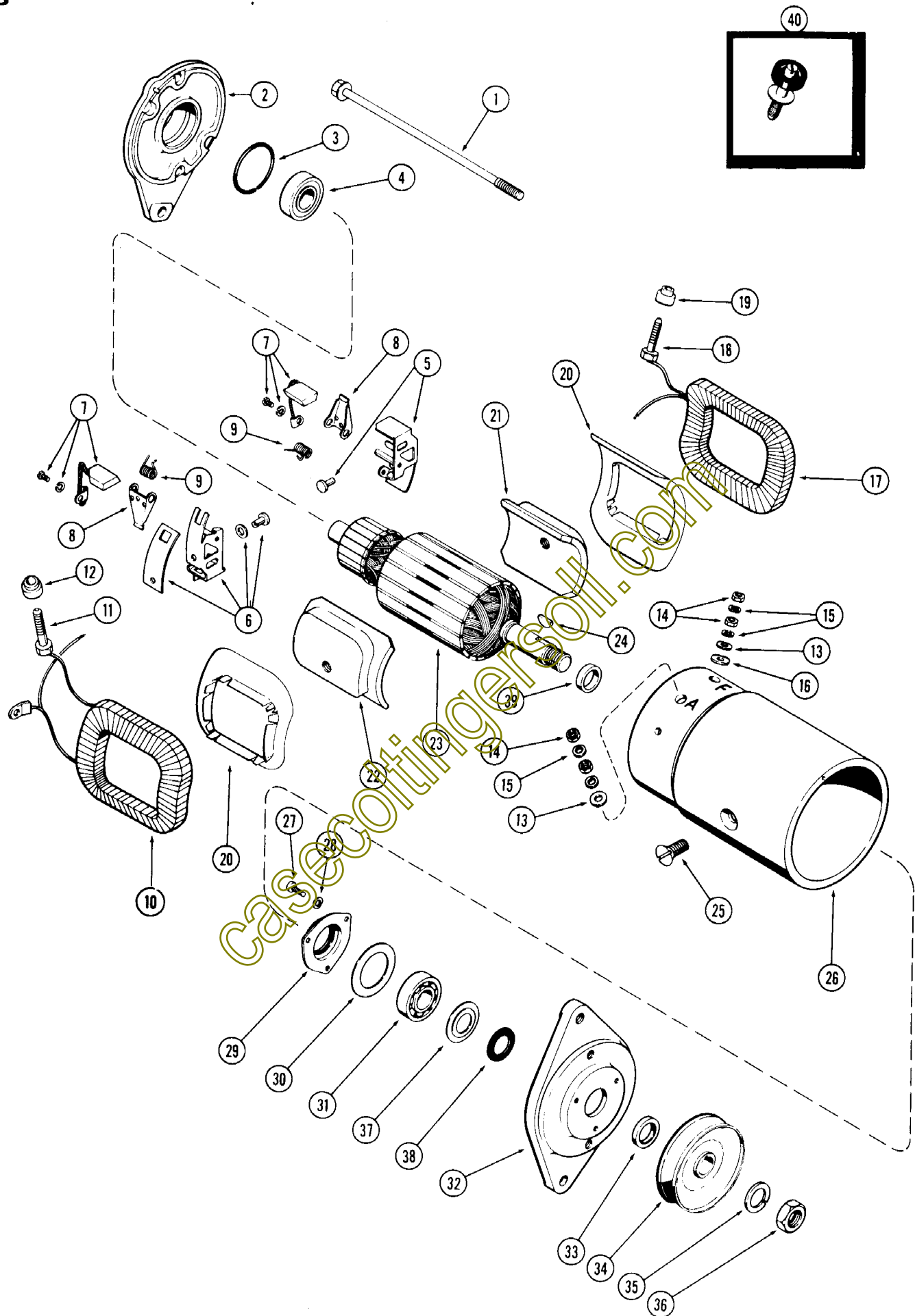
REF.	PART NO.	DESCRIPTION	REQ'D
	C 16697	MOTOR - hydraulic, 220, 222 & 224	1
	C 14655	MOTOR - hydraulic, 444	1
1	C 16516	RING - retaining	1
2	NSS	SPACER - (See kit below)	1
3	NSS	SEAL - oil (See kit below)	1
4	C 14827	HOUSING ASSEMBLY	1
5	C 14837	END CAP	1
6	NSS	SEAL - (See kit below)	2
7	C 14828	SHAFT - coupling	1
8	NSS	DRIVE LINK - 220, 222 & 224 (use D59699 and D72853)	1
8	C 14829	DRIVE LINK - 444	1
9	C 14830	PLATE - wear	1
10	C 18110	ROTOR ASSEMBLY - 220, 222 & 224	1
10	C 14831	ROTOR ASSEMBLY - 444	1
11	C 24731	PLATE - manifold	1
12	NSS	MANIFOLD - (use D59700 and C24731)	1
13	C 14834	COMMUTATOR AND RING SET	1
14	NSS	RING - sealing (See kit below)	1
15	C 18092	SLEEVE - 220, 222 & 224	1
15	C 14836	SLEEVE - 444	1
16	28- 662	BOLT - 3/8" x 3-7/8" NF hex, 220, 222 & 224	7
16	C 14838	BOLT - 3/8" x 4-3/8" NF hex, 444	7
17	NSS	WASHER - back up, .010"	1
	C 19037	KIT - "O" ring and seal	1
	NSS	RING - sealing	1
	NSS	SEAL - dirt (not used - throw away item)	1
	NSS	SEAL	2
	NSS	SEAL	1
	NSS	RING - retaining	1
	NSS	SPACER - seal	1
	NSS	WASHER - back up, .010"	1



C16852 STARTER-GENERATOR

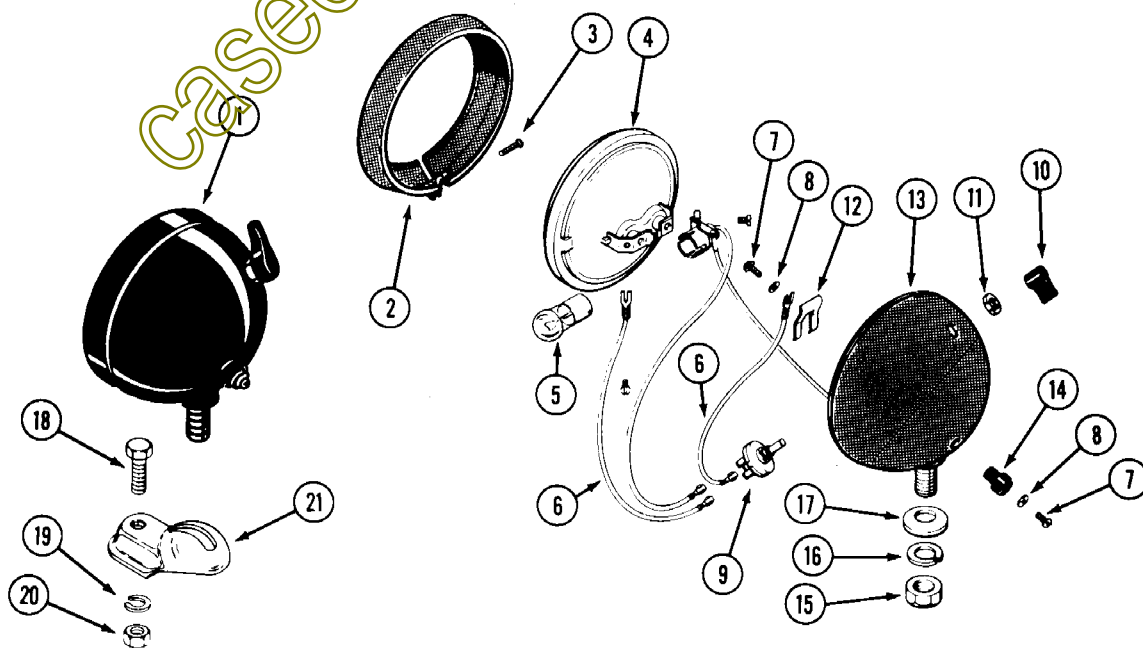
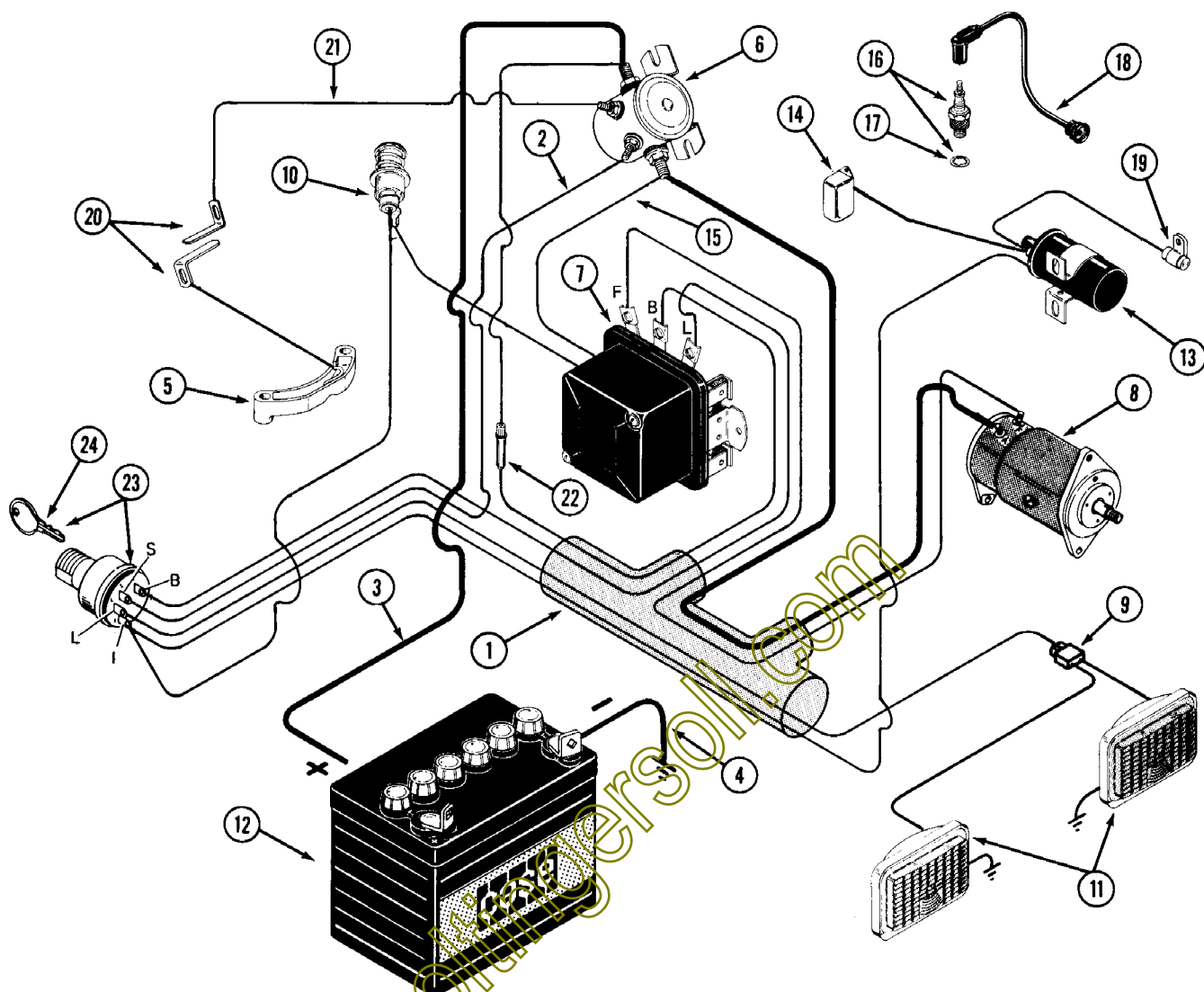
(Order A70202 Starter)

REF.	PART NO.	DESCRIPTION	REQ'D
1	R 15106	BOLT - through	2
2	A 43494	FRAME ASSEMBLY - commutator end	1
3	192- 20	LOCKWASHER - 5/16"	2
4	A 40702	KIT - stud (Includes items 16, 18 and 19)	1
5	A 72039	HOLDER KIT - ground brush	1
6	A 72040	HOLDER KIT - insulated brush	1
7	A 72038	BRUSH ASSEMBLY	2
8	R 15090	ARM - brush pressure	2
9	R 16161	SPRING - brush arm	2
10	A 72042	COIL ASSEMBLY - field R.H.	1
11	A 72048	STUD - armature terminal	1
12	R 16147	BUSHING - insulated, armature stud	1
13	A 41927	WASHER - armature stud	2
14	129- 18	NUT - terminal stud 12-24 hex	4
15	192- 17	LOCKWASHER - terminal stud #12	4
16	R 16148	WASHER - insulated, field stud (Order A40702)	1
17	A 72043	COIL ASSEMBLY - field L.H.	1
18	NSS	STUD - field terminal (Order A40702)	1
19	R 15077	BUSHING - insulated, field stud (Order A40702)	1
20	A 25447	INSULATOR - field coil	2
21	A 40736	SHOE - pole	1
22	A 40736	SHOE - pole	1
23	A 43495	ARMATURE	1
24	126- 111	KEY - Woodruff, armature	1
25	A 42127	SCREW - pole	2
26	NSS	BODY - starter, generator (Order C16852)	1
27	A 41959	SCREW - 10-32 x 1/2" round head	3
29	A 44433	RETAINER ASSEMBLY - bearing (Includes Refs. 37 and 38)	1
30	R 16170	GASKET - bearing retainer	1
31	A 43356	BEARING - ball, drive end	1
32	A 72046	FRAME ASSEMBLY - drive end	1
33	A 72047	SPACER - pulley	1
34	C 14344	PULLEY - starter, generator drive	1
35	192- 116	LOCKWASHER - 11/16" plated	1
36	A 25546	NUT - armature shaft, drive end	1
37	NSS	RETAINER - grease (Order A72050)	1
38	NSS	SEAL - felt (order A72050)	1



A70202 STARTER-GENERATOR

REF.	PART NO.	DESCRIPTION	REQ'D
1	R 15106	BOLT - through (Includes washer)	2
2	A 72104	FRAME ASSEMBLY - commutator end	1
3	R 15087	RING - bearing retainer	1
4	A 25461	BEARING - commutator end ball	1
5	A 72039	HOLDER KIT - ground brush	1
6	A 72040	HOLDER KIT - insulated brush	1
7	A 72038	BRUSH ASSEMBLY	2
8	R 15090	ARM - brush pressure	2
9	R 16161	SPRING - brush arm	2
10	A 72042	COIL ASSEMBLY - field R.H.	1
11	A 72048	STUD - armature terminal	1
12	R 16147	BUSHING - insulated, armature stud	1
13	A 41927	WASHER - armature stud	2
14	129- 18	NUT - terminal stud 12-24 hex	4
15	192- 17	LOCKWASHER - terminal stud #12	4
16	R 16148	WASHER - insulated, field stud	1
17	A 72043	COIL ASSEMBLY - field L.H.	1
18	NSS	STUD - field terminal (See Ref. 40)	1
19	R 15077	BUSHING - insulated, field stud (Order A40702)	1
20	A 25447	INSULATOR - field coil	2
21	A 40736	SHOE - pole, plain	1
22	A 40736	SHOE - pole, notched	1
23	A 72041	ARMATURE	1
24	126- 111	KEY - Woodruff, armature	1
25	74- 610	SCREW - pole	2
26	NSS	BODY - starter, generator (Order A70202)	1
27	173- 237	SCREW - 10-32 x 1/2" rd. hd.	3
28	192- 18	LOCKWASHER - 3/16" plated	3
29	A 44433	RETAINER ASSEMBLY - bearing (Includes Ref. 37 and 38)	1
30	R 16170	GASKET - bearing retainer	1
31	A 43356	BEARING - ball, drive end	1
32	A 72046	FRAME ASSEMBLY - drive end	1
33	A 72047	SPACER - pulley	1
34	C 14344	PULLEY - starter, generator drive	1
35	192- 26	LOCKWASHER - 11/16" plated	1
36	A 25546	NUT - armature shaft, drive end	1
37	NSS	RETAINER - grease (Order A72050)	1
38	NSS	SEAL - felt (Order A72050)	1
39	NSS	SPACER - armature shaft, inner	1
40	A 40702	KIT - stud (Includes items 16, 18 and 19)	1

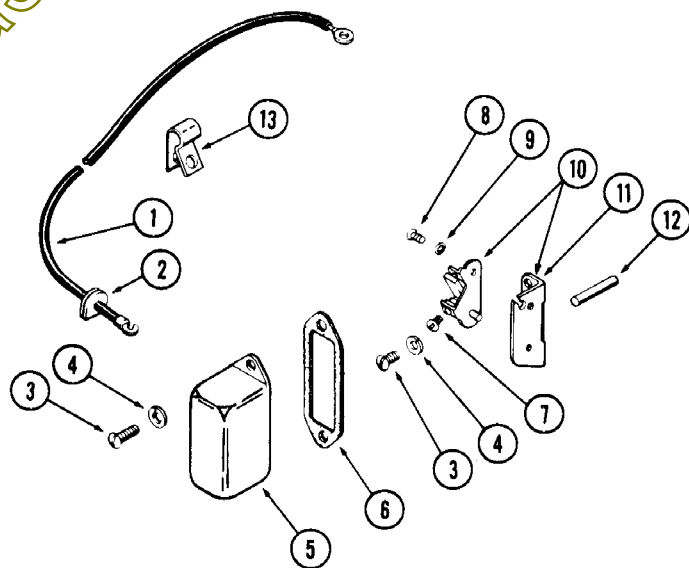
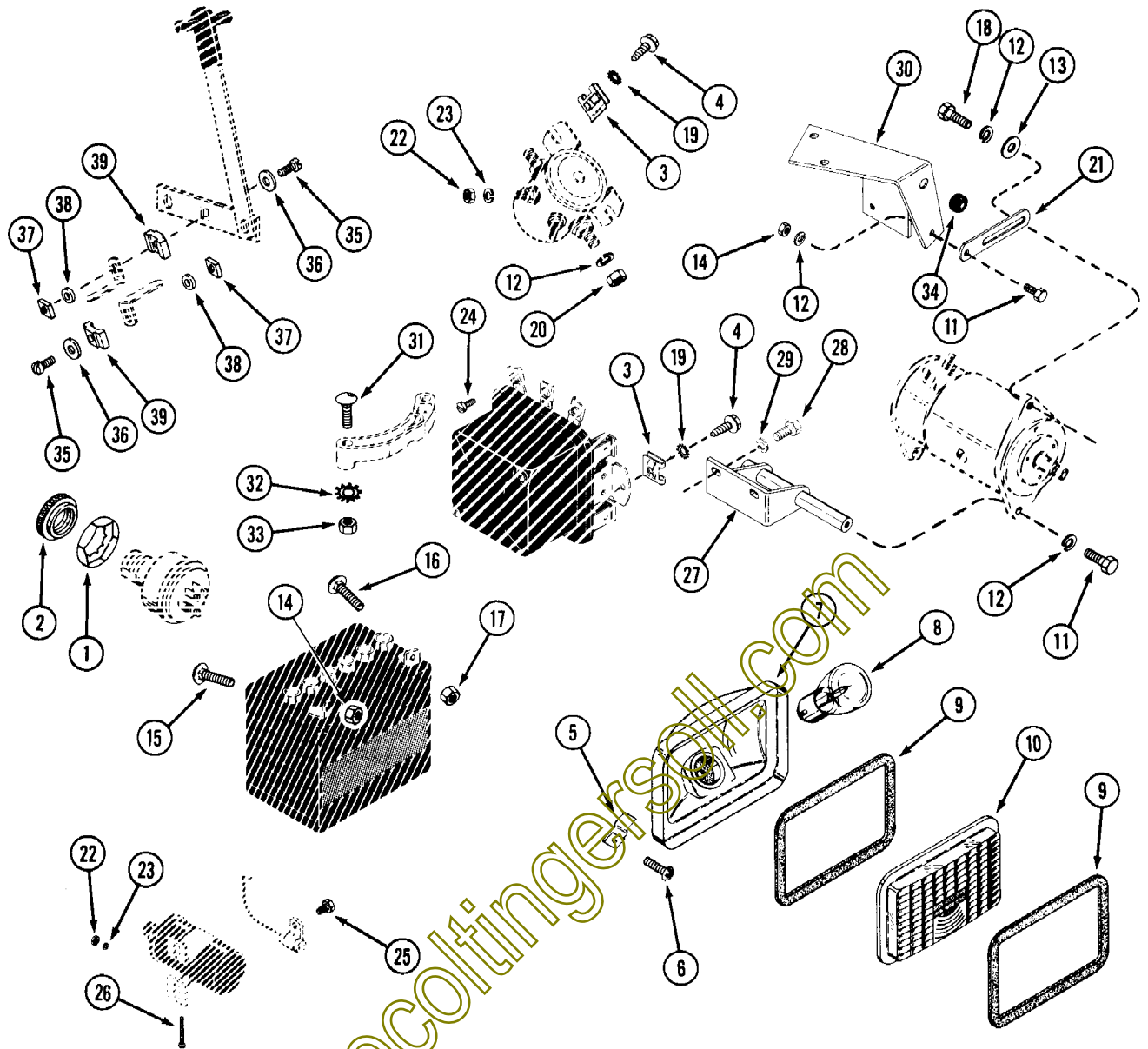


ELECTRICAL SYSTEM

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19120	HARNESS - wire	1
2	C 17187	WIRE - ignition switch to solenoid (yellow 8")	1
3	C 14565	CABLE - battery to solenoid (red 10-1/2")	1
4	C 14566	CABLE - battery to ground (black 12")	1
5	C 21993	SWITCH - neutral safety	1
6	C 14553	SOLENOID - start	1
7	C 24221	REGULATOR - voltage, 12 volt	1
8	NSS	STARTER - generator 12 V. (Repairs page 57) Delco No. 1101875	1
8	A 70202	STARTER - generator 12 V. (Repairs page 59) Delco No. 1101970	1
9	C 14537	CONNECTOR - headlamp	1
10	C 17186	LAMP ASSEMBLY - warning, generator indicator	1
	B 50213	BULB - generator indicator (red)	1
11	C 22571	HEADLAMP ASSEMBLY - 12 volt (Repairs page 63)	2
12	C 18197	BATTERY - 12 volt	1
13	KO 231281	COIL - ignition 12 volt	1
14	KO 232535	COVER - breaker contacts	1
15	C 17275	WIRE - regulator ground to solenoid (white 7")	1
16	C 24301	SPARK PLUG - (includes gasket)	1
17	A 27251	GASKET - spark plug	1
18	V 34433	CABLE - high tension	1
19	KO 230722	CONDENSER	1
20	C 18115	SWITCH - PTO safety	2
21	C 19055	WIRE - solenoid to PTO safety switch (black 17")	1
22	223- 20	FUSE - 20 amp. (used in C19120 harness)	1
23	NSS	SWITCH - ignition (includes key (use C23839)	1
24	C 17763	KEY - ignition (for C17796 switch)	1

TAIL LAMP

1	NSS	LAMP ASSEMBLY - flood and tail (use D70115)	1
2	B 50255	MOLDING - lamp retaining	1
3	10934	SCREW - molding	1
4	A 40855	LAMP - sealed unit	1
5	B 50223	BULB - red 15 C.P. 12 volt	1
6	B 50273	WIRE - switch	2
7	173- 73	SCREW - wire	2
8	193- 4	WASHER - 1/4" lock	2
9	NSS	SWITCH - (order A43182 Kit)	1
10	NSS	KNOB - switch	1
11	A 39888	NUT - switch	1
12	10927	SPRING - terminal	1
13	NSS	BODY	1
14	B 50293	TERMINAL - wire	1
15	129- 105	NUT - 1/2" NC hex	1
16	192- 23	WASHER - 1/2" lock	1
17	10923	WASHER - bearing	1
18	113- 209	BOLT - 3/8 x 1-1/2" NC hex, zinc plated	1
19	192- 21	LOCKWASHER - 3/8" zinc plated	1
20	129- 103	NUT - 3/8" NC hex, zinc plated	1
21	A 34046	BRACKET - mounting, tail lamp	1
	A 43182	KIT - switch (includes items 9, knob)	1



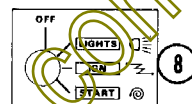
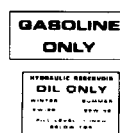
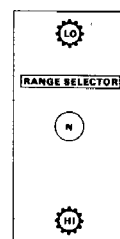
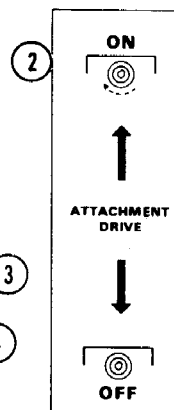
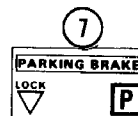
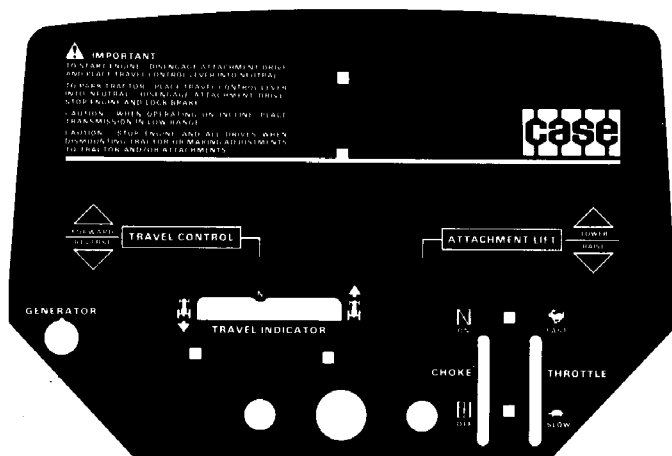
ELECTRICAL SYSTEM HARDWARE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14060	NUT - back up 3/4"	1
2	C 17921	NUT - escutcheon 3/4"	1
3	C 10836	NUT - speed type "U"	4
4	187- 485	SCREW - #10 x 5/8" Self-Tapping Hex, Zinc Plated	4
5	131- 629	NUT - speed type "U"	4
6	187- 1047	SCREW - #8 x 1/2" Self-Tapping round head, Phillips	4
	C 22571	HEADLAMP ASSEMBLY	2
7	NSS	RECEPTACLE - headlamp (Order C22571)	1
8	C 41264	BULB - headlamp	1
9	C 14304	GASKET - headlamp	2
10	C 22573	LENS - headlamp	1
11	113- 103	BOLT - 5/16 x 1" NC hex, zinc plated	2
12	192- 20	LOCKWASHER - 5/16" zinc plated	5
13	195- 520	WASHER - 5/16" plain, zinc plated	2
14	129- 102	NUT - 5/16" NC hex, zinc plated	2
15	111- 202	BOLT - 5/16 x 3/4" NC, round head, square neck	1
16	111- 108	BOLT - 1/4 x 3/4" NC, round head, square neck	1
17	129- 101	NUT - 1/4" NC hex	1
18	113- 102	BOLT - 5/16 x 3/4" NC hex, zinc plated	1
19	193- 70	LOCKWASHER - #10 external tooth	4
20	129- 122	NUT - 5/16" NF hex	2
21	C 14599	BRACKET - starter generator adjust	1
22	129- 27	NUT - #10 NF hex	4
23	192- 18	LOCKWASHER - #10	4
24	169- 131	SCREW - #8 x 5/16" NC fillister head	3
25	22- 58	BOLT - 5/16 x 1/2" NC hex, self tap	2
26	187- 1844	SCREW - #10 UNF x 1-1/2" self tap	1
27	C 18788	SUPPORT - starter generator	1
28	13- 612	BOLT - 3/8 x 3/4" NC hex	2
29	192- 21	LOCKWASHER - 3/8"	2
30	C 18999	SUPPORT - starter generator adjust	1
31	111- 131	BOLT - 1/4 x 1-1/8" NC round head, square neck	2
32	193- 57	LOCKWASHER - 1/4" external tooth	2
33	129- 101	NUT - 1/4" NC hex	2
34	C 17546	GROMMET - wire	1
35	182- 523	SCREW - #10 x 7/8" binder head	2
36	C 19254	WASHER - nylon 13/64"	2
37	129 57	NUT - #10-32 square	2
38	195- 513	WASHER - #10	2
39	C 19246	HOLDER - strip switch	2

BREAKER CONTACTS

1	KOA231533	LEAD - breaker contact (Includes grommet)	1
2	KO 220297	GROMMET - contact lead	1
3	173- 210	SCREW - #10 x 3/8" round head, zinc plated	4
4	192- 18	LOCKWASHER - 3/16" zinc plated	4
5	KO 232535	COVER - breaker contact	1
6	KO 220174	GASKET - cover	1
7	187- 408	SCREW - #6 x 3/8" Self-Tapping	1
8	173- 224	SCREW - #8 x 1/4" NC round head	1
9	193- 5	LOCKWASHER - #8 internal tooth	1
10	C 24135	POINT SET - breaker contact assembly	1
11	NSS	BRACKET - breaker contact (order item 10)	1
12	V 34831	ROD - breaker contact push	1
13	KO 275182	CLIP - wire	1

Case ①



Case

hydraulic drive 220

Case

hydraulic drive 222

Case

hydraulic drive 224

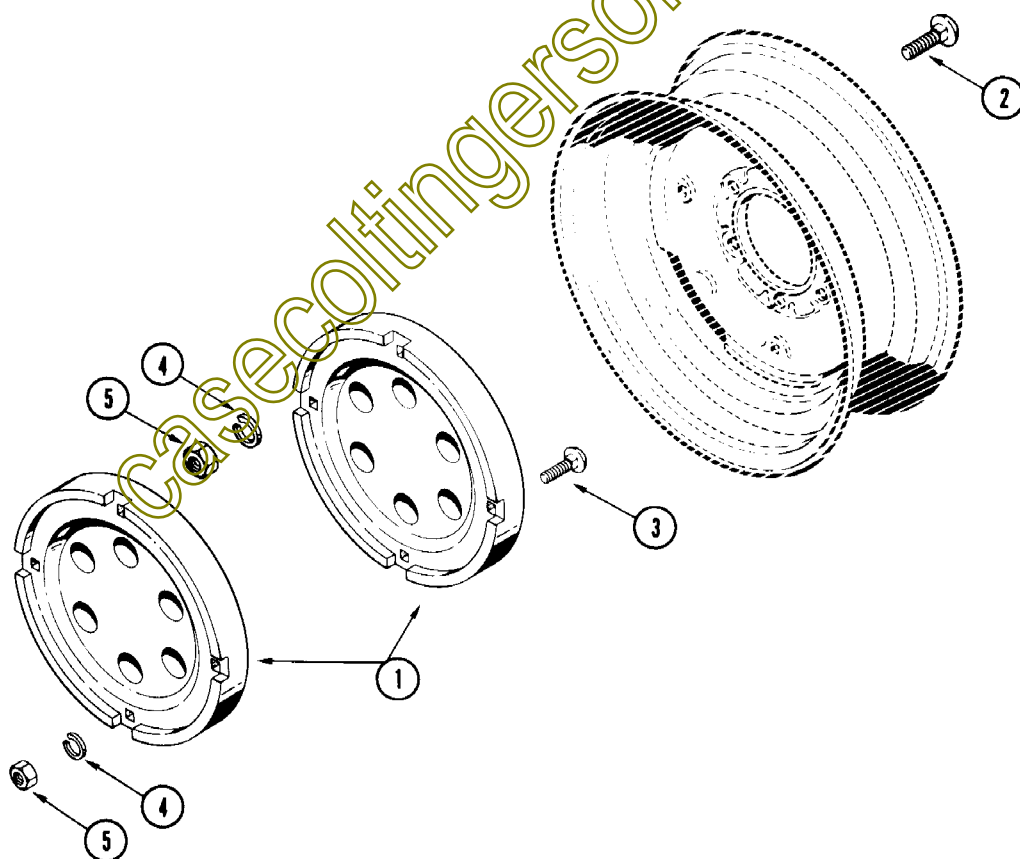
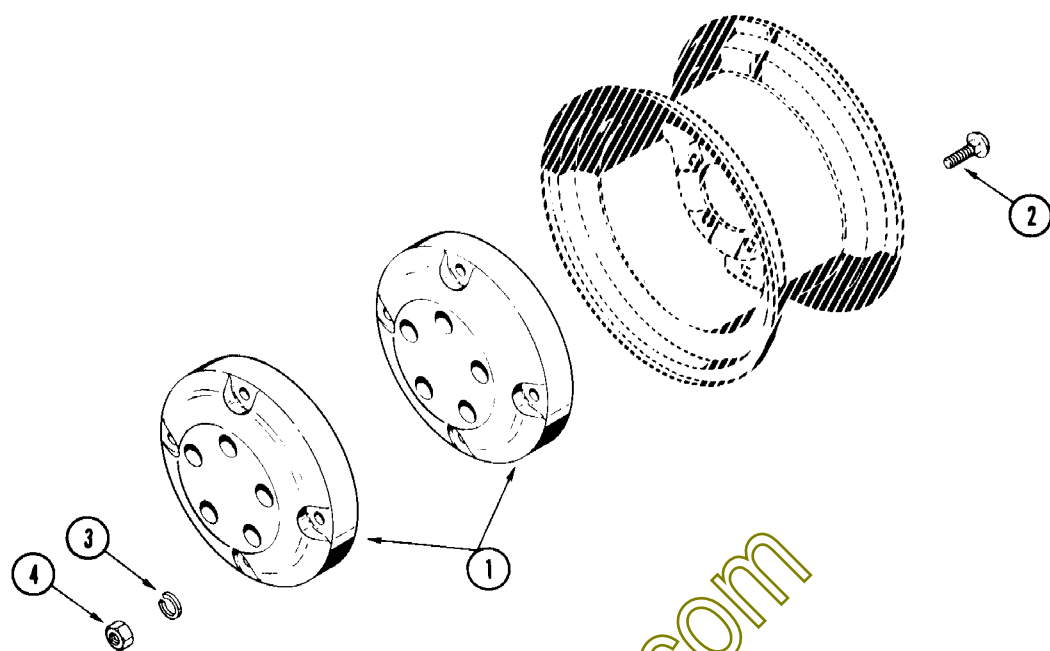
Case

hydraulic drive 444

DECALS

REF.	PART NO.	DESCRIPTION	REQ'D
1	321- 1571	DECAL - "CASE"	1
2	321- 2111	DECAL - attachment drive	1
3	321- 18	DECAL - gasoline	1
4	C 14539	DECAL - hydraulic reservoir	1
5	321- 1788	DECAL - shift range	1
6	321- 1785	DECAL - float	1
7	321- 2110	DECAL - brake	1
8	321- 1786	DECAL - ignition switch	1
9	321- 2467	DECAL - instrument panel	1
10	C 15690	DECAL - hood 220 R.H.	1
11	C 15691	DECAL - hood 220 L.H., hydraulic drive	1
12	C 15692	DECAL - hood 222 R.H.	1
13	C 15693	DECAL - hood 222 L.H., hydraulic drive	1
14	321- 2468	DECAL - hood 224 R.H.	1
15	321- 2469	DECAL - hood 224 L.H., hydraulic drive	1
16	C 15696	DECAL - hood 444 R.H.	1
17	C 15697	DECAL - hood 444 L.H., hydraulic drive	1
18	321- 2487	DECAL - caution	1

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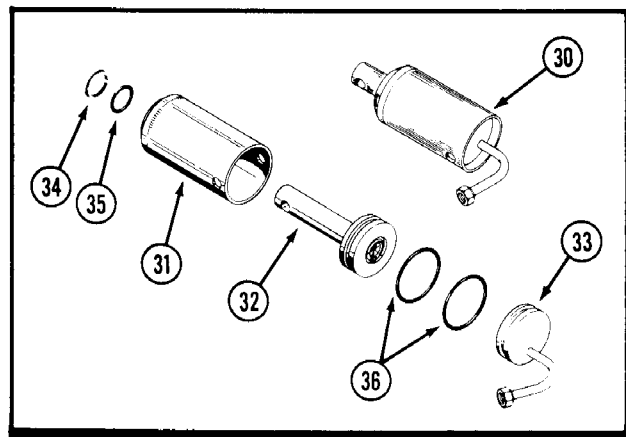
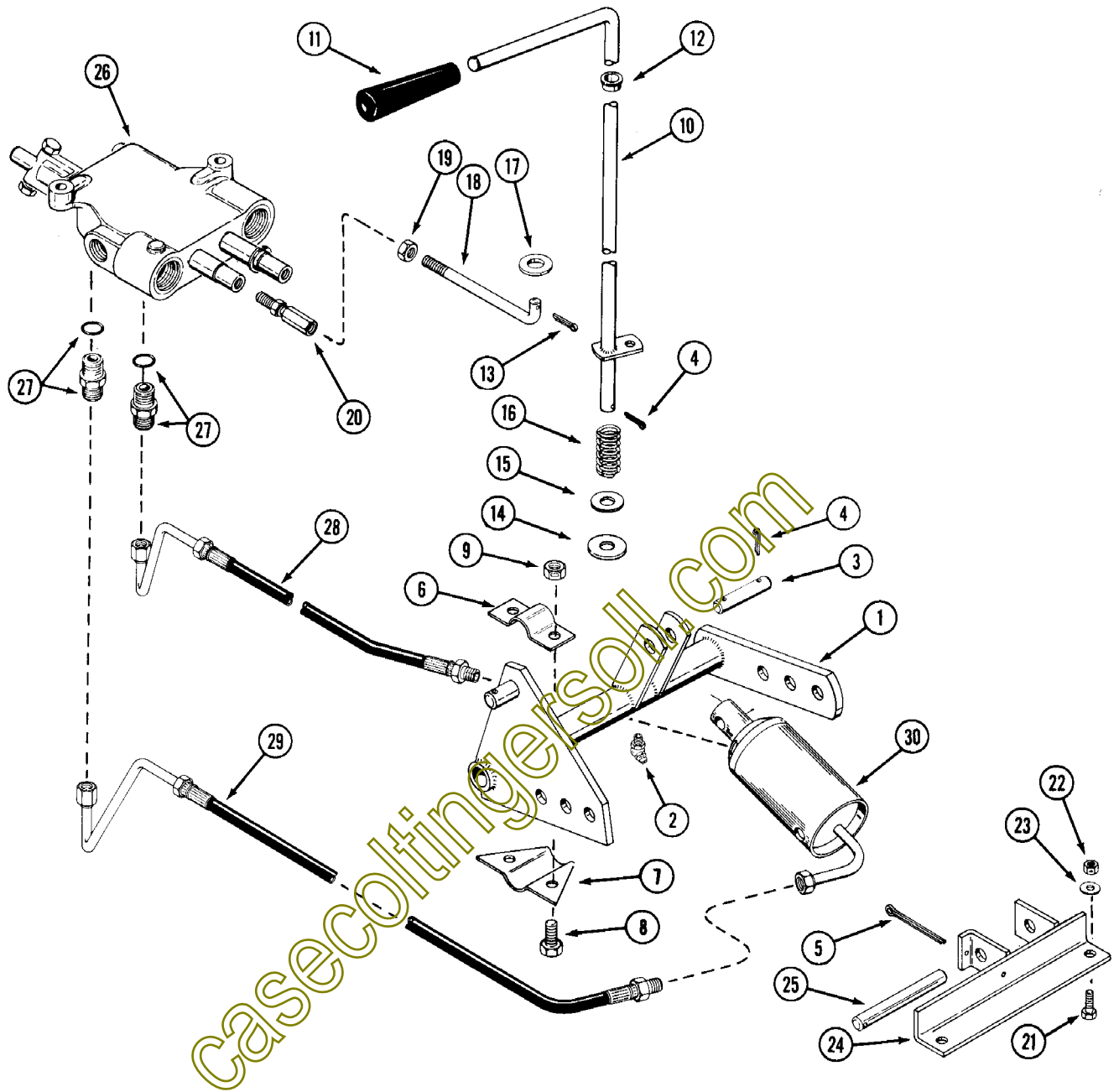


D8 WHEEL WEIGHTS - MODEL 220, 222 AND 224

REF.	PART NO.	DESCRIPTION	REQ'D
1	NSS	WEIGHT - wheel 12" (Order as Machinery Item)	4
2	111- 532	BOLT - 1/2 x 3-3/4" round head, square neck, NC, zinc plated	8
3	192- 23	LOCKWASHER - 1/2" zinc plated	8
4	129- 105	NUT - 1/2" NC hex	8

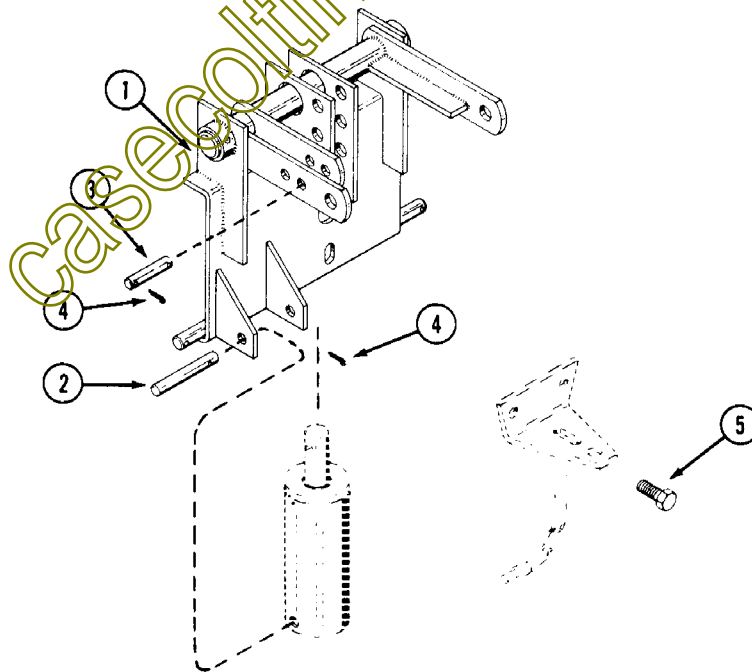
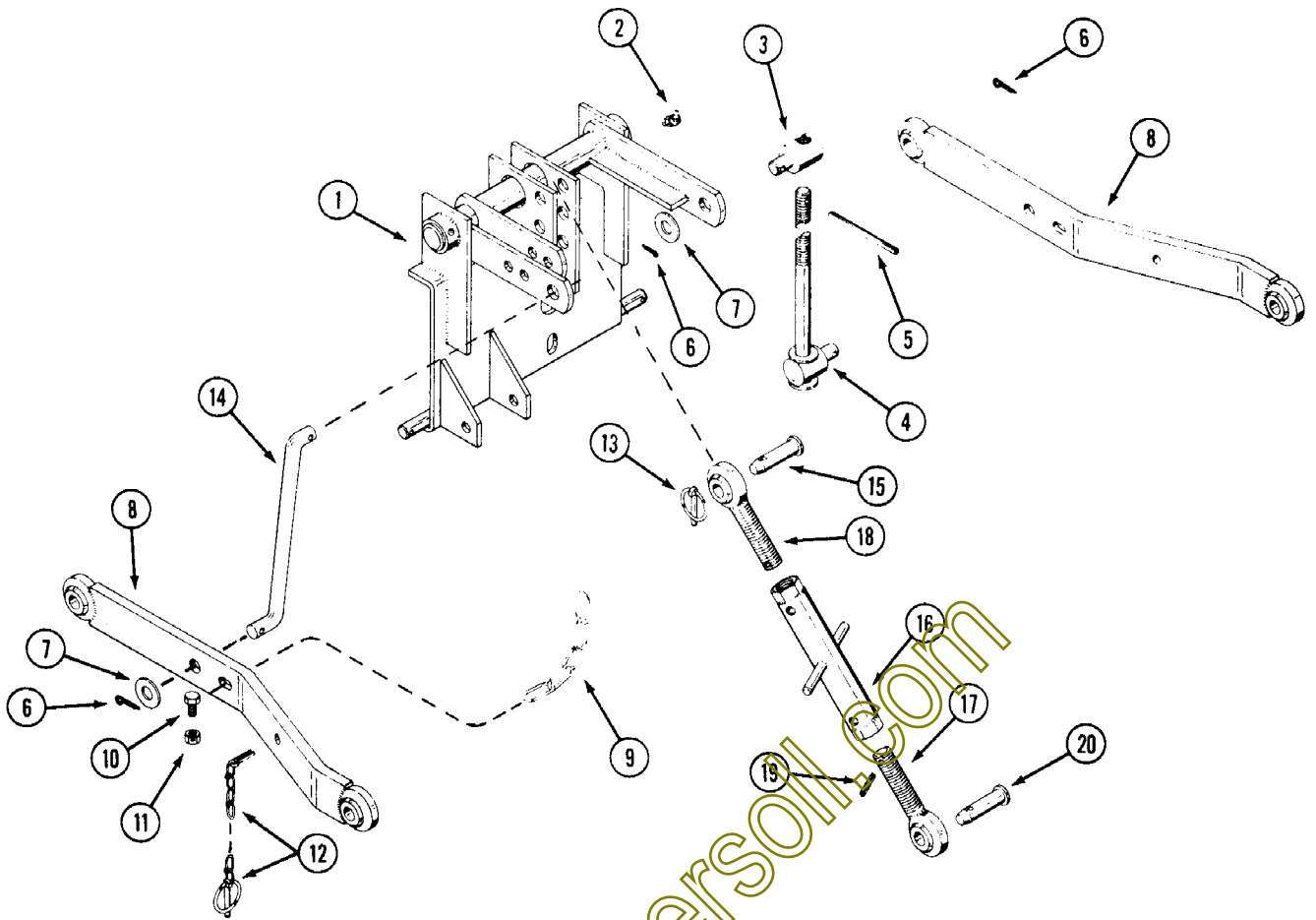
D10 WHEEL WEIGHTS - MODEL 444

1	NSS	WEIGHT - wheel 15" & 16" (Order as Machinery Item)	4
2	111- 530	BOLT - 1/2 x 2-1/2" round head, square neck, NC, zinc plated	4
3	111- 531	BOLT - 1/2 x 2-3/4" round head, square neck, NC, zinc plated	4
4	92- 8	LOCKWASHER - 1/2" zinc plated	8
5	129- 105	NUT - 1/2" NC hex	8



MODEL J30 HYDRAULIC LIFT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18808	CROSS SHAFT ASSEMBLY	1
2	219- 404	FITTING - lube	1
3	C 18251	PIN - cylinder to lever	1
4	132- 310	PIN - cotter 1/8" x 1"	3
5	132- 361	PIN - cotter 3/16" x 2-1/2"	1
6	C 17249	BRACKET - mounting, top	2
7	C 17250	BRACKET - mounting, bottom	2
8	13- 614	BOLT - 3/8" x 7/8" NC hex	4
9	131- 178	NUT - 3/8" NC hex	4
10	C 16163	LEVER - lift control	1
11	A 37247	KNOB - control lever	1
12	C 12093	BUSHING - lift lever	1
13	132- 320	PIN - cotter 3/32" x 3/4"	1
14	195- 533	WASHER - 1/2"	1
15	C 21518	WASHER - oilite	1
16	C 17612	SPRING - control lever	1
17	195- 521	WASHER - 5/16"	1
18	C 18742	ROD - control	1
19	129- 122	NUT - 5/16 NF hex	1
20	C 19025	BALL JOINT	1
21	113- 207	BOLT - 3/8" x 1" NC hex	2
22	131- 178	LOCKNUT - 3/8" NC hex	2
23	195- 104	WASHER - 3/8" x 1-1/8" OD	2
24	C 18810	BRACKET - cylinder	1
25	C 17536	PIN - cylinder foot	1
26	NSS	VALVE - hydraulic, 2 spool (Order C21496 valve)(repairs page 53B)1	
27	218- 5056	FITTING - valve (includes 218-5004 "O" ring)	2
28	C 17224	HOSE - short	1
29	C 17734	HOSE - long	1
30	NSS	CYLINDER - lift (use C19475)	1
31	C 16133	BODY - cylinder	1
32	C 19104	ROD AND PISTON ASSEMBLY	1
33	C 17732	FOOT - cylinder	1
34	C 14970	SEAL	1
35	A 7623	"O" RING	1
36	A 30971	"O" RING	2

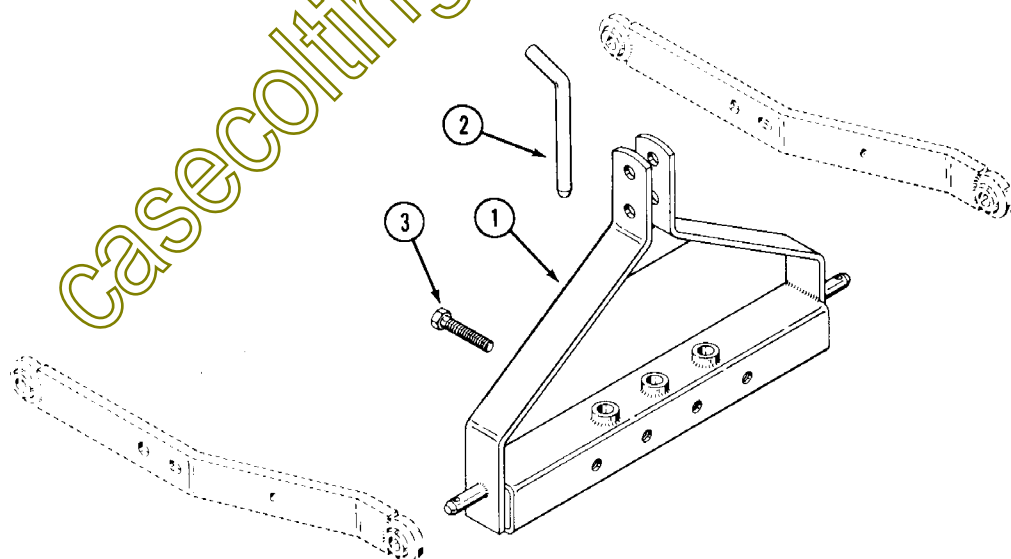
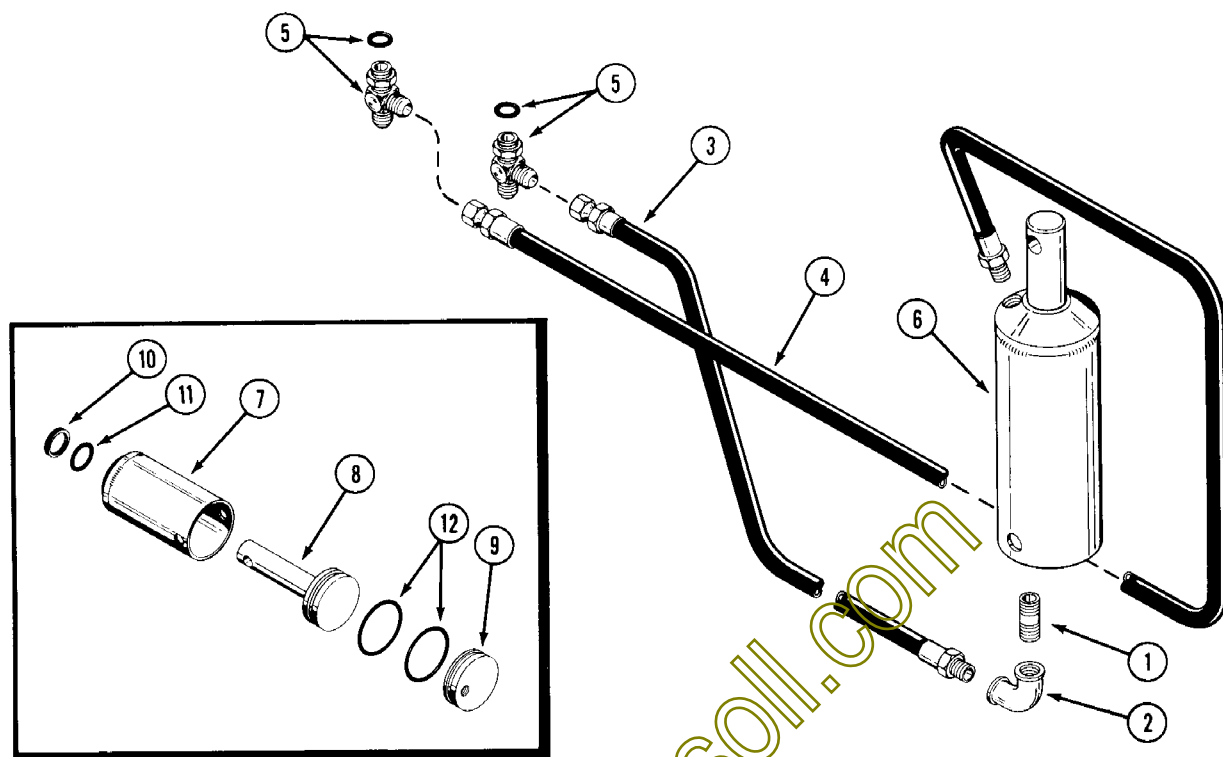


H26 THREE POINT HITCH 444 FRAME, LIFT RODS AND ARMS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 19740	HITCH PLATE ASSEMBLY	1
2	219- 405	FITTING - lube	2
3	C 14722	NUT - lift rod	1
4	C 14724	ROD ASSEMBLY - R.H. lift	1
5	138- 309	PIN - roll 1/4 x 4"	1
6	132- 91	PIN - cotter 3/16 x 1"	6
7	195- 541	WASHER - plain 5/8"	4
8	C 14715	ARM - lift	2
9	C 14991	CHAIN - stay 19 links	1
10	113- 118	BOLT - 5/16 x 5/8" NC hex, zinc plated	2
11	131- 176	NUT - lock 5/16" NC hex	2
12	B 52118	PIN - klik	2
13	A 30338	PIN - klik	3
14	C 14725	ROD - lift L.H.	1
15	C 14717	PIN - clevis	1
	C 14712	LINK ASSEMBLY	1
16	C 14703	CENTER TUBE ASSEMBLY	1
17	C 14709	BALL END ASSEMBLY R.H. THREAD	1
18	C 14710	BALL END ASSEMBLY L.H. THREAD	1
19	138- 59	PIN - roll 1/8 x 7/8"	2
20	C 16128	PIN - clevis 5/8 x 3"	1

CYLINDER AND DRAWBAR MOUNTING

1	C 19740	HITCH PLATE ASSEMBLY	1
2	C 14975	PIN - lower cylinder mounting	1
3	C 14976	PIN - upper cylinder mounting	1
4	132- 310	PIN - cotter 1/8 x 1"	3
5	113- 417	BOLT - 1/2 x 1-1/4" NC, hex, zinc plated	2

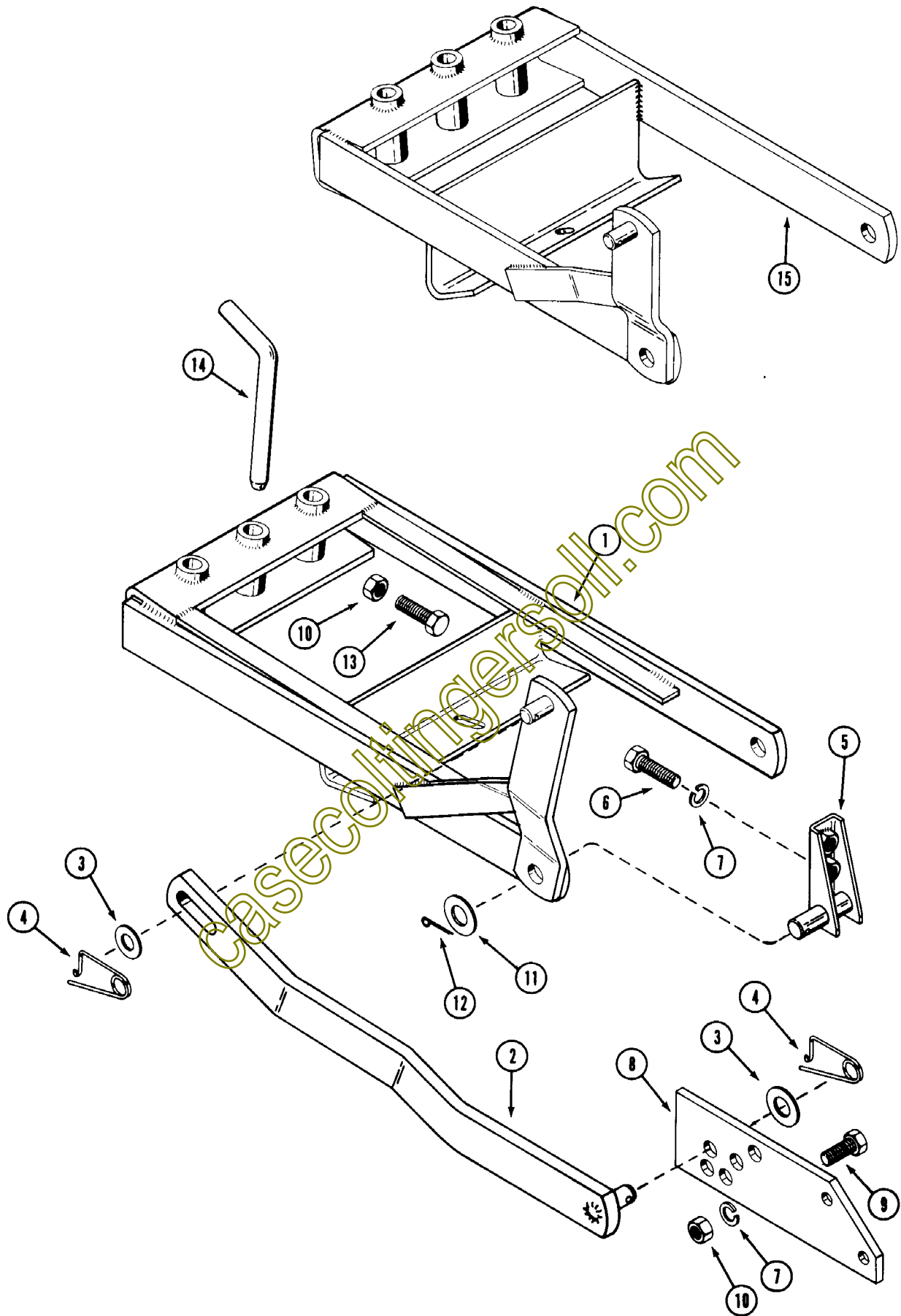


CASE 220, 222, 224 AND 444 COMPACT TRACTORS 73
MODEL H26 THREE POINT HITCH AND MODEL
F27 HITCH ADAPTER
HYDRAULIC CONNECTIONS AND COMPONENTS

REF.	PART NO.	DESCRIPTION	REQ'D
1	221- 1139	NIPPLE - 1/4 x 3"	1
2	221- 1375	ELBOW - 90°	1
3	C 17188	HOSE - hydraulic short	1
4	C 17189	HOSE - hydraulic long	1
5	218- 5291	FITTING - tee (Includes 218-5004 "O" ring)	2
6	NSS	CYLINDER ASSEMBLY - (use C19480 and C19481)	1
7	C 15768	BODY - cylinder	1
8	C 19469	ROD AND PISTON ASSEMBLY	1
9	C 14692	FOOT - cylinder	1
10	C 14970	SEAL - wiper	1
11	A 7623	"O" RING	1
12	A 30971	"O" RING	2

MODEL F27 HITCH ADAPTER

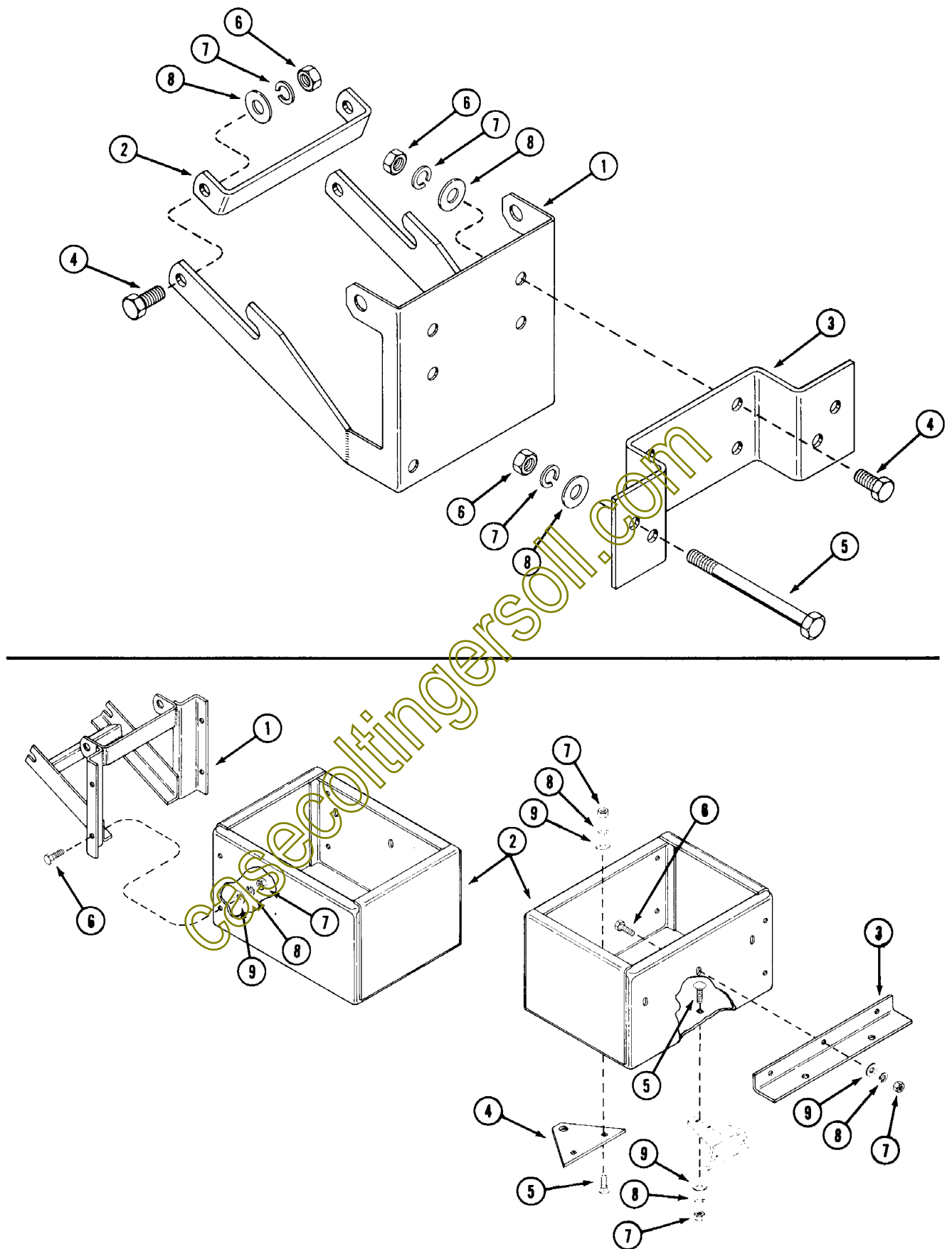
1	C 14872	BRACKET - hitch adapter	1
2	C 14568	PIN - drawbar	1
3	113- 425	BOLT - 1/2 x 3" NC hex, zinc plated	4



MODEL H22 AND H24 SLEEVE HITCH

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 14867	HITCH FRAME ASSEMBLY (444)	1
2	C 14457	ARM - lift	1
3	195- 541	WASHER - plain 21/32"	2
4	C 10898	PIN - safety	2
5	C 14459	BRACKET - hitch mounting R.H.	1
5	C 14460	BRACKET - hitch mounting, L.H.	1
6	113- 417	BOLT - 1/2 x 1-1/4" NC hex, zinc plated	4
7	192- 23	LOCKWASHER - 1/2" zinc plated	6
8	NSS	PLATE - lift lever (use C25382)	1
9	113- 417	BOLT - 1/2 x 1-1/4" NC hex, zinc plated	2
10	129- 105	NUT - 1/2" NC hex, zinc plated	4
11	195- 545	WASHER - plain 3/4" zinc plated	2
12	132- 306	PIN - cotter 3/16 x 1-3/4"	2
13	113- 421	BOLT - 1/2 x 2" NC hex, zinc plated	2
14	C 14568	PIN - drawbar	1
15	C 14866	HITCH FRAME ASSEMBLY (220, 222 & 224)	1

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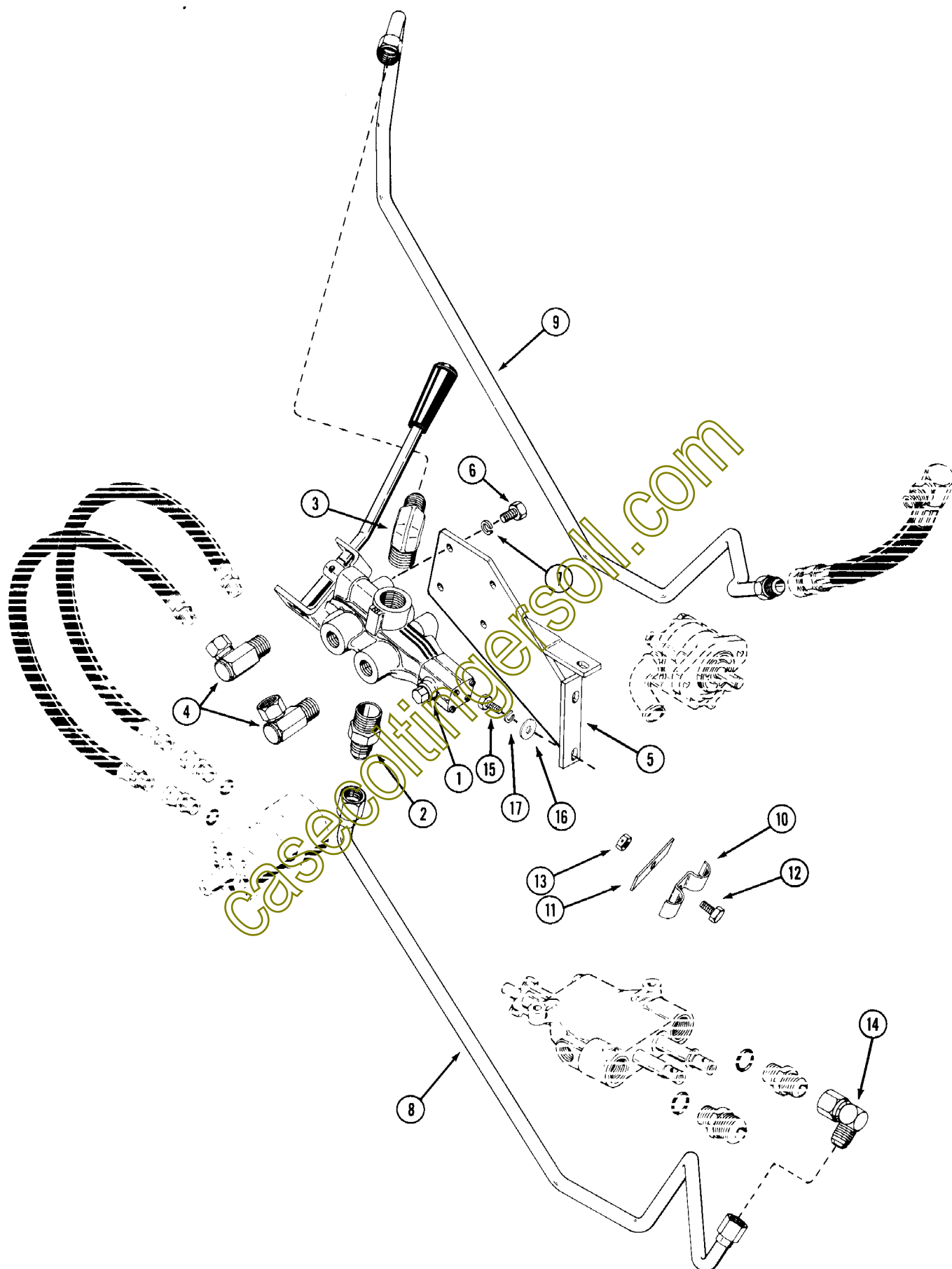


MODEL H18 FRONT END WEIGHT BRACKETS

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 16581	BRACKET - mounting	1
2	C 17161	BRACE - rear	1
3	C 17162	BRACKET - weight mounting	1
4	113- 417	BOLT - 1/2 x 1-1/4" NC hex, zinc plated	6
5	113- 443	BOLT - 1/2 x 6-1/2" NC hex	2
6	25- 108	NUT - 1/2" NC hex, zinc plated	8
7	192- 23	LOCKWASHER - 1/2"	8
8	195- 533	WASHER - 1/2" zinc plated	8

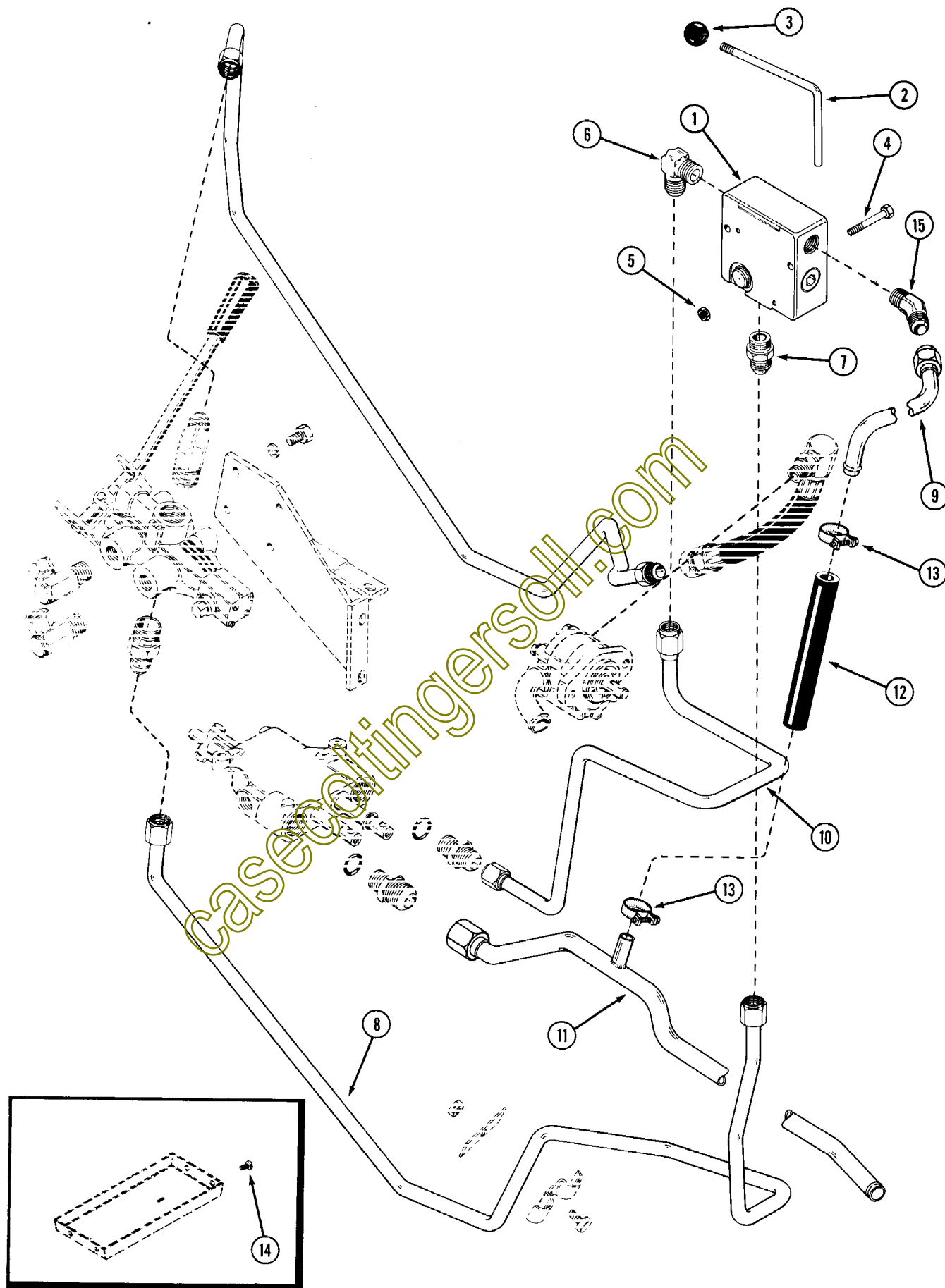
MODEL H13 WEIGHT BOX

1	C 17859	FRAME - weight box	1
2	C 17863	BOX - weight	1
3	C 17860	SUPPORT - weight box	1
4	C 17636	PLATE - hitch	1
5	111- 317	BOLT - 3/8 x 1" round head, square neck	3
6	113- 207	BOLT - 3/8 x 1" NC hex	4
7	129- 103	NUT - 3/8" NC hex	7
8	192- 21	LOCKWASHER - 3/8"	7
9	195- 525	WASHER - 3/8"	7



J-17 HYDRAULIC PTO KIT

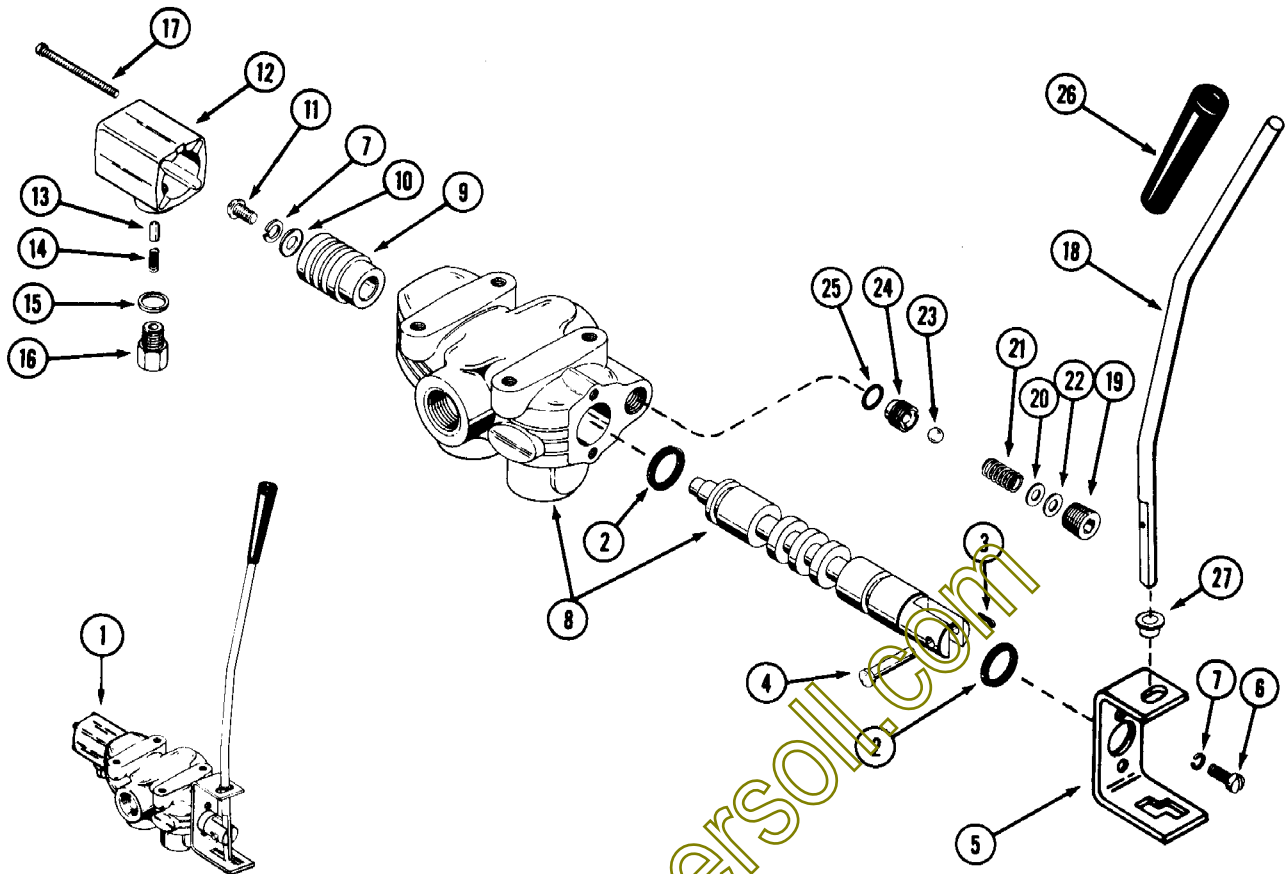
REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18281	VALVE - PTO control	1
2	218- 457	FITTING - straight 3/4" NPT x 5/8" tube	1
3	218- 494	FITTING - elbow - 90° 3/4" NPT x 5/8" tube	1
4	218- 927	FITTING - elbow - 90° 1/2" NPT x 1/2" female NPSM swivel	2
5	NSS	BRACKET - valve mounting (use C23337)	1
6	113- 206	BOLT - 3/8" hex NC x 3/4"	4
7	192- 21	LOCKWASHER - 3/8"	4
8	NSS	TUBE - pump to PTO valve (use C23888)	1
9	NSS	TUBE - PTO valve to travel control valve (use C23962)	1
10	C 15389	CLAMP - double tubing	1
11	C 19424	BAR - clamp	1
12	113- 102	BOLT - 5/16" hex NC x 3/4"	1
13	129- 102	LOCKNUT - 5/16" NC hex	1
14	218- 5232	FITTING - 90° swivel elbow 37° x 37° flare 3/4" NPT x 5/8" tube	1
15	113- 103	BOLT - 5/16" x 1" NC hex (fender mounting)	3
16	195- 521	WASHER - 5/16" (fender mounting)	3
17	192- 20	LOCKWASHER - 5/16" (fender mounting)	3



MODEL J-19 FLOW CONTROL VALVE KIT

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18722	VALVE - flow control	1
2	C 18720	LEVER - valve	1
3	A 61683	KNOB - lever	1
4	113- 12	BOLT - 1/4" x 2-1/2" NC hex	2
5	131- 1115	NUT - lock 1/4" NC hex	2
6	218- 485	FITTING - elbow 90° 1/2" NPT	1
7	218- 445	FITTING - straight 1/2" NPT	2
8	C 19402	TUBE - valve to PTO valve	1
9	C 19404	TUBE - bypass to return line	1
10	C 19403	TUBE - valve to tractor valve	1
11	C 19405	TUBE - heat exchanger	1
12	L 79701	HOSE - return	1
13	214- 6	CLAMP - hose	2
14	182- 515	SCREW - battery tray 5/16" x 5/8" pan head	2
15	218- 535	FITTING - 45° 1/2" NPT x 5/8" tube	1
	C 18719	DECAL - valve, "slow - fast"	1

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J-17 HYDRAULIC PTO VALVE

REF.	PART NO.	DESCRIPTION	REQ'D
1	C 18281	VALVE - control	1
2	C 11891	SEAL - U-cup	2
3	132- 5	PIN - cotter 1/16" x 1/2"	1
4	36627	PIN - handle	1
5	C 19422	BRACKET - handle	1
6	71- 410	SCREW - 1/4" x 5/8" NC fillister head	2
7	36628	LOCKWASHER - 1/4"	3
8	NSS	BODY AND SPOOL ASSEMBLY (Order C18281)	1
9	C 11895	ADAPTER - spool	1
10	95- 4	WASHER - plain 1/4"	1
11	75- 48	SCREW - 1/4" x 1/2" rd. hd. machine	1
12	C 11893	BONNET - detent	1
13	C 11901	PIN - detent	1
14	C 11892	SPRING - detent	1
15	C 11886	WASHER - detent spring	1
16	C 11887	CAP - detent	1
17	169- 108	SCREW - bonnet 8-32 x 2-1/4" fillister head	4
18	C 19423	LEVER - valve	1
19	221- 842	PLUG - relief 3/8" NPT	1
20	D 39712	SHIM - .010" thick	UAR
21	T 40189	SPRING - relief	1
22	A 55894	SHIM - .020" thick	UAR
23	211- 11	BALL - relief 3/8"	1
24	C 18417	SEAT - relief	1
25	A 27891	"O" RING - relief seat	1
26	A 37247	KNOB - hand throttle	1
27	C 12127	BUSHING - nylon	1

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	10934	61	3	A	50096	47	18	C	11886	83	15
	36627	83	4	A	50773	51	21	C	11887	83	16
	36628	83	7	A	55894	83	22	C	11891	83	2
	40035	11	20	A	60273	53	1	C	11892	83	14
	40035	13	20	A	60273	53	1	C	11893	83	12
	40035	15	20	A	60273	53B	1	C	11895	83	9
	40035	17	28	A	60273	53B	1	C	11901	83	13
	40035	19	28	A	61683	81	3	C	11906	39	5
	40035	21	28	A	62079	25	15	C	12093	51	2
	49485	29	24	A	70062	43	11	C	12093	69	12
	49885	31	11	A	70090	5	5	C	12102	39	13
A	7623	69	35	A	70100	49	18	C	12102	39	13
A	7623	73	11	A	70112	51	19	C	12110	43	5
A	7982	53	3	A	70185	43	8	C	12127	83	27
A	7982	53	4	A	70202	61	8	C	12224	29	2
A	7982	53B	3	A	72038	57	7	C	12370	43	7
A	7982	53B	4	A	72038	59	7	C	12551	47	25
A	10326	29	22	A	72039	57	5	C	12552	47	26
A	25447	57	20	A	72039	59	5	C	12559	47	31
A	25447	59	20	A	72040	57	6	C	12560	47	32
A	25461	59	4	A	72040	59	6	C	12713	47	2
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A	27001	15	23	A	72043	59	17	C	12975	39	10
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A	27365	17	39	A	72046	59	32	C	13106	39	7
A	27365	19	39	A	72047	57	33	C	13106	39	8
A	27365	21	39	A	72047	59	33	C	13196	47	16
A	27891	83	25	A	72048	57	11	C	13197	47	17
A	30064	43	10	A	72048	59	11	C	13200	53	12
A	30095	49	34	A	72073	25	1	C	13200	53B	12
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A	30971	73	12	A	72080	27	9	C	13385	47	6
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A	37247	83	26	A	72099	27	5	C	13716	39	6
A	39888	61	11	A	72103	27	11	C	14060	63	1
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A	41927	57	13	B	52144	47	15	C	14241	31	1
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A	43182	61		C	10678	25	3	C	14334	39	12
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C	14460	75	5	C	15335	49	1	C	16793	49	11
C	14500	35	14	C	15389	79	10	C	16794	49	10
C	14506	29	4	C	15410	37	9	C	16796	25	20
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C	14534	37	12	C	15556	33	11	C	17066	37	20
C	14537	61	9	C	15557	33	8	C	17067	45	13
C	14539	65	4	C	15564	45	11	C	17152	37	14
C	14553	61	6	C	15690	65	10	C	17161	77	2
C	14565	61	3	C	15691	65	11	C	17162	77	3
C	14566	61	4	C	15692	65	12	C	17186	61	10
C	14568	73	2	C	15693	65	13	C	17187	61	2
C	14568	75	14	C	15696	65	16	C	17188	73	3
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